LAND ROVER

REGD. TRADE MARK

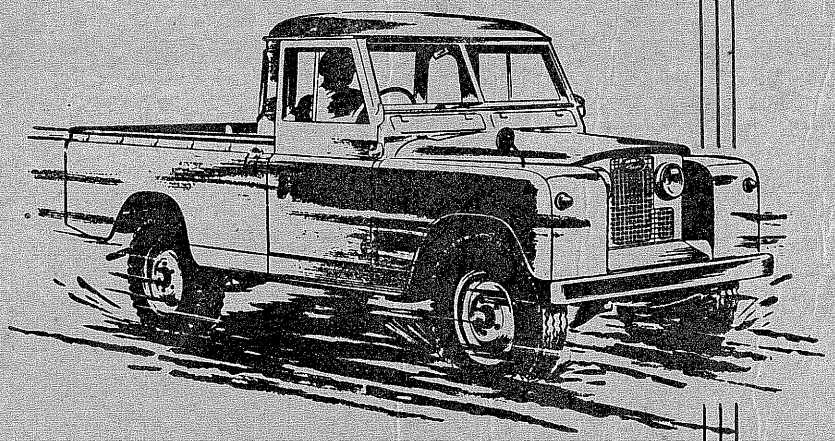
SERIES I

Parts

CATALOGUE

86, 88, 107 and 109

Petrol and Diesel models



THE ROVER CO. LTD · SOLIHULL · WARWICKSHIRE · ENGLAND

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LAND-ROVER

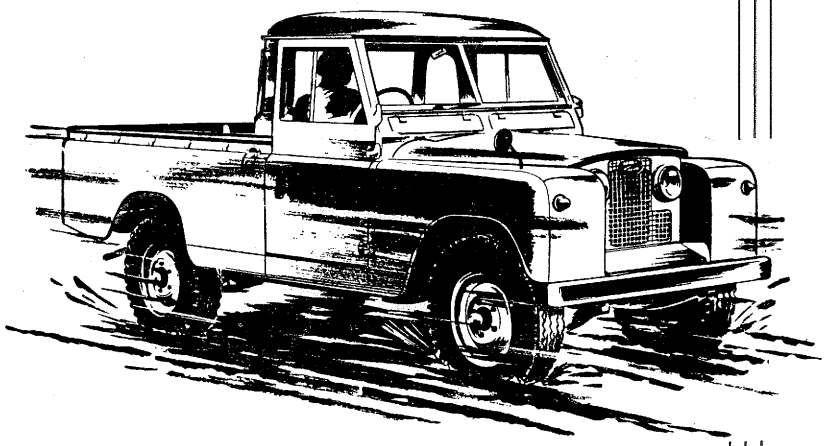
REGD. TRADE MARK

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By Appointment to Her Majesty Queen Elizabeth II

Manufacturers of Land-Rovers

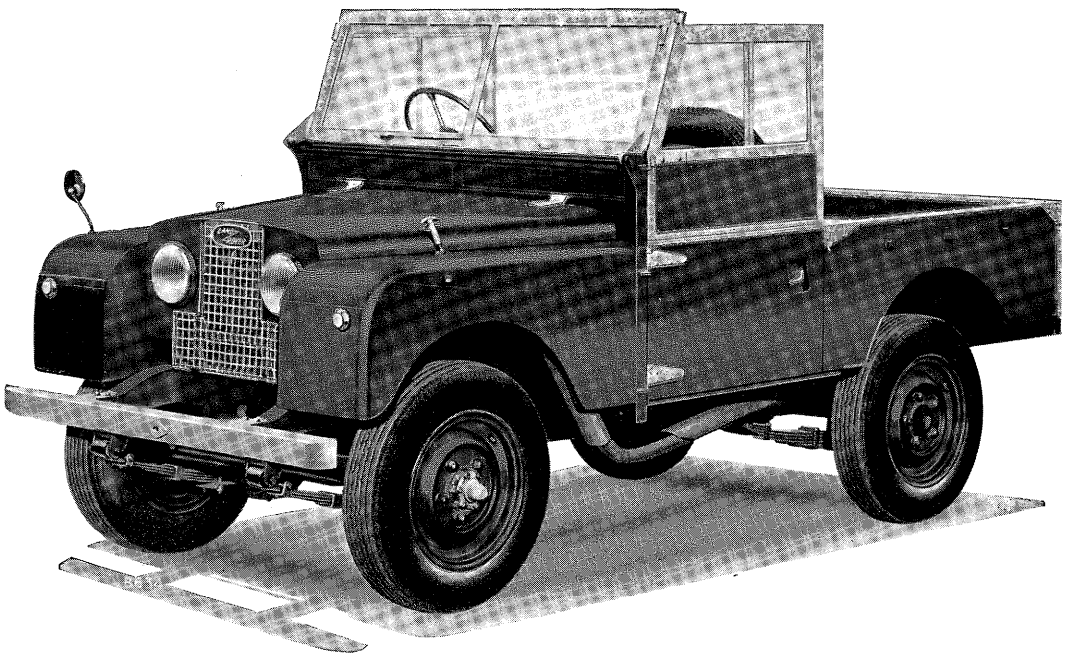
The Rover Company Limited

THE ROVER CO. LTD · SOLIHULL · WARWICKSHIRE · ENGLAND

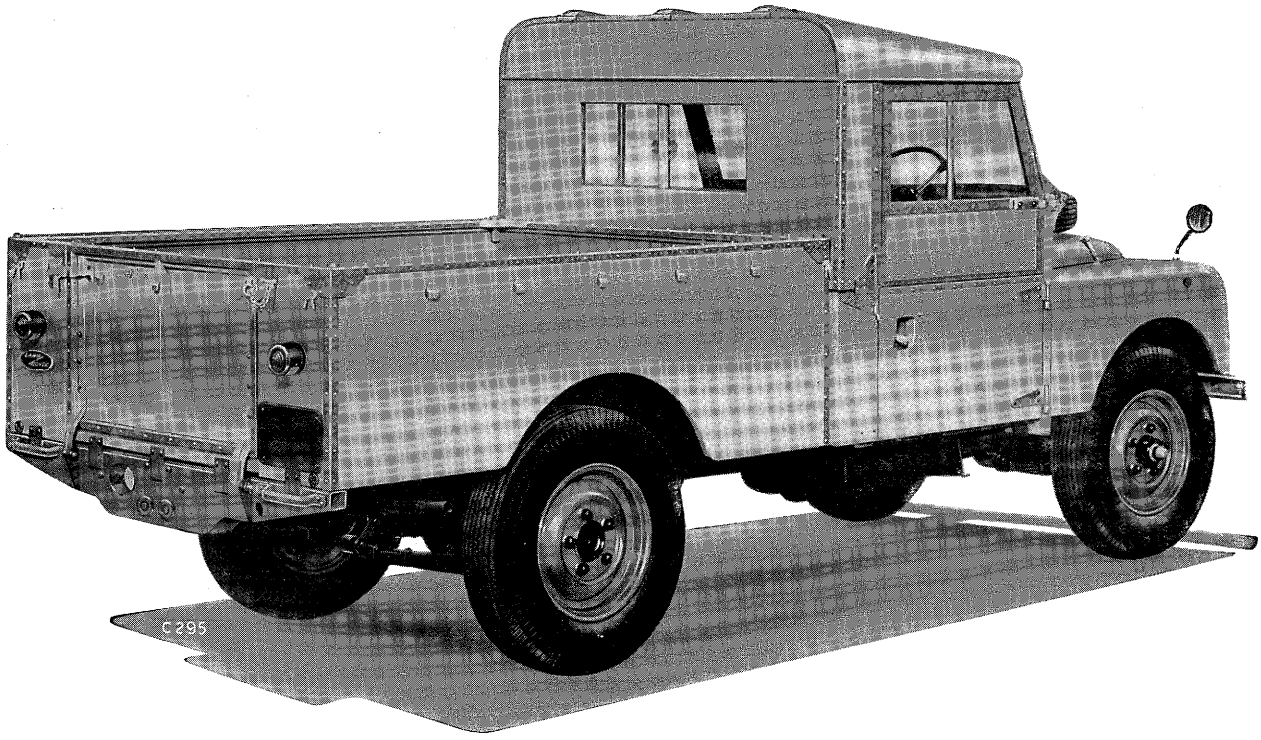
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June, 1956

2nd Revision October, 1961



THE "LAND-ROVER 86 and 88"



THE "LAND-ROVER 107 and 109"

COMMENCING VEHICLE NUMBERS:

PETROL MODELS

	1954 86	1955 86	1956-58 88
Basic Vehicle Home	47100001	57100001 and 170600001	111600001, 111700001 and 111800001
Basic Vehicle R.H.D. Export	47160001	57160001 and 176600001	112600001, 112700001 and 112800001
C.K.D. R.H.D. Export	47660001	57660001 and 177600001	113600001, 113700001 and 113800001
Basic Vehicle L.H.D. Export	47130001	57130001 and 173600001	114600001, 114700001 and 114800001
C.K.D. L.H.D. Export	47630001	57630001 and 174600001	115600001, 115700001 and 115800001

	1954 107	1955 107	1956-58 109
Basic Vehicle Home	47200001	57200001 and 270600001	121600001, 121700001 and 121800001
Basic Vehicle L.H.D. Export	47230001	57230001 and 273600001	124600001, 124700001 and 124800001
Basic Vehicle R.H.D. Export	47260001	57260001 and 276600001	122600001, 122700001 and 122800001
C.K.D. L.H.D. Export	47730001	57730001 and 274600001	125600001, 125700001 and 125800001
C.K.D. R.H.D. Export	47760001	57760001 and 277600001	123600001, 123700001 and 123800001

DIESEL MODELS

	1957-58 88	1957-58 109
Basic Vehicle Home	116700001 and 116800001	126000001 and 126800001
Basic Vehicle R.H.D. Export	117700001 and 117800001	127700001 and 127800001
C.K.D. R.H.D. Export	118700001 and 118800001	128700001 and 128800001
Basic Vehicle L.H.D. Export	119700001 and 119800001	129700001 and 129800001
C.K.D. L.H.D. Export	120700001 and 120800001	130700001 and 130800001

STATION WAGON 107 PETROL MODELS

	1957-58
Basic Vehicle Home	870600001, 131700001 and 131800001
Basic Vehicle R.H.D. Export	876600001, 132700001 and 132800001
C.K.D. R.H.D. Export	877600001, 133700001 and 133800001
Basic Vehicle L.H.D. Export	876600001, 134700001 and 134800001
C.K.D. L.H.D. Export	874600001, 135700001 and 135800001

Please note that all prices and specifications are subject to alteration without notice

THE ROVER CO. LTD.

SERVICE AND SPARES DEPT.:
SOLIHULL, WARWICKSHIRE
ENGLAND

Telephone: SHEldon 4242 *Telegrams:* Rover, Solihull, England
Telex No.: 33-156

LONDON SERVICE STATION,
SEAGRAVE ROAD, FULHAM
LONDON S.W.6 ENGLAND

Telephone: FULham 1221 *Telegrams:* Rovrepair, Wesphone London, England

4th EDITION

Always quote type and number of vehicle when ordering

GENERAL EXPLANATION

This parts catalogue is to be used for all 1954-58 Series I Land-Rover vehicles, Petrol and Diesel models, to both Home and Export specification.

The part number quoted is always common to all the models covered by the section in question unless otherwise stated, in which case differences are noted in the Remarks column.

NOMENCLATURE. As the list covers both Home and Export models, reference is made throughout the text to the " left-hand " (L.H.) and " right-hand " (R.H.) sides of the vehicle, rather than to " near-side " and " off-side ". The "left-hand side " is that to the left hand when the vehicle is viewed from the rear; similarly, " left-hand drive " (L.H.D.) models are those having the driving controls on the left-hand side, again when the vehicle is viewed from the rear.

ASSEMBLIES are printed in CAPITALS, and all the parts comprising that assembly are shown by indenting the alignment of the description column, the indentation reverting to the original alignment when the assembly is complete. The indentation is clearly shown by the numbers 1, 2, 3, 4 at the top of each page.

An example taken from Page 19 is given below:

1 2 3 4

ROCKER COVER, TOP, ASSEMBLY
  Tappet clearance plate
  Drive screw fixing plate
Joint washer for top rocker cover

It will be seen that the ROCKER COVER, TOP, ASSEMBLY includes the tappet clearance plate and drive screw fixing plate (indention 1), while the joint washer, by reverting to alignment with ROCKER, is excluded from the assembly.

In all cases where the entire assembly is required, quote only the assembly number.

SIZES OF BOLTS AND NUTS are B.S.F. except where otherwise stated, and bolt lengths shown are the under-head dimension. Bolts which differ in any way from standard B.S.F., U.N.F., U.N.C., Whitworth or B.A. specification are indicated as "special"; in such cases common stock cannot be used for replacement.

UNIFIED THREAD BOLTS AND NUTS SHOULD ALWAYS BE USED FOR REPLACEMENT PURPOSES WHERE SPECIFIED.

PROPRIETARY PART NUMBERS. Where applicable, proprietary part numbers are listed in this Parts Catalogue. The first two letters of these part numbers are an abbreviation of the manufacturers' name as follows:

Prefix:	AC	— AC Delco		LU	— Lucas
	BB	— Borg and Beck		SM	— Smith
	GI	— Girling		SU	— S.U.
	JA	— British Jaeger		SX	— Solex

WHEN ORDERING PARTS, ALWAYS:

(1) Quote a PART or ASSEMBLY NUMBER, giving the NAME OF THE PART and the VEHICLE NUMBER for which it is required.

(2) Order from the nearest authorised Rover Distributor or Dealer.

(3) Specify how despatch is to be made.

INSTRUCTIONS GENERALES

Ce Catalogue des pièces de rechange doit être utilisé pour rechercher le numéro des pièces désirées pour toutes les Land-Rover 1954-58, 1ère Serie, Diesel ou essence, spécifications "Home" (Marché intérieur) et "Export" (Exportation).

Le numéro de la pièce est commun à tous les modèles groupés sous la section en question, à moins que la pièce ne soit de désignation spéciale. En pareil cas, les différences sont notées dans la colonne des observations.

NOMENCLATURE

Dans ce catalogue, nous avons recours au côté droit et gauche, droite et gauche étant définis par rapport à la position qu'occupe le conducteur lorsque celui-ci est assis au volant de son véhicule.

Les ENSEMBLES sont imprimés en lettres MAJUSCULES et toutes les pièces comprises dans un tel ensemble sont indiquées en déplacant la désignation de ces pièces d'une colonne vers la droite par rapport à la position qu'occupe la désignation de l'ensemble. Lorsque cet ensemble est complet, la désignation de la pièce suivante est ramenée à l'alignement original, c'est-à-dire vers la gauche. L'alignement des désignations est clairement montré par les numéros 1, 2, 3, 4, en haut de chaque page.

Un exemple pris à la Page 19 est donné ci-dessous :

1 2 3 4

ROCKER COVER, TOP, ASSEMBLY
Tappet clearance plate
Drive screw fixing plate
Joint washer for top rocker cover

L'on remarquera que l'ensemble "ROCKER COVER, TOP, ASSEMBLY" comprend les pièces "Tappet clearance plate" et "Drive screw fixing plate" (colonne 1), tandis que la pièce suivante "Joint washer for top rocker cover" est exclue de l'ensemble, la désignation de celle ci étant ramenée en ligne avec l'ensemble "ROCKER COVER, TOP, ASSEMBLY".

Lorsqu'un ensemble complet est désiré, il suffira d'indiquer le numéro de l'ensemole.

Sauf indications contraires, LES DIMENSIONS DES BOULONS ET ECROUS sont données en B.S.F. ; la dimension spécifiée pour chaque boulon représente la longueur du corps de ceux-ci. Les boulons qui diffèrent de la spécification standard B.S.F., U.N.F., U.N.C., Whitworth ou B.A., sont indiqués comme étant de désignation spéciale; dans ces cas particuliers, des boulons ordinaires ne peuvent être utilisés pour les remplacer.

LORS D'UN REMPLACEMENT N'UTILISEZ QUE DES VIS ET DES ECROUS DU FILETAGE UNIFIE OU CELUI EST INDIQUE.

NUMERO DES PIECES PROPRIETAIRES. Toutes les fois qu'il a été possible, les numéros des pièces propriétaires ont été portés dans ce catalogue. Les deux premières lettres de ces numéros représentent l'abréviation du nom du constructeur, comme suit:

Préfixe:		
	AC — AC Delco	LU — Lucas
	BB — Borg and Beck	SM — Smith
	GI — Girling	SU — S.U.
	JA — British Jaeger	SX — Solex

DANS LA PASSATION DES COMMANDES, IL EST INDISPENSABLE DE :

1) Donner le NUMERO DE LA PIECE ou de L'ENSEMBLE, la DESIGNATION COMPLETE DE CHAQUE PIECE ainsi que le NUMERO DU VEHICULE à laquelle la pièce est destinée.
2) Spécifier le mode d'expédition désiré.
3) Placer la commande avec l'agent Rover le plus proche.

ALLGEMEINE BEMERKUNGEN

Dieser Ersatzteilkatalog ist für alle während 1954-58 für den Inland- und Exportmarkt hergestellten Diesel- und Benzin-Land-Rover Fahrzeuge Serie 1 zu benützen.

Die Ersatzteilnummern sind, soweit nicht anders bemerkt, stets für alle, in dem betreffenden Abschnitt angeführten Modellen gemeinsam. Ausnahmen sind in der Rubrik Remarks vermerkt.

BEZEICHNUNGEN: Der Text dieses Katalogs, der Inland- und Exportmodelle umfasst, nimmt Bezug auf die linke (LH) und rechte (RH) Seite des Fahrzeuges. Diese Bezeichnungen beziehen sich auf die Seiten des Wagens, wenn dieser von der Rückseite betrachtet wird. Dementsprechend bedeutet LHD linksgesteuerte und RHD rechtsgesteuerte Modelle.

Aus mehreren Einzelheiten bestehende, GRÖSSERE ERSATZTEILSÄTZE sind in GROSSBUCHSTABEN gedruckt und alle Teile eines solchen Satzes sind im Text eingerückt angeführt. Das Ende dieses Satzes ist dadurch angegeben, dass der nächstfolgende Ersatzeil wieder auf die ursprüngliche Spaltenbreite vorgerückt ist. Die Einrückung ist durch die am Kopfe jeder Seite befindlichen Ziffern 1, 2, 3, 4 deutlich angegeben.

Dies ist durch das folgende, Seite 19 entnommene Beispiel illustriert.

1 2 3 4

ROCKER COVER, TOP, ASSEMBLY
Tappet clearance plate
Drive screw fixing plate
Joint washer for top rocker cover

Das bedeutet, dass der Satz "ROCKER COVER, TOP, ASSEMBLY" eine "tappet clearance plate" und "drive screw fixing plate" mit einschliesst (Rubrik 1), während der "joint washer", wie schon sein Vorrücken auf die Höhe von ROCKER anzeigt, nicht im Satze einbegriffen ist.

Bei Bestellung eines grösseren Ersatzteiles gebe man nur die Nummer des kompletten Ersatzteilsatzes an.

SCHRAUBEN und MUTTERN haben, soweit nicht anders bemerkt, B.S.F. Gewinde. Die angegebenen Schraubenlängen sind die Längen der Stifte unterhalb des Kopfes. Schrauben, welche sich irgendwie von der Standardspezifikation B.S.F., U.N.F., U.N.C., Whitworth oder B.A. unterscheiden, sind mit "Special bezeichnet, und sind nicht durch gewöhnliche Schrauben zu ersetzen.

BEIM ERSETZEN VON SCHRAUBEN UND MUTTERN SOLLEN AUSSCHLIESSLICH SOLCHE MIT DEM ANGEGEBENEN GENORMTEN GEWINDE VERWENDET WERDEN.

EIGENTUMSRECHTLICH GESCHÜTZTE ERSATZTEILE: Wo eigentumsrechtlich geschützte Ersatzteile verwendet werden, sind diese im Ersatzteilkatalog dadurch gekennzeichnet, dass die ersten zwei Buchstaben die Abkürzung des Namens der Herstellerfirma darstellen:

Schlüsselbuchstaben:	AC — AC Delco	LU — Lucas
	BB — Borg and Beck	SM — Smith
	GI — Girling	SU — S.U.
	JA — British Jaeger	SX — Solex

BEI DER AUFGABE VON BESTELLUNGEN BEACHTE MAN STETS FOLGENDES:

1) Folgende Einzelheiten sind anzugeben: Die Nummer und Bezeichnung des Ersatzteiles oder Ersatzteilsatzes, und die Nummer des Fahrzeuges, für welches diese Teile gebraucht werden.
2) Man bestelle vom nächsten bevollmächtigten ROVER Händler oder Vertreter.
3) Man gebe die nötigen Versandvorschriften.

INSTRUCCIONES GENERALES

Este catálogo de piezas de repuesto debe ser empleado para todos los vehículos Land-Rover 1954-58 I Serie dotandos del motor Diesel o de gasolina tanto en los modelos nacionales, como para la exportación.

El número de pieza citado es siempre común a todos los modelos a que se hace referencia en la sección, a menos que se indique de otra forma, en cuyo caso, dicha diferencia está anotada en la columna titulada "Remarks" (Observaciones).

NOMENCLATURA. Como la lista se refiere a modelos Nacionales y de Exportación, la referencia en el texto se hace a vehículos con volante a la izquierda (L.H.) y volante a la derecha (R.H.). El costado izquierdo del vehículo es aquél que queda situado a la mano izquierda cuando se ve el vehículo desde su parte posterior ; los vehículos con volante a la izquierda son aquellos que tienen los mandos de la dirección a la izquierda, también cuando el vehículo se ve desde la parte posterior.

Los CONJUNTOS van impresos en MAYUSCULAS y todas las piezas que comprenden dicho conjunto quedan indicadas por espaciados o desplazamientos de la alineación de la columna descriptiva ; el espaciado vuelve a la alineación primitiva cuando el conjunto queda terminado. El espaciado se aprecia con toda claridad por la numeración 1, 2, 3, 4 en la parte superior de cada página.

Como ejemplo tomemos la Página 19 en la que se indica :

1 2 3 4

ROCKER COVER, TOP, ASSEMBLY
Tappet clearance plate
Drive screw fixing plate
Joint washer for top rocker cover

Se podrá observar que el ROCKER COVER, TOP, ASSEMBLY incluye el "Tappet clearance plate" y el "Drive screw fixing plate" para la cubierta delantera (espaciado 1), mientras que la "joint washer", por volver a la alineaciòn con la palabra ROCKER, queda excluída del conjunto.

En todos los casos donde se requiere un conjunto completo, cítese solamente el número del conjunto.

LOS TAMAÑOS DE PERNOS Y TUERCAS son de B.S.F., excepto en los casos en que se indique lo contrario; el tamaño del perno es el de la longitud del espárrago del mismo. Los pernos que varíen de los especificados por la B.S.F., U.N.F., U.N.C., Whitworth, o B.A., son indicados como tipos "especiales"; en tales casos no se pueden emplear para el recambio los que haya en existencia.

SE DEBEN USAR SIEMPRE PERNOS Y TUERCAS CON FILETE UNIFICADO PARA REPUESTOS DONDE ESTA ESTIPULADO.

INDICACION DE LAS PIEZAS CON LAS LETRAS INICIALES.

Donde resulta posible, se indican los iniciales y los números de los fabricantes ó propietarios. Las primeras dos letras de los números de estas piezas son abreviaciones del nombre del fabricante, ó sea:

Prefijo:		
	AC — AC Delco	LU — Lucas
	BB — Borg and Beck	SM — Smith
	GI — Girling	SU — S.U.
	JA — British Jaeger	SX — Solex

AL PEDIR PIEZAS DE REPUESTO, SIEMPRE :

(1) Se citará el NUMERO DE LA PIEZA o NUMERO DEL CONJUNTO, dando el NUMERO DE LA PIEZA Y NUMERO DEL VEHICULO para el cual se precisa.

(2) Colóquese el pedido con el Distribuidor Rover más próximo.

(3) Especifíquese como se ha de efectuar el envío.

INSTRUÇÕES GERAIS

Este catálogo de peças sobressalentes destina-se aos veículos Land-Rover 1954-58 I Serie com motor Diesel o de gasolina tanto para os modelos do mercado interno, como para os de exportação.

O número indicado para cada peça é sempre comum a todos os modelos abrangidos pela parte do catálogo em questão, a não ser que se especifique o contrário, em cujo caso as excepções são anotadas na coluna de "Remarks" (Observações).

NOMENCLATURA. Como este catálogo se refere igualmente a modelos do Mercado Interno e de Exportação, faz-se sempre referência no texto aos lados esquerdo (L.H.) e direito (R.H.) do veículo, sendo o primeiro o que fica do lado da mão esquerda quando se olha para o veículo da parte traseira. Os veículos com volante à esquerda (L.H.D.) são aqueles que têm os comandos da direcção do lado esquerdo, também quando se olha para o veículo da parte de trás.

Os CONJUNTOS são impressos em letras MAIÚSCULAS e todas as peças que fazem parte de um conjunto são indicadas escrevendo os respectivos nomes afastados um espaço para a direita do alinhamento da coluna descritiva ; logo que o conjunto esteja completo, deixa de dar-se esse espaço e volta-se ao alinhamento original. As mudanças de alinhamento são fàcilmente observadas por meio dos números 1, 2, 3, 4, escritos no topo de cada página.

Como um exemplo, tome-se a página 19, onde poderá ler-se :

1 2 3 4

ROCKER COVER, TOP, ASSEMBLY
Tappet clearance plate
Drive screw fixing plate
Joint washer for top rocker cover

Notar-se-à que o "ROCKER COVER, TOP, ASSEMBLY" inclui o "Tappet clearance plate" e a "Drive screw fixing plate" (coluna 1), ao passo que a "joint washer", já escrita por debaixo do alin hamento original da palavra "ROCKER", não pertence a esse conjunto.

Em todos os casos em que se pretenda um conjunto completo, é suficiente indicar apenas o número do conjunto.

Os TAMANHOS DOS PERNOS E PORCAS são B.S.F., excepto nos casos em que se indique o contrário, sendo o tamanho do perno o comprimento do respectivo corpo sem cabeça. Os pernos que difiram de qualquer modo das especificações B.S.F., U.N.F., U.N.C., Whitworth, ou B.A., são indicados como de tipo "especial"; nestes casos não podem ser substituídos pelos que normalmente há em armazém.

DEVEM USAR-SE SEMPRE PARAFUSOS E PORCAS COM FILETE UNIFICADO PARA FIMS DE SUBSTITUIÇAO ONDE ESTIPULADO.

NUMEROS DE PEÇAS COM NOME DE PROPRIEDADE EXCLUSIVA.

Onde resulta aplicável, os números de peças com nome de propriedade exclusiva são indicados neste cátalogo de peças. As duas primeiras letras dos números destas peças sao uma abreviação dos nomes dos fabricantes, ou seja:

Prefixo:	AC — AC Delco	LU — Lucas
	BB — Borg and Beck	SM — Smith
	GI — Girling	SU — S.U.
	JA — British Jaeger	SX — Solex

AO FAZER A ENCOMENDA DE PEÇAS SOBRESSALENTES, DEVE SEMPRE :

(1) Indicar-se o NÚMERO DA PEÇA ou o NÚMERO DO CONJUNTO, dando ao mesmo tempo o NOME DA PEÇA e o NÚMERO DO VEÍCULO a que se destina ;

(2) Dirigir-se a encomenda ao Distribuidor Rover mais próximo ;

(3) Especificar-se como o despacho deve ser feito.

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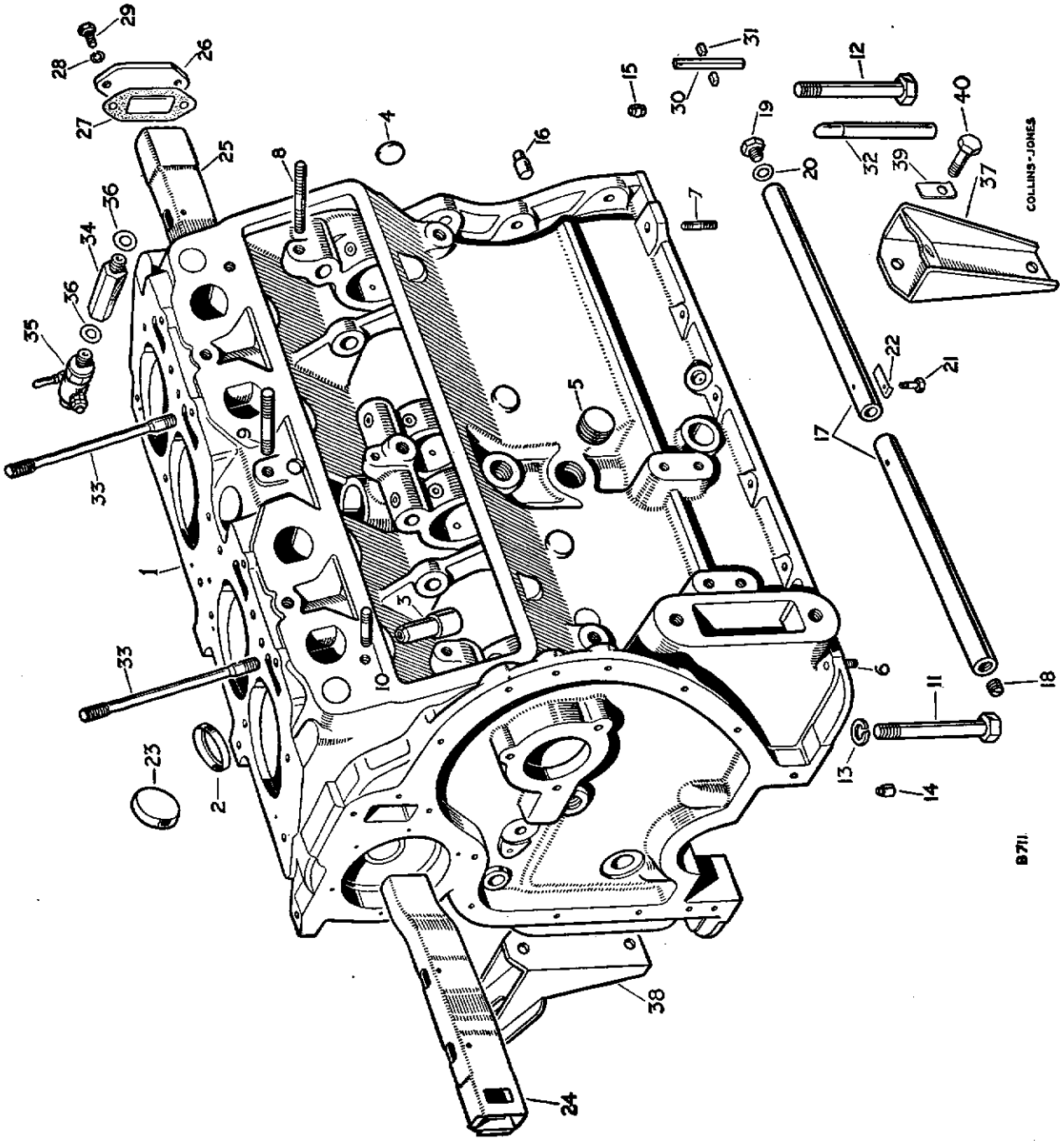
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CYLINDER BLOCK, PETROL ENGINE



CYLINDER BLOCK, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	ENGINE AND CLUTCH ASSEMBLY	1	241703 †	1954
	ENGINE AND CLUTCH ASSEMBLY	1	269216 †	1955–58**
1	CYLINDER BLOCK ASSEMBLY	1	236191	1954
	CYLINDER BLOCK ASSEMBLY	1	242570	1955-58
	Engine assembly stripped for export	1	271033	1954
	Engine assembly stripped for export	1	271034	1955, engines numbered 57100001, 57130001 onwards
	Engine assembly stripped for export	1	271035	1955-59, engines numbered 170600001, 173600001 onwards
	Block, crankshaft, pistons, camshaft, valve gear	1	262663	1954
	Block, crankshaft, pistons, camshaft, valve gear	1	244341	1955***
	Block, crankshaft, pistons, camshaft, valve gear	1	269335	1955–58**
2	Insert for exhaust valve seat	4	09065	
3	Valve guide, exhaust	4	511833	
4	Core plug 1⅛" dia.	1	52615	1954
5	Core plug 1" dia.	2	247124	
6	Stud, short — For oil	12	52177	
7	Stud, long — sump	3	57126	
8	Stud for bottom rocker cover	3	242830	
9	Stud, long — For exhaust	2	09207	
	Stud — manifold	1	265086	
10	Stud, short —	2	01291	
	Stud, short — For oil filter	2	09207	1955–58
	Stud, long — adaptor	2	241275	1955–58
11	Set bolt for main bearing	4	233608	
12	Set bolt for main bearing, rear	2	233607	
13	Special spring washer for set bolt	6	243419	
14	Dowel, locating main bearing and bearing cap....	10	07877	1954
15	Dowel, locating rear main bearing cap	1	230300	1954
	Dowel locating bearing caps	11	501593	1955–58
16	Dowel, locating flywheel housing	2	52124	
17	Oil gallery pipe	2	09034	
18	Plug for gallery pipe, front....	1	03129	
19	Plug for gallery pipe, rear	1	216933	
20	Joint washer for rear plug	1	3803	
21	Set bolt (¼" x ⅝" long) — Fixing gallery	2	237140	
22	Locker — pipe to block	2	2995	
23	Cup plug	3	236988	4 off 1955–58
24	Water pipe, front — In	1	231220	
25	Water pipe, rear — cylinder block	1	231221	
26	Cover plate for rear water pipe	1	231218	
27	Joint washer for cover plate	1	231219	
28	Spring washer — Fixing	2	3074	
29	Set bolt (¼" x ⅝" long) — cover plate	2	237140	
31	Cork packing for rear main bearing cap	2	269854	1954-55 Engines numbered up to:— R.H.D. 170601356, L.H.D. 173600707
	Cork packing for rear main bearing cap	2	511350	Engines numbered from: R.H.D. 170601357 L.H.D. 173600708

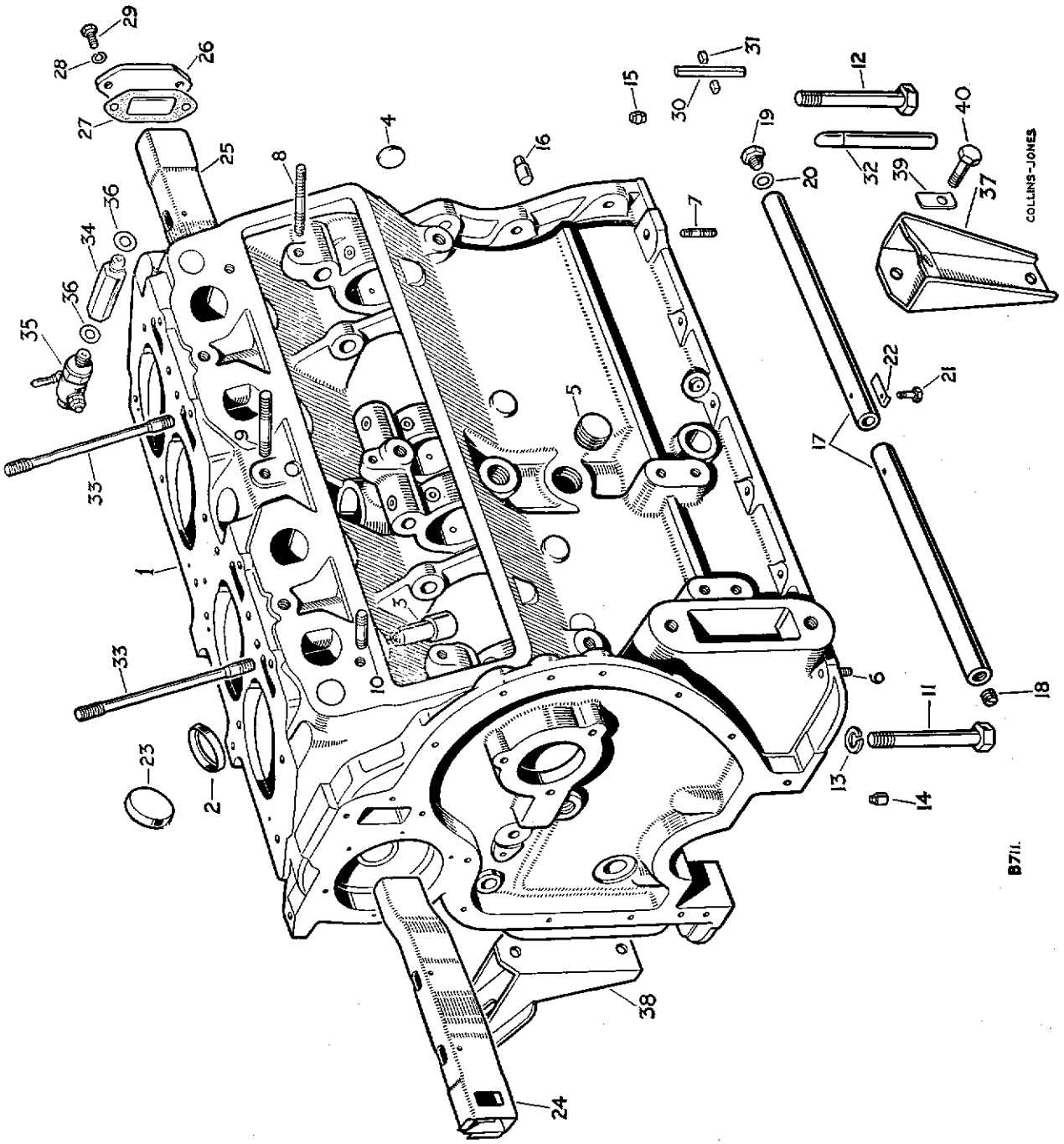
* Asterisk indicates a new part which has not been used on any previous model.

† ENGINE AND CLUTCH ASSEMBLY does not include carburetter and fittings.

**1955 Engines numbered in the range:
R.H.D. .... 170600001 onwards
L.H.D. .... 173600001 onwards
and 1956-58 models

***Engines numbered in the range:
R.H.D. .... 57100001 onwards
L.H.D. .... 57130001 onwards

CYLINDER BLOCK, PETROL ENGINE

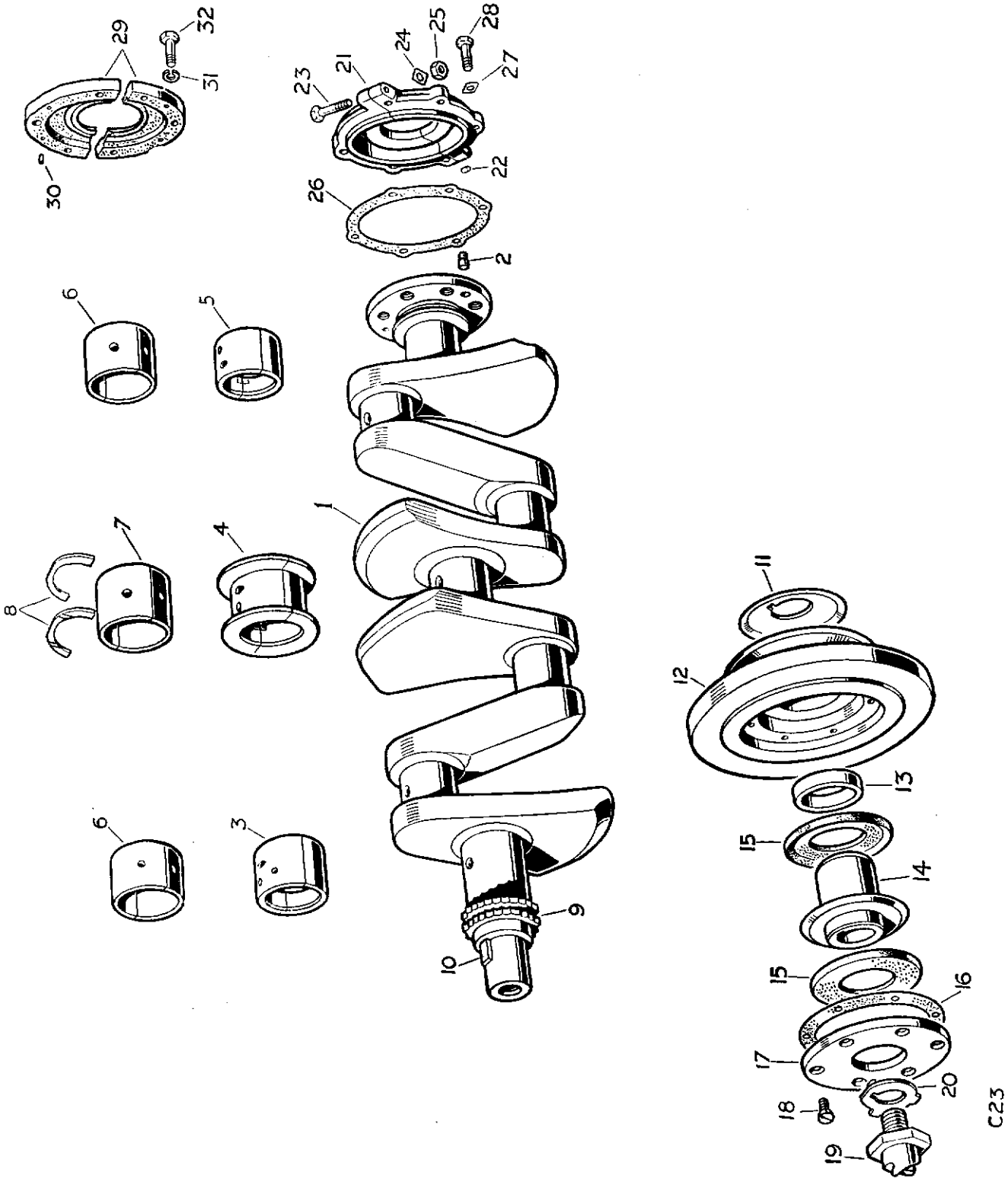


CYLINDER BLOCK, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
32	Oil return pipe in rear bearing cap	1	230161	1954
	Oil pipe, centre main bearing	1	241103	1955-58
33	Stud for cylinder head	2	212332	
34	Extension for drain tap	1	243185	
35	Drain tap for cylinder block	1	243237	
36	Joint washer for drain tap and extension	2	213959	
37	Engine front support bracket complete L.H.	1	230655	
38	Engine front support bracket complete R.H.	1	239449	
39	Locker } Fixing brackets	4	212430	
40	Set bolt (½" x 1⅛" long) } to cylinder block	4	215485	

* Asterisk indicates a new part which has not been used on any previous model.

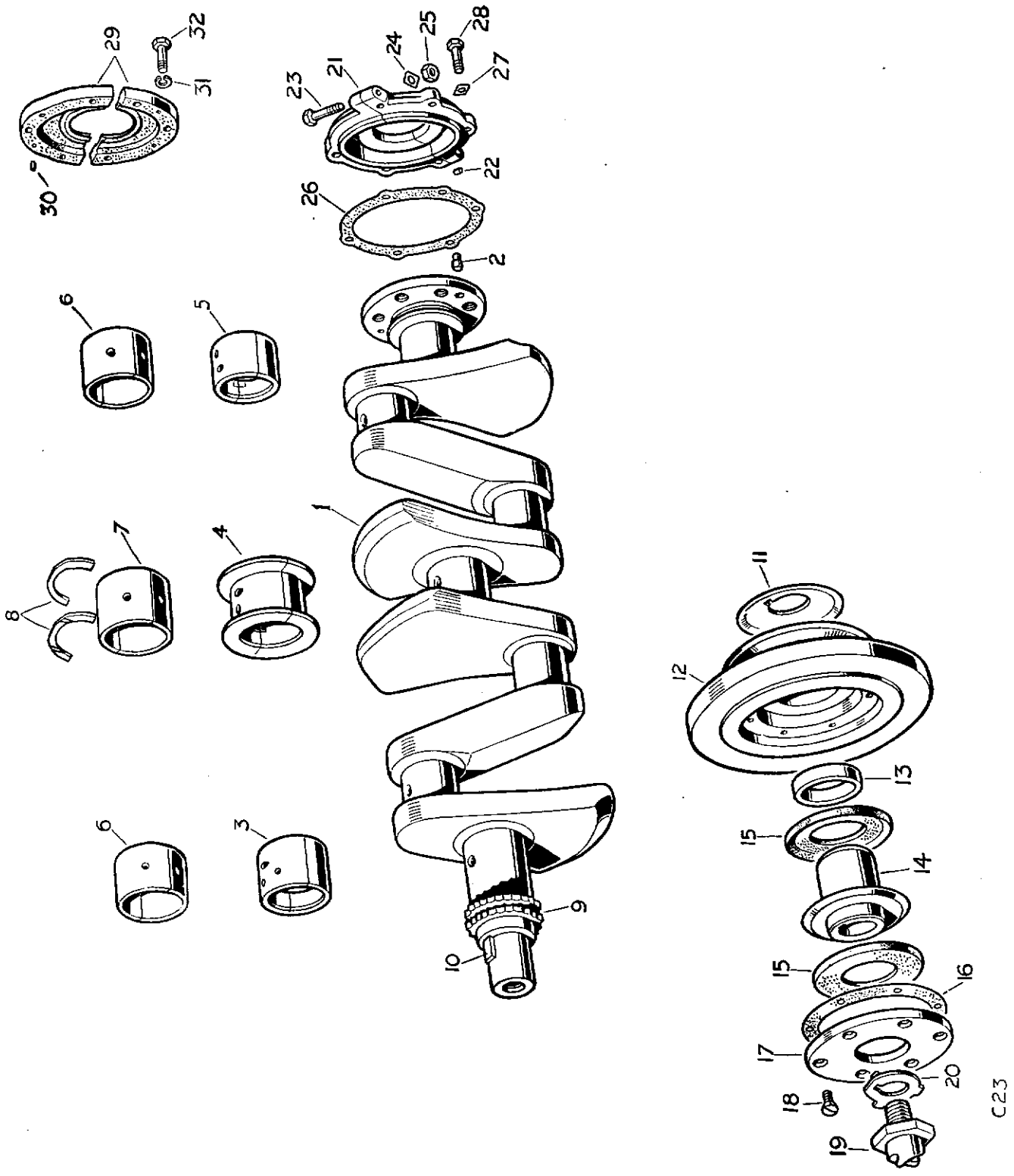
CRANKSHAFT, PETROL ENGINE



CRANKSHAFT, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION		Qty.	Part No.	REMARKS
1	CRANKSHAFT ASSEMBLY, STD.		1	212382	
	CRANKSHAFT ASSEMBLY, .015" U.S.	Home only	1	217930	1954
	CRANKSHAFT ASSEMBLY, .030" U.S.	Home only	1	217931	
	CRANKSHAFT ASSEMBLY, .040" U.S.	Home only	1	217932	
	CRANKSHAFT ASSEMBLY, STD.		1	241893	
	CRANKSHAFT ASSEMBLY, .010" U.S.	Home only	1	243255	
	CRANKSHAFT ASSEMBLY, .020" U.S.	Home only	1	243256	1955–58
	CRANKSHAFT ASSEMBLY, .030" U.S.	Home only	1	243257	
	CRANKSHAFT ASSEMBLY, .040" U.S.	Home only	1	243258	
2	Dowel for flywheel		1	6395	
3	Main bearing, front, Std.	These part numbers cover bearing halves supplied in pairs, *i.e.*, top and bottom. Bearing halves are not supplied separately	1	217937	
	Main bearing, front, .015" U.S.		1	217943	
	Main bearing, front, .030" U.S.		1	217949	
	Main bearing, front, .040" U.S.		1	217955	
4	Main bearing, centre, Std.		1	217938	
	Main bearing, centre, .015" U.S.		1	217944	1954
	Main bearing, centre, .030" U.S.		1	217950	
	Main bearing, centre, .040" U.S.		1	217956	
5	Main bearing, rear, Std.		1	217939	
	Main bearing, rear, .015" U.S.		1	217945	
	Main bearing, rear, .030" U.S.		1	217951	
	Main bearing, rear, .040" U.S.		1	217957	
6	Main bearing, front and rear, Std.	Pairs	2	523306	
	Main bearing, front and rear, .010" U.S.	Pairs	2	523307	
	Main bearing, front and rear, .020" U.S.	Pairs	2	523308	
	Main bearing, front and rear, .030" U.S.	Pairs	2	523309	
	Main bearing, front and rear, .040" U.S.	Pairs	2	523310	
7	Main bearing, centre, Std.	Pairs	1	523311	
	Main bearing, centre, .010" U.S.	Pairs	1	523312	
	Main bearing, centre, .020" U.S.	Pairs	1	523313	1955-58
	Main bearing, centre, .030" U.S.	Pairs	1	523314	
	Main bearing, centre, .040" U.S.	Pairs	1	523315	
8	Thrust washer for crankshaft, Std.	Pairs	1	523316	
	Thrust washer for crankshaft, .0025" O.S.	Pairs	1	523317	
	Thrust washer for crankshaft, .005" O.S.	Pairs	1	523318	
	Thrust washer for crankshaft, .0075" O.S.	Pairs	1	523319	
	Thrust washer for crankshaft, .010" O.S.	Pairs	1	523320	
9	Chainwheel on crankshaft		1	59054	
10	Key locating chainwheel		1	52015	
11	Oil thrower on crankshaft		1	59053	

CRANKSHAFT, PETROL ENGINE

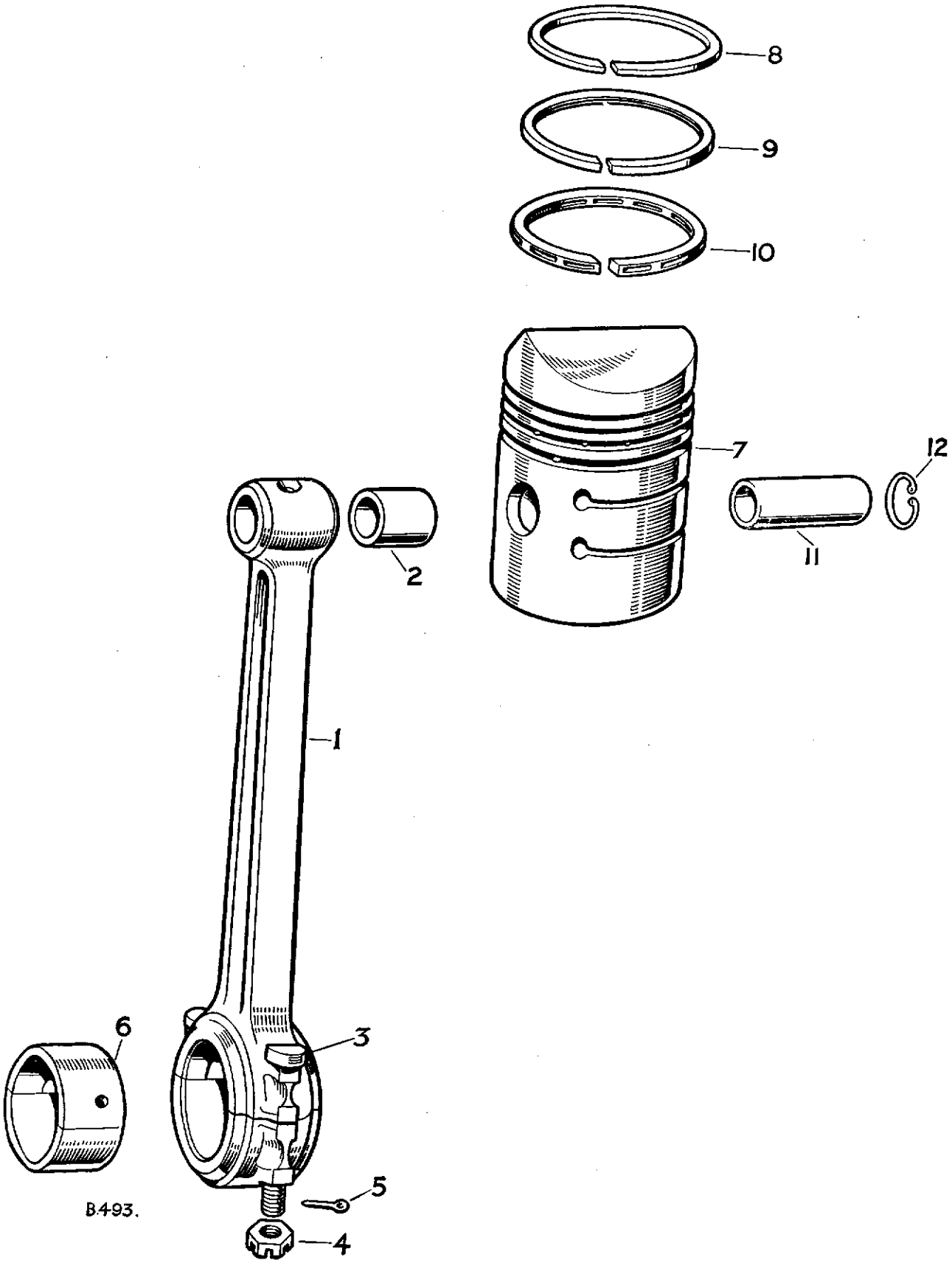


CRANKSHAFT, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	VIBRATION DAMPER ASSEMBLY	1	215935	
12	DAMPER FLYWHEEL AND BUSH ASSEMBLY	1	215936	
13	Bush for flywheel	1	03188	
14	Driving flange	1	09017	
15	Rubber disc for damper	2	03017	
16	Shim	As required	03020	
17	Retaining plate	1	03018	
18	Set screw (¼" x ⅝" long) fixing plate to flywheel	6	03093	
19	Starting dog	1	503665	
20	Lock washer for starting dog....	1	03092	
21	CRANKSHAFT OIL RETAINER CAP ASSEMBLY	1	212383	
22	Dowel	2	09209	
23	Bolt (¼" x 1½" long) Fixing halves	2	250517	
24	Locker together	2	2500	1954
25	Nut (¼")	2	2823	
26	Joint washer Fixing	1	09089	
27	Locker oil retainer cap	6	2500	
28	Set bolt (¼" x ⅝" long) to cylinder block	6	237142	
29	Crankshaft oil retainer	2	275807	
	Dowel, lower	2	09209	
30	Dowel, upper Fixing retainer to cylinder	2	246464	1955–58
31	Spring washer block and rear bearing cap	6	3074	
32	Bolt (¼" x 1" long)	6	237143	

* Asterisk indicates a new part which has not been used on any previous model.

CONNECTING ROD AND PISTON, PETROL ENGINE



CONNECTING ROD AND PISTON, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION		Qty.	Part No.	REMARKS
1	CONNECTING ROD ASSEMBLY....	....	4	212366	1954
	CONNECTING ROD ASSEMBLY....	....	4	240650**	
	CONNECTING ROD ASSEMBLY	....	4	265737†	
2	Gudgeon pin bush	....	4	217846††	
	Gudgeon pin bush	....	4	273163	
3	Special bolt } Fixing connecting		8	07884	
4	Castle nut (⅜") } rod cap		8	2102	
5	Split pin fixing connecting rod cap	...	8	2392	
6	Connecting rod bearing halves, Std.		4	523277	1954
	Connecting rod bearing halves, .015" U.S.		4	523278	1954
	Connecting rod bearing halves, .030" U.S.		4	523279	1954
	Connecting rod bearing halves, .040" U.S.		4	523280	1954
	Connecting rod bearing halves, Std.	Pairs	4	423301	
	Connecting rod bearing halves, .010" U.S.		4	523302	
	Connecting rod bearing halves, .020" U.S.		4	523303	1955-58
	Connecting rod bearing halves, .030" U.S.		4	523304	
	Connecting rod bearing halves, .040" U.S.		4	523305	
7	PISTON ASSEMBLY, STD.		4	500493	
	PISTON ASSEMBLY, .010" O.S.		4	500494	1954-55 Engines numbered in the range:
	PISTON ASSEMBLY, .020" O.S.	3 ring	4	500495	R.H.D. 47100001 onwards 57100001 onwards
	PISTON ASSEMBLY, .030" O.S.		4	500496	L.H.D. 47130001 onwards 57130001 onwards
	PISTON ASSEMBLY, .040" O.S.		4	500497	
	PISTON ASSEMBLY, STD.		4	278372†	
	PISTON ASSEMBLY, .010" O.S.		4	278373†	
	PISTON ASSEMBLY, 020" O.S.	3 ring	4	278374†	
	PISTON ASSEMBLY, 030" O.S.		4	278375†	
	PISTON ASSEMBLY, 040" O.S.		4	278376†	
8	Piston ring, compression, Std.	....	8	231155	
	Piston ring, compression, .010" O.S.	....	8	236173	
	Piston ring, compression, .020" O.S.	....	8	236174	
	Piston ring, compression, .030" O.S.	....	8	236175	
	Piston ring, compression, .040" O.S.	....	8	236176	
9	Stepped scraper ring, Std.	....	4	234816	Only required on early models with 4-ring pistons
	Stepped scraper ring, .010" O.S.	....	4	236178	Only required on early models with 4-ring pistons
	Stepped scraper ring, .020" O.S.	....	4	236179	Only required on early models with 4-ring pistons
	Stepped scraper ring, .030" O.S.	....	4	236180	Only required on early models with 4-ring pistons
	Stepped scraper ring, .040" O.S.	....	4	236181	Only required on early models with 4-ring pistons
10	Maxilite scraper ring, Std.	....	4	234817	
	Maxilite scraper ring, .010" O.S.	....	4	236183	
	Maxilite scraper ring, .020" O.S.	....	4	236184	
	Maxilite scraper ring, .030" O.S.	....	4	236185	
	Maxilite scraper ring, .040" O.S.	....	4	236186	
11	Gudgeon pin, Std.	....	4	231154	1954-55 Engines numbered in the range:
	Gudgeon pin, .001" O.S.	....	4	236188	R.H.D. 47100001 onwards 57100001 onwards
	Gudgeon pin, .003" O.S.	....	4	236189	L.H.D. 47130001 onwards 57130001 onwards
	Gudgeon pin, Std.	....	4	264569†	
	Gudgeon pin, .001" O.S.	....	4	267257†	
	Gudgeon pin, .003" O.S.	....	4	267258†	
12	Circlip for gudgeon pin	....	8	03170††	
	Circlip for gudgeon pin	....	8	235100†	

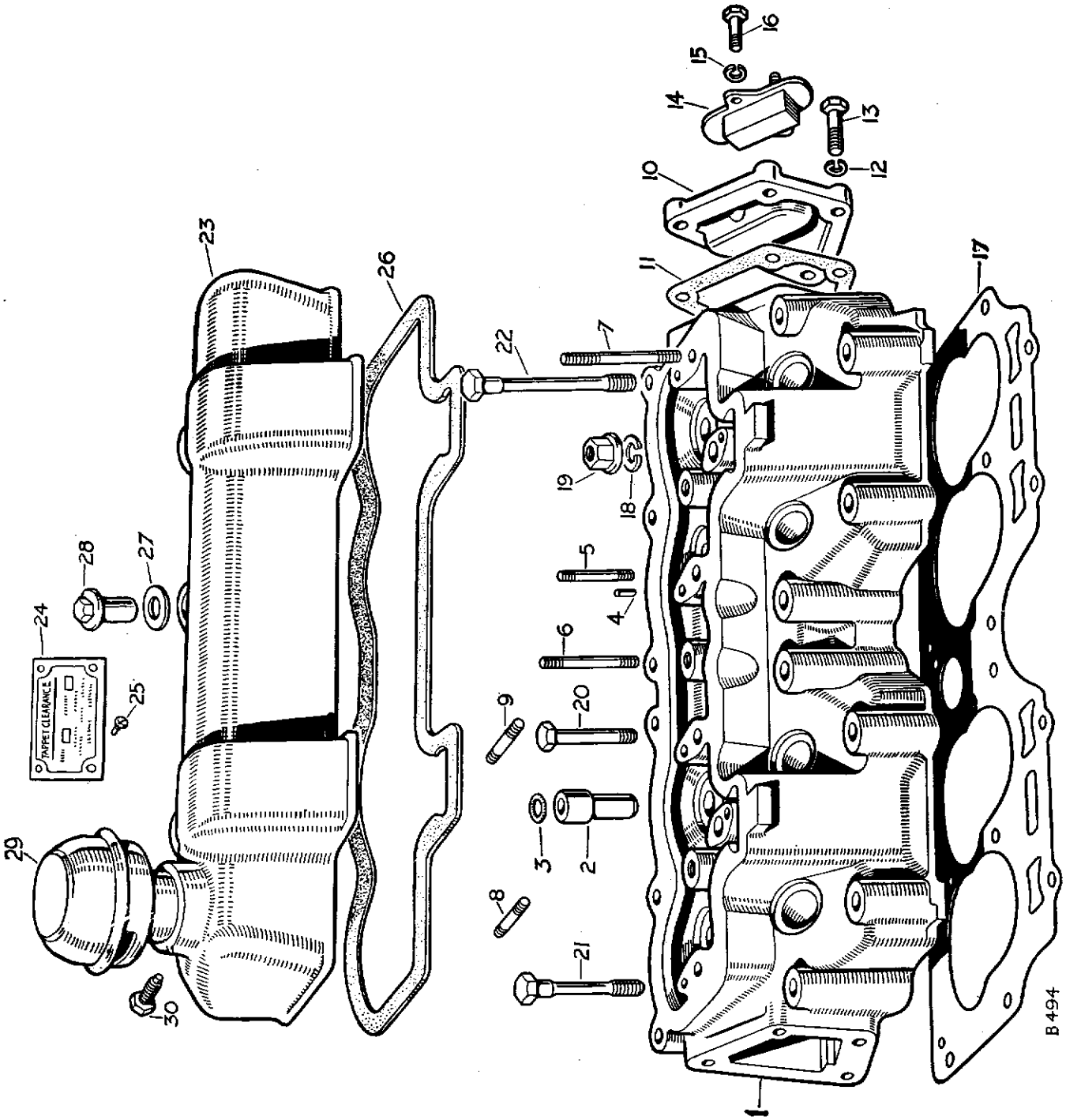
* Asterisk indicates a new part which has not been used on any previous model.

** 1955 Engines numbered in the range:
R.H.D. 57100001 onwards
L.H.D. 5713000 onwards

† 1955 Engines numbered in the range:
R.H.D. 170600001 onwards
L.H.D. 173600001 onwards and 1956-58 models

†† 1954-55 Engines numbered in the range:
R.H.D. 47100001 onwards 57100001 onwards
L.H.D. 47130001 onwards 57130001 onwards

CYLINDER HEAD, PETROL ENGINE

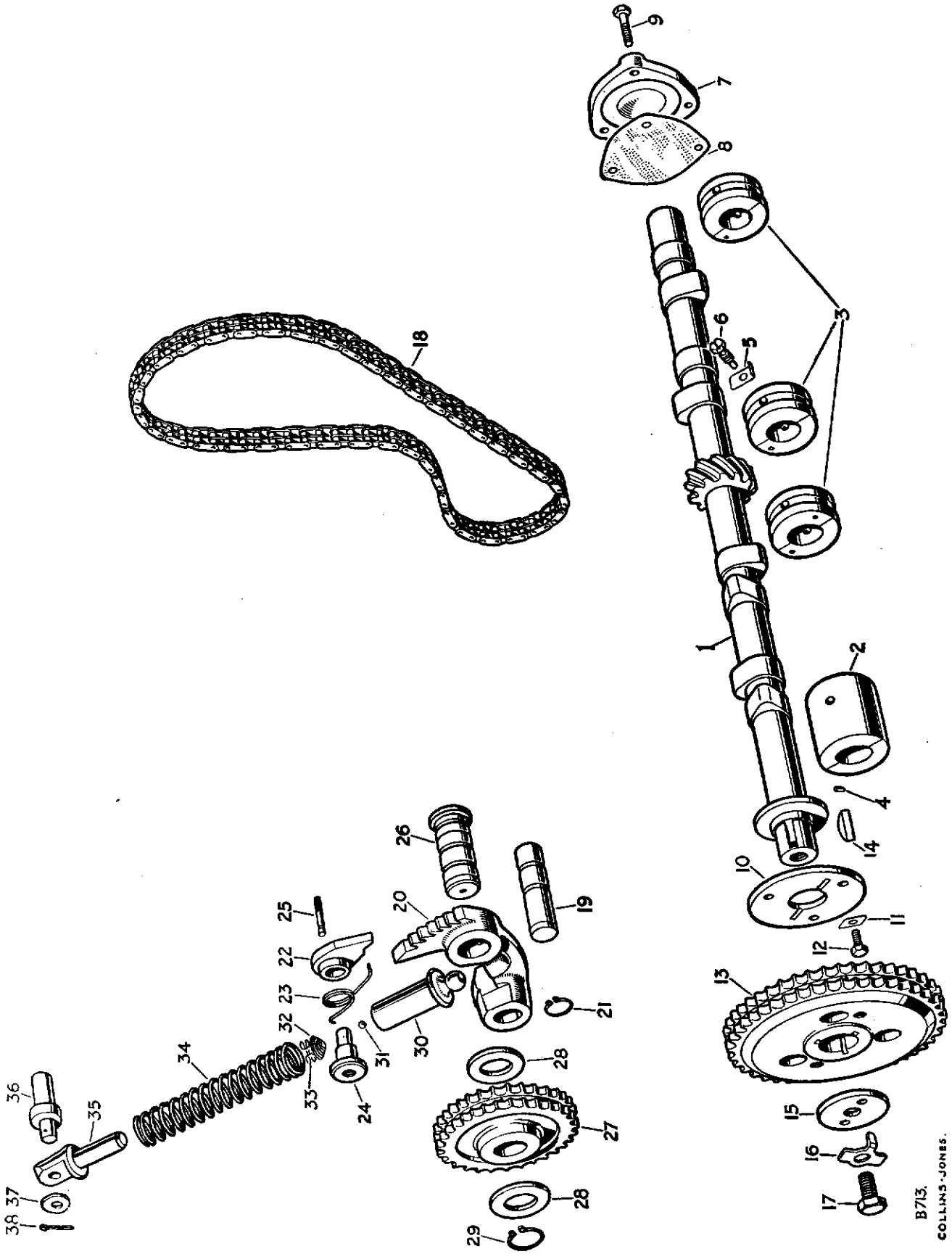


CYLINDER HEAD, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	CYLINDER HEAD ASSEMBLY	1	233430	
	Valve guide and rubber ring, inlet	4	266924	
3	Rubber ring for inlet valve guide	4	233419	
4	Dowel, locating rocker brackets	6	59059	
5	Stud, short } For rocker	3	9499	
6	Stud, long } brackets	1	3604	
7	Stud for top rocker cover	3	6316	
8	Stud } For inlet	6	212098	
9	Stud for centre branch } manifold	4	243531	
10	Rear end cover for cylinder head	1	213810	
11	Joint washer for rear end cover	1	213811	
12	Spring washer } Fixing rear end cover	4	3075	
13	Set bolt ($\frac{5}{16}$" x $\frac{5}{8}$" long) } to cylinder head	4	237161	
14	Thermostat switch for choke warning light	1	213574	
15	Spring washer } Fixing	2	3073	
16	Set bolt (2 B.A. x $\frac{13}{16}$" long) } switch	2	237119	
17	Cylinder head gasket	1	231046	1954
	Cylinder head gasket	1	263666	1955-58
18	Spring washer	2	3077	
19	Special nut Fixing cylinder	2	212702	
20	Special set bolt, short } head to cylinder	4	237345	
21	Special set bolt, medium block	4	212334	
22	Special set bolt, long	6	212333	
23	ROCKER COVER, TOP, ASSEMBLY	1	246340	
24	Tappet clearance plate	1	213245	
25	Drive screw fixing plate	4	78001	
26	Joint washer for top rocker cover	1	267781	
27	Fibre washer } Fixing	3	3055	
28	Special nut } top rocker cover	3	279330	
29	Breather filter for top cover....	1	230996	
30	Set screw fixing breather	1	231144	

* Asterisk indicates a new part which has not been used on any previous model.

CAMSHAFT AND TENSIONER MECHANISM
PETROL ENGINE

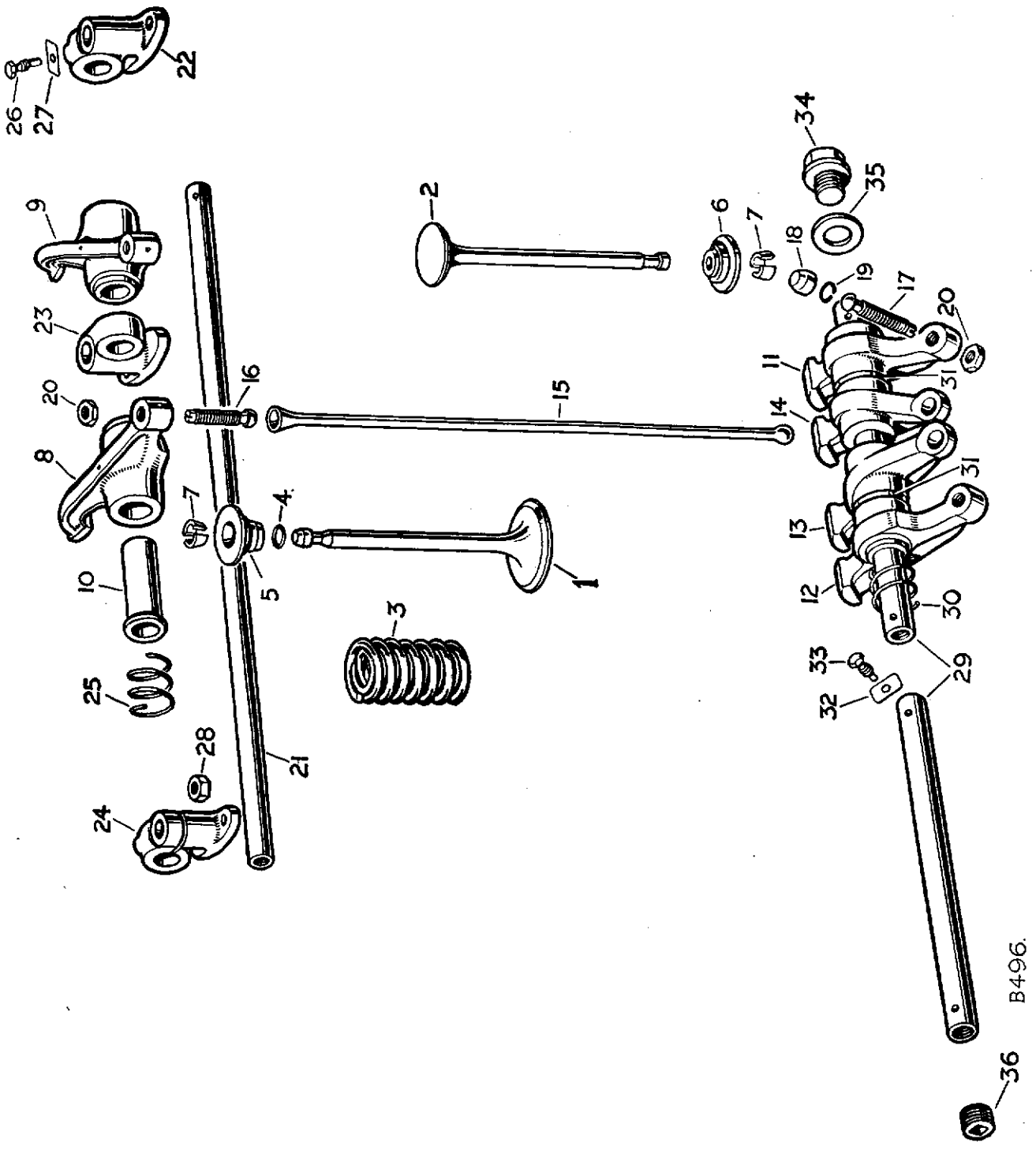


CAMSHAFT AND TENSIONER MECHANISM
PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Camshaft	1	511036	
2	Bearing complete for camshaft, front	1	09091	
3	Bearing complete for camshaft, centre and rear	3	233072	
4	Dowel for camshaft bearing	8	09208	
5	Locking plate } Fixing camshaft bearings	4	09205	
6	Special set screw } to cylinder block	4	213251	
7	Rear end cover for camshaft	1	219914	
8	Joint washer for cover	1	219913	
9	Set bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) fixing cover to block	3	237140	
10	Thrust plate for camshaft	1	277063	
11	Locker } Fixing thrust plate	3	2500	
12	Set bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } to cylinder block	3	237140	
13	Chainwheel for camshaft	1	09023	
14	Key locating camshaft chainwheel	1	230313	
15	Retaining washer } Fixing	1	09093	
16	Locker } chain wheel	1	09210	
17	Set bolt ($\frac{3}{8}$" x $\frac{3}{4}$" long) } to camshaft	1	250712	
18	Camshaft chain ($\frac{3}{8}$" pitch x 78 links)	1	09156	
19	Pivot pin for chain adjuster arm	1	212365	
20	Adjuster arm for timing chain	1	212363	
21	Circlip fixing adjuster arm to pivot pin	1	09129	
22	Pawl for tensioner arm	1	213600	
23	Pawl spring	1	213601	
24	Pawl pin	1	213602	
25	Anchor pin for spring	1	214131	
26	Spindle for timing chain adjuster idler wheel	1	212364	
27	Idler wheel for timing chain	1	09075	
28	Steel washer } Fixing idler wheel	2	09126	
29	Circlip } to spindle	1	09128	
30	CYLINDER ASSEMBLY FOR TIMING CHAIN ADJUSTER	1	265331	
31	Steel ball ($\frac{3}{16}$") for non-return valve	1	3746	
32	Spring retaining ball in cylinder	1	212339	
33	Retainer for steel ball	1	219489	
34	Spring } For timing	1	212340	
35	Piston } chain adjuster	1	219504	
36	Pivot pin for chain adjuster piston	1	212341	
37	Steel washer } Fixing chain adjuster	1	210679	
38	Split pin } piston to pivot pin	1	2555	

* Asterisk indicates a new part which has not been used on any previous model.

VALVE GEAR AND ROCKER SHAFTS
PETROL ENGINE

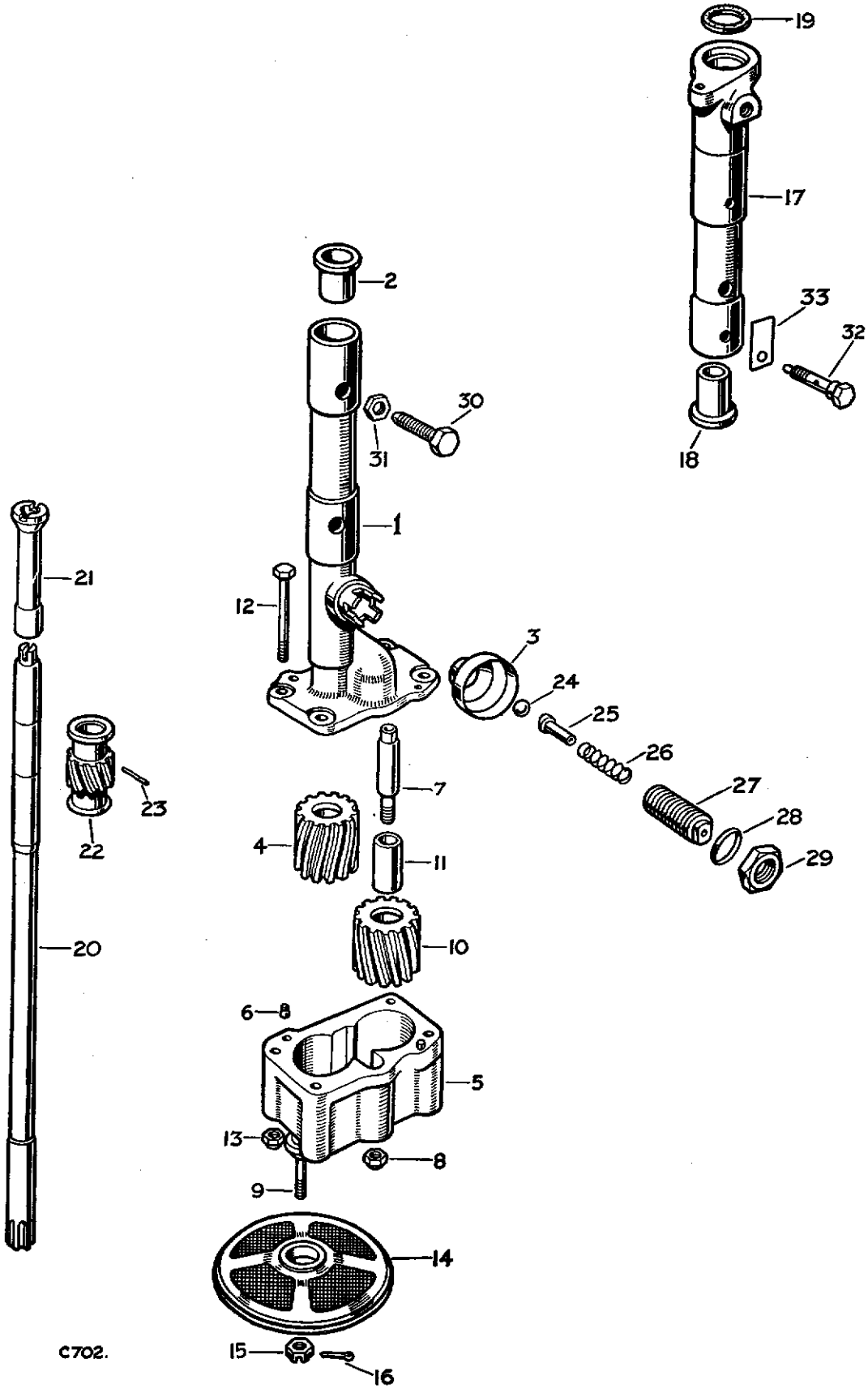


VALVE GEAR AND ROCKER SHAFTS
PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Inlet valve....	4	233427	
2	Exhaust valve	4	264137	
3	Valve spring, inner and outer	8	273257	
4	Rubber sealing ring for valve, inlet	4	233419	
5	Valve spring cup, inlet	4	212136	
6	Valve spring cup, exhaust	4	212137	
7	Split cone for valve, pair	8	09906	
8	VALVE ROCKER ASSEMBLY, INLET L.H.	2	214351	
9	VALVE ROCKER ASSEMBLY, INLET R.H.	2	214350	
10	Bush for inlet valve rocker....	4	214348	
11	Valve rocker, exhaust L.H.	2	239547	
12	Valve rocker, exhaust R.H.	2	239546	
13	Inlet cam follower L.H.	2	239545	
14	Inlet cam follower R.H.	2	239544	
15	Tappet push rod, inlet	4	09122	
16	Tappet adjusting screw, inlet....	4	236151	
17	TAPPET ADJUSTING SCREW ASSEMBLY, EXHAUST	4	506818	
18	Cap for exhaust tappet adjusting screw	4	212160	
19	Circlip fixing cap....	4	212161	
20	Locknut for tappet adjusting screw	8	2842	
21	Valve rocker shaft, top	1	231057	
22	Rocker bracket, oil feed, top	1	212328	
23	Rocker bracket, intermediate, top	2	212329	
24	Rocker bracket, clamping, top	3	212330	
25	Spring for rocker shaft, top	4	502006	
26	Locating screw } For rocker shaft at	1	09004	
27	Locating plate } oil feed bracket	1	09005	
28	Nut ($\frac{5}{16}$") fixing rocker bracket to cylinder head	4	2828	
29	Valve rocker shaft, bottom	2	239089	
30	Spring for rocker shaft, bottom	4	500610	
31	Thrust washer for rocker shaft, bottom	4	09159	
32	Locating plate } Fixing bottom rocker	2	09005	
33	Locating screw } shafts to cylinder block	2	09004	
34	End plug, rear } For	1	3088	
35	Fibre washer for rear plug } bottom	1	3055	
36	End plug, front } rocker shaft	1	12455	

* Asterisk indicates a new part which has not been used on any previous model.

OIL PUMP, PETROL ENGINE

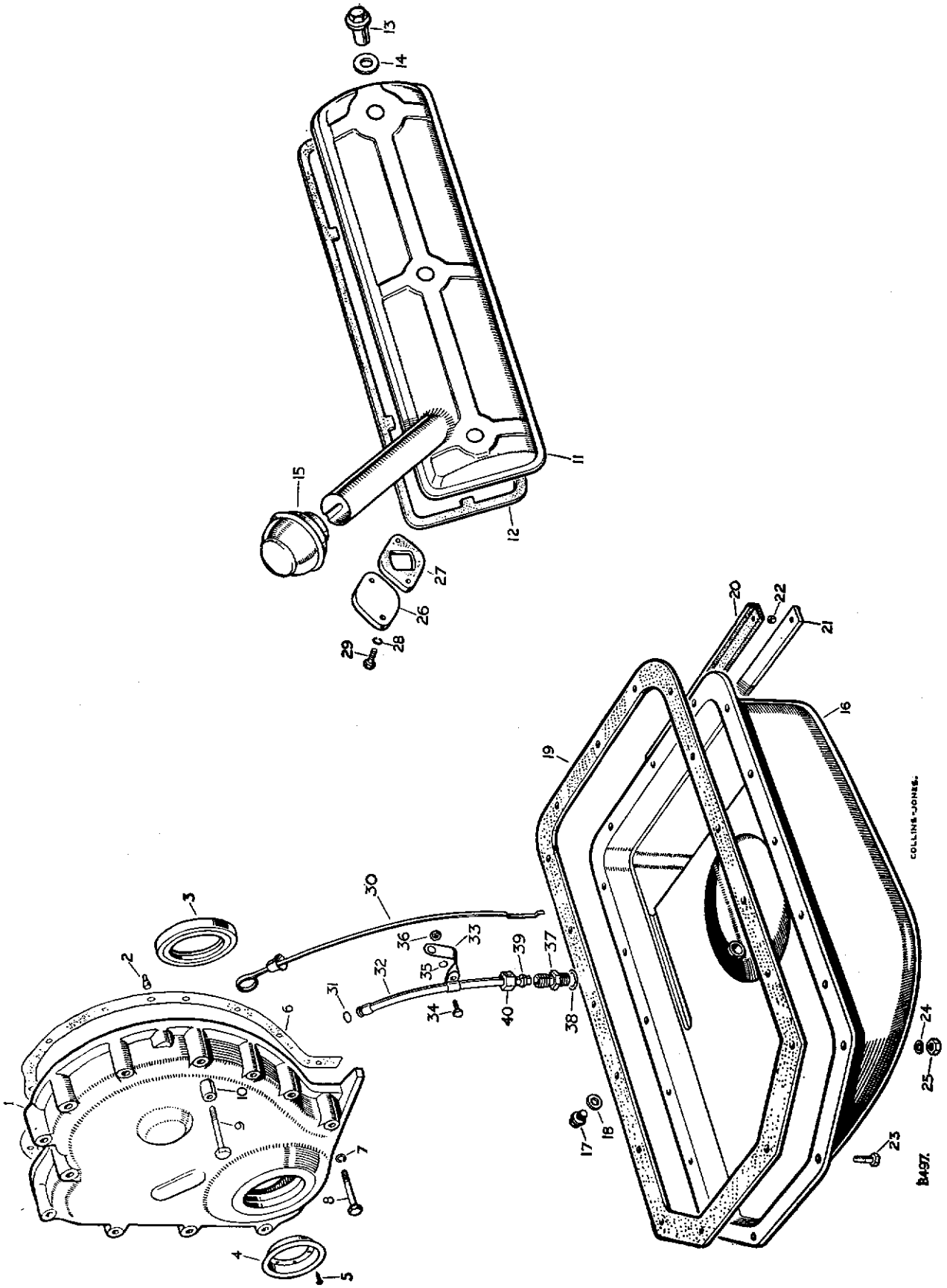


OIL PUMP, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	OIL PUMP ASSEMBLY	1	234310	1954
	OIL PUMP ASSEMBLY	1	240651	1955–58
1	OIL PUMP BODY ASSEMBLY	1	234312	1954
	OIL PUMP BODY ASSEMBLY	1	242008	1955–58
2	Bush for drive shaft	1	212309	
3	Oil pump shield	1	09225	
4	Oil pump gear, driver	1	09027	
5	OIL PUMP COVER ASSEMBLY	1	234296	
6	Dowel locating body	2	52710	
7	Spindle for idler wheel	1	09050	
8	Self-locking nut (⅜") fixing spindle	1	265055	
9	Stud for oil strainer	1	234291	
10	OIL PUMP GEAR IDLER ASSEMBLY	1	212375	
11	Bush for idler gear	1	09049	
12	Bolt (⅝" x 2½" long) } Fixing cover	4	250532	
13	Self-locking nut (⅝") } to body	4	251321	
14	Oil strainer for pump	1	266900	
15	Castle nut (¼") } Fixing oil strainer	1	251600	
16	Split pin } to pump	1	2422	
17	DISTRIBUTOR HOUSING ASSEMBLY	1	214047	
18	Bush for drive shaft	1	09025	
19	Cork washer for housing	1	52278	
20	Oil pump drive shaft	1	235083	
21	Drive shaft for distributor	1	267829	
22	Oil pump driving gear	1	212308	
23	Taper pin, fixing gear to shaft	1	3005	
24	Steel ball	1	01035	
25	Plunger	1	09038	1954
26	Spring	1	07488	1954
27	Adjusting screw	1	09037	1954
	Plunger } For oil pressure release	1	245940	1955–58
	Spring } valve	1	242648	1955–58
	Adjusting screw	1	242889	1955–58
28	Washer	1	230508	
29	Locknut	1	12028	
30	Special set screw	1	09039	1954
31	Locknut } Fixing oil pump	1	2069	1954
	Special set screw } to cylinder block	1	241267	1955–58
	Locknut	1	2828	1955–58
32	Oil feed bolt, locating distributor housing	1	09052	
33	Locker for bolt	1	2504	

* Asterisk indicates a new part which has not been used on any previous model.

FRONT COVER, SIDE COVER AND SUMP PETROL ENGINE

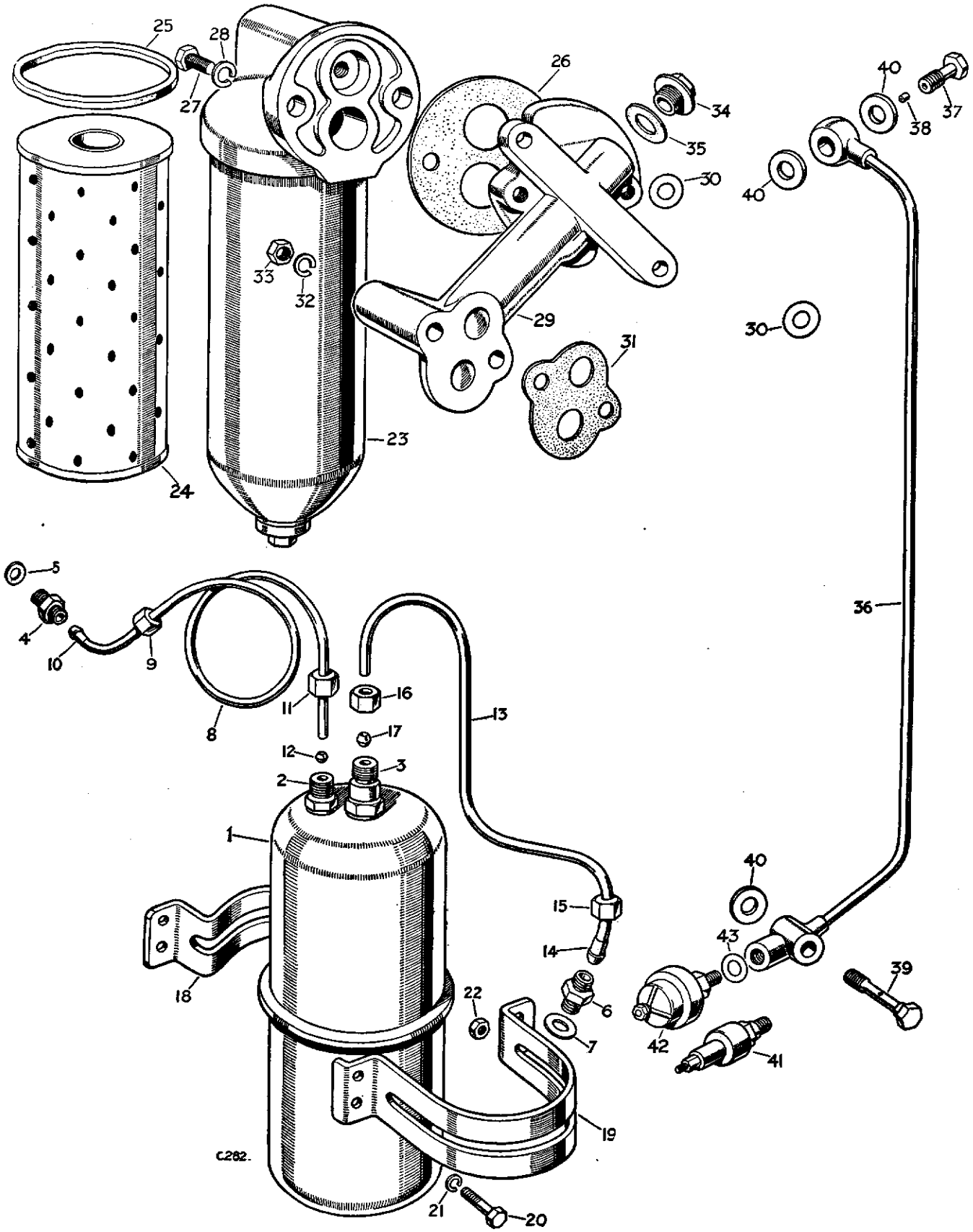


FRONT COVER, SIDE COVER AND SUMP
PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	FRONT COVER ASSEMBLY	1	236018	
2	Dowel locating front cover	2	6395	
3	Oil seal for front cover	1	213744	
4	Mud excluder	1	236011	
5	Hammer drive screw fixing excluder	8	3936	
6	Joint washer for front cover	1	09102	
7	Spring washer } Fixing	11	3075	
	Plain washer } front cover and	1	2550	
8	Set bolt ($\frac{5}{16}$" x 1 $\frac{23}{32}$" long) } water pipe to	10	250530	
9	Set bolt ($\frac{5}{16}$" x 2$\frac{1}{4}$" long) } cylinder block	1	250531	
10	Distance piece }	1	59155	
11	Rocker cover, side	1	236003	
12	Joint washer for rocker cover....	1	267779	
13	Special nut fixing side rocker cover	3	279330	
14	Sealing washer for nut	3	267828	
15	Oil filler cap and breather filter	1	236406	
16	Crankcase sump	1	240789	1954
	Crankcase sump	1	246201	1955–58
17	Drain plug for crankcase sump	1	3088	
18	Washer for drain plug	1	230507	
19	Joint washer for crankcase sump	1	267780	
20	Rubber seal } For	1	231480	
21	Packing strip } rear end of	1	231479	
22	Distance piece } crankcase sump	3	231478	
23	Set bolt ($\frac{5}{16}$" Whit. x $\frac{11}{16}$" long) } Fixing sump	2	215647	
24	Spring washer } to cylinder	17	3075	
25	Nut ($\frac{5}{16}$") } block	15	2828	
26	Cover plate for breather aperture	1	236435	
27	Joint washer } Fixing breather pipe	1	214058	
28	Spring washer } or cover plate to	2	3075	
29	Set bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) } cylinder block	2	237159	
30	Oil level rod	1	237563	
31	Sealing ring for rod....	1	210517	
32	Tube for oil level rod	1	236922	
33	Bracket for oil level rod tube....	1	236393	
34	Bolt (2 B.A. x $\frac{1}{2}$" long) }	1	234603	
35	Spring washer } Fixing bracket	1	3073	
36	Nut (2 B.A.) }	1	2247	
37	Double-ended union }	1	236060	
38	Washer } Fixing tube	1	243958	
39	Olive } to cylinder block	1	236408	
40	Union nut }	1	236407	

* Asterisk indicates a new part which has not been used on any previous model.

OIL FILTER AND OIL PIPES, PETROL ENGINE



OIL FILTER AND OIL PIPES, PETROL ENGINE

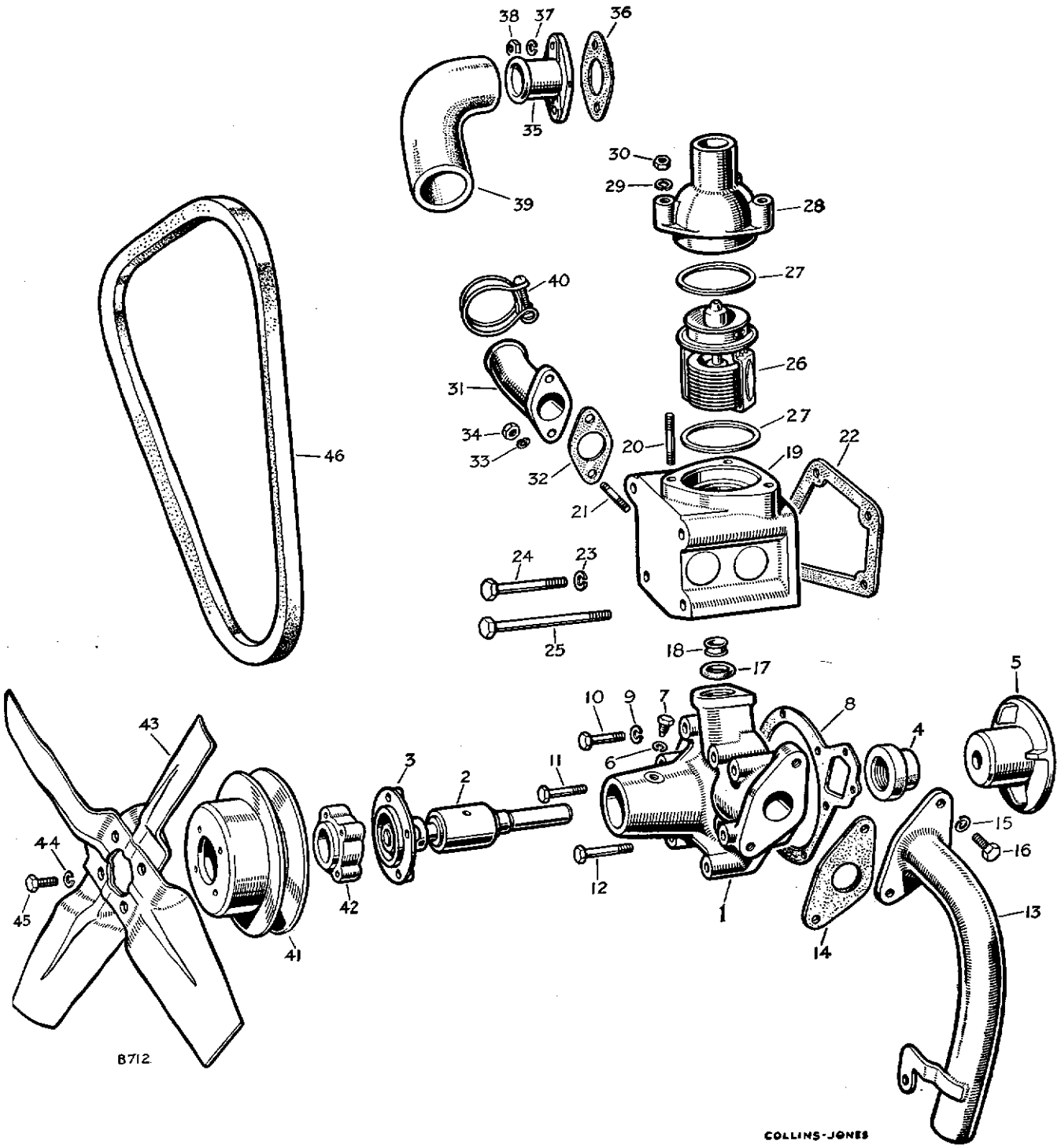
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Oil filter complete, AC 1530021 Z.S. 1	1	216322	
2	Inlet union, AC 1530048 } For oil	1	230168	
3	Outlet union, AC 1530049 } filter	1	230169	
4	Union for inlet pipe	1	4046	
5	Joint washer for inlet union	1	210640	
6	Union for outlet pipe	1	3057	
7	Joint washer for outlet union	1	215802	
8	Inlet pipe complete for oil filter	1	234091	
9	Nut }	1	3779	
10	Nipple } For	1	3792	
11	Nut inlet pipe	1	230171	1954
12	Olive }	1	230172	
13	Outlet pipe complete for oil filter	1	234089	
14	Nipple }	1	2728	
15	Nut } For	1	2729	
16	Nut outlet pipe	1	230170	
17	Olive }	1	230173	
18	Bracket } For	1	214970	
19	Strap } oil filter	1	214971	
20	Set bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) }	4	237141	
21	Spring washer } Fixing oil filter	4	3074	
22	Nut ($\frac{1}{4}$") }	1	2823	
23	Oil filter for engine, AC JF 1531078	1	240326	
	Gasket, small, for oil filter	2	277611	
24	Element, AC FF 24 } For oil	1	246262	
25	Gasket } filter	1	246261	
26	Joint washer for oil filter to adaptor	1	272839	
27	Bolt ($\frac{7}{16}$" Whit. x 1$\frac{5}{32}$" long) } Fixing filter to	2	240308	
28	Spring washer } adaptor on cylinder block	2	3077	
29	Adaptor for oil filter	1	241166	1955–58
	Washer assembly for oil filter adaptor	1	268700†	
30	Packing washer, top } For oil filter adaptor	2	4095††	
31	Joint washer, bottom } to cylinder block	1	268472††	
32	Spring washer } Fixing adaptor to	4	3076	
33	Nut ($\frac{3}{8}$") } cylinder block	4	2827	
34	Plug } For adaptor	2	250978	
35	Joint washer } oil way	2	231577	
	Oil pipe complete to cylinder head	1	233522†	
36	Oil pipe complete to cylinder head	1	267981††	
37	Banjo bolt, oil pipe to cylinder head	1	500457	
38	Meter plug for banjo bolt	1	212023	
39	Banjo bolt, oil pipe to cylinder block	1	233520	
40	Joint washer for banjo bolts	4	231575	
41	Oil pressure switch complete, SM 80001/2/10	1	240526†	
42	Oil pressure switch, AC 7954021	1	505152††	
43	Joint washer for switch	1	232039††	

*Asterisk indicates a new part which has not been used on any previous model.

† 1954-55 Engines numbered up to:—
57119474
57138119

†† Engines numbered from:—
57119475 onwards
57138120 onwards

WATER PUMP AND THERMOSTAT, PETROL ENGINE

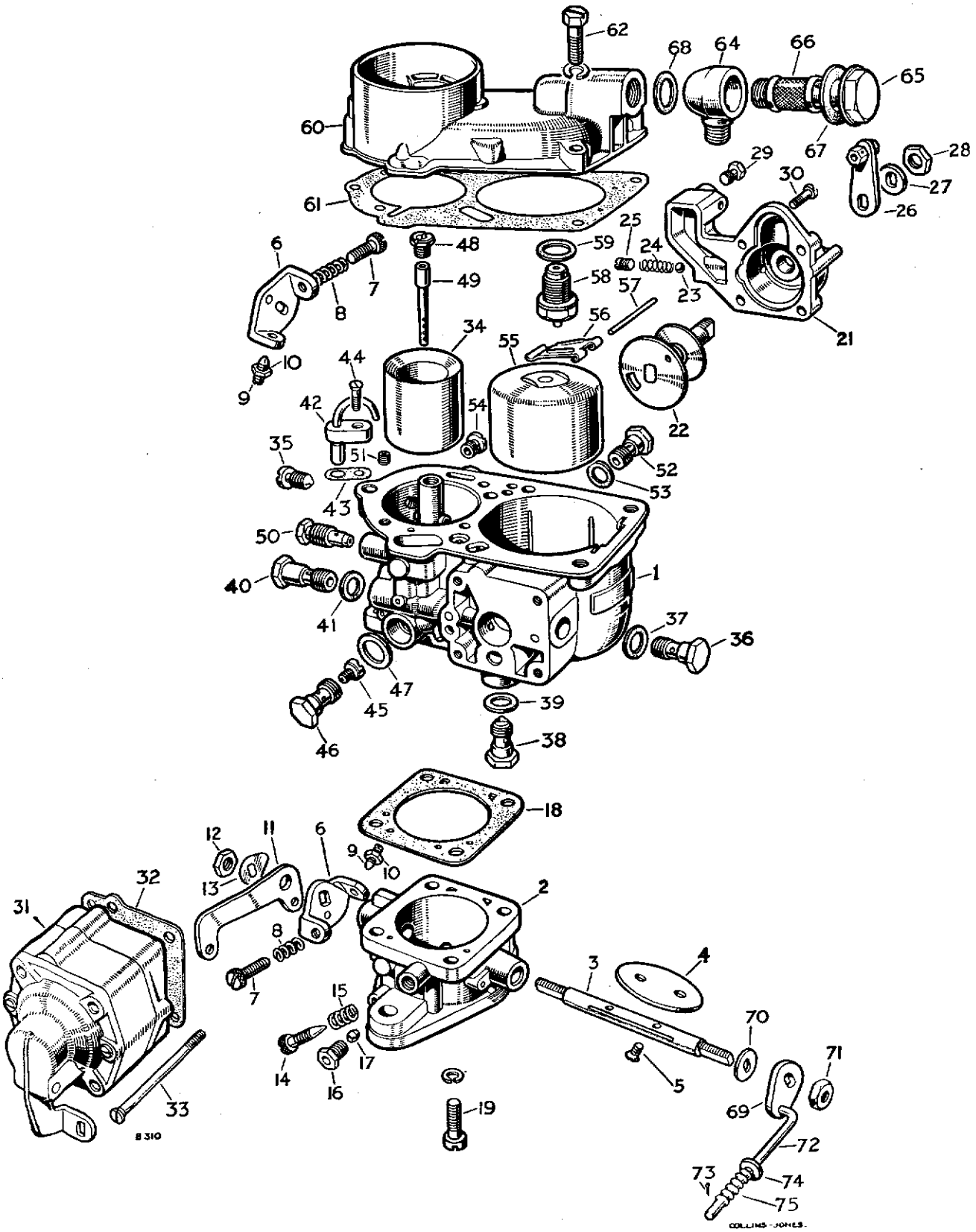


WATER PUMP AND THERMOSTAT, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	WATER PUMP ASSEMBLY	1	269974	
1	Water pump casing	1	271572	
	Water deflector washer	1	266985	
2	Pump spindle and bearing	1	213695	
3	Hub for fan	1	213698	
4	Carbon ring and seal unit	1	239855	
5	Impeller for pump	1	242329	
6	Spring washer } Locating	1	3074	
7	Set bolt ($\frac{1}{4}$" x $\frac{7}{8}$" long) } bearing casing	1	211064	
8	Joint washer for water pump....	1	09118	
9	Spring washer }	8	3074	
10	Set bolt ($\frac{1}{4}$" x $1\frac{1}{2}$" long) } Fixing water pump	6	250517	
11	Set bolt ($\frac{1}{4}$" x $1\frac{3}{4}$" long) } to cylinder block	1	250518	
12	Set bolt ($\frac{1}{4}$" x $2\frac{1}{4}$" long) }	1	237150	
13	Inlet pipe for water pump	1	277508	Except North America
	Inlet pipe for water pump	1	277509	North America only
14	Joint washer for inlet pipe	1	213724	
15	Spring washer } Fixing pipe	2	3075	
16	Set bolt ($\frac{5}{16}$" Whit. x $\frac{11}{16}$" long) } to water pump	2	215647	
17	Rubber joint ring } Connecting water pump to	1	09170	
18	Copper tube } thermostat housing	1	09197	
19	THERMOSTAT HOUSING ASSEMBLY	1	263670	Except North America
	THERMOSTAT HOUSING ASSEMBLY	1	263695	North America only
20	Stud for outlet pipe	3	212042	
21	Stud for inlet pipe	2	212104	
22	Joint washer for thermostat housing	1	213811	
23	Spring washer } Fixing thermostat	1	3075	
24	Set bolt ($\frac{5}{16}$" x $2\frac{19}{32}$" long) } housing to cylinder	1	215180	
25	Bolt ($\frac{5}{16}$" x $3\frac{11}{16}$" long) } head	3	215191	
26	Thermostat, AC 1572107	1	504560	Except North America
	Thermostat, AC 1572104	1	233581	North America only
27	Fibre washer for thermostat	2	01645	
28	Water outlet pipe, thermostat to radiator	1	263607	
29	Spring washer } Fixing outlet pipe	3	3074	
30	Nut ($\frac{1}{4}$") } to thermostat	3	2823	
31	Water inlet elbow to thermostat	1	263630	
32	Joint washer for inlet elbow	1	210419	
33	Spring washer } Fixing elbow to	2	3074	
34	Nut ($\frac{1}{4}$") } thermostat housing	2	2823	
35	Water outlet pipe from manifold	1	242055	
36	Joint washer for outlet pipe	1	210419	
37	Spring washer } Fixing water outlet pipe	2	3074	
38	Nut ($\frac{1}{4}$") } to manifold	2	2823	
39	Rubber hose } Connecting water pipe	1	242056	
40	Clip for hose } to inlet elbow	2	50320	
41	Fan pulley	1	230492	
42	Distance piece for fan pulley....	1	233802	For welded type fan } Alternative types; check
	Distance piece for fan pulley	1	501568	For riveted type fan } before ordering
43	Fan blade	1	271568	
	Reinforcing plate for fan blade	1	244317	Not required for welded type fan
44	Spring washer } Fixing fan blade	4	3074	
45	Set bolt ($\frac{1}{4}$" x $1\frac{1}{2}$" long) } and pulley to hub	4	250517	For welded type fan } Alternative types; check
	Set bolt ($\frac{1}{4}$" x 1" long), fixing fan blade	4	237143	For riveted type fan } before ordering
46	Fan and dynamo belt	1	218576	

* Asterisk indicates a new part which has not been used on any previous model.

CARBURETTER, PETROL ENGINE



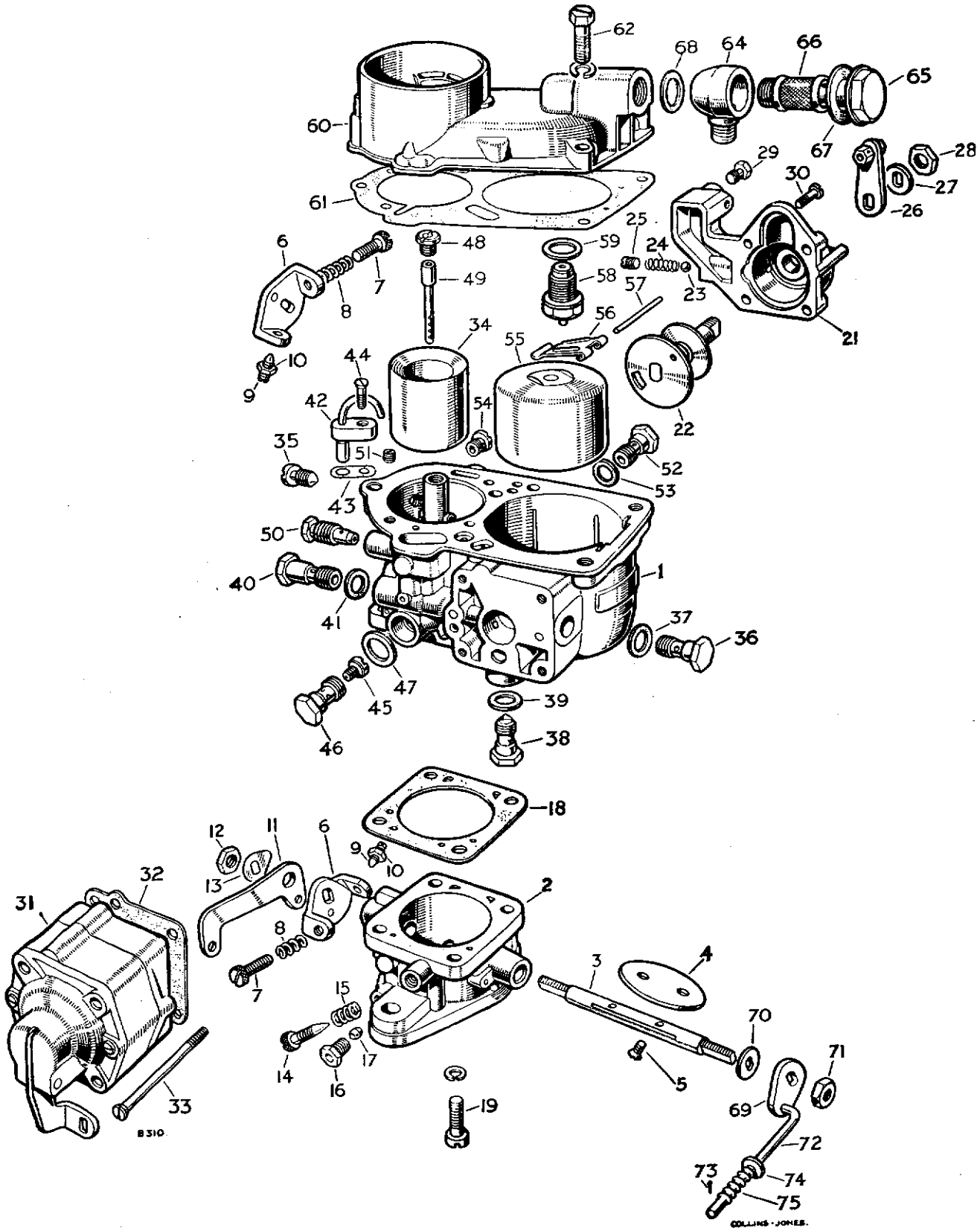
CARBURETTER, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.		REMARKS
	CARBURETTER COMPLETE, SX Type 32 PB 1/2 1560	1	237773	1954	Carburetter and fittings are not included in the engine assembly
	CARBURETTER COMPLETE, SX Type 32 PB 1/2	1	264664	1955–58	
1	Carburetter body only, SX 10346	1	261584		
2	Throttle chamber only, SX 10183	1	260700		
3	Spindle for throttle, SX 50269	1	260702		
4	Butterfly for throttle, SX 52194	1	260704		
5	Special screw fixing butterfly, SX 3947	2	260138		
6	Plate, throttle abutment, SX 4019	1	260139		
7	Special screw, SX 4023 } For slow running	1	260140		
8	Spring, SX 4384 } adjustment	1	260141		
9	Special screw, SX 50537 } For throttle	1	260142		
10	Locknut, SX 3950 } stop	1	260143		
11	Throttle lever, SX 10396	1	243920		
12	Nut fixing throttle lever, SX 4024	1	260159		
13	Lockwasher for nut, SX 1017	1	261594		
14	Special screw, SX 1171 } For mixture	1	260146		
15	Spring, SX 4384 } control	1	260141		
16	Screwed union, SX 9879 } For suction	1	260707		
17	Olive, SX 5041 } pipe	1	260708		
18	Joint washer for throttle chamber, SX 52788	1	260754		
19	Special screw and spring washer, SX 12493, fixing chamber to carburetter body	4	513174		
21	Starter body, SX 52778	1	261580		
22	Starter valve complete, SX 9942	1	261581		
23	Ball, SX 51728 } For starter	1	260155		
24	Spring, SX 51762 } valve	1	260156		
25	Plug retaining starter valve spring, SX 4722 51274/1	1	261508		
26	Lever for starter, SX 9862	1	261582		
27	Special washer for lever, SX 4031/1	1	261410		
28	Nut fixing starter lever, SX 4024	1	260159		
29	Special bolt fixing starter cable, SX 51760	2	265495		
30	Special screw fixing starter body, SX 5142/12	4	262313		
31	Accelerator pump complete, SX 10146	1	261562		
	Diaphragm for pump, SX 10138	4	243394		
32	Joint washer for pump, SX 52119	1	260739		
33	Special screw fixing pump, SX 10141	4	260737		
34	Choke tube (25), SX 52846/25	1	262659		
35	Special screw fixing choke tube, SX 50362	1	260163		
36	Jet economy (50), SX 52824/50	1	261420		1954 Alternative to 261974 on 1955 models †
	Jet economy (75)	1	261974		1955–58 Alternative to 261420 on 1955 models †
37	Fibre washer for jet, SX 52825	1	260734		
38	Non-return valve, SX 9829	1	260765		1954 Alternative to 268568 on 1955 models †
	Non-return valve (1.5 m/m), SX 11093/150	1	268568		1955–58 Alternative to 260765 on 1955 models †
39	Fibre washer for valve, SX 52825	1	260734		
40	Jet (75) accelerator pump, SX 52200/75	1	262448		
41	Fibre washer for jet, SX 52825	1	260734		
42	Pump injector, SX 52952	1	260732		
43	Joint washer for pump injector, SX 52735	1	261570		
44	Special screw fixing injector, SX 3947/2	1	260767		
45	Main jet (115), SX 50552/6/115	1	260173		

SEE PAGE 35 FOR SUB-STANDARD JETS

* Asterisk indicates a new part which has not been used on any previous model.
† Note:— 261420 must be used in conjunction with 260765
261974 must be used in conjunction with 268568

CARBURETTER, PETROL ENGINE



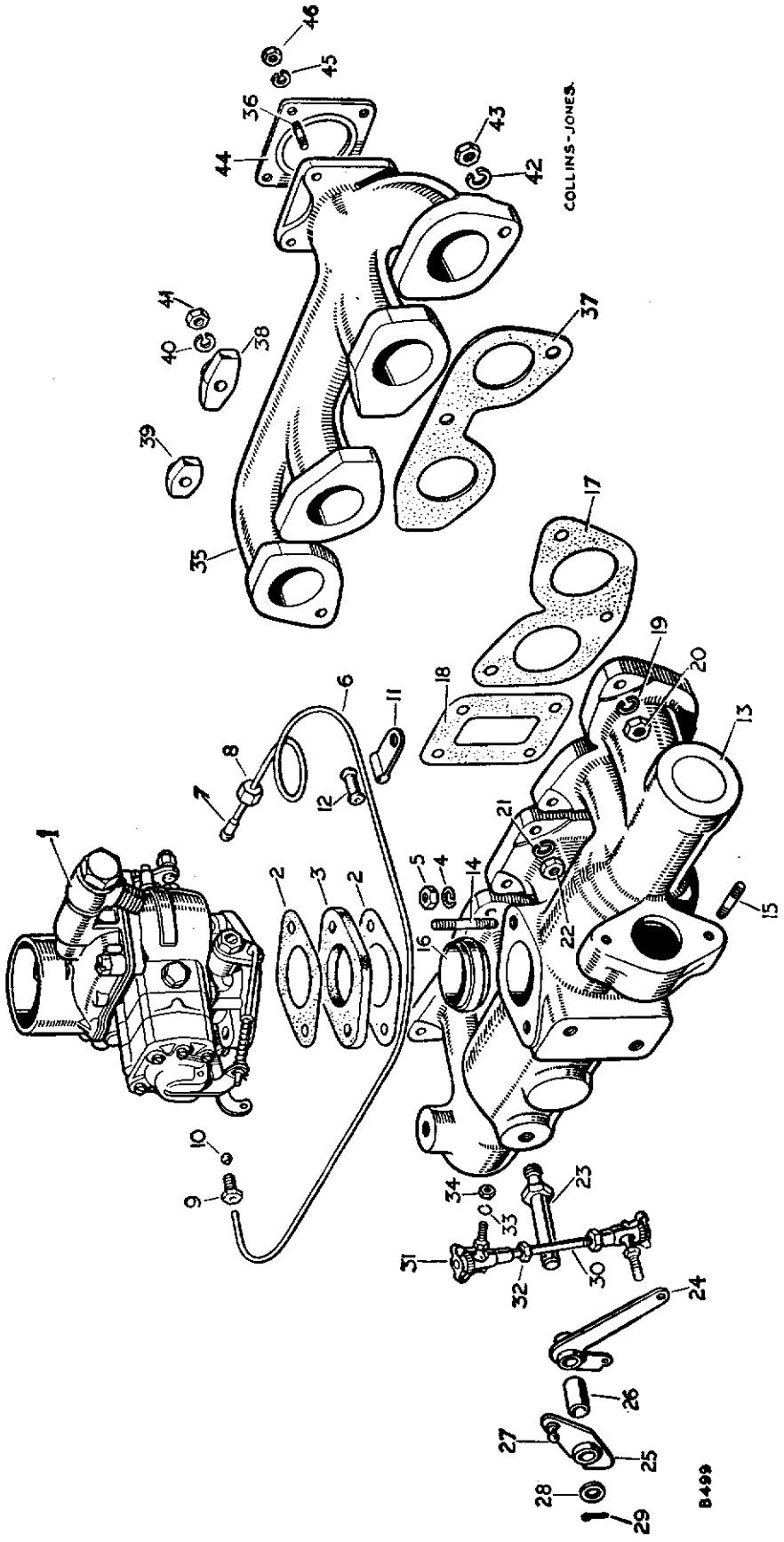
CARBURETTER, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
46	Bolt, main jet carrier, SX 50820	1	260180	
47	Fibre washer for bolt, SX 50815	1	260181	
48	Correction jet (170), SX 51612/170	1	260175	1954
	Correction jet (240), SX 51612/240	1	260266	1955–58
49	Emulsion tube, SX 52684	1	260743	
50	Pilot jet (55), SX 50797/4/55	1	260269	
51	Jet air bleed (1.5), SX 51274(15)	1	260179	
52	Starter jet, petrol (135), SX 52823/135	1	260752	
53	Fibre washer for jet, SX 52825	1	260734	
54	Starter jet, air (5.5), SX 50906/55	1	260719	
55	Float, SX 51638/1	1	260745	
56	Toggle for float, SX 52180	1	260753	
57	Spindle for toggle, SX 52204	1	260747	
58	Needle valve complete, SX 51305/17	1	260164	
59	Fibre washer for valve, SX 1019	1	260165	
60	Top cover for carburetter, SX 9946	1	260721	
61	Joint washer for top cover, SX 52787	1	260749	
62	Special screw and spring washer, SX 12869, fixing top cover, SX 2501	3	512401	
64	Banjo union, SX 4120/5	1	260166	
65	Special bolt for union, SX 4122	1	260167	
66	Filter gauze for union, SX 4123	1	260168	
67	Fibre washer, large, SX 4124 } For	1	260169	
68	Fibre washer, small, SX 4124/1 } union	1	260170	
69	Lever for accelerator pump rod, SX 10692	1	261564	
70	Special washer for lever, SX 4031/1	1	261410	
71	Nut fixing lever to spindle, SX 4024	1	260159	
72	Control rod for accelerator pump, SX 10775	1	262312	
73	Split pin }	2	3359	
74	Plain washer, SX 52760 } For control rod	2	260771	
75	Spring, SX 11051 }	1	240689	
	Spring, SX 2979/1 }	1	237774	When Engine Governor is fitted

CARBURETTER SETTINGS WHICH MAY BE ADVANTAGEOUS FOR HIGH ALTITUDES OR TROPICAL CONDITIONS

Main jet (110), SX 50552/6/110	1	260274	} 3,000 to 6,000 ft.	
Air bleed jet (2.0), SX 51274/2.0	1	260275	}	
Main jet (107.5), SX 50552/6/107.5	1	261563	} 6,000 to 10,000 ft.	
Air bleed jet (2.0), SX 51274/2.0	1	260275	}	
Choke tube (26), SX 51210/26	1	262647	} 10,000 to 14,000 ft. and for 15,000 ft.	
Main jet (107.5), SX 50552/6/107.5	1	261563		
Air bleed jet (2.0), SX 51274/2.0	1	260275		
Correction jet (180), SX 51612/180	1	260263	1954	
Correction jet (260), SX 51612/260	1	273785	1955-58	
Main jet (110), SX 50552/6/110	1	260274	Tropical conditions	

MANIFOLDS, PETROL ENGINE

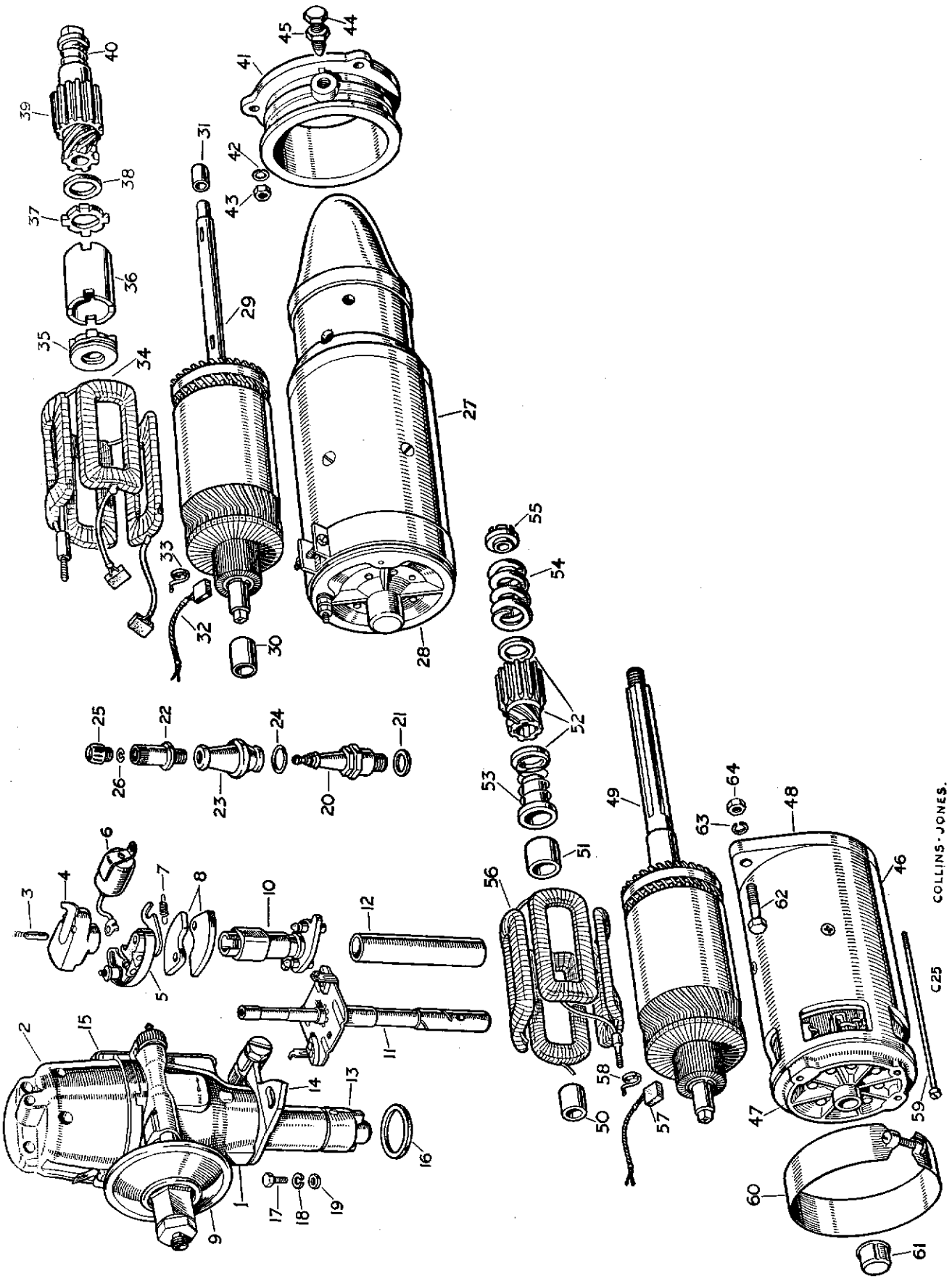


MANIFOLDS, PETROL ENGINE

PLATE REF.	1 2 3 DESCRIPTION	Qty.	Part No.	REMARKS
1	CARBURETTER COMPLETE	1	237773	1954 } For component parts, see Pages 33 and 35
	CARBURETTER COMPLETE	1	264664	1955–58 }
2	Joint washer for carburetter	2	212233	
3	Packing for carburetter	1	212232	
4	Spring washer } Fixing carburetter	2	3075	
5	Nut ($\frac{5}{16}$") } to manifold	2	2828	
6	Suction pipe complete, carburetter to distributor	1	214231	
7	Nipple } For suction pipe,	1	3787	
8	Nut } distributor end	1	3783	
9	Screwed union } For suction pipe,	1	260707	
10	Olive } carburetter end	1	260708	
11	Clip for suction pipe	1	214228	
12	Rubber grommet for clip	1	214229	
13	INLET MANIFOLD ASSEMBLY	1	218954	
14	Stud for carburetter	2	214054	
15	Stud for water outlet pipe	2	212104	
16	Dowel ring for carburetter....	1	214019	
17	Joint washer, manifold to cylinder head	2	09179	
18	Joint washer, water branch to cylinder head	1	210447	
19	Spring washer } Fixing manifold to	6	3075	
20	Nut ($\frac{5}{16}$") } cylinder head	6	2828	
21	Spring washer } Fixing water branch	4	3074	
22	Nut ($\frac{1}{4}$") } to cylinder head	4	2823	
23	Spindle for carburetter bell crank and levers	1	240306	
24	CARBURETTER BELL CRANK ASSEMBLY	1	240181	
25	CARBURETTER RELAY LEVER ASSEMBLY	1	240180	
26	Bush for lever	1	240303	
27	Ball end for lever....	1	1481	
28	Plain washer } Fixing bell crank and levers	1	2210	
29	Split pin } to spindle	1	2392	
30	ROD ASSEMBLY, BELL CRANK TO CARBURETTER	1	231267	
31	Ball joint complete	2	231261	
32	Locknut ($\frac{1}{4}$") for ball joint	2	2823	
33	Spring washer } Fixing rod to bell crank	2	3074	
34	Nut ($\frac{1}{4}$") } and carburetter	2	2823	
35	EXHAUST MANIFOLD ASSEMBLY	1	237978	
36	Stud for exhaust pipe	4	213472	
37	Joint washer for exhaust manifold	2	09184	
38	Clamp, centre } For exhaust	1	09162	
39	Clamp, outer } manifold	2	09161	
40	Spring washer } For exhaust	3	3076	
41	Nut ($\frac{3}{8}$") } manifold clamps	3	2827	
42	Spring washer } Fixing ends of	2	3075	
43	Nut ($\frac{5}{16}$") } exhaust manifold	2	2828	
44	Joint washer for exhaust pipe	1	213358	
45	Spring washer } Fixing pipe to	4	3075	
46	Nut ($\frac{5}{16}$") } manifold	4	3771	

* Asterisk indicates a new part which has not been used on any previous model.

DISTRIBUTOR AND STARTER, PETROL ENGINE



DISTRIBUTOR AND STARTER, PETROL ENGINE

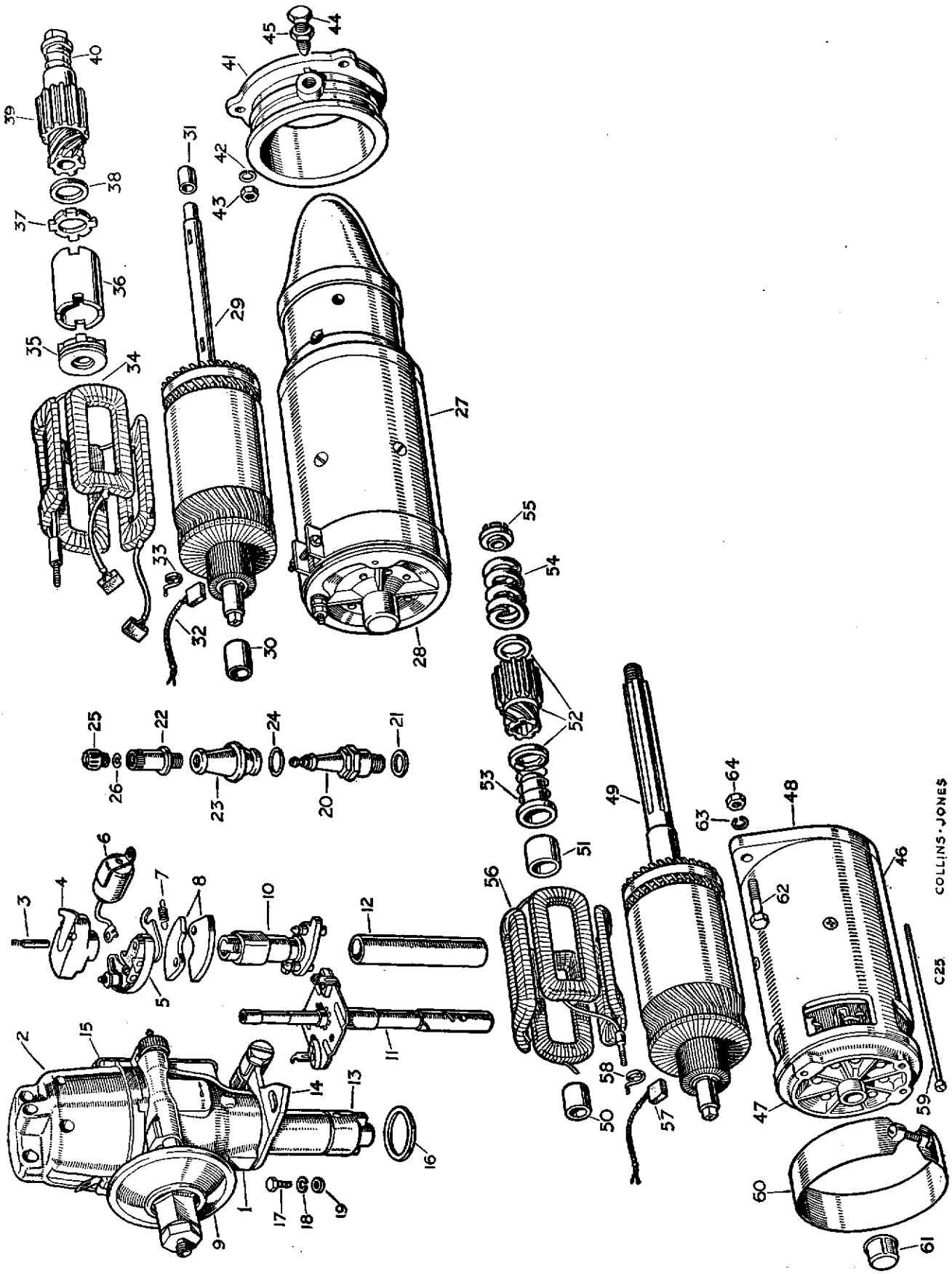
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Distributor complete, LU 40504A	1	269240	
2	Distributor cap complete, LU 418871	1	245004	
3	Brush and spring for cap, LU 418856	1	262703	
4	Rotor arm, LU 400051	1	245005	
5	Contact breaker points, set, LU 420196	1	245006†	
	Contact breaker points, set, LU 423153	1	269987††	
6	Condenser for distributor, LU 420302	1	245007†	
	Condenser for distributor, LU 421267	1	269988††	
7	Auto advance springs, set, LU 416159/S	1	245009	
8	Auto advance weight, LU 410033/S	1	262708	
9	Vacuum unit, LU 420006	1	245011†	
	Vacuum unit, LU 421943	1	269989††	
10	Cam for distributor, LU 496078	1	245008	
	Shaft for distributor, LU 419689	1	269990	
12	Bush for distributor shaft, LU 419430	1	245012	
13	Driving dog for distributor, LU 410601	1	245014	
14	Clamping plate for distributor, LU 420151	1	245003	
15	Clip for cover, LU 496041....	2	245013	
	Sundry parts kit, LU 419644	1	245015	
16	Cork washer for distributor housing	1	52278	
17	Special set bolt }	1	215758	
18	Spring washer } Fixing distributor lever	1	3074	
19	Plain washer }	1	3911	
	Rubber insulator for distributor L.T. lead, LU 419882 or 423369 plastic	1	246560	
20	Sparking plug	4	262796	
21	Washer for sparking plug	4	40441	
22	Suppressor for sparking plug....	4	240138	
23	Sparking plug cover	4	214262	
24	Rubber sealing ring for cover	4	213172	
25	Cable nut, LU 410600	4	214278	
26	Washer for cable nut, LU 185015	4	214279	
	Resistor for distributor lead	1	213646	
	H.T. Wire	As required	80603	

* Asterisk indicates a new part which has not been used on any previous model.

† 1954-55 Engines numbered up to:
R.H.D. 57119697
L.H.D. 57138229

†† Engines numbered from:
R.H.D. 57119698 onwards
L.H.D. 57138230 onwards

DISTRIBUTOR AND STARTER, PETROL ENGINE

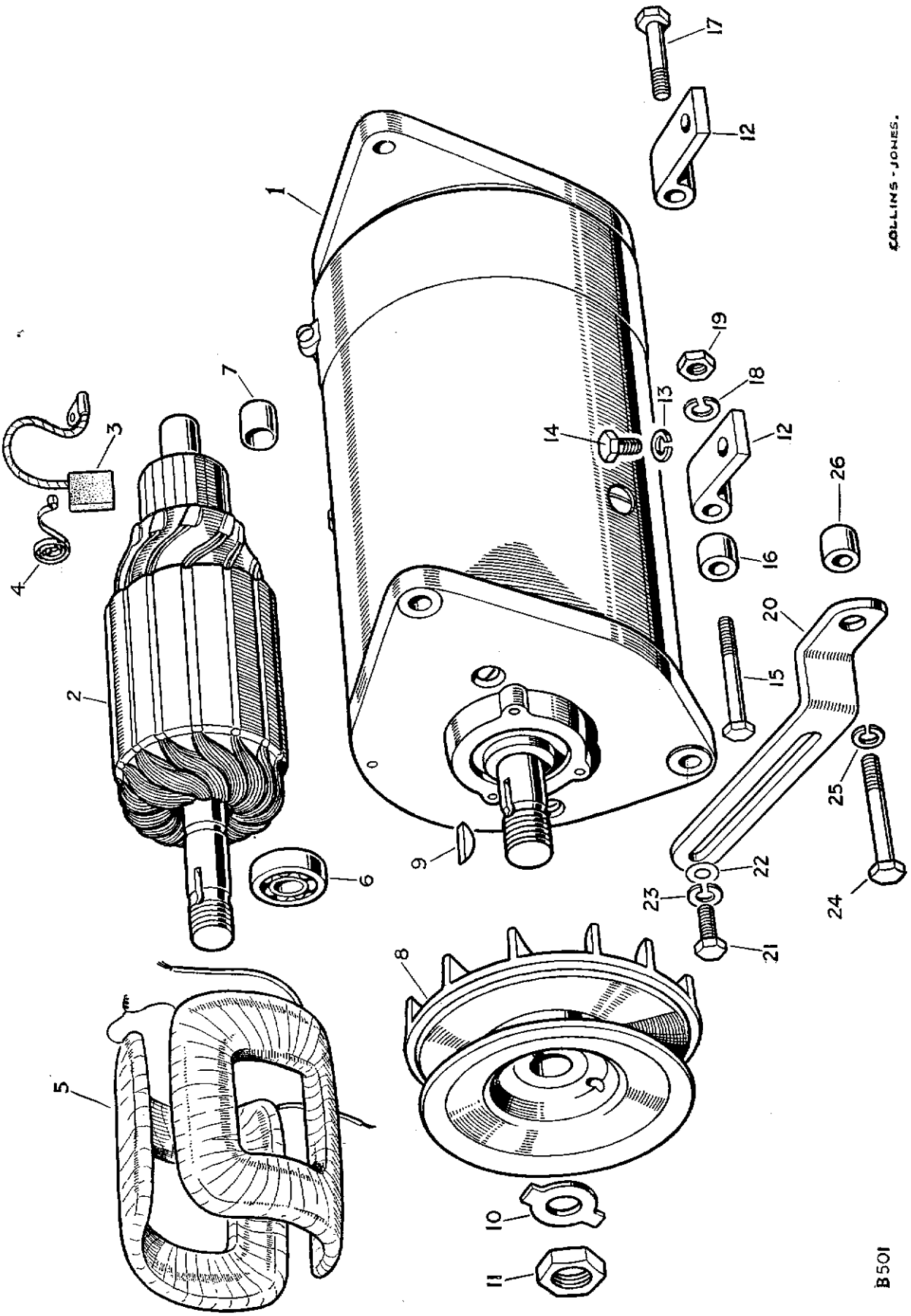


DISTRIBUTOR AND STARTER, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
27	Starter motor complete, LU M418 G/76 25514/E	1	231947	
28	Bracket, commutator end, for starter, LU 256748	1	244706	
29	Armature for starter, LU 255863	1	262103	
30	Bush, commutator end, for starter, LU 255491	1	242958	
31	Bush, pinion end, for starter, LU 270883	1	260092	
32	Brushes for starter motor, set, LU 255659	2	260055	
33	Spring set for brushes, for starter, LU 270004	1	261239	
34	Field coil, for starter, LU 256578	1	262861	
35	Plate, transmission, for starter, LU 291362	1	262926	
36	Bendix drive sleeve for starter, LU 54253106	1	260046	1954
37	Star washer, LU 290069 } For	1	261505	
38	Fibre washer, LU 290040 } drive sleeve	1	261506	
39	Bendix drive, for starter, LU 255672....	1	260029	
40	Spring for bendix drive, for starter, LU 255727	1	262969	
	Bolt for bracket, LU 270131	2	513580	
	Sundry parts kit, LU 256762	1	244718	
41	Housing for starter	1	09084	
42	Spring washer } Fixing housing to	3	3076	
43	Nut (⅜") } flywheel housing	3	2827	
44	Special bolt locating starter in housing	1	10841	
45	Locknut for special bolt	1	2094	
46	Starter motor complete, LU 25533D	1	236287	
47	Bracket for starter, commutator end, LU 256748	1	244706	
48	Bracket, drive end, LU 256495	1	244713	
49	Armature, LU 255463	1	244715	
50	Bush, commutator end, LU 255491	1	242958	
51	Bush, pinion end, LU 270038	1	244714	
52	Pinion and sleeve, LU 255194	1	244711	
53	Spring for pinion, LU 255728	1	244712	
54	Main spring for pinion, LU 270889	1	244710	
55	Nut for pinion, LU 255851	1	244709	
56	Field coil for starter, LU 255625	1	244716	1955–58
57	Brushes for starter motor, set, LU 255659	2	260055	
58	Spring set for brushes, LU 238062	1	244708	
59	Bolt for bracket, LU 255459	2	244717	
60	Cover band, LU 255557	1	244705	
61	Grease cap, LU 255854	1	243095	
	Sundry parts kit, LU 256762	1	244718	
62	Set bolt (⅜" Whit. x 1" long) } Fixing starter	1	215703	
	Bolt (⅜" x 1½" long) } to flywheel	1	250543	
63	Spring washer } housing	2	3076	
64	Nut (⅜")	1	2827	

* Asterisk indicates a new part which has not been used on any previous model.

DYNAMO AND FIXINGS, PETROL ENGINE

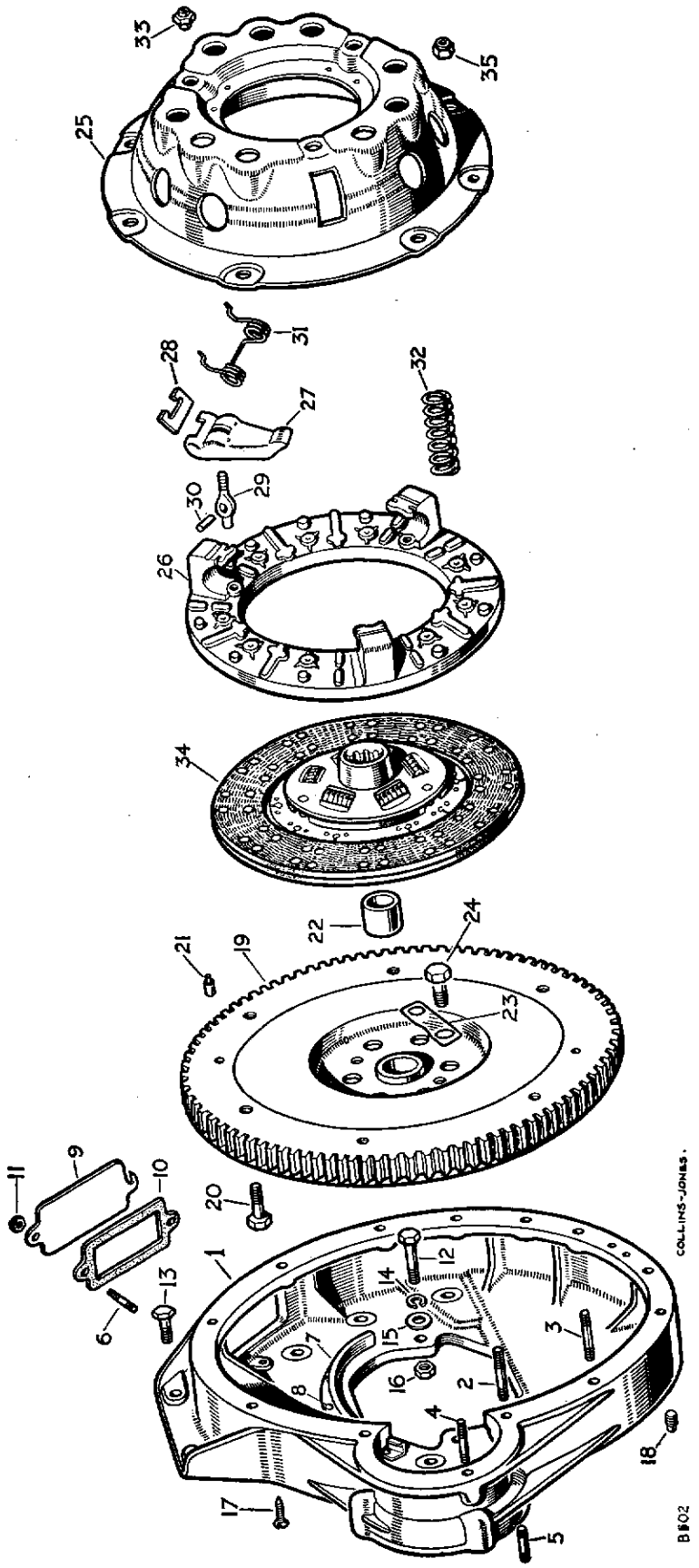


DYNAMO AND FIXINGS, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Dynamo complete, LU 22258 E	1	270095	
	Bracket, commutator end, LU 227702	1	242669	
2	Armature for dynamo, LU 227693	1	242674	
3	Brushes for dynamo, set, LU 227305	1	261483	
4	Spring set for brushes, LU 228159	1	261238	
5	Field coil for dynamo, LU 227291	1	262860	
6	Ballbearing for dynamo, LU 189307	1	242672	
7	Bush, commutator end, LU 227713	1	271614	
	Bracket, drive end, LU 227698	1	242673	
	Oiler for dynamo, LU 238367	1	242671	For dynamo with cover band
	Oiler for dynamo, LU 227914	1	271615	For dynamo without cover band
	Bolt for dynamo, LU 228336	1	242675	
	Cover band for dynamo, LU 227627	1	242668	
	Terminal, LU 227625	1	264436	For dynamo without cover band
	Sundry parts, set, LU 227726	1	242676	
8	Pulley for dynamo	1	236360	
9	Woodruff key (No. 5), LU 189340 } Fixing	1	240270	
10	Lock washer } pulley to	1	217781	
11	Special nut } dynamo	1	240271	
12	Support bracket for dynamo	2	210572	
13	Spring washer } Fixing support bracket	2	3075	
14	Set bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) } to cylinder block	2	237325	
15	Bolt ($\frac{5}{16}$" x $2\frac{13}{16}$" long) front } Fixing	1	237333	
16	Distance piece, front } dynamo	1	217780	
17	Bolt ($\frac{5}{16}$" x $1\frac{13}{16}$" long) rear } to anchor	1	237329	
18	Spring washer } brackets	2	3075	
19	Nut ($\frac{5}{16}$")	2	2828	
20	Adjusting link for dynamo	1	500221	
21	Special set bolt } Fixing	1	233568	
22	Plain washer } adjusting link	1	3868	
23	Spring washer } to dynamo	1	3075	
24	Set bolt ($\frac{5}{16}$" x $2\frac{1}{4}$" long) } Fixing adjusting	1	250531	
25	Spring washer } link to cylinder	1	3075	
26	Distance piece } block	1	210566	

* Asterisk indicates a new part which has not been used on any previous model.

FLYWHEEL AND CLUTCH, PETROL ENGINE

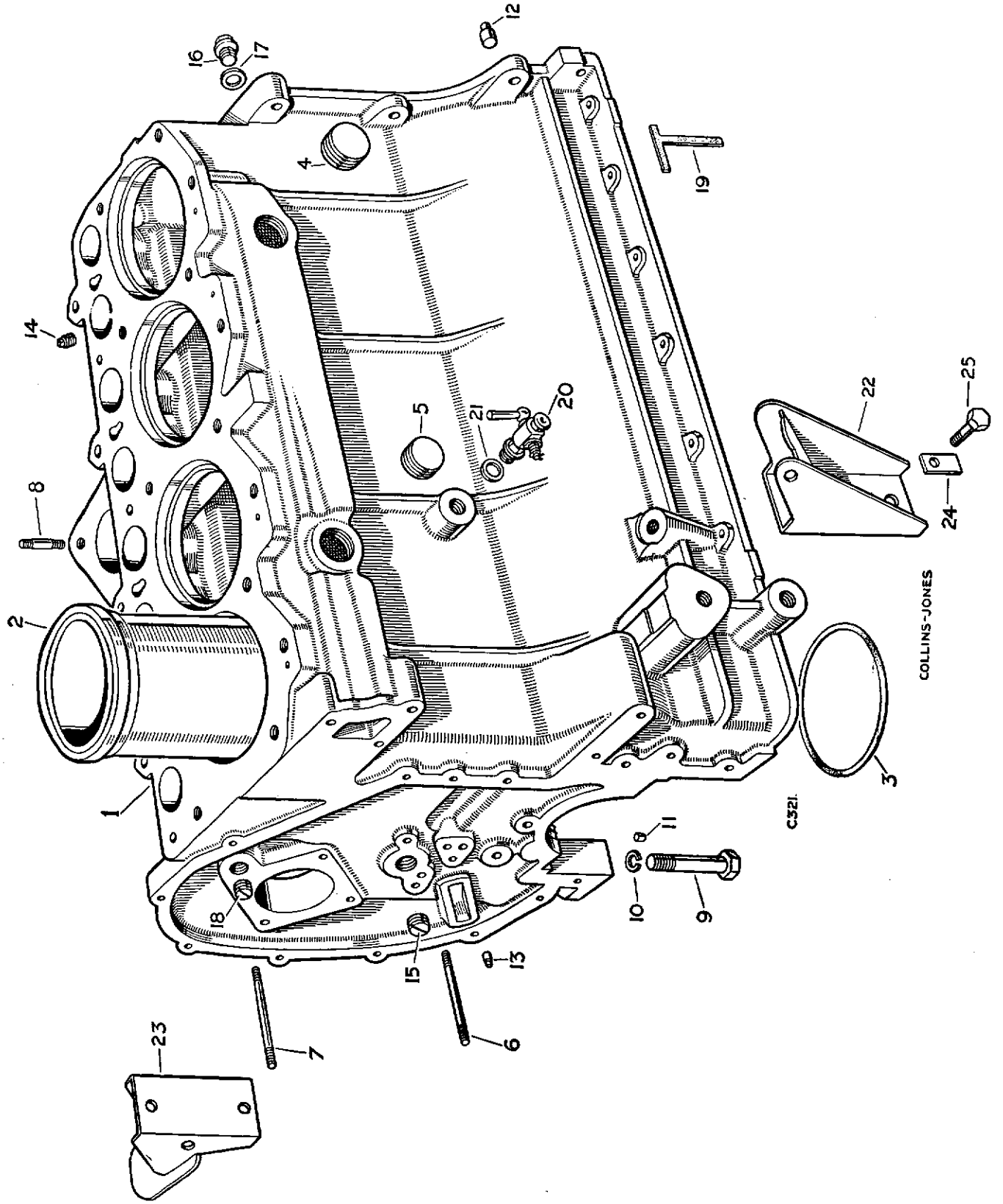


FLYWHEEL AND CLUTCH, PETROL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	FLYWHEEL HOUSING ASSEMBLY	1	236415	1954
	FLYWHEEL HOUSING ASSEMBLY	1	246338	1955–57
3	Stud (⅜") } Fixing flywheel housing	12	3650	
4	Stud (5/16") } to bell housing	1	3200	
5	Stud (⅜") fixing starter housing	3	52171	1954
6	Stud (¼") fixing inspection cover	2	3651	
7	Mud excluder for housing	1	236090	1954
8	Drive screw fixing excluder	6	78128	1954
9	Inspection cover plate	1	56140	
10	Joint washer for cover plate	1	50216	
11	Nut (¼") fixing cover plate	2	2823	
12	Bolt (⅜" x 1⅜" long) } Fixing	6	250542	
13	Bolt (⅜" x 1⅛" long) } Fixing	2	237179	
14	Spring washer } flywheel housing	8	3076	
15	Plain washer } to cylinder block	6	2219	
16	Nut (⅜") }	6	2827	
17	Indicator pin for engine timing	1	09085	1954
	Indicator for ignition timing	1	239820	1955–57
18	Drain plug for housing	1	3290	
19	FLYWHEEL ASSEMBLY	1	230304	1954
	FLYWHEEL ASSEMBLY	1	272661	1955–58
	Ring gear for flywheel	1	277207	1954
	Ring gear for flywheel	1	246330	1955–58
20	Special fitting bolt fixing clutch cover plate	6	274254	
21	Dowel locating clutch cover plate	2	502116	
22	Bush for primary pinion	1	08566	
23	Locker } Fixing flywheel	3	3674	
24	Special set bolt } to crankshaft	6	210211	
	CLUTCH ASSEMBLY, BB 45693/31	1	231879	
25	Cover plate for clutch, BB 45481	1	231888	
26	Pressure plate for clutch, BB 42652	1	231880	
27	Release lever for clutch, BB 48234	3	242993	
28	Strut for release lever, BB 42606	3	231884	
29	Eyebolt and nut for release lever, BB 48508	3	242996	
30	Pin for release lever, BB 42604	3	231885	
31	Anti-rattle spring for release lever, BB 47688	3	231883	
32	Clutch spring (cream), BB 40200	9	231881	
34	Clutch plate complete, BB 47626/48	1	240404	
	Lining package for clutch plate, BB 46627	1	261921	
35	Self-locking nut (5/16") fixing cover plate	6	251321	

*Asterisk indicates a new part which has not been used on any previous model.

CYLINDER BLOCK, DIESEL ENGINE

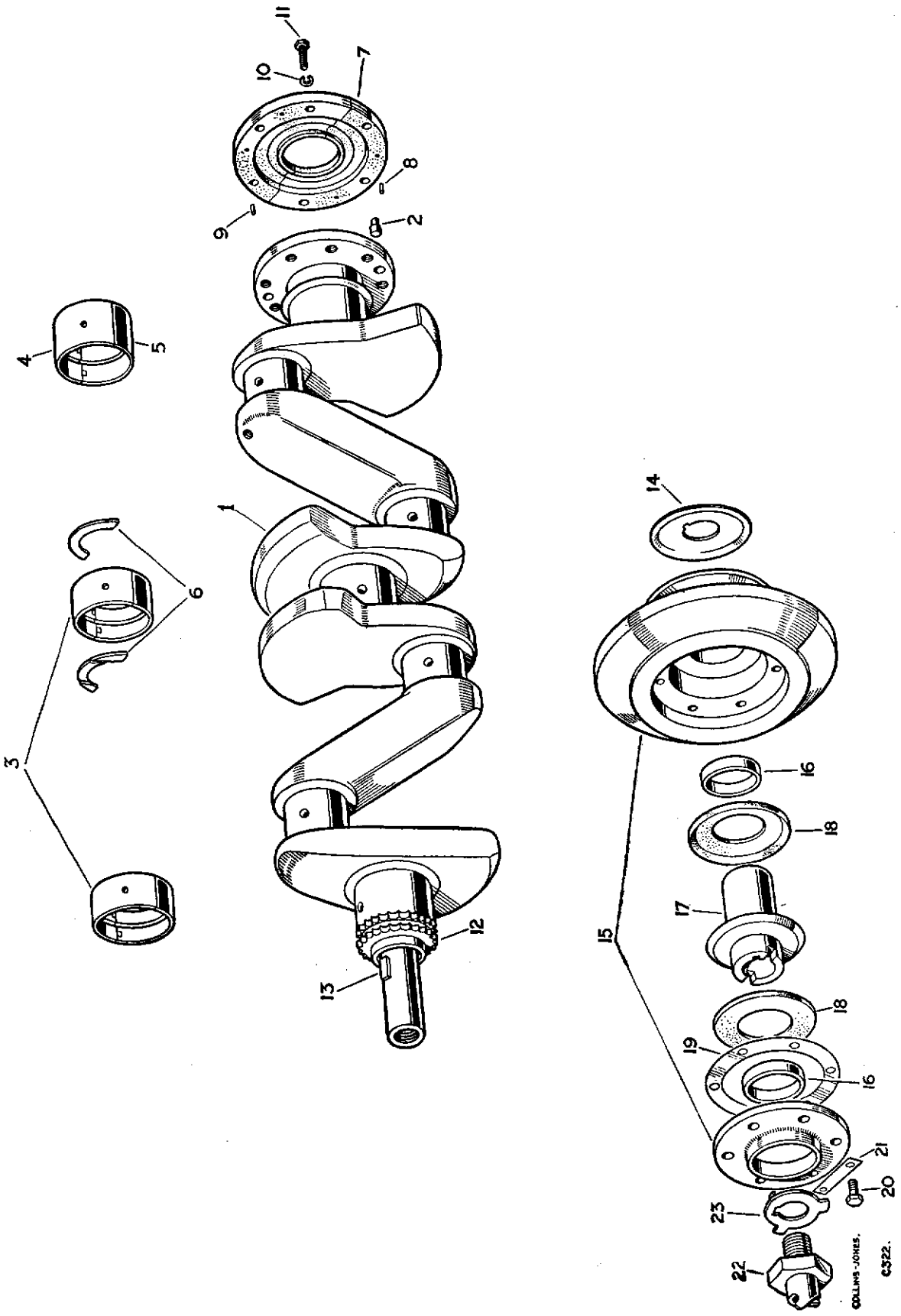


CYLINDER BLOCK, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	ENGINE AND CLUTCH ASSEMBLY	1	247796	
1	CYLINDER BLOCK ASSEMBLY	1	269910	Does not include liners and pistons.
	Cylinder block, crankshaft, pistons, camshaft and valve gear	1	271502	
2	LINER FOR CYLINDER WITH PISTONS	4	269911	
3	Sealing ring for liner	8	247746	
	Silicone grease	1	270656	
4	Core plug 1⅛" dia.	1	512412	
5	Core plug 1" dia.	1	247124	
6	Stud } For front cover and	1	247208	
7	Stud } water pump	1	247869	
8	Stud for distributor pump	3	247194	
9	Set bolt for main bearings	6	504007	
10	Plain washer for set bolt	6	504006	
11	Dowel, locating main bearing and bearing cap....	6	501593	
12	Dowel, locating flywheel housing	2	52124	
13	Dowel for timing chain adjuster	2	213700	
15	Plug for oil gallery, front	1	247127	
16	Plug for oil gallery, rear	1	250978	
17	Joint washer for rear plug	1	243959	
18	Plug for tappet feed gallery pipe, front	1	247861	
	Plug for tappet feed gallery pipe, rear	1	273166	
	Joint washer for plug	1	243968	
	Plug for immersion heater boss	1	277496	
19	Packing for rear main bearing cap	2	247549	
20	Drain tap for cylinder block	1	243237	
21	Joint washer for drain tap	1	213959	
22	Engine front support bracket complete, L.H.	1	277742	
23	Engine front support bracket complete, R.H.	1	271975	
24	Locker } Fixing brackets	4	212430	
25	Set bolt (½" U.N.F. x 1" long) } to cylinder block	4	255085	
	Decarbonising gasket kit	1	272563	
	Engine overhaul gasket kit	1	272564	

* Asterisk indicates a new part which has not been used on any previous model.

CRANKSHAFT, DIESEL ENGINE

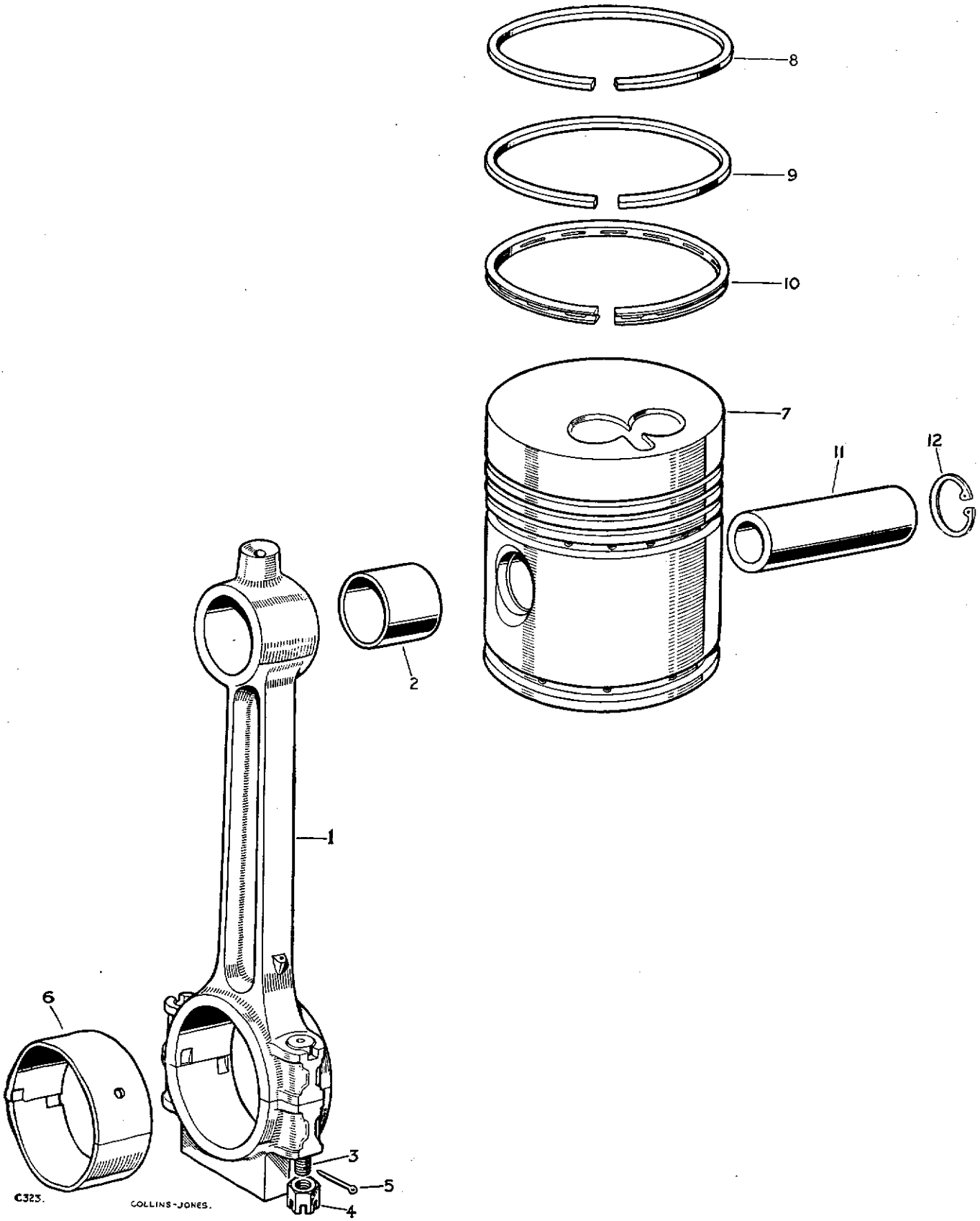


CRANKSHAFT, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	CRANKSHAFT ASSEMBLY, STD.	1	514526	
2	Dowel for flywheel	1	265779	
3	Main bearing, front and centre, Std.	2	523321	
4	Main bearing, rear, Std.	1	523326	
6	Thrust washer for crankshaft, Std.	1	523331	
	Thrust washer for crankshaft, .0025" O.S. } Pairs	1	523332	
	Thrust washer for crankshaft, .005" O.S.	1	523333	
	Thrust washer for crankshaft, .0075" O.S.	1	523334	
	Thrust washer for crankshaft, .010" O.S.	1	523335	
7	Crankshaft oil retainer	2	504844	
8	Dowel, lower } Fixing retainer	2	519064	
9	Dowel, upper } to cylinder block	2	246464	
10	Spring washer and rear	6	3074	
11	Bolt (¼" U.N.F. x ⅞" long) bearing cap	6	255208	
12	Chainwheel on crankshaft	1	235726	
13	Key locating chainwheel and vibration damper	2	235770	
14	Oil thrower on crankshaft	1	59053	
	VIBRATION DAMPER ASSEMBLY	1	247154	
15	DAMPER FLYWHEEL AND BUSH ASSEMBLY	1	247094	
16	Bush for flywheel	2	236289	
17	Driving flange	1	247674	
18	Rubber disc for damper	2	03017	
19	Shim	As required	03020	
20	Set bolt (¼" U.N.F. x ⅝" long) } Fixing	6	255006	
21	Double tab washer } plate	3	247647	
22	Starting dog	1	215887	
23	Lock washer for starting dog	1	247771	

* Asterisk indicates a new part which has not been used on any previous model.

CONNECTING ROD AND PISTON, DIESEL ENGINE

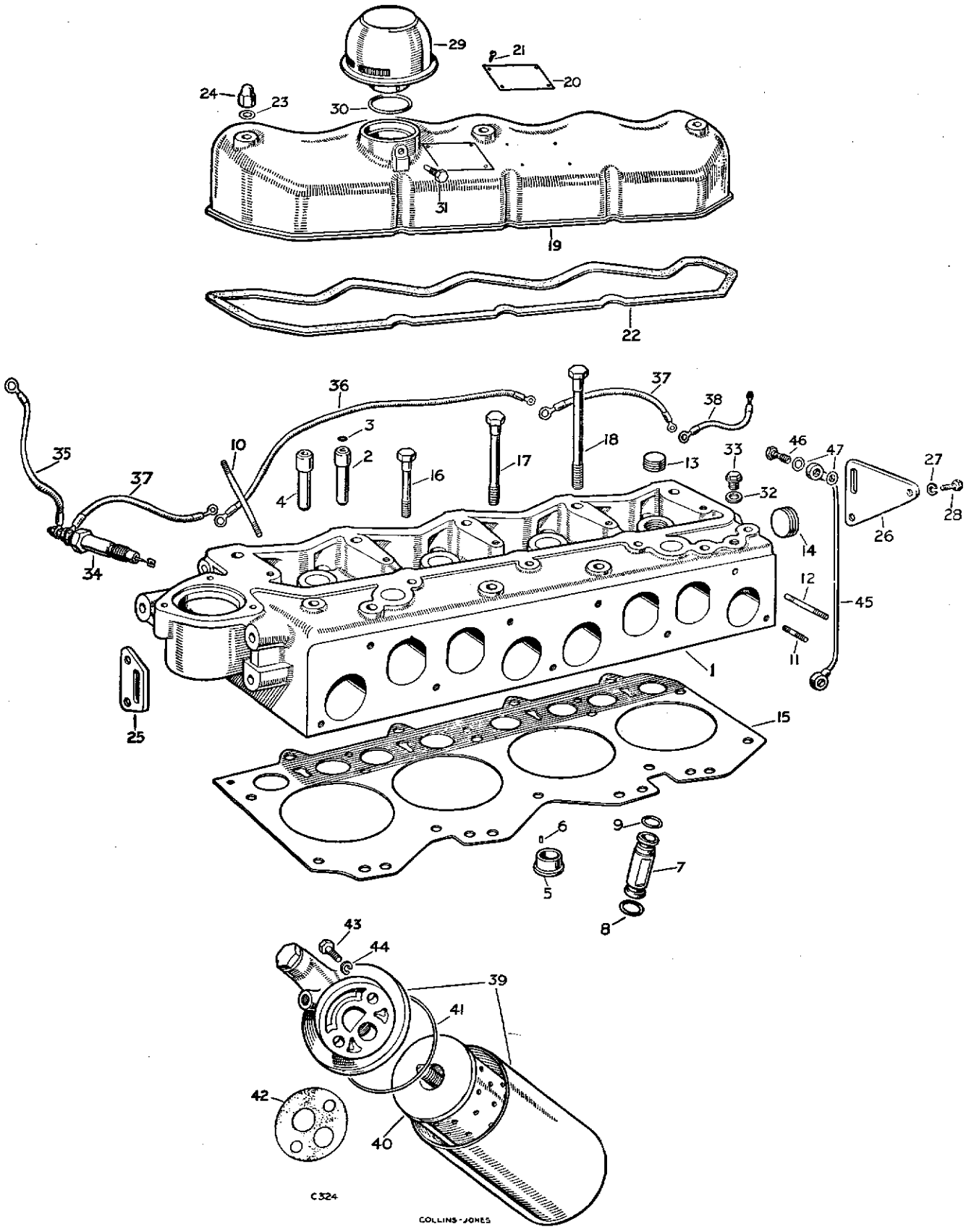


CONNECTING ROD AND PISTON, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	CONNECTING ROD ASSEMBLY....	4	518808	
2	Gudgeon pin bush	4	247583	
3	Special bolt } Fixing connecting	8	273677	
4	Castle nut (3/8" U.N.F.) } rod cap	8	247115	
5	Split pin fixing connecting rod cap	8	2392	Alternative fixings, check before ordering
	Complete set of bolts and nuts for connecting rod	1	522607	
	Special bolt } Fixing connecting	8	518468	
	Self-locking nut } rod cap	8	277390	
6	Connecting rod bearing, pairs, Std.	4	523336	
	CYLINDER LINER COMPLETE ASSEMBLY WITH PISTON	4	269911	
8	Piston ring, compression, Std., chromed	4	247170	
9	Piston ring, compression, Std., tapered	8	247171	
10	Scraper ring, Std.	4	247172	
11	Gudgeon pin, Std.	4	248930	
12	Circlip for gudgeon pin	8	266945	

* Asterisk indicates a new part which has not been used on any previous model.

CYLINDER HEAD, DIESEL ENGINE

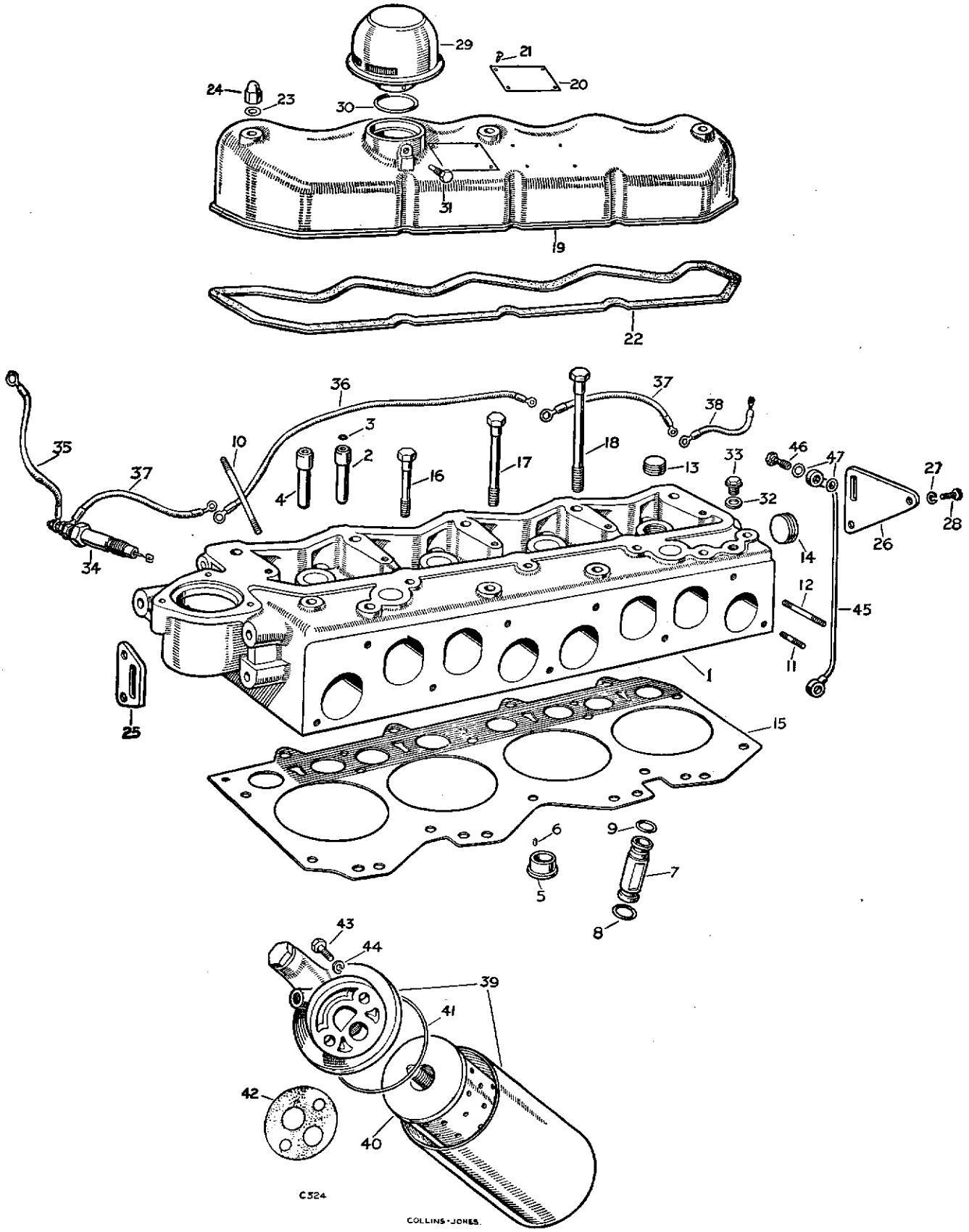


CYLINDER HEAD, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	CYLINDER HEAD ASSEMBLY	1	504588	
2	Valve guide, inlet, and sealing ring	4	272206	
3	Sealing ring for inlet valve guide	4	247186	
4	Valve guide, exhaust and sealing ring	4	275552	
	Sealing ring for exhaust valve guide	4	233419	
	Packing washer for valve guides	20	230062	
5	Hot plug in cylinder head	4	502615	
6	Peg for hot plug	4	271881	
	Shroud for injector bore	4	275143	
7	Push rod tube	8	247876	
8	"O" ring for push rod tube, large	8	247877	
9	"O" ring for push rod tube, small	8	265019	
10	Stud for injector, thread length $\frac{7}{8}$"	6	247883	
	Stud for injector, thread length $1\frac{7}{8}$"	2	277996	
11	Stud, short } For	5	247144	
12	Stud, long } manifold	4	247143	
13	Core plug, 1" dia.	8 or 9	247124	
14	Core plug, $1\frac{3}{8}$" dia.	1	230250	
	Welch plug, $\frac{7}{8}$" dia.	3	250830	
15	Cylinder head gasket	1	247671	
16	Special set bolt, short }	4	247683	2 off late 1957
	Stud ($\frac{1}{2}$" U.N.F.) Fixing	2	500764 } Late	
	Nut ($\frac{1}{2}$" U.N.F.) } cylinder head to	2	254804 } 1957	
17	Special set bolt, medium cylinder block	9	247051	
18	Special set bolt, long }	5	247723	
19	ROCKER COVER, TOP, ASSEMBLY	1	247558	
20	Tappet clearance plate	1	247634	
21	Drive screw fixing plate	4	73350	
22	Joint washer for top rocker cover	1	247606	
23	Sealing washer } Fixing top	3	232038	
24	Special nut } rocker cover	3	247121	
25	Lifting bracket for engine, front	1	247714	
26	Lifting bracket for engine, rear	1	247715	
27	Spring washers } Fixing brackets	4	3075	
28	Set bolt ($\frac{5}{16}$" U.N.F. x $\frac{3}{4}$" long) } to cylinder head	4	255026	
29	Breather filter for engine A.C. 7223381	1	247631	
30	Sealing ring for filter	1	268887	
31	Special set screw fixing breather filter	1	247078	
32	Joint washer } For heater valve hole in	1	243959	
33	Plug ($\frac{3}{8}$" B.S.F.) } cylinder head	1	250978	
34	Heater plug	4	510078	
35	Heater plug lead, No. 1 to earth	1	247953	
36	Heater plug lead, No. 2 to No. 3	1	247952	
37	Heater plug lead, No. 1 to 2 and 3 to 4	2	247951	
38	Heater plug lead, No. 4 to resistor	1	271220	
	Shakeproof washer, large } Fixing leads to	4	77626	
	Shakeproof washer, small } heater plug	4	71082	

* Asterisk indicates a new part which has not been used on any previous model.

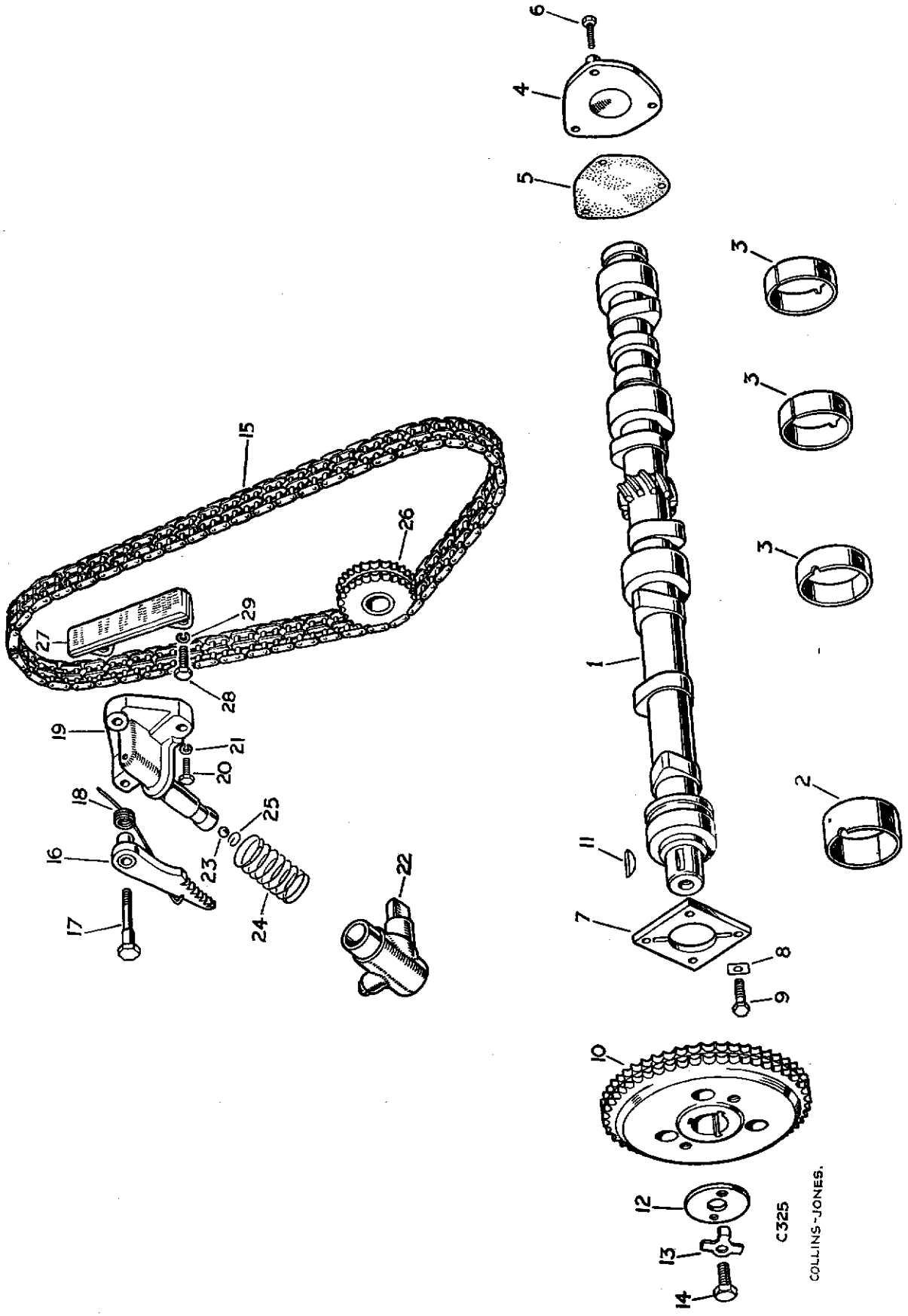
CYLINDER HEAD, DIESEL ENGINE



CYLINDER HEAD, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
39	Engine oil filter A.C. 1531477	1	247530	
40	Element for filter A.C. F.F. 50	1	248863	
41	Gasket for filter A.C. 1530250	1	272539	
42	Joint washer for filter	1	272839	
43	Set bolt ($\frac{7}{16}$" U.N.F. x $1\frac{1}{8}$" long) } Fixing filter to	2	255067	
44	Spring washer } cylinder block	2	3077	
45	Oil pipe complete to cylinder head	1	274500	
46	Banjo bolt fixing oil pipe	2	500457	
47	Joint washer for banjo bolts	4	231575	
	Plug for thermometer hole in cylinder head	1	278164	
	Joint washer for plug	1	243972	
	Oil pressure switch....	1	505152	
	Joint washer for oil pressure switch	1	232039	

CAMSHAFT AND TENSIONER MECHANISM, DIESEL ENGINE

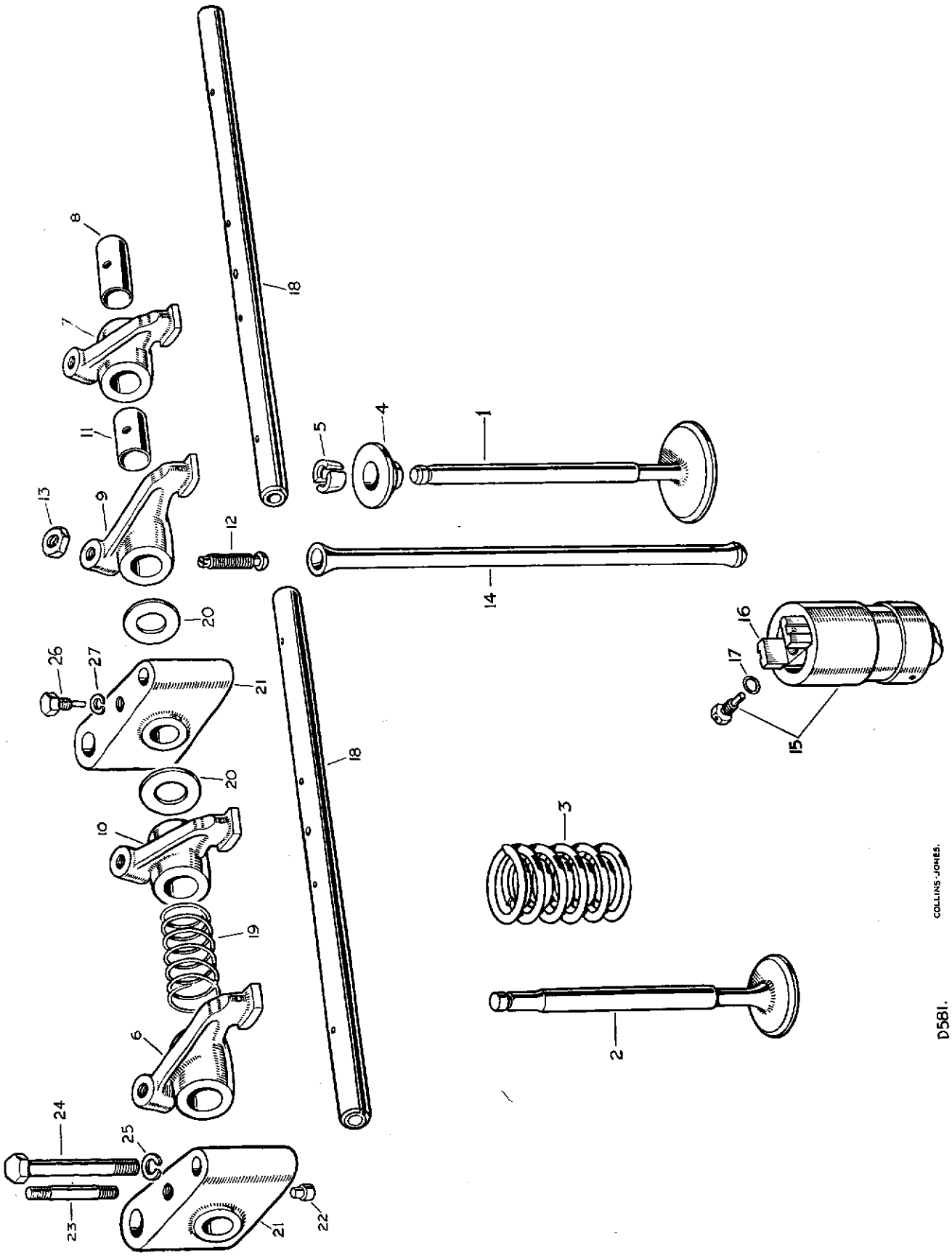


CAMSHAFT AND TENSIONER MECHANISM, DIESEL ENGINE

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
1		Camshaft	1	274711	
2		Bearing complete for camshaft, front	1	519054	
3		Bearing complete for camshaft, centre and rear	3	519055	
4		Rear end cover for camshaft	1	247069	
5		Joint washer for cover	1	247070	
6		Set bolt ($\frac{1}{4}$" U.N.F. x $\frac{7}{8}$" long) fixing cover to block	3	255008	
7		Thrust plate for camshaft	1	275233	
8		Locker — Fixing thrust plate to cylinder block	4	2995	
9		Set bolt ($\frac{1}{4}$" U.N.F. x $\frac{3}{4}$" long) — Fixing thrust plate to cylinder block	4	255007	
10		Chainwheel for camshaft	1	276133	
11		Key locating camshaft chainwheel	1	230313	
12		Retaining washer — Fixing chain-wheel to camshaft	1	09093	
13		Locker — Fixing chain-wheel to camshaft	1	09210	
14		Set bolt ($\frac{3}{8}$" U.N.F. x $\frac{7}{8}$" long) — Fixing chain-wheel to camshaft	1	255046	
15		Camshaft chain ($\frac{3}{8}$" pitch x 78 links)	1	09156	
16		Ratchet for timing chain adjuster	1	247540	
17		Special bolt fixing ratchet and piston to block	1	247199	
18		Spring for chain adjuster ratchet	1	267451	
19		Piston for timing chain adjuster	1	247912	
20		Set bolt ($\frac{5}{16}$" U.N.F. x $1\frac{1}{4}$" long) — Fixing piston to cylinder block	2	256220	
21		Spring washer — Fixing piston to cylinder block	2	3075	
22		Cylinder for timing chain adjuster	1	277388	
23		Steel ball ($\frac{7}{32}$") for non-return valve	1	3739	
24		Spring for chain tensioner	1	233326	
25		Retainer for steel ball	1	233328	
26		Idler wheel for timing chain	1	236067	
27		Vibration damper for timing chain	1	275234	
28		Set bolt ($\frac{1}{4}$" U.N.F. x $\frac{1}{2}$" long) — Fixing damper to cylinder block	2	255204	
29		Locking plate — Fixing damper to cylinder block	2	278769	

* Asterisk indicates a new part which has not been used on any previous model.

VALVE GEAR AND ROCKER SHAFTS, DIESEL ENGINE

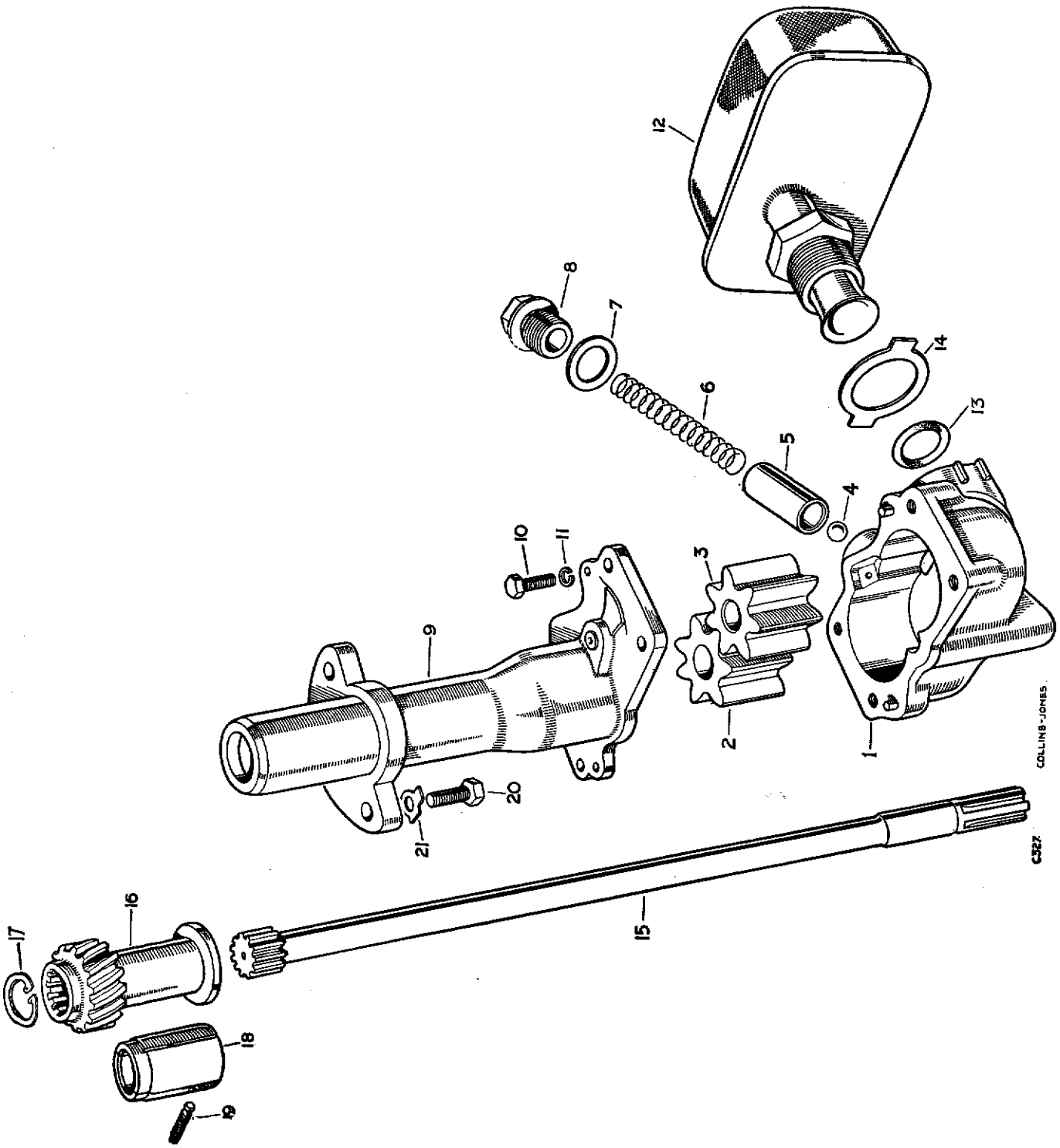


VALVE GEAR AND ROCKER SHAFTS, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Inlet valve	4	247568	
2	Exhaust valve	4	513481	
3	Valve spring, inner and outer	8	276609	
4	Valve spring cup	8	268292	
5	Split cone for valve, halves	16	268293	
6	Valve rocker, exhaust L.H.	2	274772	
7	Valve rocker, exhaust R.H.	2	274773	
8	Bush for exhaust valve rocker	4	247738	
9	Valve rocker, inlet L.H.	2	274774	
10	Valve rocker, inlet R.H.	2	274775	
11	Bush for inlet valve rocker	4	247737	
12	Tappet adjusting screw	8	506814*	
13	Locknut for tappet adjusting screw	8	254851	
14	Tappet push rod	8	275573	
15	Tappet, tappet guide, roller and set bolt assembly	8	507829	
16	Tappet	8	507026	
17	Copper washer for tappet guide set bolt	8	232038	
18	Valve rocker shaft	2	274683	
19	Spring for rocker shaft	4	247040	
20	Washer for rocker shaft	8	247153	
21	Rocker bracket, front and intermediate	4	274645	
	Rocker bracket, rear	1	275840	
22	Locating dowel for rocker bracket	3	52710	
23	Stud for rocker bracket	3	247607	
24	Set bolt ($\frac{5}{16}$" U.N.F. x 2" long) } Fixing rocker bracket to cylinder head	5	256026	
25	Spring washer } Fixing rocker bracket to cylinder head	5	3075	
26	Locating screw } For rocker shaft at oil feed bracket	2	247730	
27	Spring washer } For rocker shaft at oil feed bracket	2	3075	

* Asterisk indicates a new part which has not been used on any previous model.

OIL PUMP, DIESEL ENGINE

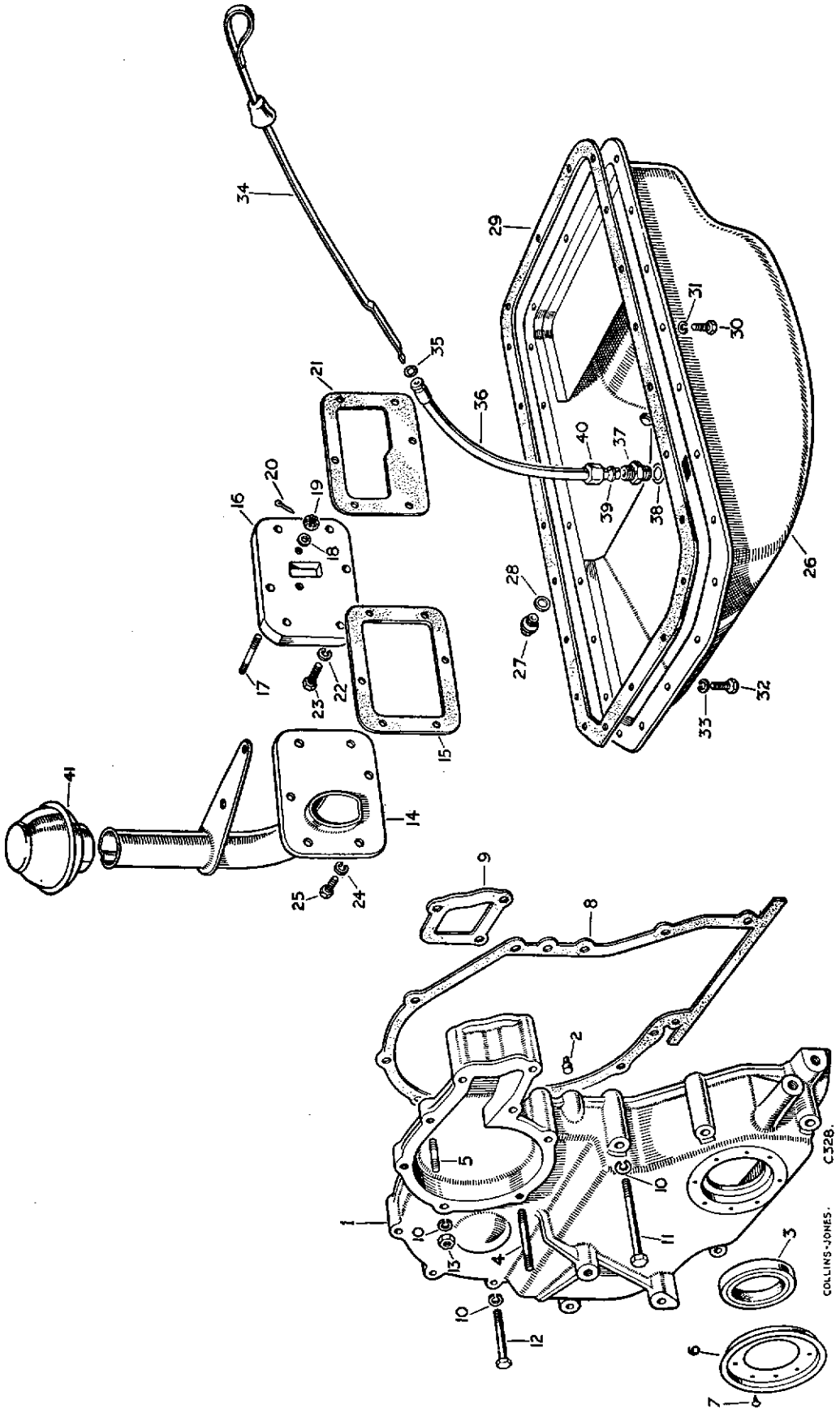


OIL PUMP, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	OIL PUMP ASSEMBLY	1	247662*	
1	Oil pump body	1	247663	
2	Oil pump gear, driver	1	247659	
3	Oil pump gear, idler	1	237884	
4	Steel ball }	1	3748	
5	Plunger }	1	273711	
6	Spring } For oil pressure release	1	265623	
7	Washer } valve	1	243970	
8	Plug }	1	265624	
9	Oil pump cover	1	247658	
10	Set bolt ($\frac{5}{16}$" U.N.F. x $\frac{7}{8}$" long) } Fixing cover	4	255027	
11	Spring washer } to body	4	3075	
12	Oil filter for pump	1	247664	
13	Sealing ring } Fixing oil filter to	1	244488	
14	Lock washer } oil pump	1	244487	
15	Drive shaft for oil pump	1	247739	
16	VERTICAL DRIVE SHAFT ASSEMBLY	1	503266	
17	Circlip for drive shaft	1	247742	
18	Bush for drive shaft gear	1	247653	
19	Locating screw for drive shaft bush	1	279554	
20	Set bolt ($\frac{5}{16}$" U.N.F. x 1" long) } Fixing oil pump	2	255028	
21	Lock washer } to cylinder block	2	247665	

* Asterisk indicates a new part which has not been used on any previous model.

FRONT COVER, SIDE COVERS AND SUMP, DIESEL ENGINE

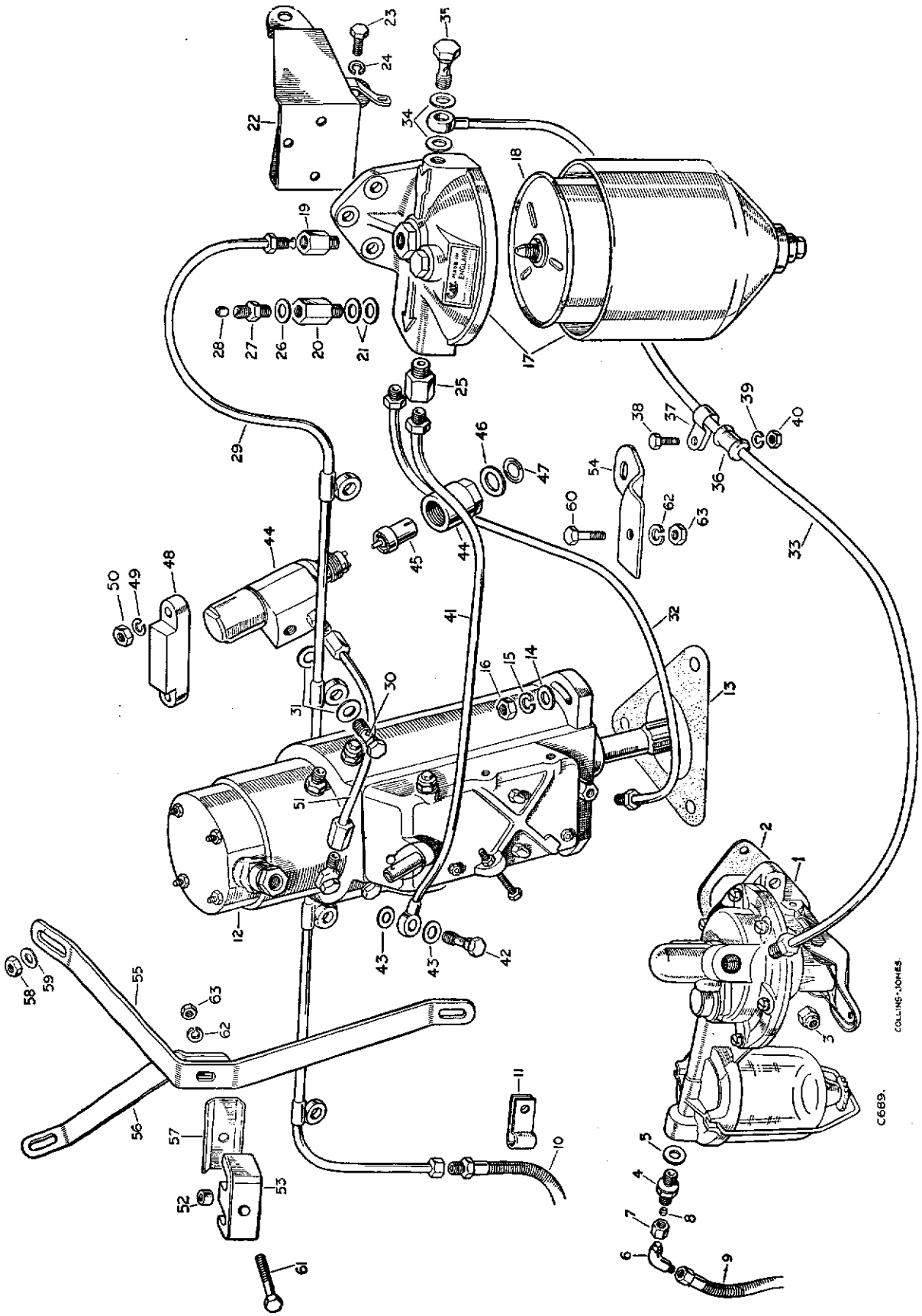


FRONT COVER, SIDE COVERS AND SUMP, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	FRONT COVER ASSEMBLY	1	510805*	
2	Dowel locating front cover....	2	6395	
3	Oil seal for front cover	1	213744	
4	Stud } Fixing water	1	247595	
5	Stud } pump	3	247159	
6	Mud excluder	1	247766	
7	Drive screw fixing excluder	8	78001	
8	Joint washer for front cover	1	247564	
9	Joint washer at water inlet	1	247537	
10	Spring washer } Fixing front cover and water pump to cylinder block	14	3075	
11	Set bolt ($\frac{5}{16}$" U.N.F. x 3" long)	9	256030	
12	Set bolt ($\frac{5}{16}$" U.N.F. x 2" long)	3	256026	Alternative to 4 lines below. Check before ordering.
	Set bolt ($\frac{5}{16}$" U.N.F. x 2" long)	2	256026	
	Set bolt ($\frac{5}{16}$" U.N.F. x 2$\frac{1}{4}$" long)	1	256027	Alternative to line above. Check before ordering.
	Distance piece	1	2920	
	Plain washer	1	2249	
13	Nut ($\frac{5}{16}$" U.N.F.)	2	254811	
14	Side cover and oil filler pipe for engine, front	1	510730	
15	Joint washer for side front cover	1	247555	
16	SIDE COVER ASSEMBLY, REAR	1	247563	
17	Stud for fuel pump	2	500792	
18	Plain washer } Fixing stud	2	2220	
19	Nut ($\frac{5}{16}$" U.N.F.) } Fixing stud	2	254901	
20	Split pin } Fixing stud	2	2422	
21	Joint cover for side cover, rear	1	247554	
22	Spring washer } Fixing rear side cover plate	6	3075	
23	Set bolt ($\frac{5}{16}$" U.N.F. x 1$\frac{1}{8}$" long) } Fixing rear side cover plate	5	255029	
	Set bolt ($\frac{5}{16}$" U.N.F. x 1$\frac{1}{4}$" long) } Fixing rear side cover plate	1	256020	
24	Spring washer } Fixing front side cover plate	7	3075	
25	Set bolt ($\frac{5}{16}$" U.N.F. x $\frac{3}{4}$" long) } Fixing front side cover plate	7	255026	
26	Crankcase sump	1	247522	
27	Drain plug for crankcase sump	1	3088	
28	Washer for drain plug	1	230507	
29	Joint washer for crankcase sump	1	247088	
30	Set bolt ($\frac{5}{16}$" U.N.F. x $\frac{3}{4}$" long) } Fixing sump to cylinder block	19	255026	
31	Spring washer } Fixing sump to cylinder block	19	3075	
32	Set bolt ($\frac{5}{16}$" U.N.C. x $\frac{3}{4}$" long) } Fixing sump to front cover	3	253026	
33	Spring washer } Fixing sump to front cover	3	3075	
34	Oil level rod	1	274154	
35	Sealing ring for rod....	1	210517	
36	Tube for oil level rod	1	504032	
37	Double-ended union } Fixing tube to cylinder block	1	236060	
38	Washer } Fixing tube to cylinder block	1	243958	
39	Olive } Fixing tube to cylinder block	1	236408	
40	Union nut } Fixing tube to cylinder block	1	236407	
41	Oil filler cap and breather filter	1	236406	

* Asterisk indicates a new part which has not been used on any previous model.

FUEL INJECTION SYSTEM, DIESEL ENGINE

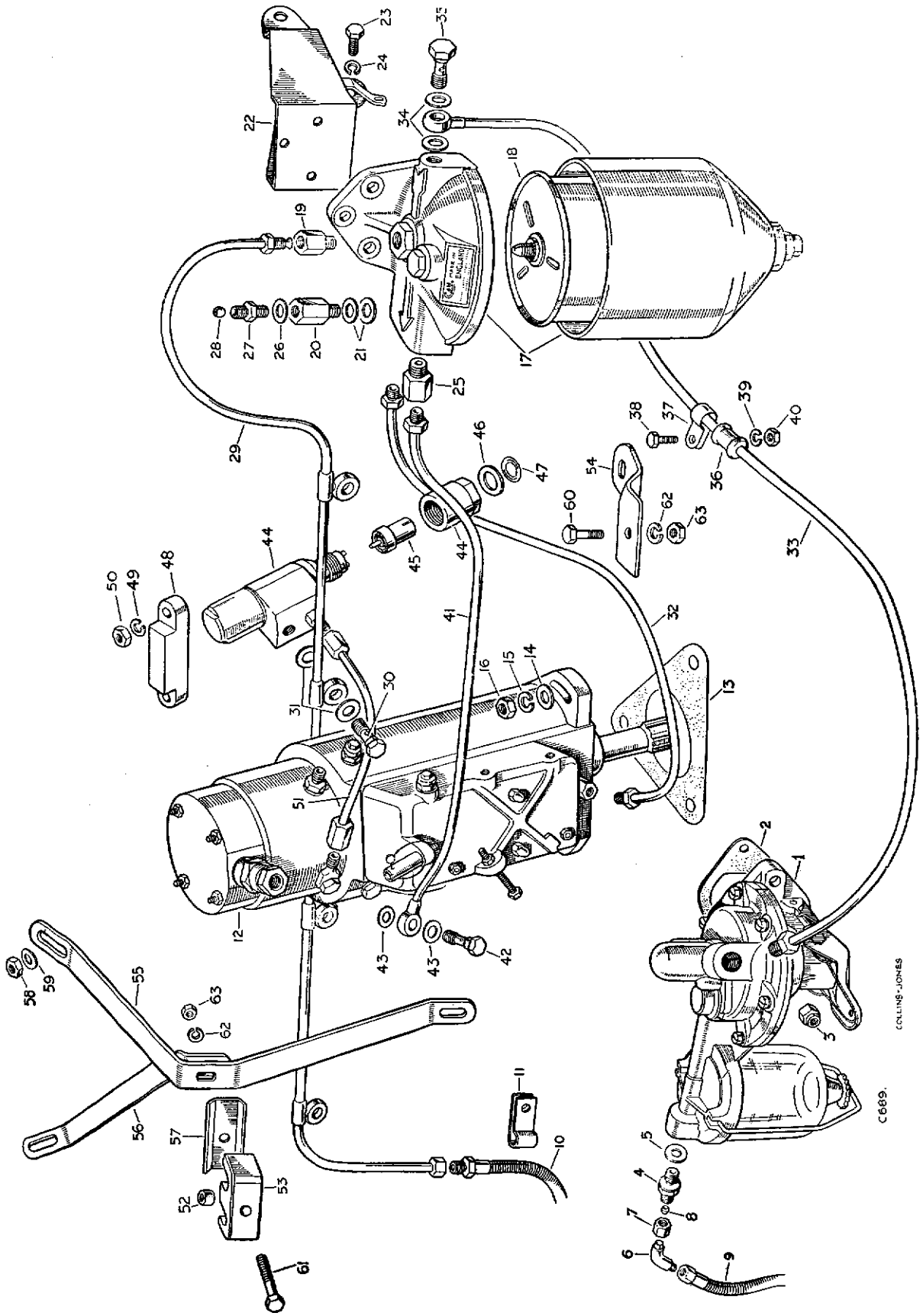


FUEL INJECTION SYSTEM, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Fuel pump, mechanical AC 7950445	1	501030	
2	Joint washer, fuel pump to cylinder block	1	275565	
3	Self-locking nut fixing fuel pump	2	252161	
4	Inlet union for fuel pump	1	247929	
5	Joint washer for inlet union	1	243967	
6	Elbow for inlet union	1	50499	
7	Nut } Fixing elbow to	1	270115	
8	Olive } fuel pump	1	270105	
9	Flexible fuel feed pipe complete to pump	1	276267	
10	Flexible fuel pipe complete, leak-off to tank	1	276382	
11	Clip fixing flexible fuel leak-off pipe	1	276627	
12	Distributor pump	1	276407	
13	Joint washer for distributor pump	1	247212	
14	Plain washer } Fixing distributor	3	2220	
15	Spring washer } pump to cylinder	3	3075	
16	Nut ($\frac{5}{16}$" U.N.F.) } block	3	254801	
	Sealing plugs for distributor pump	1 set	279702	For sealing unions in distributor pump
17	Fuel filter	1	247223	1st 460 engines
	Fuel filter	1	515437	} 461st engine onwards
	Check valve	1	279810	
	Copper washer for check valve	1	517976	
	Gasket, large, for fuel filter	1	278282	
19	Check valve for filter	1	279810	} 461st engine onwards
	Copper washer for check valve	1	517976	
20	Check valve for filter	1	279810	
21	Copper washer for check valve	2	517976	1 off on 461st engine onwards
22	Mounting bracket for fuel filter	1	278517	
23	Set bolt ($\frac{3}{8}$" U.N.F. x $\frac{3}{4}$" long) } Fixing bracket to	3	255045	
24	Spring washer } cylinder head	3	3076	
25	Adaptor in filter for distributor pump and drain pipe	2	247778	
26	Joint washer } In filter for	1	243957	
27	Union } leak-off pipe	1	502776	
28	Restrictor for filter union	1	272396	
29	Leak-off pipe complete, injector to filter	1	274847	
30	Banjo bolt } Fixing leak-off pipe	4	273521	
31	Washer } to injector	8	273069	
32	Drain pipe complete, distributor pump to filter	1	273070	
33	Pipe complete, mechanical pump to filter	1	277774	
34	Joint washer } Fixing pipe	2	247808	
35	Banjo bolt } to filter	1	247774	
36	Grommet for fuel filter pipe	1	272512	
37	Clip for grommet	1	232425	
38	Bolt ($\frac{1}{4}$" U.N.F. x $\frac{1}{2}$" long) } Fixing grommet	1	255006	
39	Spring washer } and clip to oil	1	3074	
40	Nut ($\frac{1}{4}$" U.N.F.) } filler pipe	1	254800	
41	Pipe complete, filter to distributor pump	1	277556	
42	Banjo bolt } Fixing pipe to distributor pump	1	275266	
43	Washer }	2	275265	
44	Injector complete	4	273452	
45	Nozzle for injector	4	247726	
46	Joint washer for injector, copper	4	247179	
47	Joint washer for injector, steel	8	272474	
48	Clamping strip for injector	4	247213	
49	Spring washer } Fixing injector	8	3075	
50	Nut ($\frac{5}{16}$" U.N.F.) } to cylinder head	8	254801	

* Asterisk indicates a new part which has not been used on any previous model.

FUEL INJECTION SYSTEM, DIESEL ENGINE

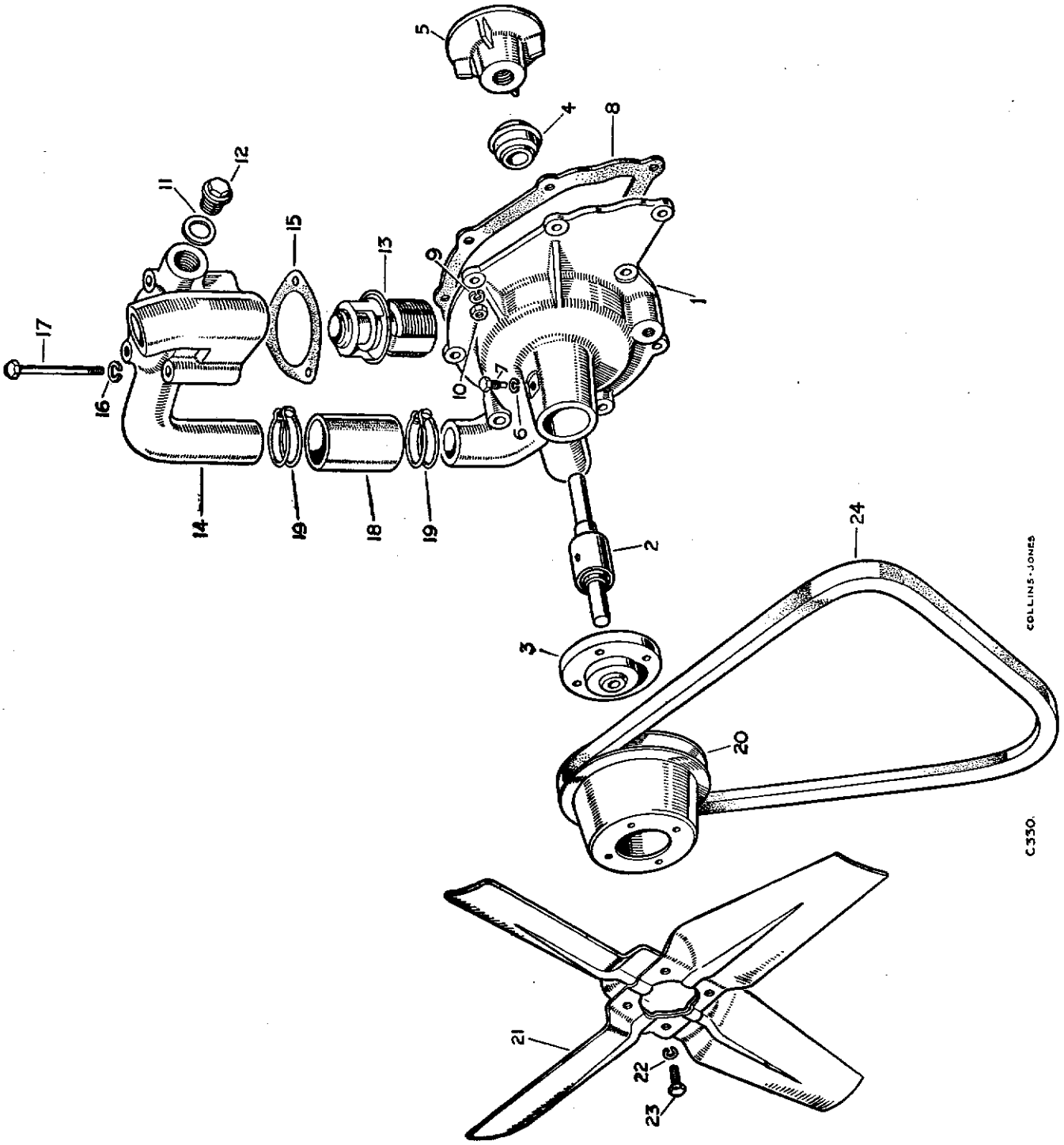


FUEL INJECTION SYSTEM, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty	Part No.	REMARKS
	Injector pipe to No. 1 cylinder	1	277766	
	Injector pipe to No. 3 cylinder	1	277768	
	Injector pipe to No. 4 cylinder	1	277769	
51	Injector pipe to No. 2 cylinder	1	277767	
52	Damper for injector pipe	4	277838	
53	Shroud for damper	2	277839	
54	Bracket for damper shroud	1	277816	
55	Support strap for shroud	1	278002	
56	Steady strap for shroud	1	278021	
57	Back plate for shroud	1	277815	
58	Locknut ($\frac{5}{16}$" U.N.F.) — Fixing shrouds, dampers and brackets	4	254851	
59	Plain washer — Fixing shrouds, dampers and brackets	4	2220	
60	Bolt, front ($\frac{5}{16}$" U.N.F. x $1\frac{1}{4}$" long) — Fixing shrouds, dampers and brackets	1	256020	
61	Bolt, rear ($\frac{5}{16}$" U.N.F. x $1\frac{1}{2}$" long) — Fixing shrouds, dampers and brackets	1	256022	
62	Spring washer — Fixing shrouds, dampers and brackets	2	3075	
63	Nut ($\frac{5}{16}$" U.N.F.) .... — Fixing shrouds, dampers and brackets	2	254801	
	Bracket for fuel filter, on dash L.H. side	1	500841	
	Plug for redundant holes in dash	4	307220	
	Cable cleat for dash harness	1	240430	
	Riv-nut for bracket	3	268703	
	Set bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) — Fixing filter bracket to dash at left-hand side	3	237159	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) — Fixing filter bracket to dash at left-hand side	1	250693	
	Plain washer — Fixing filter bracket to dash at left-hand side	1	2249	
	Plain washer — Fixing filter bracket to dash at left-hand side	2	2760	
	Spring washer — Fixing filter bracket to dash at left-hand side	3	3075	
	Spring washer — Fixing filter bracket to dash at left-hand side	1	3074	
	Nut ($\frac{1}{4}$") — Fixing filter bracket to dash at left-hand side	1	2823	
	Fuel filter, on dash L.H. side	1	500661	
	Adaptor for fuel filter outlet	1	247778	
	Bolt ($\frac{3}{8}$" x 1" long) — Fixing fuel filter to bracket	2	250539	
	Plain washer — Fixing fuel filter to bracket	2	2251	Extra fuel filter on dash. Standard equipment on Export models. Optional extra on Home models.
	Spring washer — Fixing fuel filter to bracket	2	3076	
	Nut ($\frac{3}{8}$") — Fixing fuel filter to bracket	2	2827	
	Inlet pipe for filter — For dash filter	1	500848	
	Outlet pipe for filter — For dash filter	1	500846	
	Joint washer — Fixing inlet pipe to fuel filter	2	247808	
	Banjo bolt — Fixing inlet pipe to fuel filter	1	247774	
	Clip for inlet and outlet pipe	2	50183	
	Bolt (2 B.A. x $\frac{3}{8}$" long) — Fixing inlet pipe clip to R.H. toe box	1	237119	
	Spring washer — Fixing inlet pipe clip to R.H. toe box	1	3073	
	Nut (2 B.A.) — Fixing inlet pipe clip to R.H. toe box	1	2247	
	Drive screw fixing outlet pipe clip to centre of dash	1	78006	
	Bolt (2 B.A. x $\frac{5}{8}$" long) — Fixing horn harness clip and insulators to filter bracket	1	250960	
	Spring washer — Fixing horn harness clip and insulators to filter bracket	1	3073	
	Nut (2 B.A.) — Fixing horn harness clip and insulators to filter bracket	1	2247	
	Overhaul kit for fuel pump AC. 1524994	1	272070	For pump 266655 (AC. 7950285) — Check before ordering
	Overhaul kit for fuel pump AC. 7950463	1	524684*	For pump 501030 (AC. 7950445) — Check before ordering
	Repair kit for fuel pump AC. 1524507	1	272069	

* Asterisk indicates a new part which has not been used on any previous model.

WATER PUMP AND THERMOSTAT, DIESEL ENGINE

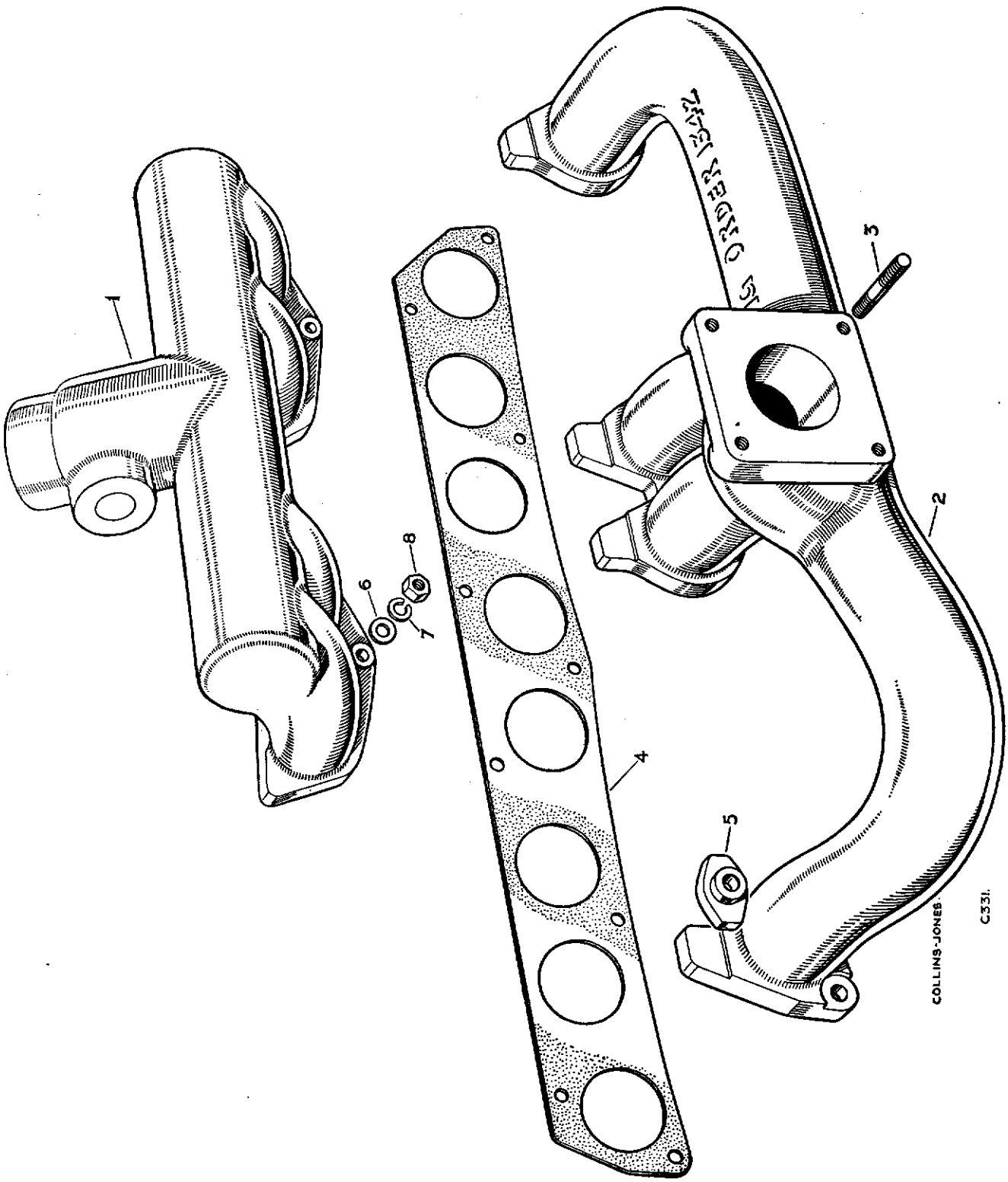


WATER PUMP AND THERMOSTAT, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	WATER PUMP ASSEMBLY COMPLETE WITH HOSE	1	500591†	
	WATER PUMP ASSEMBLY COMPLETE WITH HOSE	1	501041††	
1	Water pump casing complete with hose	1	500592†	
	Water pump casing complete with hose	1	501039††	
2	Pump spindle and bearing	1	523354	
3	Hub for fan	1	244458	
4	Carbon ring and seal unit	1	244207	
5	Impeller for pump	1	247916	
6	Spring washer } Locating	1	3074	
7	Special set bolt } bearing casing	1	247078	
8	Joint washer for water pump	1	247919	
9	Spring washer } Fixing water pump	3	3074	
10	Nut (¼" U.N.F.) } to cylinder block	3	254800	
11	Joint washer } For heater return	1	243959	
12	Plug (⅜" B.S.P.) } in water outlet pipe	1	250978	
13	Thermostat	1	513465	
	'O' ring, thermostat to water outlet pipe	1	502832	
14	Water outlet pipe, thermostat to radiator	1	501031	
15	Washer for outlet pipe	1	247874	
16	Spring washer } Fixing outlet pipe to cylinder head	3	3074	
17	Set bolt (¼" U.N.F. x 2½" long) }	3	256209	
18	Thermostat by-pass pipe	1	273789	
19	Hose clip for by-pass pipe	2	50318	
20	Fan pulley	1	247520	
21	Fan blade	1	271568	
22	Spring washer } Fixing fan blade	4	3074	
23	Set bolt (¼" U.N.F. x ¾" long) } and pulley to hub	4	255007	
24	Fan and dynamo belt	1	511963	

* Asterisk indicates a new part which has not been used on any previous model.
† Engines numbered 146700001 to 146800146
†† Engines numbered from 146800147 onwards

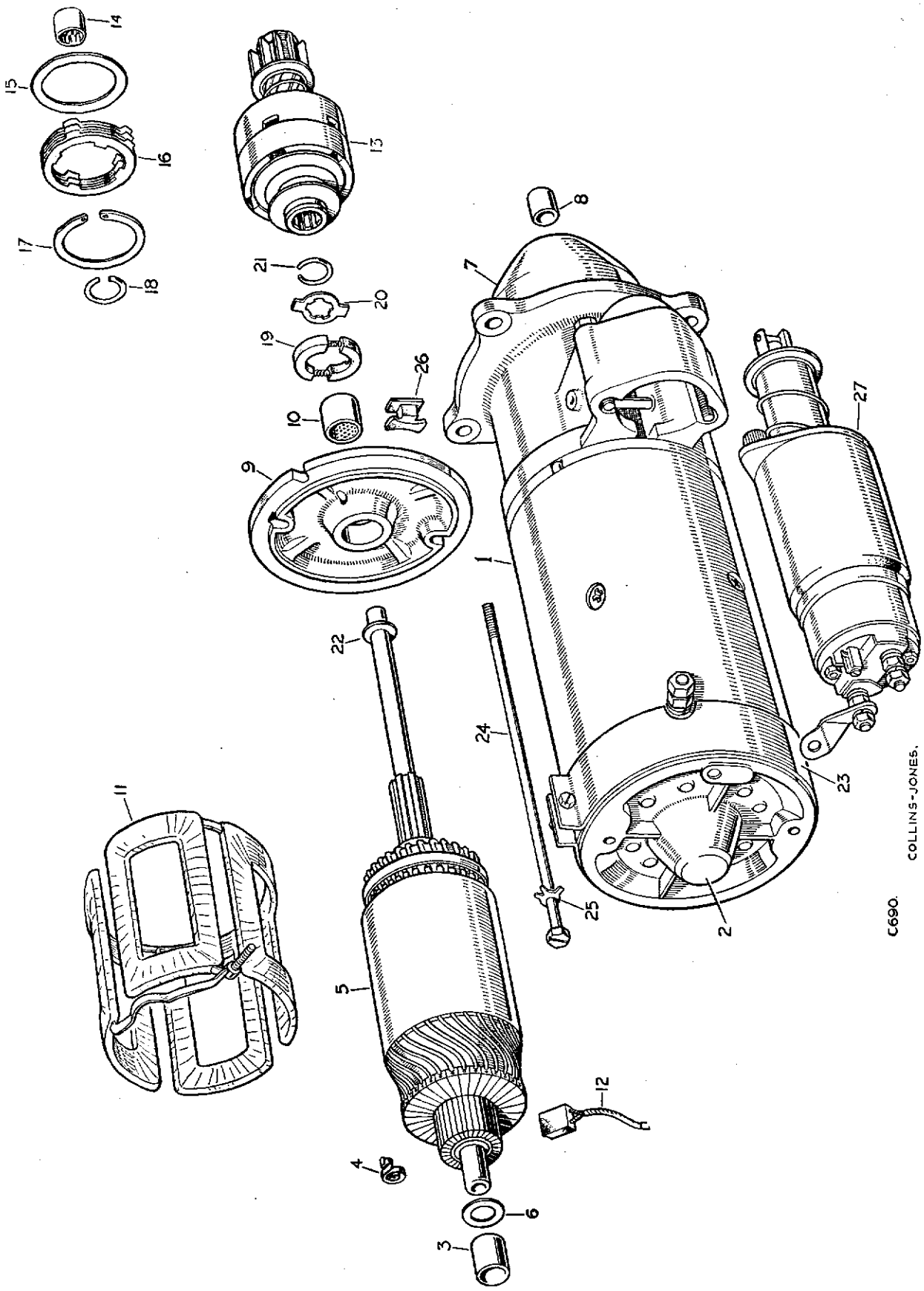
MANIFOLDS, DIESEL ENGINE



MANIFOLDS, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Inlet manifold	1	272376	
2	EXHAUST MANIFOLD ASSEMBLY	1	247651	
3	Stud for exhaust pipe	4	500676	
4	Joint washer for inlet and exhaust manifold	1	247101	
5	Clamp for manifold....	4	500961	
6	Plain washer) Fixing inlet and	5	2550	
7	Spring washer) exhaust	4	3075	9 off late 1957 onwards
8	Nut ($\frac{5}{16}$" U.N.F.)) manifold	9	254801	

STARTER MOTOR AND SOLENOID, DIESEL ENGINE

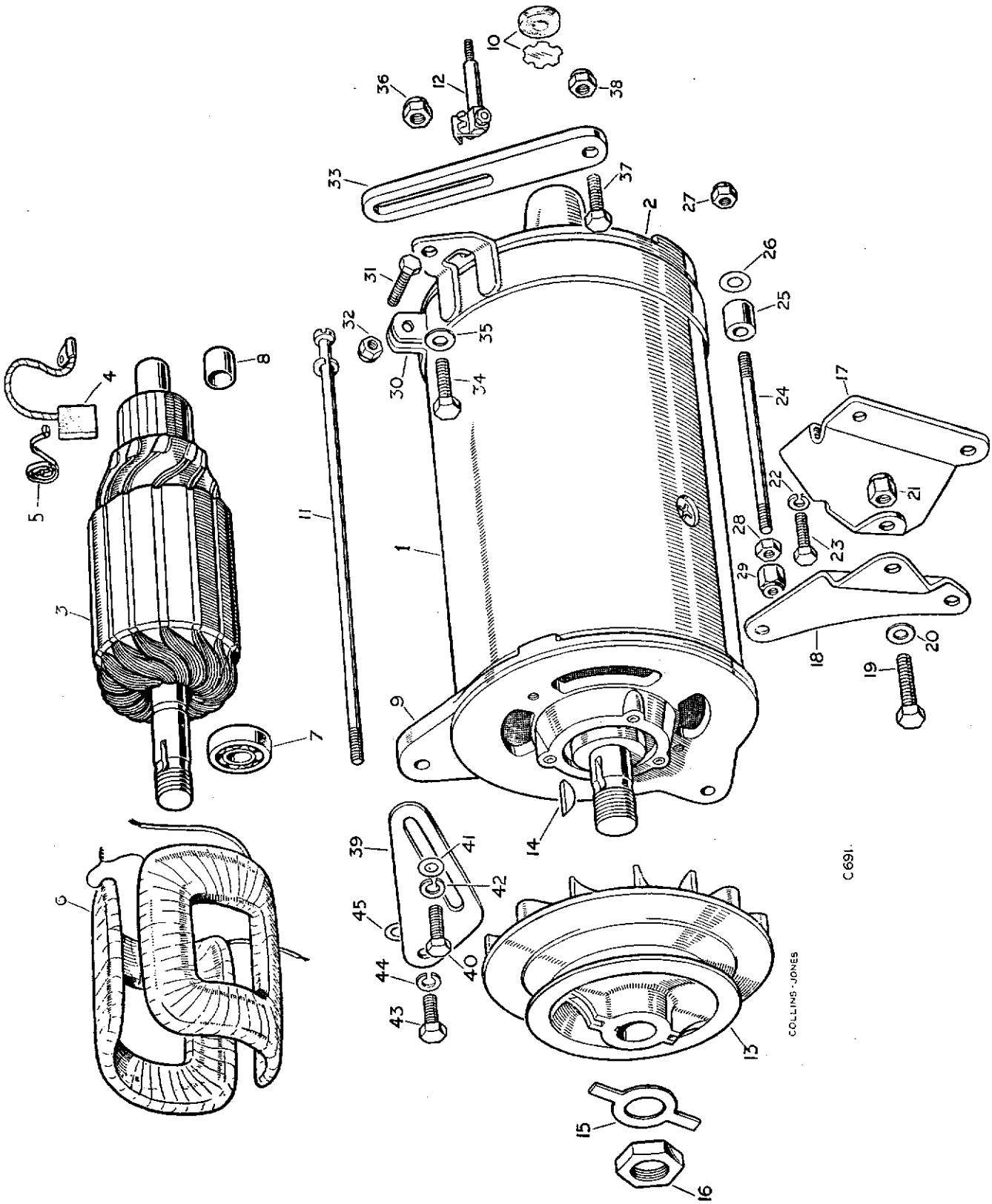


STARTER MOTOR AND SOLENOID, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	STARTER MOTOR COMPLETE LU. M45G 26147A	1	277446	
2	Bracket for starter, commutator end LU. 272384	1	279005	
3	Bush commutator end LU.255491	1	242958	
4	Spring set for brushes LU.270004	1	261239	
5	Armature LU.272334	1	279006	
6	Thrust washer, commutator end LU.152380	1	279007	
7	Bracket for starter, drive end LU.272745	1	279008	
8	Bush for bracket LU.271364	1	270243	
9	Bracket for brake LU.272700	1	279009	
10	Bush for brake bracket LU.271733	1	270245	
11	Field coil for starter LU.272394	1	279010	
12	Brushes for starter motor set LU.271735	1	270225	
13	Drive assembly for starter motor LU.291875	1	279011	
	Rivet for pinion retaining ring LU.291887	1	526258	
	Return spring for starter pinion LU.292076	1	512889	
14	Bush, pinion end LU.292053	2	279012	
15	Clutch adjusting shim (0.006") LU.291374	As required	270239	
	Clutch adjusting shim (0.005") LU.291378	As required	270240	
	Clutch adjusting shim (0.004") LU.291379	As required	270241	
16	Clutch plates, set LU.291540	1	270238	
17	Circlip retaining clutch assembly LU.291560	1	270235	
18	Lock ring retaining clutch plates LU.291862	1	279013	
19	Brake shoe complete with springs LU.272701	1	279014	
20	Driving washer for brake shoe LU.272340	1	279015	
21	Lock ring retaining brake LU.272337	1	279016	
22	Thrust washer, drive end LU.134950	1	279017	
23	Cover band for starter LU.272396	1	279018	
24	Bolt for starter motor LU.272660	2	279019	
25	Lock washer for bolt LU.188382	2	279020	
26	Rubber grommet in drive end bracket LU.272552	1	279021	
27	Solenoid for starter motor LU.76458A	1	279022	
	Contact plate LU.54330168 (For solenoid)	1	519004	
	Base complete LU.54330169 (For solenoid)	1	519005	
	Gasket LU.765842 (For solenoid)	1	519006	
	Terminal nut LU.170570 (For solenoid)	4	519007	
	Terminal washer LU.185062 (For solenoid)	4	519008	
	Terminal screw LU.121610 (For solenoid)	1	519009	
	Terminal connector for starter motor LU.272555	1	519010	
	Plunger spring LU.765866 for solenoid	1	519011	
	Bolt (2 B.A. x ½" long) (Fixing solenoid to dash)	4	234603	
	Shakeproof washer (Fixing solenoid to dash)	4	311373	
	Nut (2 B.A.) (Fixing solenoid to dash)	4	2247	
	Sundry parts kit LU.271731	1	270251	

* Asterisk indicates a new part which has not been used on any previous model.

DYNAMO AND FIXINGS, DIESEL ENGINE

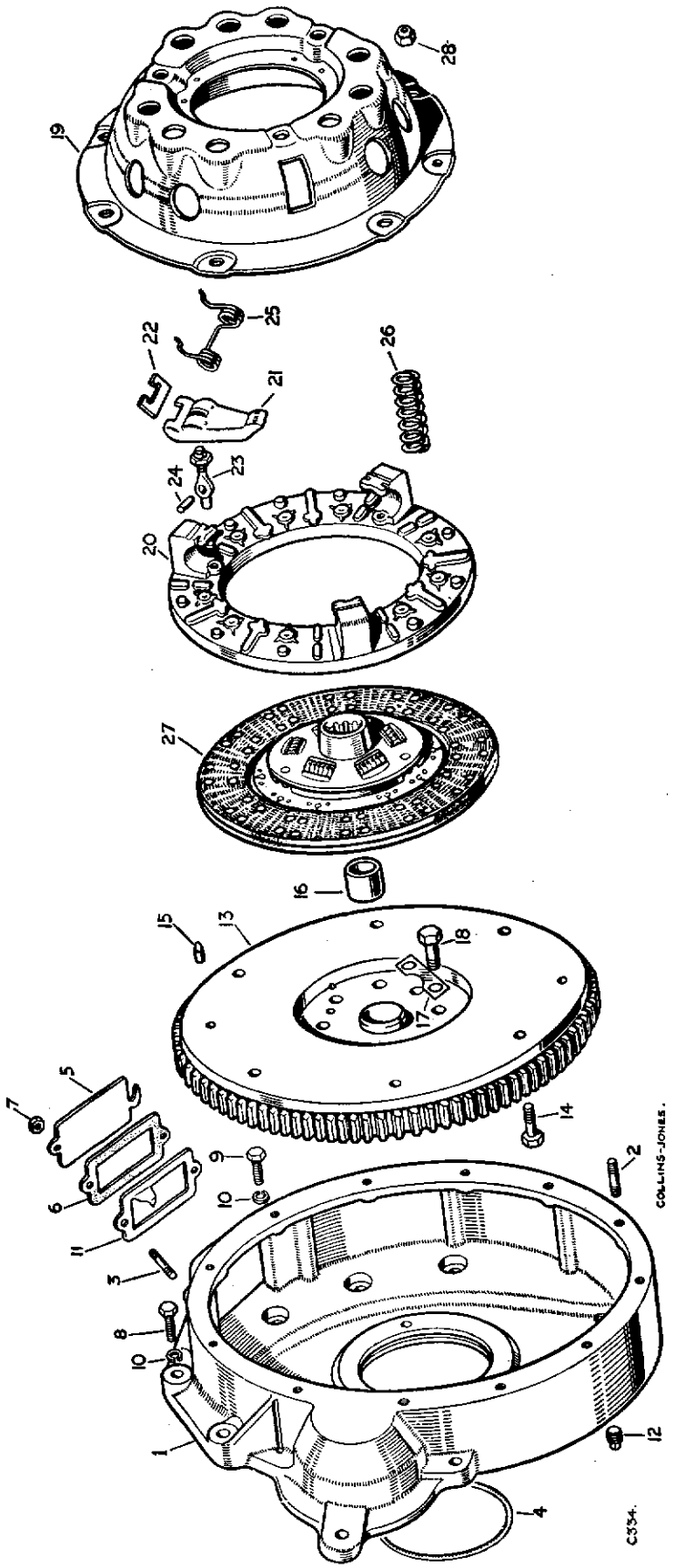


DYNAMO AND FIXINGS, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Dynamo complete LU. 22483 C45 PV5	1	263396	
2	Bracket, commutator end LU. 239012	1	264433	
3	Armature for dynamo LU. 239428	1	512800	
4	Brushes for dynamo, set LU. 238061	1	261256	
5	Spring set for brushes LU. 238062	1	244708	
6	Field coil for dynamo LU. 238820	1	264435	
7	Ball bearing, front LU. 239263	1	263395	
8	Bush, commutator end	1	264432	
9	Bracket, drive end LU. 236264	1	263394	
10	Oiler for dynamo LU. 239368	1	264431	
11	Bolt for bracket LU. 238521	2	264437	
12	Terminal LU. 227625	1	264436	
	Sundry parts, set LU. 239024	1	264438	
13	Pulley for dynamo	1	272704	
14	Woodruff key — Fixing pulley to dynamo	1	1664	
15	Lock washer — Fixing pulley to dynamo	1	03748	
16	Special nut — Fixing pulley to dynamo	1	3466	
17	Support bracket for dynamo	1	277999	
18	Steady bracket for dynamo support bracket	1	278000	
19	Bolt ($\frac{5}{16}$" U.N.F. x $1\frac{3}{8}$" long) — Fixing dynamo to support and steady brackets	1	256421	
20	Plain washer — Fixing dynamo to support and steady brackets	1	2550	
21	Self-locking nut ($\frac{5}{16}$" U.N.F.) — Fixing dynamo to support and steady brackets	1	252211	
22	Spring washer — Fixing support bracket to cylinder block	2	3075	
23	Set bolt ($\frac{5}{16}$" U.N.F. x $\frac{5}{8}$" long) — Fixing support bracket to cylinder block	2	255025	
24	Special stud fixing dynamo	1	278001	
25	Distance piece — Fixing dynamo to special stud at rear	1	272303	
26	Shim washer — Fixing dynamo to special stud at rear	As required	4148	
27	Self-locking nut ($\frac{5}{16}$" U.N.F.) — Fixing dynamo to special stud at rear	1	252161	
28	Nut ($\frac{5}{16}$" U.N.F.) — Fixing dynamo to special stud at front	1	254801	
29	Self-locking nut ($\frac{5}{16}$" U.N.F.) — Fixing dynamo to special stud at front	1	252161	
30	Strap for dynamo, rear	1	277544	
31	Bolt ($\frac{5}{16}$" U.N.F. x $1\frac{3}{8}$" long) — Fixing strap to dynamo	1	256221	
32	Self-locking nut ($\frac{5}{16}$" U.N.F.) — Fixing strap to dynamo	1	252161	
33	Adjusting link for dynamo, rear	1	277543	
34	Bolt ($\frac{5}{16}$" U.N.F. x $\frac{7}{8}$" long) — Fixing adjusting link to dynamo strap	1	255027	
35	Plain washer — Fixing adjusting link to dynamo strap	1	2550	
36	Self-locking nut ($\frac{5}{16}$" U.N.F.) — Fixing adjusting link to dynamo strap	1	252211	
37	Bolt ($\frac{5}{16}$" U.N.F. x $\frac{7}{8}$" long) — Fixing adjusting link to engine mounting foot	1	255027	
38	Self-locking nut ($\frac{5}{16}$" U.N.F.) — Fixing adjusting link to engine mounting foot	1	252211	
39	Adjusting link for dynamo, front	1	274862	
40	Special set bolt — Fixing front adjusting link to dynamo	1	233568	
41	Plain washer — Fixing front adjusting link to dynamo	1	2550	
42	Spring washer — Fixing front adjusting link to dynamo	1	3075	
43	Set bolt ($\frac{5}{16}$" U.N.C. x $\frac{3}{4}$" long) — Fixing adjusting link to water pump casing	1	253026	
44	Spring washer — Fixing adjusting link to water pump casing	1	3075	
45	Distance washer — Fixing adjusting link to water pump casing	1	2266	

* Asterisk indicates a new part which has not been used on any previous model.

FLYWHEEL AND CLUTCH, DIESEL ENGINE

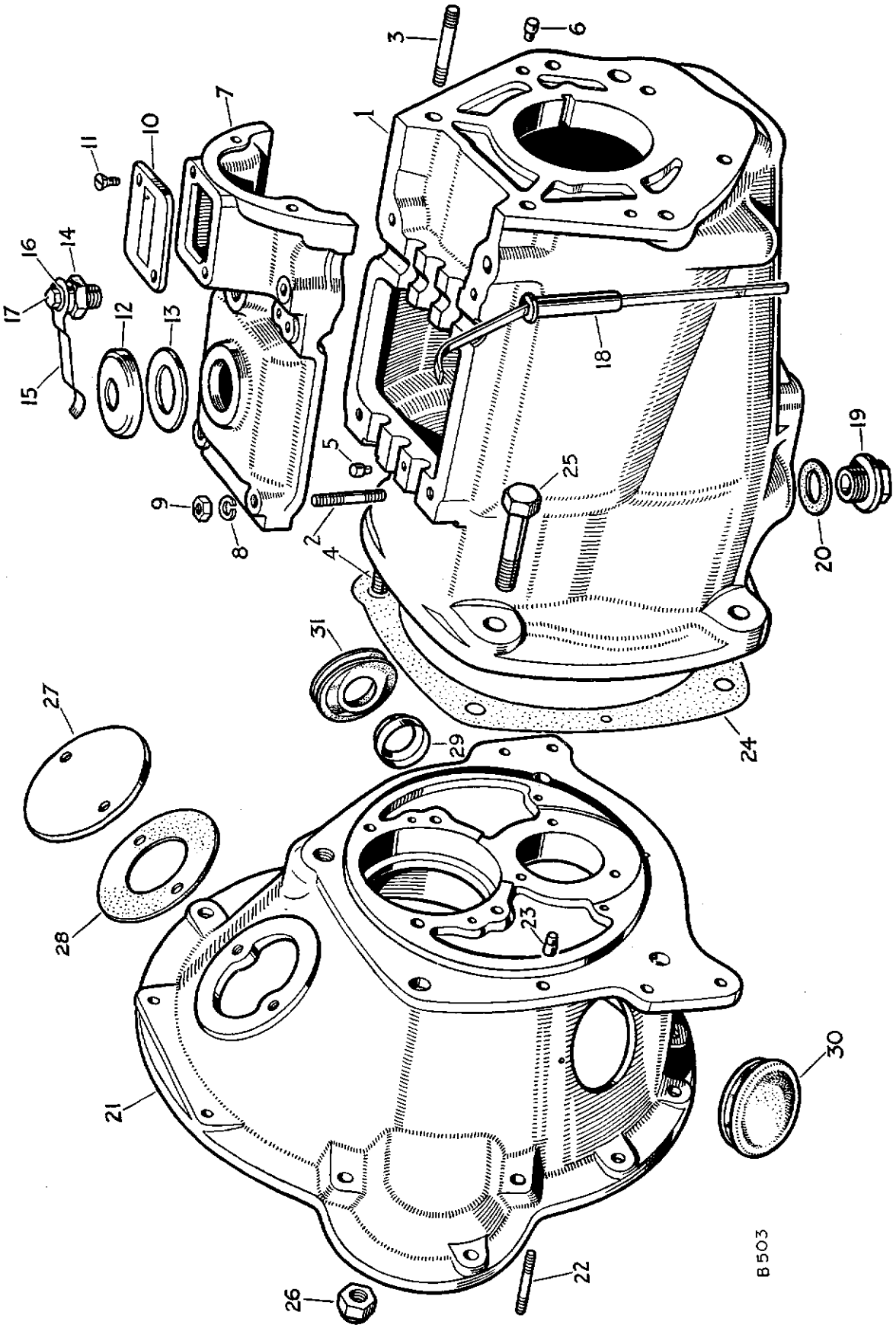


FLYWHEEL AND CLUTCH, DIESEL ENGINE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	FLYWHEEL HOUSING ASSEMBLY	1	277531	
2	Stud (⅜" U.N.F.) fixing flywheel housing to bell housing	15	247145	
3	Stud (¼" U.N.F.) fixing inspection cover	2	247146	
	Stud (7/16" U.N.F.) for starter motor	3	277532	
	Spring washer } Fixing	3	3077	
	Nut (7/16" U.N.F.) } starter motor	3	254803	
4	Sealing ring for flywheel housing	1	246169	
5	Inspection cover plate	1	56140	
6	Joint washer for cover plate	2	50216	
7	Nut (¼" U.N.F.) fixing cover plate	2	254800	
8	Bolt (⅜" U.N.F. x 1¾" long) } Fixing flywheel	2	256043	
9	Bolt (⅜" U.N.F. x 1⅛" long) } housing to	6	255048	
10	Spring washer } cylinder block	8	3076	
11	Indicator for engine timing	1	239820	
12	Drain plug for housing	1	3290	
13	FLYWHEEL ASSEMBLY	1	247167	
14	Special fitting bolt fixing clutch cover plate	6	247166	
15	Dowel locating clutch cover plate	2	502116	
16	Bush for primary pinion	1	08566	
17	Locker } Fixing flywheel	4	3674	
18	Special set bolt } to crankshaft	8	247135	
	CLUTCH ASSEMBLY B.B. 45693/33	1	242130	
19	Cover plate for clutch B.B. 45481	1	231888	
20	Pressure plate for clutch B.B. 42652	1	231880	
21	Release lever for clutch B.B. 48234	3	242993	
22	Strut for release lever B.B. 42606	3	231884	
23	Eyebolt and nut for release lever B.B. 48508	3	242996	
24	Pin for release lever B.B.42604	3	231885	
25	Anti-rattle spring for release lever B.B. 47688	3	231883	
26	Clutch spring (yellow) B.B. 44780	9	243593	
27	Clutch plate complete B.B. 47626/104	1	275811	
	Lining package for clutch plate B.B. 46627	1	261921	
28	Self-locking nut (5/16" U.N.F.) fixing cover plate....	6	252211	

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GEARBOX, MAIN CASING



GEARBOX, MAIN CASING

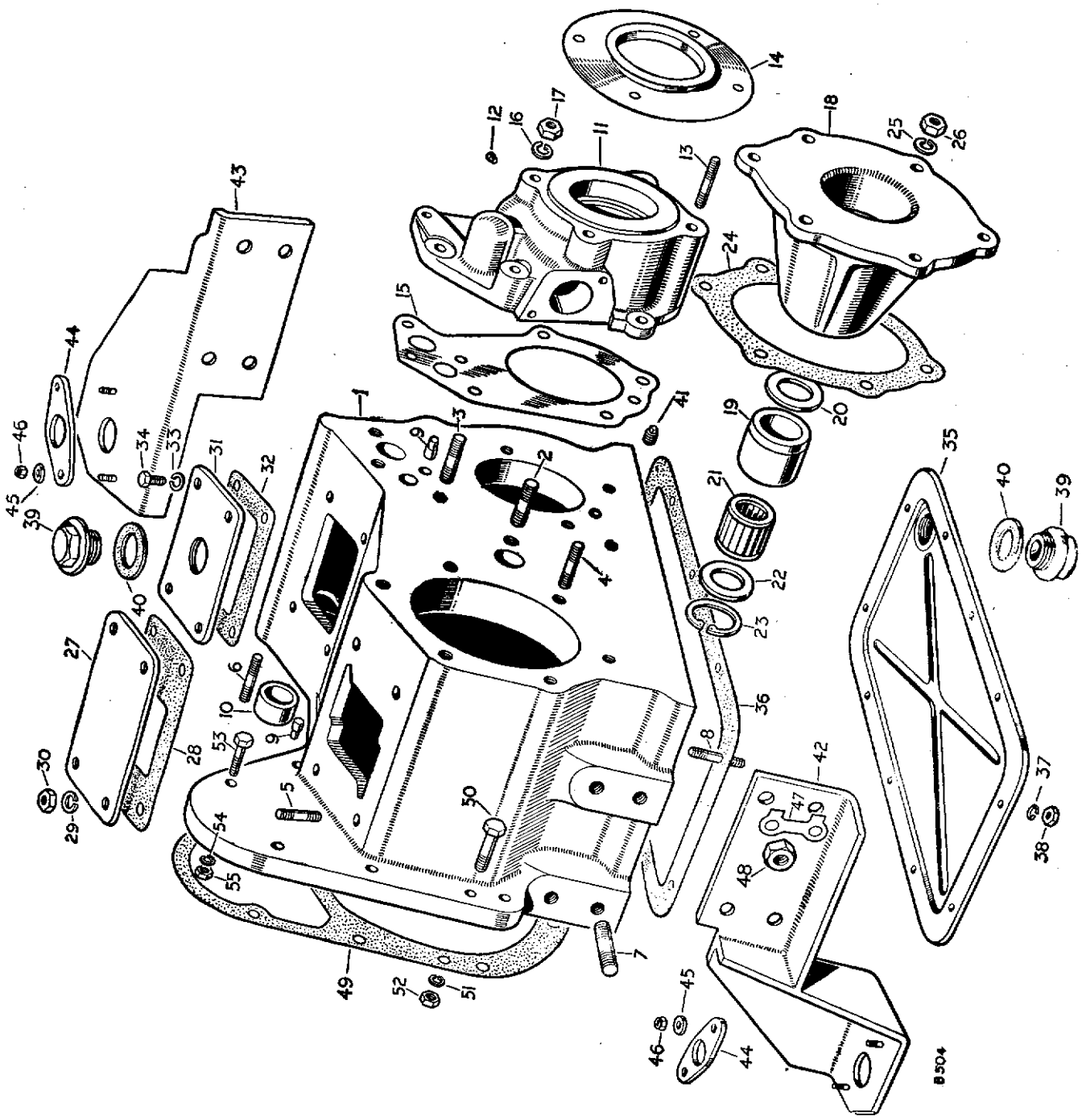
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	GEARBOX COMPLETE ASSEMBLY	1	240168	1954 Petrol models
	GEARBOX COMPLETE ASSEMBLY	1	248361	1955–58 Petrol models
	GEARBOX ASSEMBLY	1	277914	88 Diesel models
	GEARBOX ASSEMBLY	1	275772	109 Diesel models
1	GEARBOX CASING ASSEMBLY	1	219894	1954
	GEARBOX CASING ASSEMBLY	1	269960	
	Stud for top cover	2	3319	
2	Stud for top cover and gear change plate	2	3236	
	Stud, long } For transfer	2	55778	
3	Stud, short } casing	3	3238	
4	Stud for bell housing	1	231341	
5	Dowel locating top cover	2	07289	
6	Dowel locating transfer casing	2	55636	
7	Top cover for gearbox	1	06417	Not supplied separately
8	Spring washer } Fixing	4	3076	
9	Nut (⅜") } top cover	4	2827	
10	Inspection cover plate for selectors	1	05843	
11	Set screw (¼" Whit. x 7/16" long) fixing cover plate	2	52246	
12	Oil filler cap	1	11931	
13	Joint washer for cap	1	506706	
14	Plug for retaining spring	1	59720	
15	Retaining spring for cap	1	06419	
16	Plain washer } Fixing spring	1	2213	
17	Set bolt (¼" Whit. x 7/16" long) } to plug	1	215769	
18	Oil level dipstick	1	239192	
19	Drain plug for gearbox	1	241110	
20	Washer for plug	1	230509	
21	BELL HOUSING ASSEMBLY	1	236414	1954 } Petrol models
	BELL HOUSING ASSEMBLY	1	248719	1955–58 } Petrol models
	BELL HOUSING ASSEMBLY	1	264589†	} Diesel
	BELL HOUSING ASSEMBLY	1	277961††	} Diesel models
22	Stud for withdrawal race housing	3	269413	
23	Dowel locating gearbox	1	55636	1954
24	Joint washer, bell housing to gearbox	1	07118	
25	Bolt (½" x 2" long) } Fixing gearbox	3	250573	1954
	Fitting bolt } casing to	3	248720	1955–58
26	Self-locking nut (½") } bell housing	4	251324	
27	Top cover for bell housing	1	06846	
28	Rubber seal for top cover	1	232606	
29	Centre for dust cover	1	232647	R.H.D.
	Centre for dust cover	1	232627	L.H.D.
	Joint washer for centre	1	213662	L.H.D.
30	Grommet for bell housing hole	1	232604	
31	Grommet for bell housing shaft	1	236281	R.H.D.
	Grommet for bell housing shaft	1	236282	L.H.D.
	Plain washer }	12	2210	} Petrol models
	Plain washer } Fixing gearbox	1	2550	} Petrol models
	Nut (⅜" B.S.F.) } to engine	12	2827	} Petrol models
	Nut (5/16") }	1	2828	} Petrol models
	Plain washer } Fixing gearbox	12	2210	} Diesel
	Nut (⅜" U.N.F.) } to engine	12	254802	} Diesel models

* Asterisk indicates a new part which has not been used on any previous model.

† 1957-58 Engines numbered up to: 116800378 126800147 119800013 129800017

†† 1958 Engines numbered from: 116800379 onwards 126800148 onwards 119800014 onwards 129800018 onwards

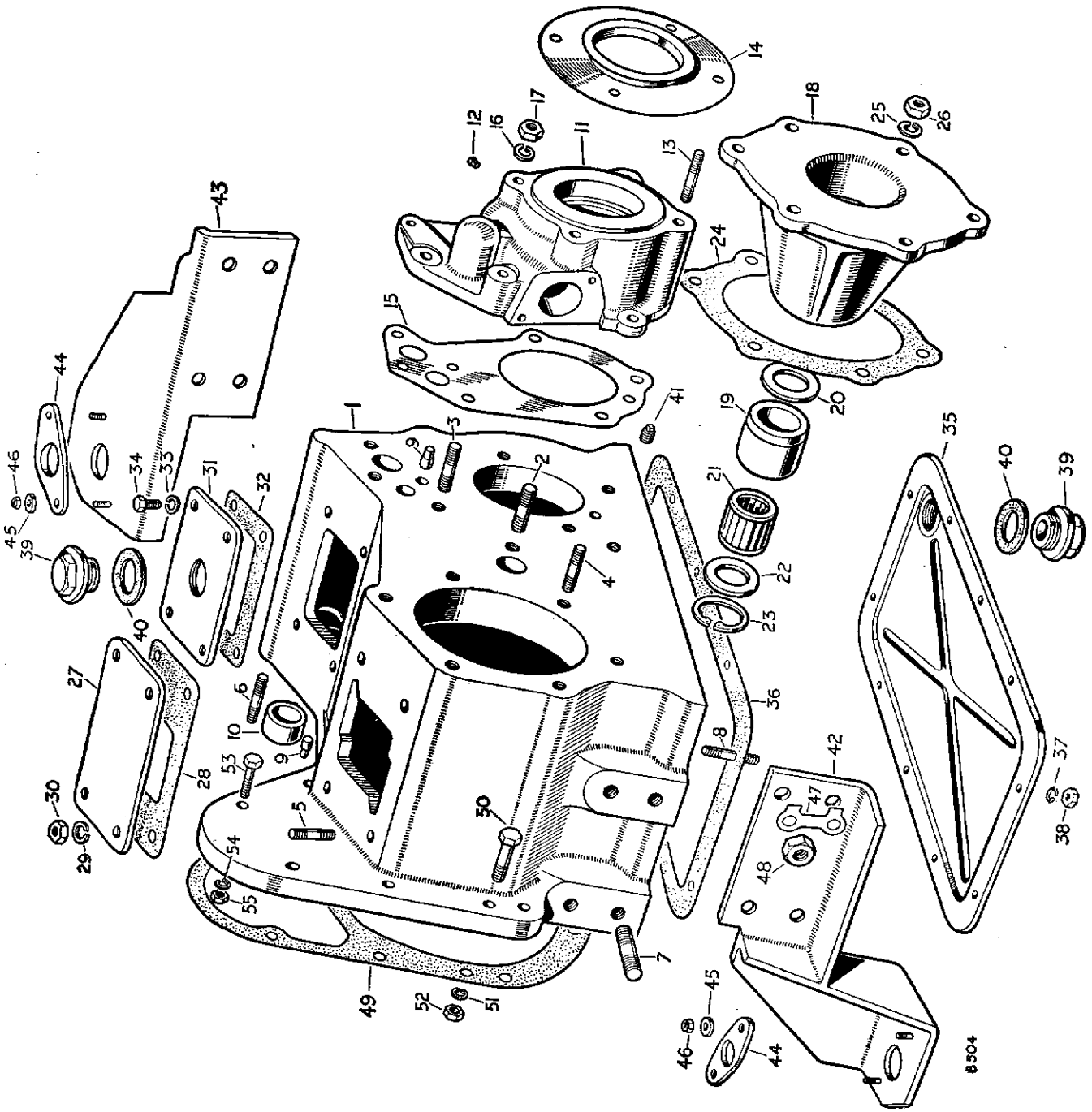
GEARBOX, TRANSFER CASING



GEARBOX, TRANSFER CASING

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	TRANSFER BOX CASING ASSEMBLY	1	507315	
2	Stud for intermediate shaft	1	217778	
3	Stud for speedometer housing, short	5	3650	
	Stud for speedometer housing, long	1	237251	
4	Stud for mainshaft housing	6	3650	
5	Stud for top cover plate	4	217978	
	Stud, long } For transfer	1	232497	
6	Stud, short } shaft housing	6	3200	
7	Stud for engine mounting	8	217976	
8	Stud for bottom cover	10	212104	
9	Dowel locating speedometer housing	4	55636	
10	Bush for shaft guide	1	217448	
11	HOUSING ASSEMBLY FOR SPEEDOMETER PINION	1	237245	
12	Insert for pinion	1	232846	
13	Stud for transmission brake	4	217973	
14	Mudshield for housing	1	236545	
	Shim .003" }	As required	235455	
	Shim .005" } For speedometer pinion	As required	217622	
15	Shim .010" } housing	As required	217623	
	Shim .015" }	As required	217620	
16	Spring washer } Fixing housing to	6	3076	
17	Nut (⅜") } transfer box	6	2827	
	HOUSING COMPLETE ASSEMBLY, REAR MAINSHAFT BEARING	1	230696	
18	HOUSING ASSEMBLY, REAR MAINSHAFT BEARING	1	217844	
19	Bush for housing	1	217843	Not required when rear power take-off or centre power take-off is fitted
20	Retaining plate, inner	1	217523	
21	Bearing for mainshaft	1	217478	
22	Retaining plate, outer	1	217523	
23	Circlip fixing bearing	1	217525	
24	Joint washer for bearing housing	1	217680	
25	Spring washer } Fixing housing to	6	3076	
26	Nut (⅜") } transfer box	6	2827	
27	Cover plate for P.T.O. selector	1	217970	Not required when rear power take-off or centre power take-off is fitted
28	Joint washer for cover plate	1	230140	
29	Spring washer } Fixing cover plate to	4	3075	
30	Nut (⅜") } transfer box	4	2828	
31	Cover plate for transfer gear change	1	230021	
32	Joint washer for cover plate	1	219995	
33	Spring washer } Fixing	4	3074	
34	Set bolt (¼" Whit. x ¾" long) } plate	4	215594	
35	Cover plate, bottom, for transfer box	1	218259	
36	Joint washer for bottom cover	1	218270	
37	Spring washer } Fixing	10	3074	
38	Nut (¼") } cover	10	2823	
39	Plug, top and bottom	2	241110	
40	Joint washer for plug	2	515599	
41	Oil level plug, ⅛" gas	1	3289	

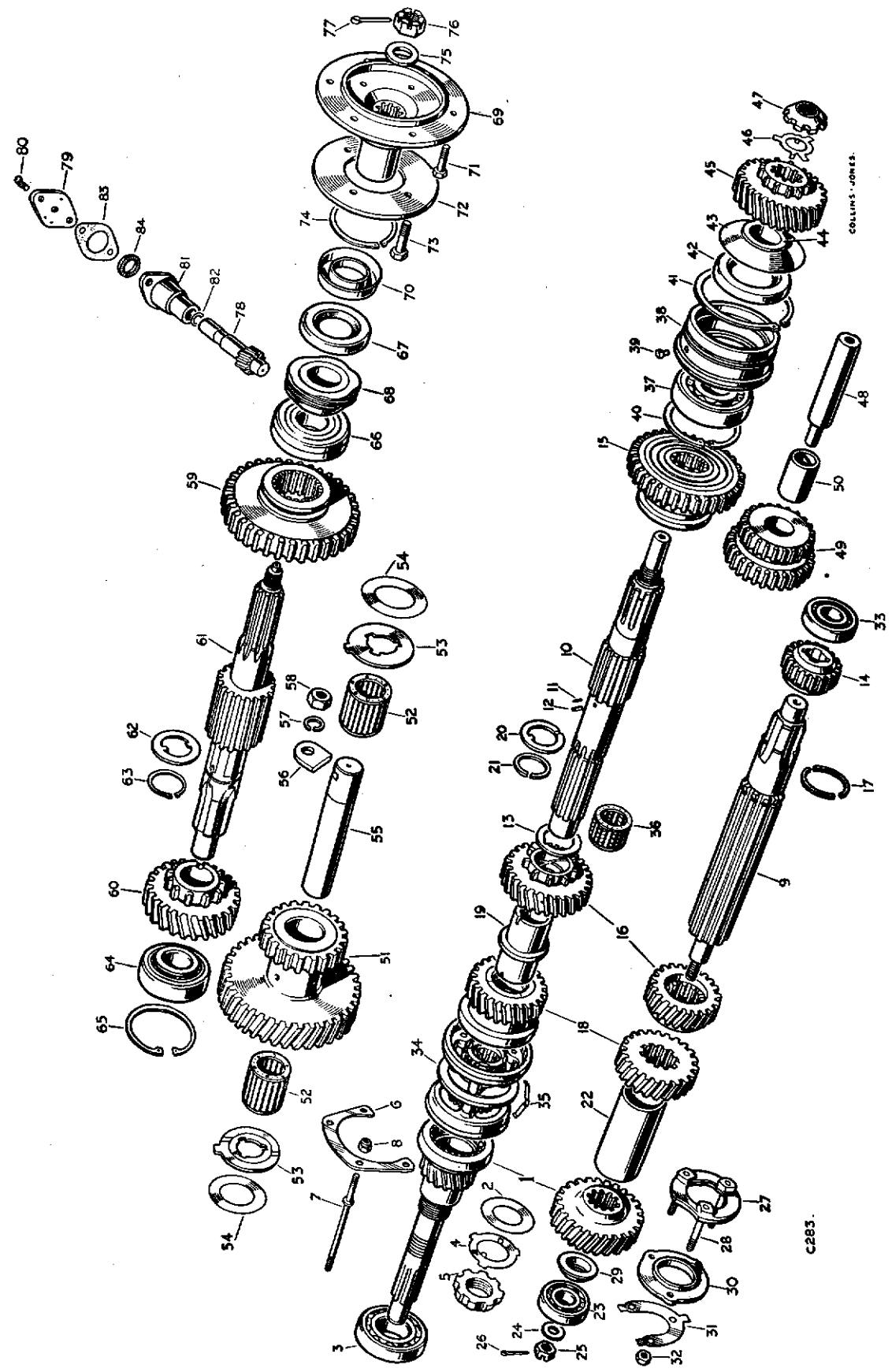
GEARBOX, TRANSFER CASING



GEARBOX, TRANSFER CASING

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
		Rear mounting foot complete L.H.	1	263456	
		Rear mounting foot complete R.H.	1	234643	
42		Rear mounting foot L.H.	1	263455	
43		Rear mounting foot R.H.	1	234641	
44		Adjuster for mounting foot	2	234612	
45		Plain washer } For adjuster	4	2217	
46		Self-locking nut ($\frac{5}{16}$") } For adjuster	4	251321	
47		Locking plate } Fixing feet to	4	241839	
48		Nut ($\frac{7}{16}$") } Fixing feet to transfer box	8	2836	
49		Joint washer, transfer box to gearbox	1	267795	
50		Bolt ($\frac{3}{8}$" x 1$\frac{11}{16}$" long) } Fixing transfer box to gearbox	1	250544	
51		Spring washer } Fixing transfer box to gearbox	3	3076	
52		Nut ($\frac{3}{8}$") } Fixing transfer box to gearbox	3	2827	
		Self-locking nut ($\frac{3}{8}$") } Fixing transfer box to gearbox	3	50526	
53		Bolt ($\frac{5}{16}$" x 1$\frac{13}{32}$" long) } Fixing transfer box to gearbox top cover	2	215170	
54		Spring washer } Fixing transfer box to gearbox top cover	2	3075	
55		Nut ($\frac{5}{16}$") } Fixing transfer box to gearbox top cover	2	2828	

GEARBOX, SHAFTS AND GEARS



GEARBOX, SHAFTS AND GEARS

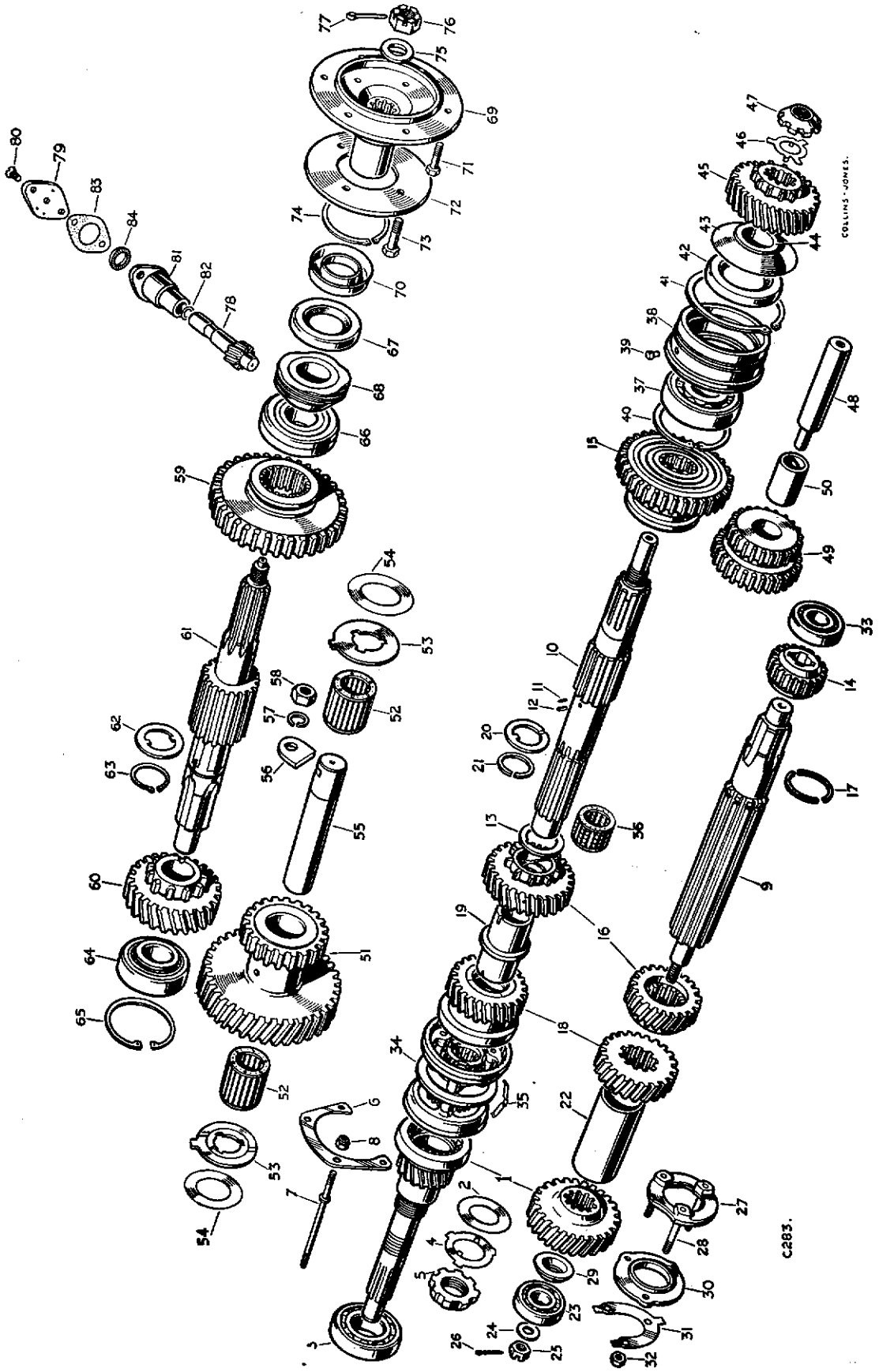
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Primary pinion and constant gear	1	240485	1954
	Primary pinion and constant gear	1	518473	1955–58
2	Shield for primary pinion	1	01017	
3	Ball bearing for primary pinion	1	55714	
4	Lockwasher } Fixing bearing	1	08250	
5	Locknut } to pinion	1	213416	
6	Retaining plate } Fixing	1	213666	
7	Extension stud } bearing to	4	214090	
8	Self-locking nut (5/16") } bell housing	4	251321	
9	Layshaft	1	09917	
10	Mainshaft and thrust washer assembly	1	265258†	
	Mainshaft	1	264250††	
11	Peg for 2nd gear thrust washer	1	06405	
12	Peg for mainshaft distance sleeve	1	09561	
	Thrust washer .125" }	1	267572	}
13	Thrust washer .128" } For	1	267573	} As
	Thrust washer .130" } 2nd speed gear	1	267574	} required
	Thrust washer .135" }	1	267575	}
14	1st speed layshaft gear	1	217388	
15	1st speed mainshaft gear	1	501617	
16	2nd speed layshaft and mainshaft gear	1	245766	
17	Split ring for 2nd speed layshaft gear	1	239272	
18	3rd speed layshaft and mainshaft gear	1	245767	
19	Distance sleeve for mainshaft	1	239706	
	Thrust washer .125" }	1	08188	}
20	Thrust washer .128" } For 3rd speed	1	50702	} As
	Thrust washer .130" } mainshaft gear	1	50703	} required
	Thrust washer .135" }	1	231737	}
21	Spring ring fixing 2nd and 3rd mainshaft gears	1	06402	
22	Sleeve for layshaft	1	09920	1954
	Sleeve for layshaft	1	263878	1955–58
23	Bearing for layshaft, front	1	09962	
24	Plain washer }	1	08185	
25	Slotted nut } Fixing bearing to layshaft	1	09932	
26	Split pin }	1	2980	
27	BEARING PLATE ASSEMBLY FOR LAYSHAFT	1	214792	
28	Stud for bearing cap	3	213417	
	Distance piece .312" }	1	241649	}
29	Distance piece .332" } For layshaft	1	241650	} As required
	Distance piece .352" }	1	241651	}
30	Retaining plate for layshaft front bearing	1	213419	
31	Lock washer } Fixing cap and bearing	1	09931	
32	Nut (5/16") } to bell housing	3	2828	
33	Bearing for layshaft, rear	1	55715	
34	Synchronising clutch	1	239160	
35	Detent spring for clutch	3	06395	
36	Roller bearing for mainshaft	1	06397	
37	Ball bearing for mainshaft	1	1645	
38	Housing for mainshaft bearing, rear	1	217811	
39	Peg, housing to casing	1	09927	
40	Circlip, bearing to housing	1	09960	
41	Circlip, housing to casing	1	09961	

* Asterisk indicates a new part which has not been used on any previous model.

† Gearboxes numbered: R.H.D. models 47100001 to 57104762. L.H.D. models 47130001 to 57131844.

†† Gearboxes numbered: R.H.D. models 57104763 onwards. L.H.D. models 57131845 onwards

GEARBOX, SHAFTS AND GEARS

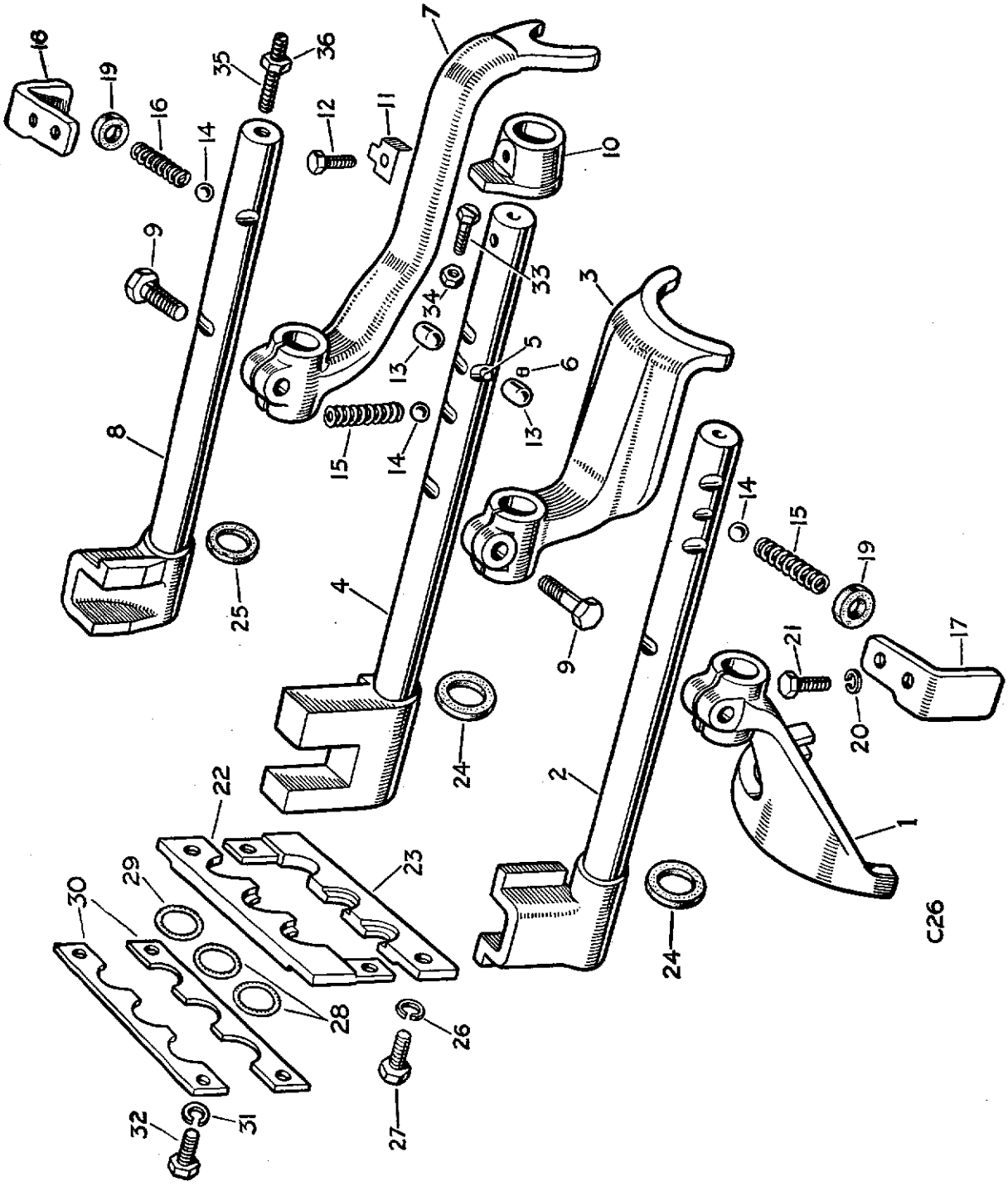


GEARBOX, SHAFTS AND GEARS

PLATE REF	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
42		Oil seal for rear of mainshaft	1	236305	
43		Oil thrower for mainshaft	1	232415	
44		Distance piece, rear of mainshaft	1	217474	
45		Mainshaft gear for transfer box	1	218244	
46		Lock washer (Fixing gear to mainshaft)	1	217476	
		Shim for lock washer (Fixing gear to mainshaft)	1	501501	
47		Special nut (Fixing gear to mainshaft)	1	217477	
48		Shaft for reverse gear	1	06424	
49		REVERSE WHEEL ASSEMBLY	1	217389	
50		Bush for reverse wheel	1	56854	
51		Gear, intermediate	1	219468	
52		Roller bearing for intermediate gear	2	219466	
53		Thrust washer for intermediate gear	2	219469	
54		Shim for intermediate gear	As required	234835	
55		Shaft for intermediate gear	1	278025	
		Sealing ring for intermediate shaft	1	267828	1956–57
56		Retaining plate for shaft	1	217484	
57		Spring washer (Fixing plate to casing)	1	3076	
58		Nut (⅜") (Fixing plate to casing)	1	2827	
59		Low gear wheel	1	235438	
60		High gear wheel	1	218243	
61		Output shaft, rear drive	1	235985	
62		Thrust washer for high gear wheel	1	217488	
63		Circlip fixing washer to shaft	1	217489	
64		Bearing for output shaft, front	1	217490	
65		Circlip fixing bearing to case	1	217526	
66		Bearing for output shaft, rear	1	217512	
67		Oil seal for output shaft	1	236417	
68		Speedometer worm complete	1	237247	
69		Flange for output shaft	1	275238	
70		Mudshield for flange	1	236074	
71		Fitting bolt for brake drum	6	217564	Petrol models
		Fitting bolt for flange	6	275629	Diesel models
		Dowel for flange	2	55705	Diesel models
72		Retaining flange for brake drum bolts	1	217568	
73		Fitting bolt for propeller shaft	4	217565	
74		Circlip retaining bolts and flange	1	217546	
75		Plain washer (Fixing flange to output shaft)	1	3300	
76		Slotted nut (Fixing flange to output shaft)	1	3259	
77		Split pin (Fixing flange to output shaft)	1	2428	
78		Speedometer pinion	1	237982	
79		Retaining plate for pinion	1	232565	
80		Screw fixing plate to housing	2	2529	
81		Sleeve for pinion	1	268791	
82		Sealing ring for sleeve	1	267828	
83		Joint washer for sleeve	2	267782	
84		Oil seal for pinion	1	211502	

* Asterisk indicates a new part which has not been used on any previous model.

GEARBOX, SELECTORS AND LEVERS

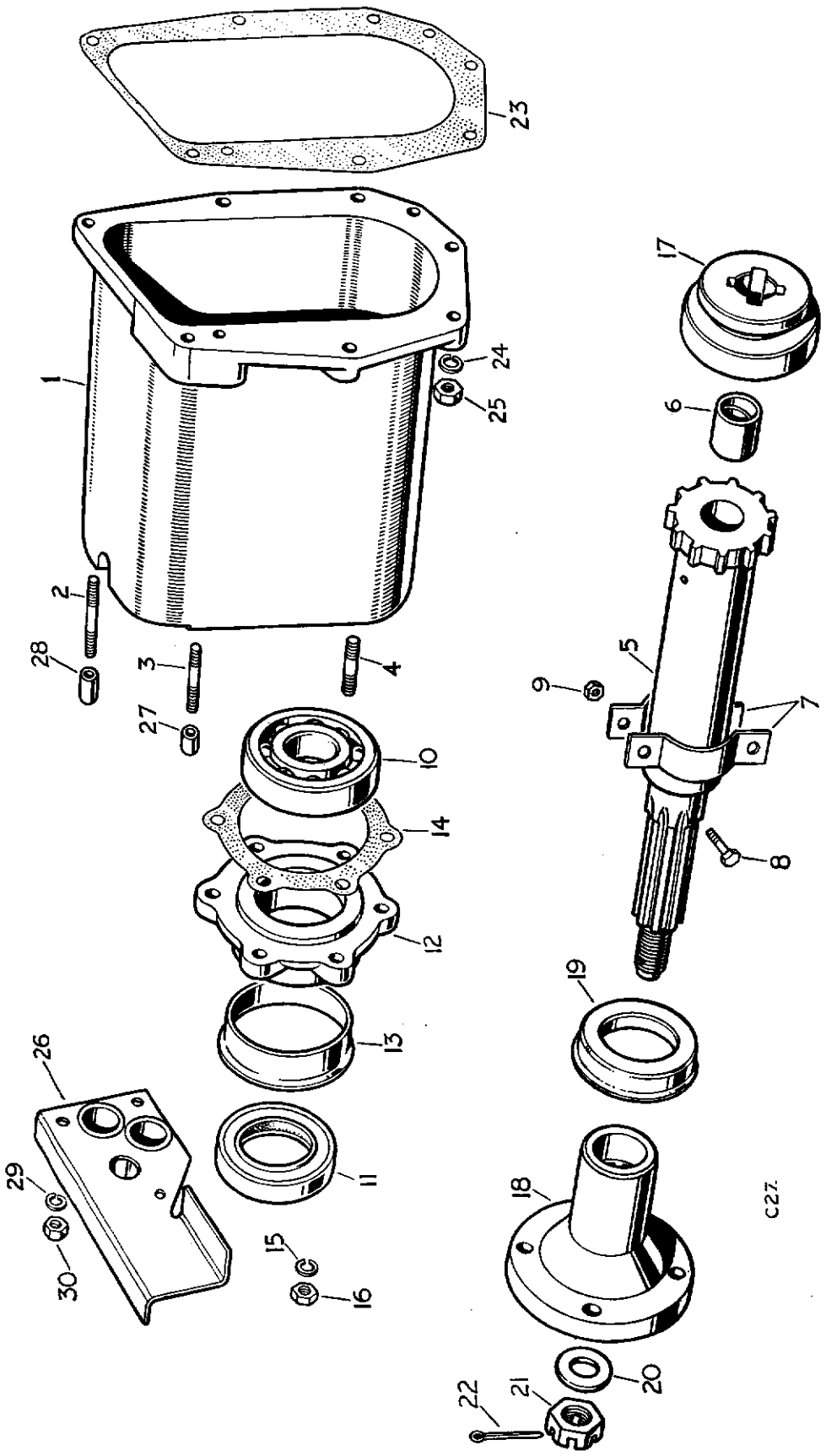


GEARBOX, SELECTORS AND LEVERS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Selector fork, 3rd and 4th speed	1	06422	
2	Shaft for fork, 3rd and 4th speed	1	213636	
3	Selector fork, 1st and 2nd speed	1	06421	
4	SHAFT ASSEMBLY FOR FORK, 1st and 2nd SPEED	1	213637	
5	Interlocking pin	1	55697	
6	Peg fixing interlocking pin	1	55775	
7	Selector fork, reverse	1	217391	
8	Shaft for fork, reverse	1	502201	
9	Set bolt ($\frac{5}{16}$" x 1" long) fixing forks to shafts	3	237160	
10	Stop for 2nd speed	1	210203	
11	Locker } Fixing stop to	1	210204	
12	Set bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } selector shaft	1	250693	
13	Interlocking plunger	2	55638	
14	Steel ball for selectors	3	1643	
15	Selector spring, forward	2	03649	
16	Selector spring, reverse	1	56102	
17	Retaining plate L.H. } For selector springs, side	1	05853	
18	Retaining plate R.H. } For selector springs, side	1	05854	
19	Rubber grommet } For selector springs, side	2	05852	
20	Spring washer } Fixing retaining	4	3074	
21	Set bolt ($\frac{1}{4}$" Whit. x $\frac{1}{2}$" long) } plates	4	215758	
22	End cover, top half, for selector shafts	1	210205	
23	End cover, bottom half, for selector shafts	1	210206	
24	Seal for selector shafts	2	237637	1954
25	Cork seal for reverse shaft	1	05857	
26	Spring washer } Fixing covers	2	3074	
27	Set bolt ($\frac{1}{4}$" Whit. x $\frac{7}{16}$" long) } to gearbox	2	215769	
28	Sealing ring, forward selector shaft	2	272596	
29	Sealing ring, reverse selector shaft	1	272597	
30	Retaining plate for sealing ring	2	241598	1955–58
31	Spring washer	4	3074	
32	Set bolt ($\frac{1}{4}$" Whit. x $\frac{7}{16}$" long)	4	215769	
33	Set bolt (2 B.A. x $\frac{9}{16}$" long) } In cover for	1	3697	
34	Locknut (2 B.A.) } 2nd gear stop	1	2247	
35	Adjustable stop for reverse selector shaft	1	231033	
36	Locknut ($\frac{1}{4}$") for stop	1	2823	

* Asterisk indicates a new part which has not been used on any previous model.

FRONT OUTPUT SHAFT HOUSING



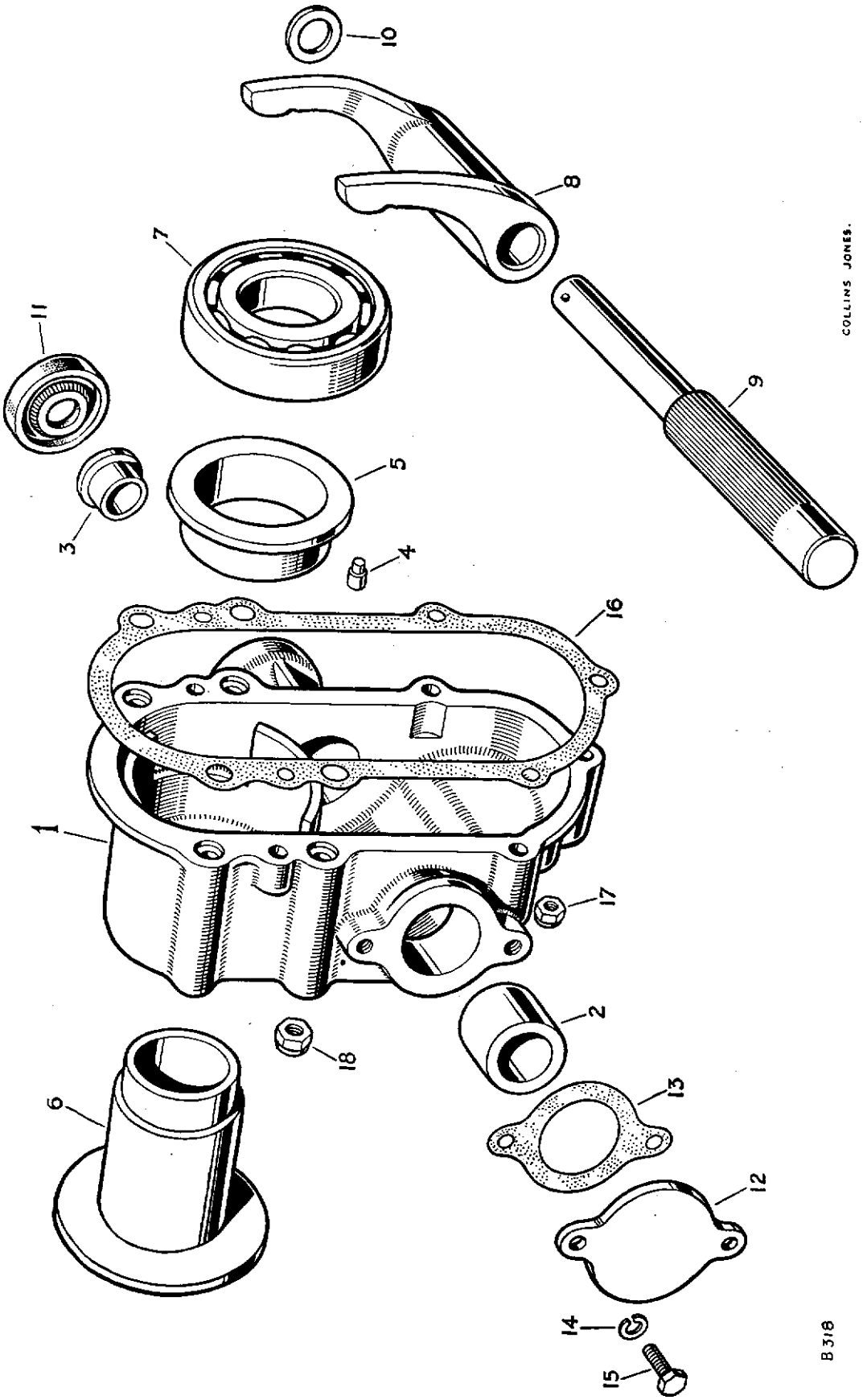
FRONT OUTPUT SHAFT HOUSING

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	OUTPUT SHAFT HOUSING ASSEMBLY	1	242686	
2	Stud, long } For	1	212042	1954-55 gearboxes numbered up to:
3	Stud, short } dust cover	2	212103	170615620
4	Stud for oil seal retainer	6	217978	173609375
	OUTPUT SHAFT HOUSING ASSEMBLY	1	268849	
	Dust cover plate	1	266956	1955-58 gearboxes numbered from:
	Spring washer } Fixing dust	3	3074	170615621 onwards
	Bolt ($\frac{1}{4}$" Whit. x $\frac{9}{16}$" long) } cover plate	3	215769	173609376 onwards
5	FRONT OUTPUT SHAFT ASSEMBLY	1	243611	
6	Bush for shaft	1	234534	
7	Oil thrower for output shaft	2	243873	
8	Bolt (2 B.A. x $\frac{1}{2}$" long) } Fixing oil thrower to	2	234603	
9	Self-locking nut (2 B.A.) } front output shaft	2	251335	
10	Bearing for front output shaft	1	217325	
11	Oil seal for shaft	1	236417	
12	Retainer for oil seal	1	236541	
13	Mudshield for retainer	1	236548	
14	Joint washer for retainer	1	234525	
15	Spring washer } Fixing	6	3075	
16	Nut ($\frac{5}{16}$") } retainer	6	2828	
17	Locking dog, four wheel drive	1	233241	
18	Flange for transfer shaft	1	237912	
19	Mudshield for flange	1	236074	
20	Plain washer } Fixing flange	1	3300	
21	Slotted nut } to transfer	1	3259	
22	Split pin } shaft	1	2428	
23	Joint washer for transfer housing	1	233448	
24	Spring washer } Fixing housing to	7	3075	
25	Nut ($\frac{5}{16}$") } transfer box	7	2828	
26	Dust cover plate for selector shafts	1	233468†	
27	Distance piece, short }	2	233465	
28	Distance piece, long } Fixing dust cover	1	233466	
29	Spring washer } to housing	3	3074†	
30	Nut ($\frac{1}{4}$") }	3	2823†	

* Asterisk indicates a new part which has not been used on any previous model.

† 1954-55 Gearboxes numbered up to:
170615620
173609375

CLUTCH WITHDRAWAL MECHANISM

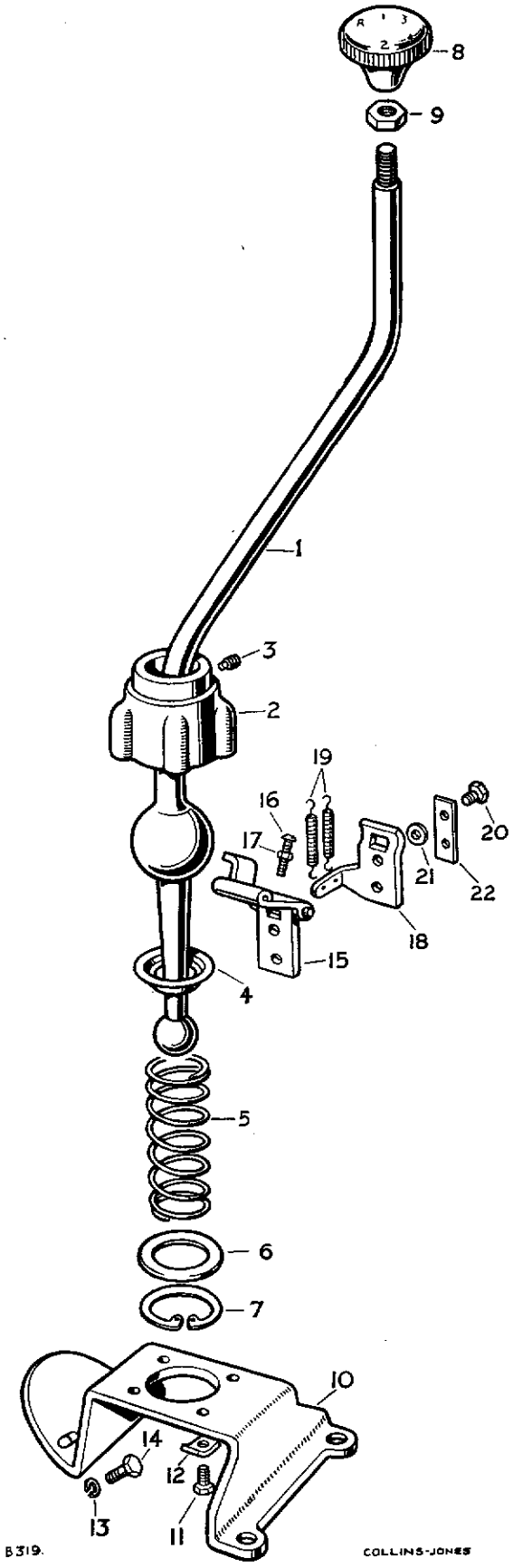


CLUTCH WITHDRAWAL MECHANISM

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	CLUTCH WITHDRAWAL RACE HOUSING ASSEMBLY	1	231071	R.H.D.
	CLUTCH WITHDRAWAL RACE HOUSING ASSEMBLY	1	232745	L.H.D.
2	Bush for cross shaft, large	1	214793	R.H.D.
	Bush for cross shaft, large	1	217214	L.H.D.
3	Bush for cross shaft, small	2	214794	
4	Dowel locating housing	2	213700	
	Clutch cross shaft cap	1	216161	L.H.D.
5	Bush for withdrawal race sleeve	1	231075	
6	Clutch withdrawal sleeve	1	231074	
7	Withdrawal race thrust bearing	1	214797	
8	Operating fork for clutch	1	264807	
	Spring for operating fork	1	264806	
9	Cross shaft for clutch operation	1	231943	R.H.D.
	Cross shaft for clutch operation	1	237946	L.H.D.
10	Thrust washer } For	1	213660	
	Thrust washer, outer } cross shaft	1	217216	L.H.D.
11	Oil seal for cross shaft	1	214787	R.H.D.
	Oil seal for cross shaft	1	219988	L.H.D.
12	Cover plate for cross shaft	1	213661	R.H.D.
	Housing for cross shaft oil seal	1	216160	L.H.D.
13	Joint washer for cover plate or housing	1	213662	
14	Spring washer } Fixing cover	2	3074	
15	Set bolt ($\frac{1}{4}$" Whit. x $\frac{11}{16}$" long) } plate or oil seal	2	215593	R.H.D.
	Set bolt ($\frac{1}{4}$" Whit. x $1\frac{1}{4}$" long) } housing	2	215599	L.H.D.
16	Joint washer for clutch withdrawal housing	1	213663	
17	Self-locking nut ($\frac{1}{4}$") } Fixing withdrawal	3	251320	
18	Self-locking nut ($\frac{5}{16}$") } housing to bell housing	4	251321	

* Asterisk indicates a new part which has not been used on any previous model.

MAIN GEAR LEVER

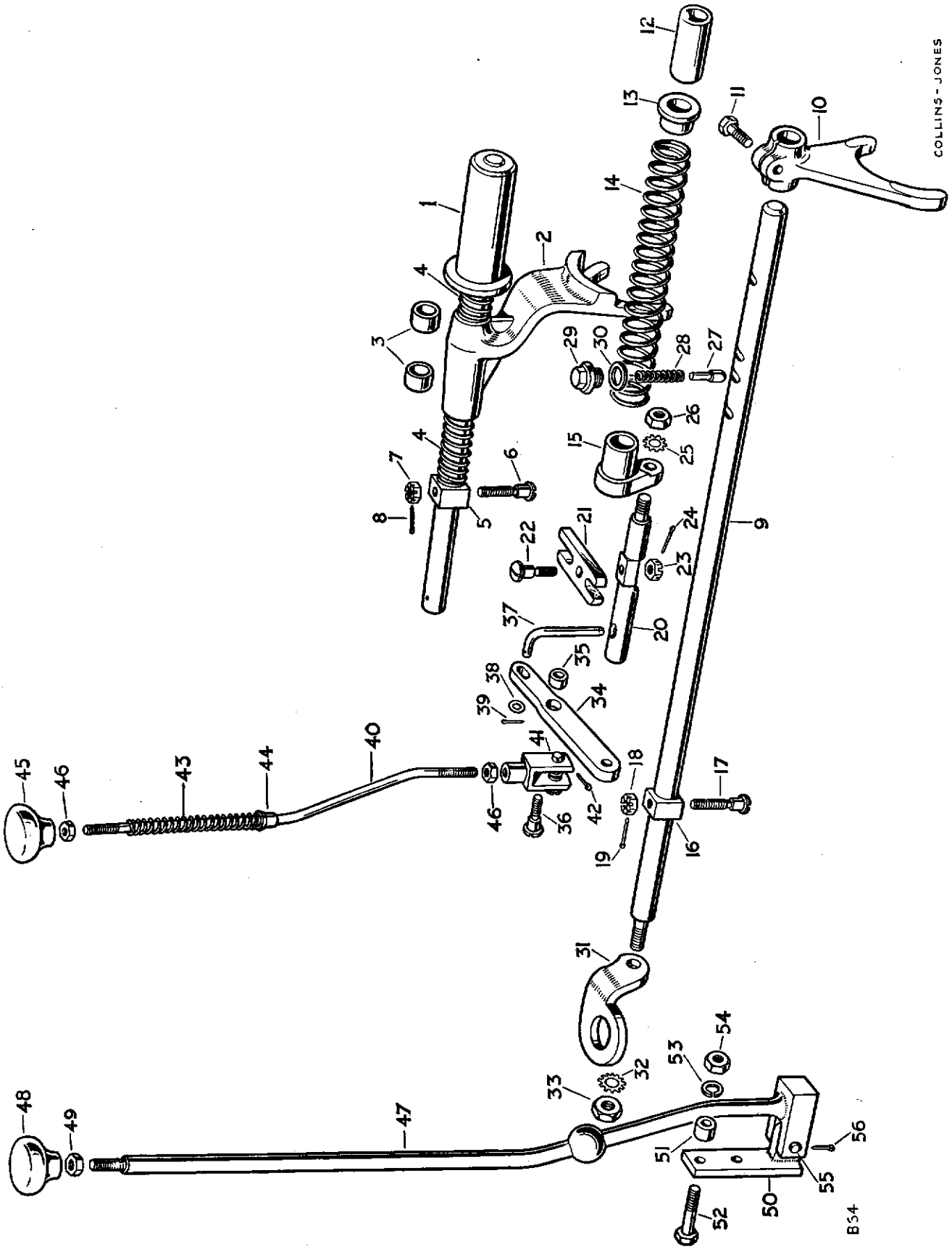


MAIN GEAR LEVER

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	MAIN GEAR CHANGE LEVER ASSEMBLY	1	509939	
1	Gear change lever	1	509884	
	'O' ring for gear change lever	1	509233	
2	Housing for lever	1	219714	
3	Locating pin for lever ball	1	507447	
4	Spherical seat for gear lever	1	219721	
5	Retaining spring for lever	1	219723	
6	Retaining plate for spring	1	219722	
7	Circlip fixing retaining plate	1	219797	
8	Knob for lever	1	217735	
9	Locknut ($\frac{1}{2}$") for knob	1	3905	
10	Mounting plate for gear change	1	232608	
11	Set bolt($\frac{5}{16}$"Whit.x$1\frac{3}{16}$" long) } Fixing housing to	4	215647	
12	Locker } mounting plate	4	2499	
13	Spring washer } Fixing mounting	2	3074	
14	Set bolt ($\frac{1}{4}$" Whit. x $\frac{11}{16}$" long) } plate to bell housing	2	215593	
15	Reverse stop hinge complete	1	502202	
16	Adjusting screw } For	1	76653	
17	Locknut (2 B.A.) } hinge	1	2247	
18	Bracket for reverse stop spring	1	502205	
19	Spring for reverse stop	2	514650	
20	Set bolt (2 B.A. x $\frac{3}{8}$" long) } Fixing hinge and	2	237119	
21	Locker } bracket to reverse	1	3421	} Alternative types; check before ordering
	Set bolt ($\frac{1}{4}$" B.S.F. x $\frac{3}{8}$" long) } selector shaft	2	237138	

* Asterisk indicates a new part which has not been used on any previous model.

FOUR WHEEL DRIVE SELECTORS AND TRANSFER GEAR LEVER

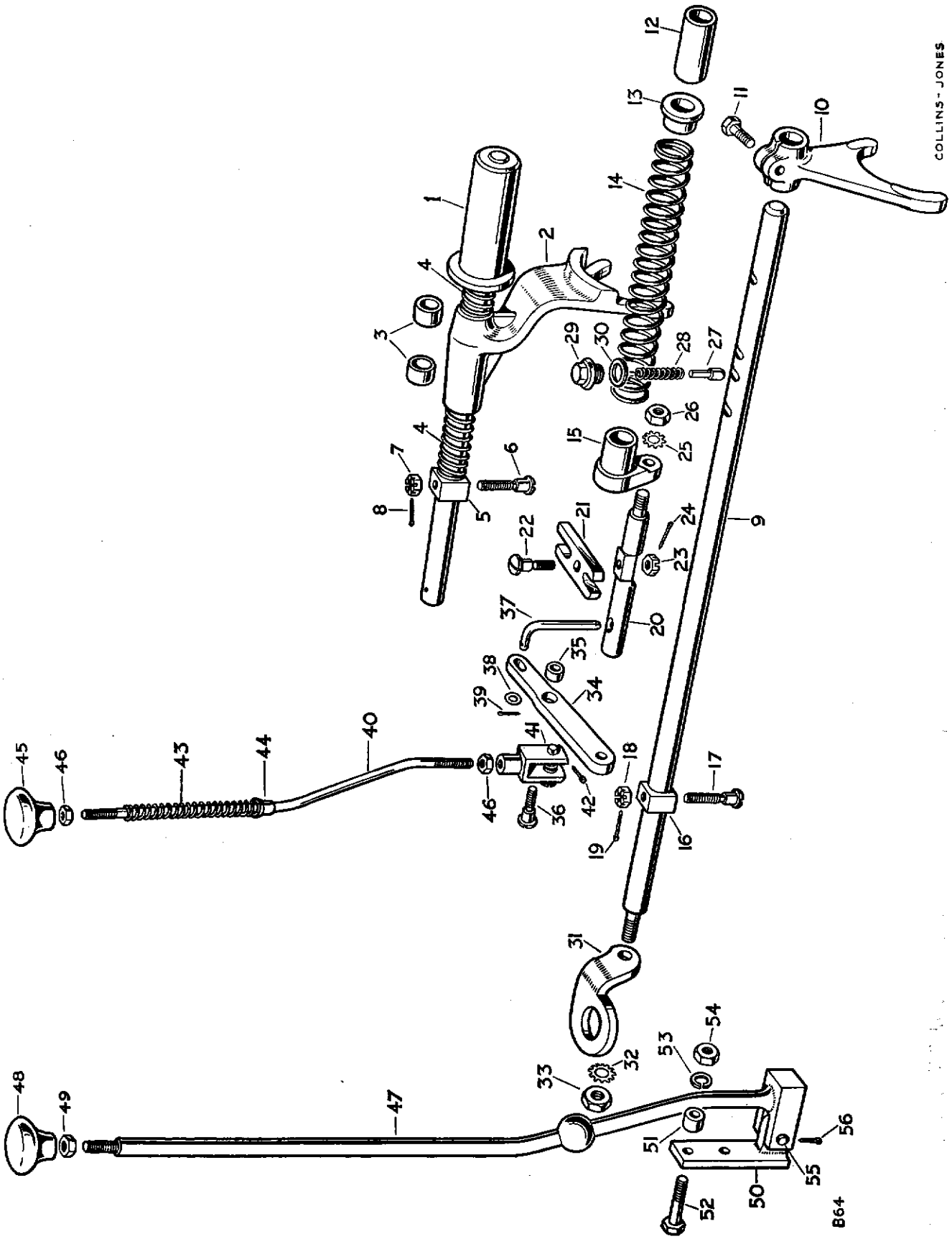


FOUR WHEEL DRIVE SELECTORS AND TRANSFER GEAR LEVER

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Selector shaft, four wheel drive	1	233416	
2	Selector fork complete, four wheel drive	1	233397	
3	Bush for selector fork	2	217521	
4	Spring for selector fork	2	233449	
5	Block for selector shaft	1	233406	
6	Special screw } Fixing block	1	233409	
7	Castle nut (5/16") } to selector	1	251601	
8	Split pin } shaft	1	2422	
9	Selector shaft, transfer gear change	1	233398	
10	Selector fork, transfer gear change	1	217584	
11	Set bolt (5/16" x 1" long) fixing fork	1	237160	
12	Distance tube for transfer selector shaft	1	233438	
13	Locating bush for selector shaft spring	1	233437	
14	Spring for gear change selector shaft	1	217445	
15	Connector, gear change to pivot shaft	1	233436	
16	Block for selector shaft	1	233406	
17	Special screw } Fixing block	1	233409	
18	Castle nut (5/16") } to selector	1	251601	
19	Split pin } shaft	1	2422	
20	Pivot shaft for selector shafts	1	233408	
21	Coupling, selector shafts to pivot	1	233407	
22	Special screw } Fixing	1	234252	
23	Castle nut (5/16") } coupling to	1	251601	
24	Split pin } pivot shaft	1	2422	
25	Shakeproof washer } Fixing pivot shaft	1	73352	
26	Nut (3/8") } to connector	1	2827	
27	Plunger for transfer selector shaft	1	235416	
28	Spring for plunger	1	56102	
29	Plug retaining plunger	1	233441	
31	Link for selector shaft	1	238329	
32	Shakeproof washer } Fixing link to	1	77626	
33	Special nut } selector shaft	1	3764	
34	LEVER ASSEMBLY, FOUR WHEEL DRIVE	1	233414†	
35	Bush for lever	1	230086	
	Sealing ring for transfer gear change shaft	1	265019	
	LEVER ASSEMBLY, FOUR-WHEEL DRIVE	1	268847	1955-58 gearboxes numbered from:
	Sealing ring for four-wheel drive locking pin	1	266992	170615621 onwards
	Spring for selector rod	1	268848	173609376 onwards
36	Special bolt, lever to housing	1	233410	
37	Locking pin, four wheel drive lever	1	232464	
38	Plain washer } Fixing locking	1	2876	
39	Split pin } pin to lever	1	2389	
40	Selector rod, four wheel drive	1	233442	
41	Clevis complete for rod	1	215808	
42	Split pin for clevis	1	2389	
43	Spring for selector rod	1	233450†	
44	Special bush for spring	1	234658	
45	Control knob for rod	1	232813	
46	Locknut (1/4") for knob and clevis	2	2823	
47	Transfer gear change lever complete	1	504659	Except North America
	Transfer gear change lever complete	1	279331	North America only
	Spring for transfer gear change lever	1	243714	
48	Knob for gear change lever	1	219521	
49	Locknut for knob	1	3764	

* Asterisk indicates a new part which has not been used on any previous model.
† 1954-55 Gearboxes numbered up to: 170615620 173609375

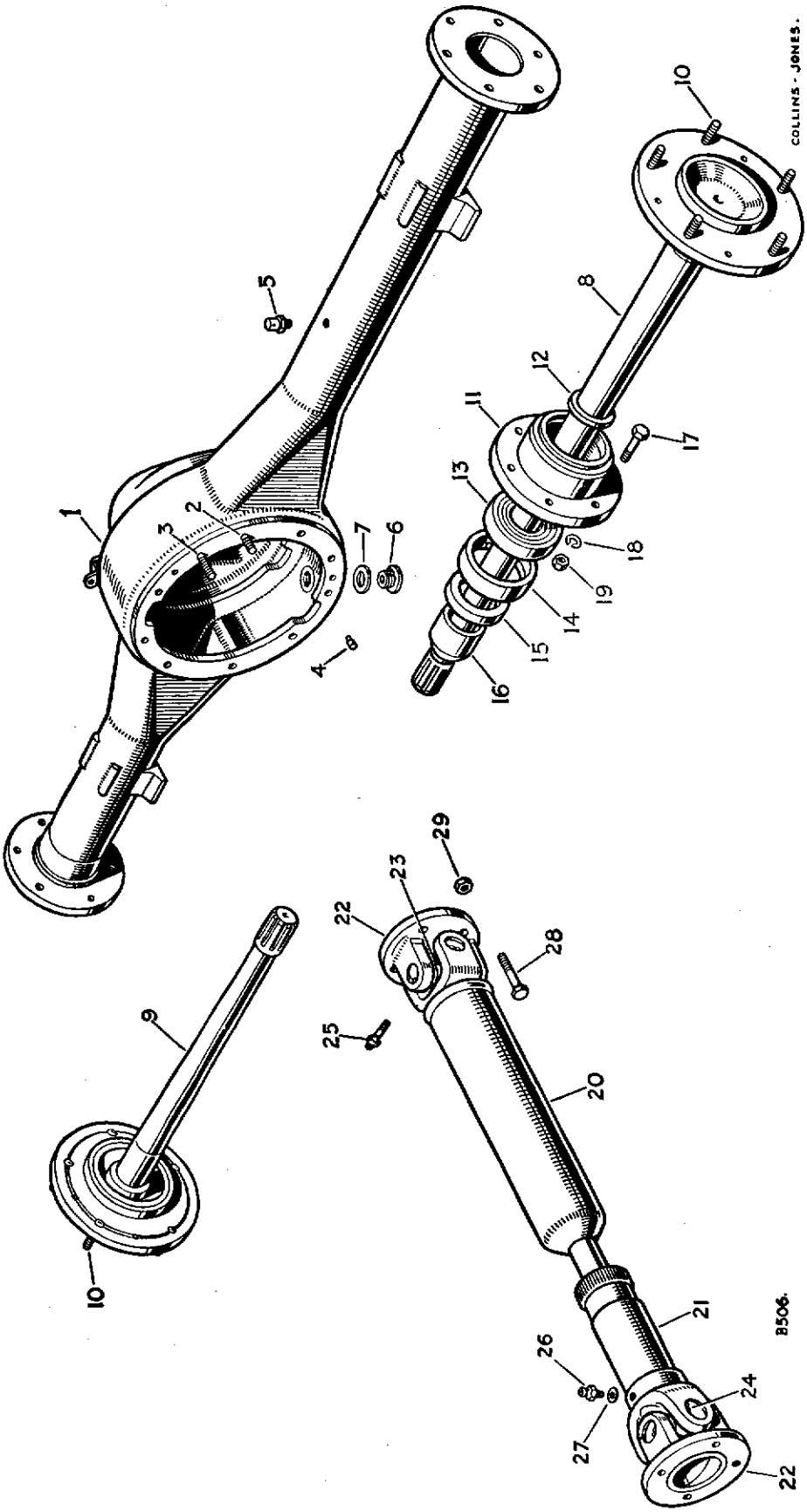
FOUR WHEEL DRIVE SELECTORS AND TRANSFER GEAR LEVER



FOUR WHEEL DRIVE SELECTORS AND TRANSFER GEAR LEVER

PLATE REF	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
50		Bracket for gear change lever....	1	219709	
51		Distance piece for bracket, $\frac{3}{8}$" long	2	266955	
52		Bolt ($\frac{5}{16}$" x 1 $\frac{13}{32}$" long) } Fixing	2	215170	
53		Spring washer } bracket to	2	3075	
54		Nut ($\frac{5}{16}$") } bell housing	2	2828	
55		Clevis pin } Fixing gear lever	1	216421	} Alternative fixings check before ordering
56		Split pin } to bracket	1	2392	
		Bolt ($\frac{5}{16}$" U.N.F. x $\frac{3}{8}$" long } Fixing gear lever	1	256221	
		Nut ($\frac{5}{16}$" U.N.F.) } to bracket	1	252161	

REAR AXLE AND PROPELLER SHAFT

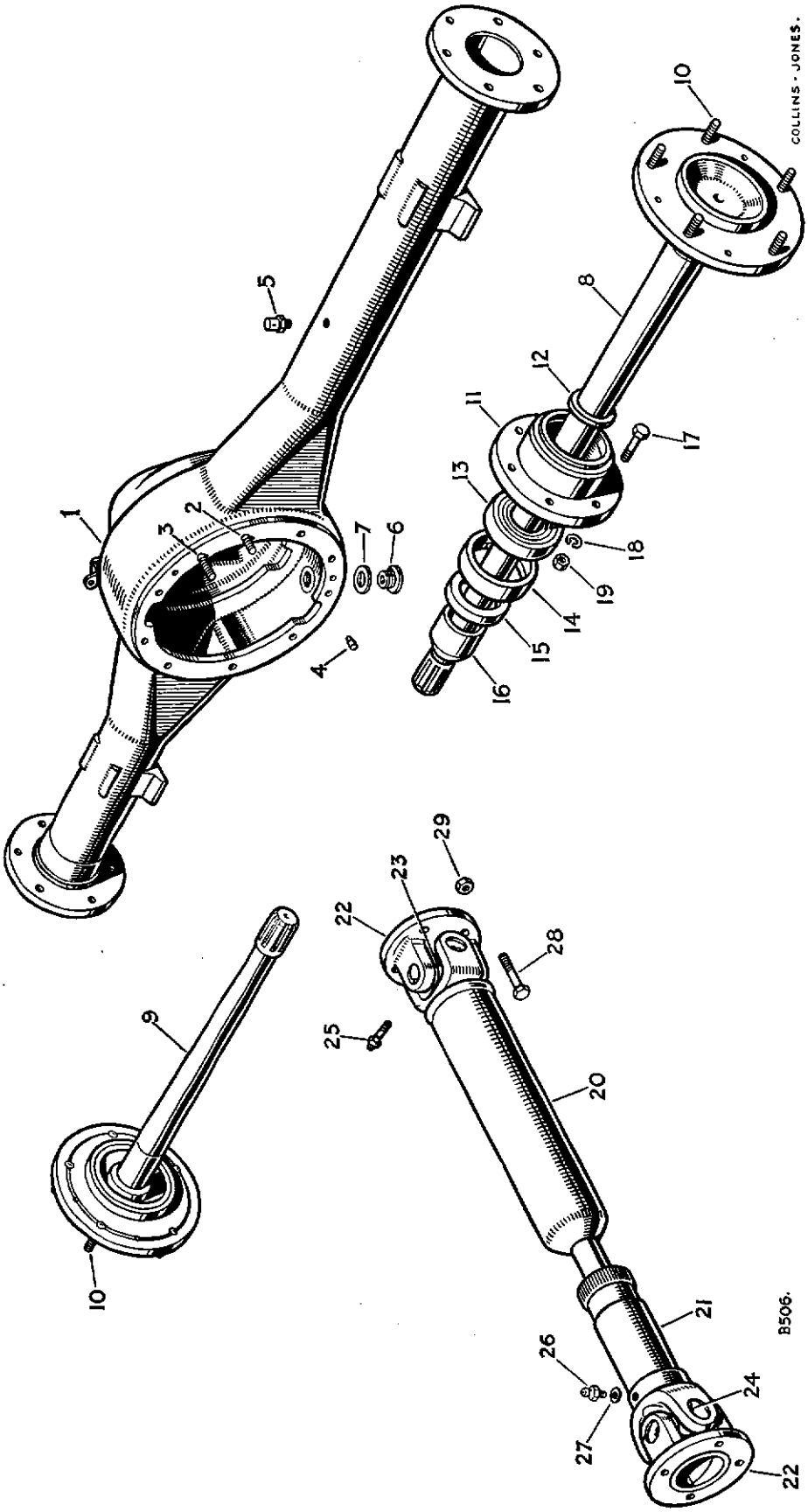


REAR AXLE AND PROPELLER SHAFT

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	REAR AXLE ASSEMBLY 4.7 ratio	1	238038	All 86, 88 and 107 with 10" brakes
	REAR AXLE ASSEMBLY 4.7 ratio	1	272198	107 and 109 with 11" brakes
1	Rear axle casing complete	1	266525	With semi-floating axle
	Rear axle casing complete	1	272197	Fully-floating axle
2	Special bolt, short } Fixing differential	4	01565	
3	Special bolt, long } housing to axle casing	6	01564	
4	Dowel locating differential housing	2	55705	
5	Breather complete for rear axle	1	515845	
6	Drain plug for rear axle casing	1	235592	
7	Joint washer for drain plug	1	230509	
	REAR AXLE SHAFT COMPLETE ASSEMBLY, L.H.	1	244337†	All 86, 88 and 107 with 10" brakes
	REAR AXLE SHAFT COMPLETE ASSEMBLY, R.H.	1	244338†	All 86, 88 and 107 with 10" brakes
	REAR AXLE SHAFT COMPLETE ASSEMBLY, L.H.	1	263330†	107 and 109 with 11" brakes
	REAR AXLE SHAFT COMPLETE ASSEMBLY, R.H.	1	263329†	107 and 109 with 11" brakes
8	REAR AXLE SHAFT ASSEMBLY, L.H.	1	231266	Semi-floating axle
9	REAR AXLE SHAFT ASSEMBLY, R.H.	1	231265	Semi-floating axle
10	Stud for road wheel	10	217360	Semi-floating axle
11	Bearing housing for rear hub	2	08276	Semi-floating axle
12	Distance washer for hub bearing	2	07317	Semi-floating axle
13	Bearing for rear hub	2	270604	Semi-floating axle
14	Sleeve for oil seal	2	07295	Semi-floating axle
15	Oil seal for rear hub	2	236923	Semi-floating axle
16	Hub retaining collar	2	07297	Semi-floating axle
	REAR AXLE ASSEMBLY, 4.7 RATIO	1	274470	88
	REAR AXLE ASSEMBLY, 4.7 RATIO	1	273855	109
	Rear axle shaft R.H.	1	273385	Fully-floating axle††
	Rear axle shaft L.H.	1	273386	Fully-floating axle††
	Oil seal for axle shaft spline	2	501412	Fully-floating axle††
	Rear hub bearing sleeve	2	273886	Fully-floating axle††
	REAR HUB ASSEMBLY	2	217423	Fully-floating axle††
	Stud for road wheel	10	217360	Fully-floating axle††
	Hub bearing, inner	2	217269	Fully-floating axle††
	Oil seal for inner bearing	2	239422	Fully-floating axle††
	Hub bearing, outer	2	217270	Fully-floating axle††
	Key washer } Fixing hub bearing	2	217352	Fully-floating axle††
	Special nut } Fixing hub bearing	4	217355	Fully-floating axle††
	Locker } Fixing hub bearing	2	217353	Fully-floating axle††
	Driving member for rear hub	2	512887	Fully-floating axle††
	Joint washer for driving member	2	231505	Fully-floating axle††
	Filler plug for hub driving member	2	276039	Fully-floating axle††
	Joint washer for filler plug	2	232038	Fully-floating axle††
	Set bolt (⅜" B.S.F. x 1 19/32" long) } Fixing driving member to rear hub	12	215331	Fully-floating axle††
	Spring washer } Fixing driving member to rear hub	12	3076	Fully-floating axle††
	Plain washer } Fixing axle shaft to driving member	2	3300	Fully-floating axle††
	Slotted nut } Fixing axle shaft to driving member	2	3259	Fully-floating axle††
	Split pin } Fixing axle shaft to driving member	2	2428	Fully-floating axle††
	Hub cap, rear	2	219098	Fully-floating axle††

* Asterisk indicates a new part which has not been used on any previous model.
† These assemblies include the brake anchor plate
†† Fully floating axle fitted to all 109 models from 121704770 and 131701305 onwards and was fitted to 1957-58 88 models as extra equipment.

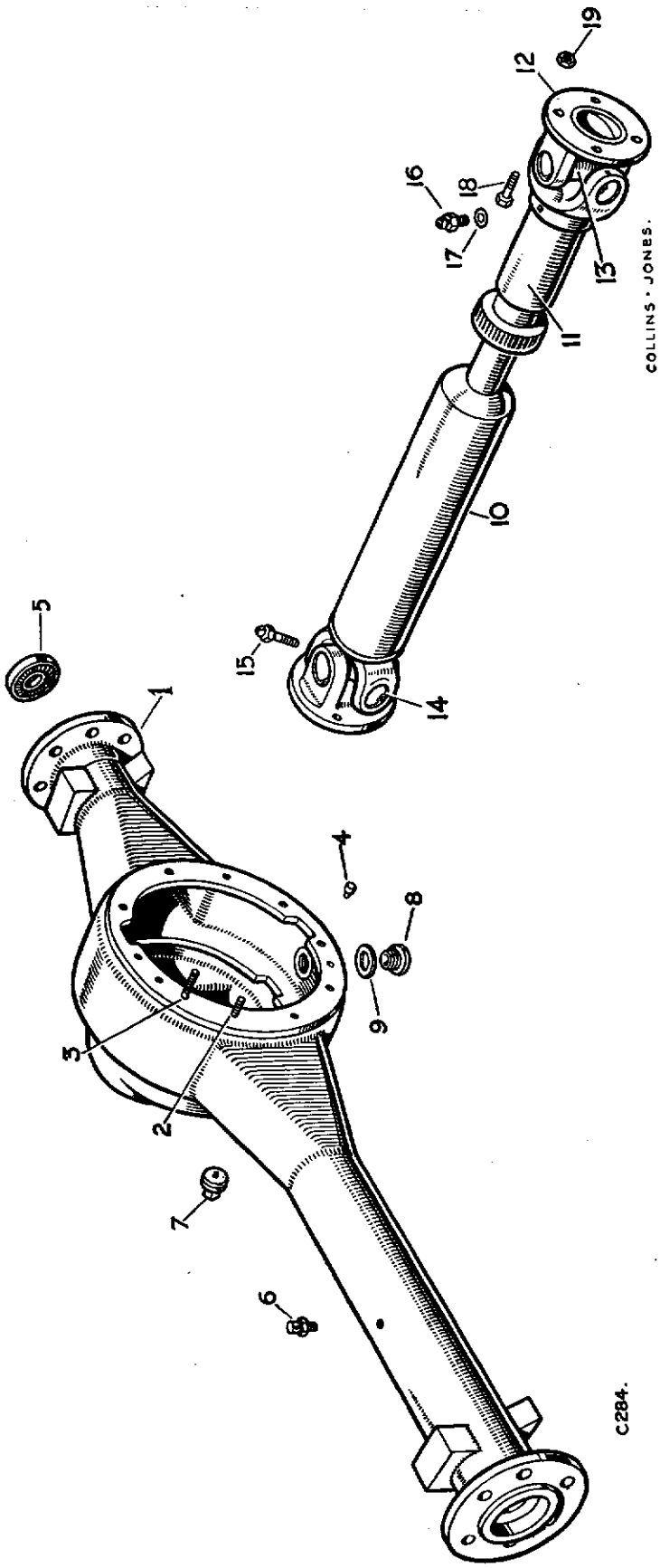
REAR AXLE AND PROPELLER SHAFT



REAR AXLE AND PROPELLER SHAFT

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
17	Bolt ($\frac{3}{8}$" x $1\frac{3}{8}$" long) } Fixing	12	250542	
18	Spring washer } bearing housing	12	3076	
19	Nut ($\frac{3}{8}$") } to axle case	12	2827	
20	PROPELLER SHAFT ASSEMBLY, REAR	1	236398	86 and 88
	PROPELLER SHAFT ASSEMBLY, REAR	1	502516	107 and 109
21	Splined end } For propeller	1	262468	
22	Flange } shaft	2	262469	
23	Journal complete for propeller shaft	2	43023	
24	Circlip for journal	8	242522	
25	Grease nipple for journal	2	232557	
	Grease nipple, front, for shaft	1	502559	Alternative types;
	Adaptor for nipple	1	503269	check before ordering
26	Grease nipple for shaft sleeve	1	276201	
27	Washer for nipple	1	261428	
28	Bolt ($\frac{3}{8}$" x $1\frac{1}{8}$" long) } Fixing	4	237341	
29	Self-locking nut ($\frac{3}{8}$") } propeller shaft	8	50526	
	Rear axle conversion kit, semi-floating to fully-floating	1	276254	

FRONT AXLE AND PROPELLER SHAFT



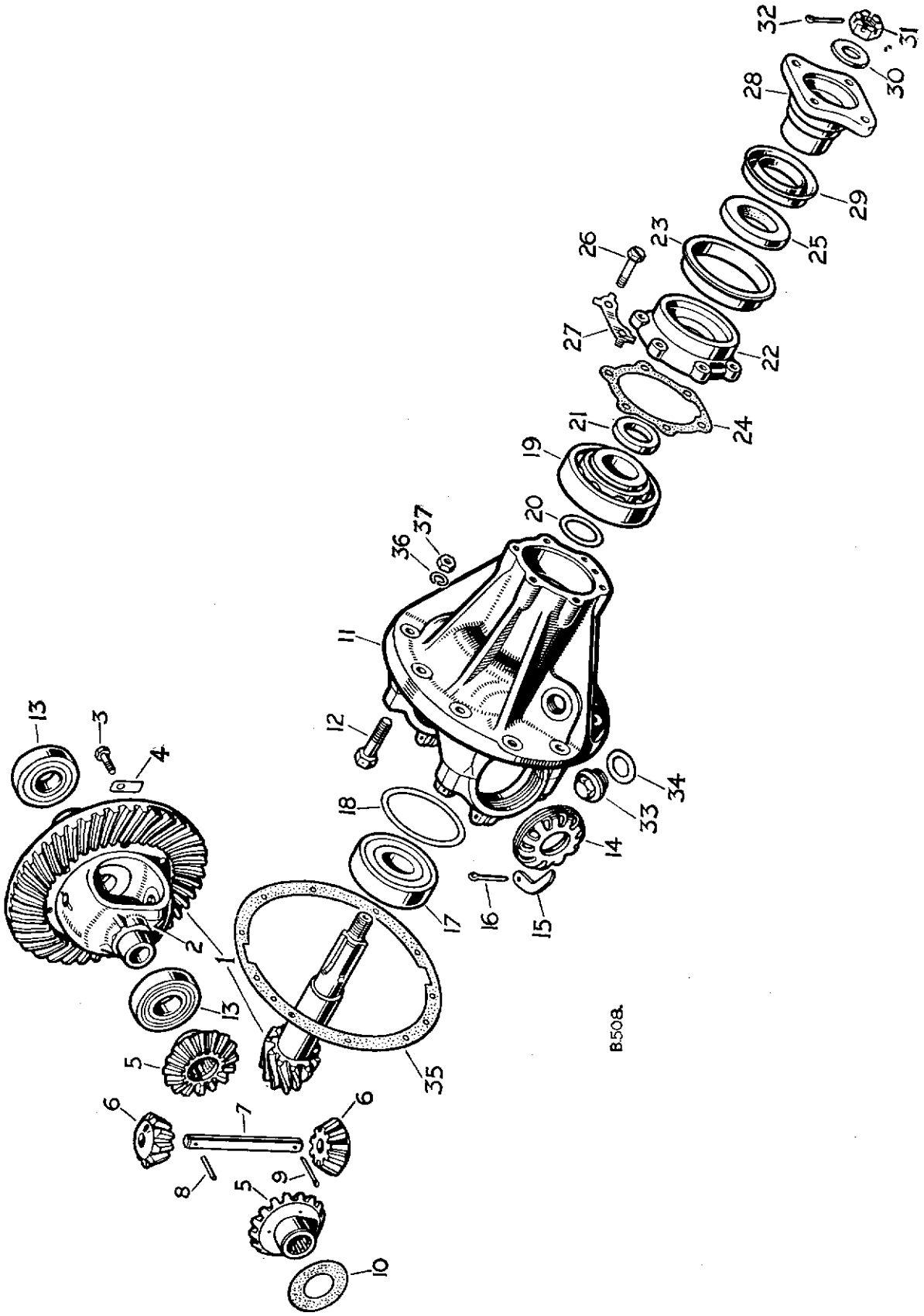
FRONT AXLE AND PROPELLER SHAFT

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	FRONT AXLE ASSEMBLY 4.7 ratio	1	237650 †R.H.D.	All 86, 88 and 107 with 10" brakes
	FRONT AXLE ASSEMBLY 4.7 ratio	1	237651 †L.H.D.	
	FRONT AXLE ASSEMBLY 4.7 ratio	1	246225 †R.H.D.	107 and 109 with 11" brakes
	FRONT AXLE ASSEMBLY 4.7 ratio	1	246226 †L.H.D.	
1	Front axle casing complete, 2¼" spring seat	1	234565	
2	Special bolt, short — Fixing differential	4	01565	
3	Special bolt, long — housing to axle casing	6	01564	
4	Dowel locating differential housing	2	55705	
5	Oil seal in axle casing	2	217400	
6	Breather complete for front axle	1	515845	
7	Oil filler plug, front, for axle casing, ...	1	3294	
8	Drain plug for front axle casing	1	235592	
9	Joint washer for drain plug	1	230509	
10	PROPELLER SHAFT ASSEMBLY, FRONT	1	236398	86 and 107
	PROPELLER SHAFT ASSEMBLY, FRONT	1	515734	88 and 109
11	Splined shaft — For	1	262468	
12	Flange — propeller shaft	2	262469	
13	Journal complete for propeller shaft	2	43023	
14	Circlip for journal	8	242522	
15	Grease nipple for journal	2	232557	
16	Grease nipple for shaft sleeve	1	276201	
17	Washer for nipple	1	261428	
	Rubber grommet assembly for propeller shaft splines	1	276484	
	Rubber grommet for propeller shaft splines	1	276483	
	Clip for rubber grommet	2	232992	
18	Bolt (⅜" x 1⅛" long) — Fixing	8	237341	
19	Self-locking nut (⅜") — propeller shaft	8	50526	

* Asterisk indicates a new part which has not been used on any previous model.

† Front axle assemblies include differential, brakes, tracta joints, front hubs and steering linkage.

DIFFERENTIAL, FRONT AND REAR

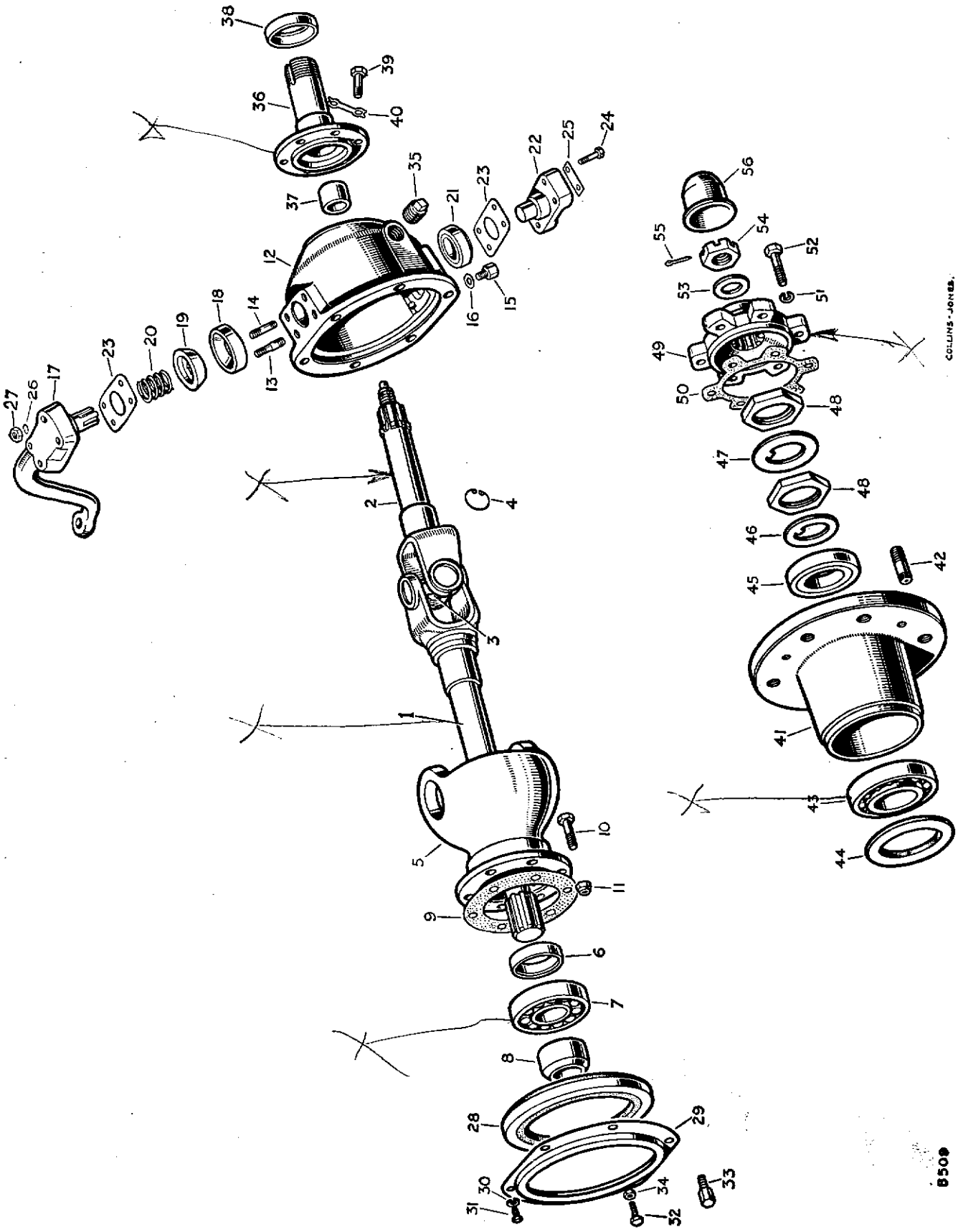


DIFFERENTIAL, FRONT AND REAR

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	DIFFERENTIAL ASSEMBLY 4.7 ratio	2	502280	
1	Crown wheel and bevel pinion	2	504869	
2	Differential casing	2	273441	
3	Set bolt (⅜″ x 1⅛″ long) } Fixing	20	237179	16 off with special fitting bolts
4	Locker, single type } crown	20	2863	Alternative types; check before ordering
	Locker, double type } wheel	10	272922	
	Special fitting bolt, hexagon head } to	4	272934	Alternative types; check before ordering
	Special fitting bolt, cutaway head } differential	4	273382	
	Nut for cutaway fitting bolt } casing	4	2827	
5	Differential wheel	4	06735	
6	Differential pinion	4	40760	
7	Spindle for pinion	2	11378	
8	Plain pin } For	2	11379	
9	Split pin } spindle	2	2396	
	Thrust washer .040″	4	07902	
10	Thrust washer .045″ } For differential wheels	4	07904	As required
	Thrust washer .050″	4	50139	
11	Bevel pinion housing complete	2	219635	
12	Special set bolt fixing bearing cap	8	40742	
13	Taper roller bearing for differential	4	41045	
14	Serrated nut } For	4	40756	
15	Lock tab } bearing adjustment	4	40758	
16	Split pin fixing lock tab	4	2766	
17	Bearing for bevel pinion, pinion end	2	219544	
	Shim .003″	As required	230438	
18	Shim .005″ } For bearing	As required	230439	
	Shim .010″ } adjustment, pinion end	As required	230440	
	Shim .020″	As required	233678	
	End washer for bearing shim	4	502248	
19	Bearing for bevel pinion, flange end	2	219550	
	Shim .003″	As required	219547	
20	Shim .005″ } For bearing	As required	219548	
	Shim .010″ } adjustment, flange end	As required	219549	
	Shim .020″	As required	233677	
21	Washer for pinion bearing	2	231242	
22	Retainer for oil seal	2	236547	
23	Mudshield for retainer	2	236546	
24	Joint washer for oil seal retainer	2	233473	
25	Oil seal for pinion	2	217507	
26	Special bolt } Fixing oil	12	237544	
27	Locker } seal retainer	6	41049	
28	Driving flange for bevel pinion	2	236632	
29	Mudshield for driving flange	2	236072	
30	Plain washer } Fixing	2	504433	
31	Special nut } driving flange to	2	3259	
32	Split pin } bevel pinion	2	2428	
33	Oil filler plug	2	05366	
34	Joint washer for plug	2	06009	
35	Joint washer, differential to axle casing	2	07316	
36	Spring washer } Fixing differential	20	3076	
37	Nut (⅜″) } to axle casing	20	2827	

* Asterisk indicates a new part which has not been used on any previous model.

UNIVERSAL JOINTS AND FRONT HUBS

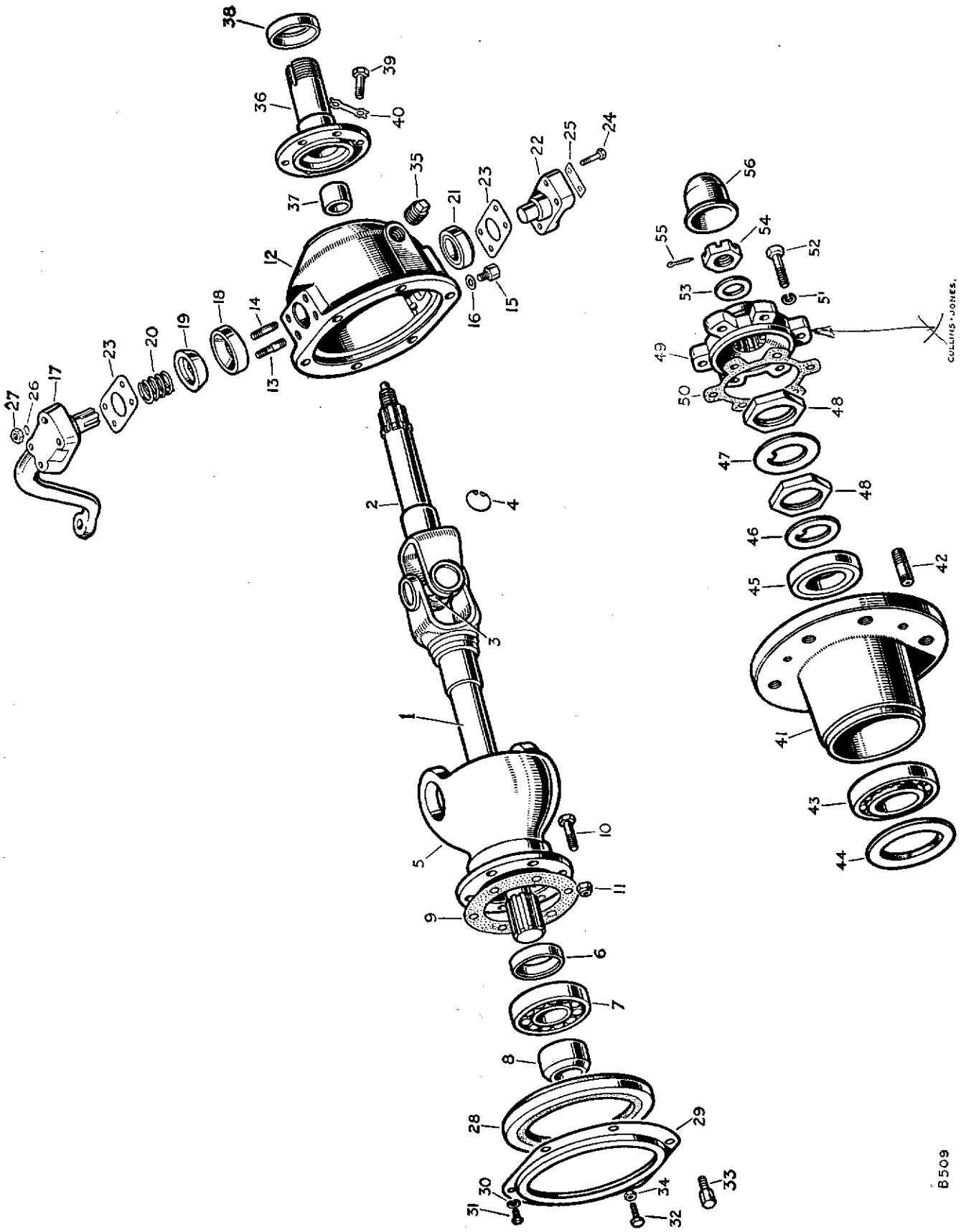


UNIVERSAL JOINTS AND FRONT HUBS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	HALF SHAFT ASSEMBLY FOR FRONT AXLE, R.H.	1	241704	
	HALF SHAFT ASSEMBLY FOR FRONT AXLE, L.H.	1	241705	
	Half shaft complete for front axle R.H.	1	243143	
	Half shaft complete for front axle L.H.	1	243144	
1	Half shaft only, R.H.	1	243141	
	Half shaft only, L.H.	1	243142	
2	Stub shaft	2	242520	
3	Journal assembly	2	242521	
4	Circlip for journal	8	242522	
5	Housing for swivel pin bearing	2	234789	
6	Distance piece for bearing	2	244151	
7	Bearing for half shaft	2	244150	
8	Retaining collar for bearing	2	217398	
9	Joint washer for housing	2	232413	
10	Bolt (⅜" x 1¼" long) — Fixing housing to front axle casing	12	237340	Alternative types; check before ordering
	Lock stop plate — Fixing housing to front axle casing	2	508175	Alternative types; check before ordering
	Bolt (⅜" x 1¾" long) — Fixing housing to front axle casing	2	237343	Alternative types; check before ordering
11	Self-locking nut (⅜") — Fixing housing to front axle casing	12	50526	Alternative types; check before ordering
	HOUSING ASSEMBLY FOR SWIVEL PIN, L.H.	1	236534	
12	HOUSING ASSEMBLY FOR SWIVEL PIN, R.H.	1	236535	
13	Special stud for steering lever and bracket	2	508153	
14	Stud for steering lever	6	508152	
15	Drain plug for housing	2	236070	
16	Joint washer for drain plug	2	230511	
	Swivel pin and steering lever complete, R.H.	1	274145	R.H.D.
17	Swivel pin and steering lever complete, L.H.	1	274147	R.H.D.
	Swivel pin and steering lever complete, R.H.	1	274146	L.H.D.
	Swivel pin and steering lever complete, L.H.	1	274148	L.H.D.
	Swivel pin only	2	239017	
	Grooved pin fixing swivel pin	2	50453	
18	Cone seat for swivel pin, top	2	230858	
19	Cone bearing for swivel pin, top	2	238553	
20	Spring for cone bearing	2	242742	
21	Bearing for swivel pin, bottom	2	217268	
22	Swivel pin and bracket complete	2	217421	
	Shim .003" — For swivel pin bearing	As required	230007	
23	Shim .005" — For swivel pin bearing	As required	217453	
	Shim .010" — For swivel pin bearing	As required	217454	
	Shim .030" — For swivel pin bearing	As required	217455	
24	Set bolt (⅜" x 1¼" long) — Fixing swivel pin to swivel pin housing	8	250542	
25	Locker — Fixing swivel pin to swivel pin housing	8	270287	
27	Nut (⅜") — Fixing swivel pin to swivel pin housing	8	2827	
28	Oil seal for swivel pin bearing housing	2	502406	
29	Retainer for oil seal	2	235968	
30	Spring washer — Fixing retainer to swivel pin housing	10	3074	
31	Set bolt (¼" x ⅜" long) — Fixing retainer to swivel pin housing	10	237138	
32	Adjustable lock stop bolt — Fixing retainer to swivel pin housing	2	250698	Alternative type; check before ordering
	Adjustable lock stop bolt (¼" x 1" long) — Fixing retainer to swivel pin housing	2	250696	Alternative type; check before ordering
33	Lock stop bolt — Fixing retainer to swivel pin housing	2	233175	Alternative type; check before ordering
34	Locknut (¼") for stop bolt — Fixing retainer to swivel pin housing	4	2823	

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UNIVERSAL JOINTS AND FRONT HUBS

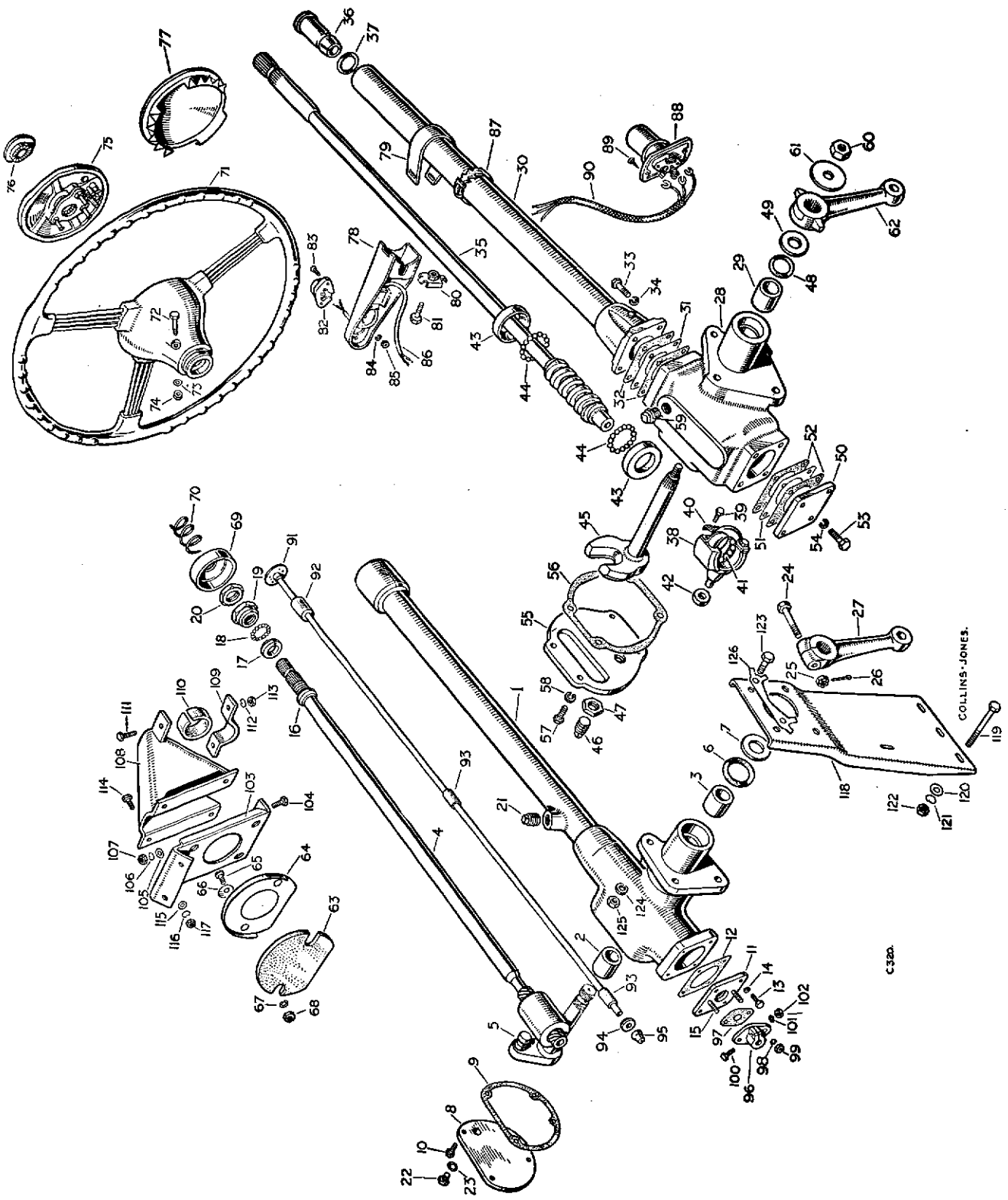


UNIVERSAL JOINTS AND FRONT HUBS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
35	Oil filler plug for swivel pin housing	2	3292	
	SWIVEL PIN CONVERSION KIT	1	532268*	To convert cone and
	Swivel pin	2	528443*	spring steering damping
	Swivel bearing housing and bush complete	2	532267*	to pin and thrust washer type
36	STUB AXLE ASSEMBLY	2	217422	
37	Bush for driving shaft	2	217354	
38	Distance piece for inner bearing	2	217351	
39	Set bolt (⅜" x 1" long) } Fixing stub axle to	12	237339	
40	Locker } swivel pin housing	6	277311	
	Joint washer	2	277289	
	Oil seal for stub shaft	2	272086	
41	FRONT HUB ASSEMBLY	2	217423	
42	Stud for road wheel	10	217360	
43	Bearing for front hub, inner	2	217269	
44	Oil seal for inner bearing	2	239422	
45	Bearing for front hub, outer	2	217270	
46	Key washer }	2	217352	
47	Locker } Fixing front hub bearing	2	217353	
48	Special nut }	4	217355	
49	Driving member for front hub	2	512887	
50	Joint washer for driving member	2	231505	
51	Spring washer } Fixing driving member	12	3076	
52	Set bolt (⅜" x 1 ⅛" long) } to front hub	12	215331	
53	Plain washer } Fixing	2	3300	
54	Slotted nut } driving member	2	3259	
55	Split pin } to driving shaft	2	2428	
56	Hub cap, front	2	219098	

* Asterisk indicates a new part which has not been used on any previous model.

STEERING COLUMN



STEERING COLUMN

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	STEERING COLUMN ASSEMBLY	1	274296	R.H.D. } Recirculating ball
	STEERING COLUMN ASSEMBLY	1	274297	L.H.D. } conversion kit
1	STEERING BOX ASSEMBLY	1	265490	R.H.D.
	STEERING BOX ASSEMBLY	1	265491	L.H.D.
2	Bush for rocker shaft, inner, grooved	1	42709	
3	Bush for rocker shaft, outer, plain	1	42705	
4	Inner column and nut	1	242304	R.H.D.
	Inner column and nut	1	242305	L.H.D.
5	Rocker shaft for steering box	1	261434	
	Cork washer for rocker shaft	2	239773†	
6	Sealing ring for rocker shaft	1	265488††	
7	Retaining washer for cork	1	42257†	
	Retaining washer for sealing ring	1	265489††	
8	Side cover plate for steering box	1	237777	R.H.D.
	Side cover plate for steering box	1	235453	L.H.D.
	Joint washer for cover plate, .030" thick	1	244271	} as required
9	Joint washer for cover plate, .020" thick	1	42250	} as required
10	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) fixing cover plate	4	237140	
11	Bottom cover plate for steering box	1	42699	
12	Joint washer for cover plate	1	40394	
13	Bolt ($\frac{1}{4}$" x $\frac{11}{16}$" long) } Fixing	4	6936	
14	Spring washer } bottom cover	4	3074	
15	Stud for control tube clamp	2	40405	
16	Fixed ball race }	1	42707	
17	Ball race ring } At top of	1	42708	
18	Steel ball ($\frac{7}{32}$" dia.) } steering	18	40797	
19	Adjustable ball race } column	1	40396	
20	Locknut for ball race }	1	40397	
21	Oil filler and level plug	1	42255	
22	Air release plug	1	244695	
23	Washer for air release plug	1	230506	
24	Special bolt }	1	40401	
25	Castle nut ($\frac{7}{16}$") } Fixing drop arm	1	251618	
26	Split pin }	1	2425	
27	Drop arm	1	242259	
	STEERING UNIT ASSEMBLY	1	270839	R.H.D.
	STEERING UNIT ASSEMBLY	1	270840	L.H.D.
28	STEERING BOX ASSEMBLY	1	271362	R.H.D.
	STEERING BOX ASSEMBLY	1	271363	L.H.D.
29	Bush for rocker shaft	1	261850	
30	Outer column	1	271364	
31	Joint washer, steel	As required	261858	
32	Joint washer, paper	As required	261857	
	Joint washer, paper	As required	271379	
33	Bolt ($\frac{5}{16}$" UNC x $\frac{28}{32}$" long) } Fixing outer	4	271380	
34	Spring washer } column	4	3075	
35	Inner column	1	271367	R.H.D.
	Inner column	1	271368	L.H.D.
36	Bush for inner column	1	501245	
	Spring ring for steering inner column bush	1	501246	} Not required when
37	Oil seal for inner column	1	271370	} bush with spring
	Washer for inner column oil seal	1	271311	} ring is fitted

NOTE: The 88 and 109 recirculating type steering units are being used as service replacements on 86 and 107 models with worm and nut steering. It is necessary therefore to check carefully when ordering spare parts for the steering unit.

Identification:
Worm and nut: Dipper and horn push in centre of steering wheel.
Recirculating ball: Plain cover in centre of steering wheel.

86 and 107

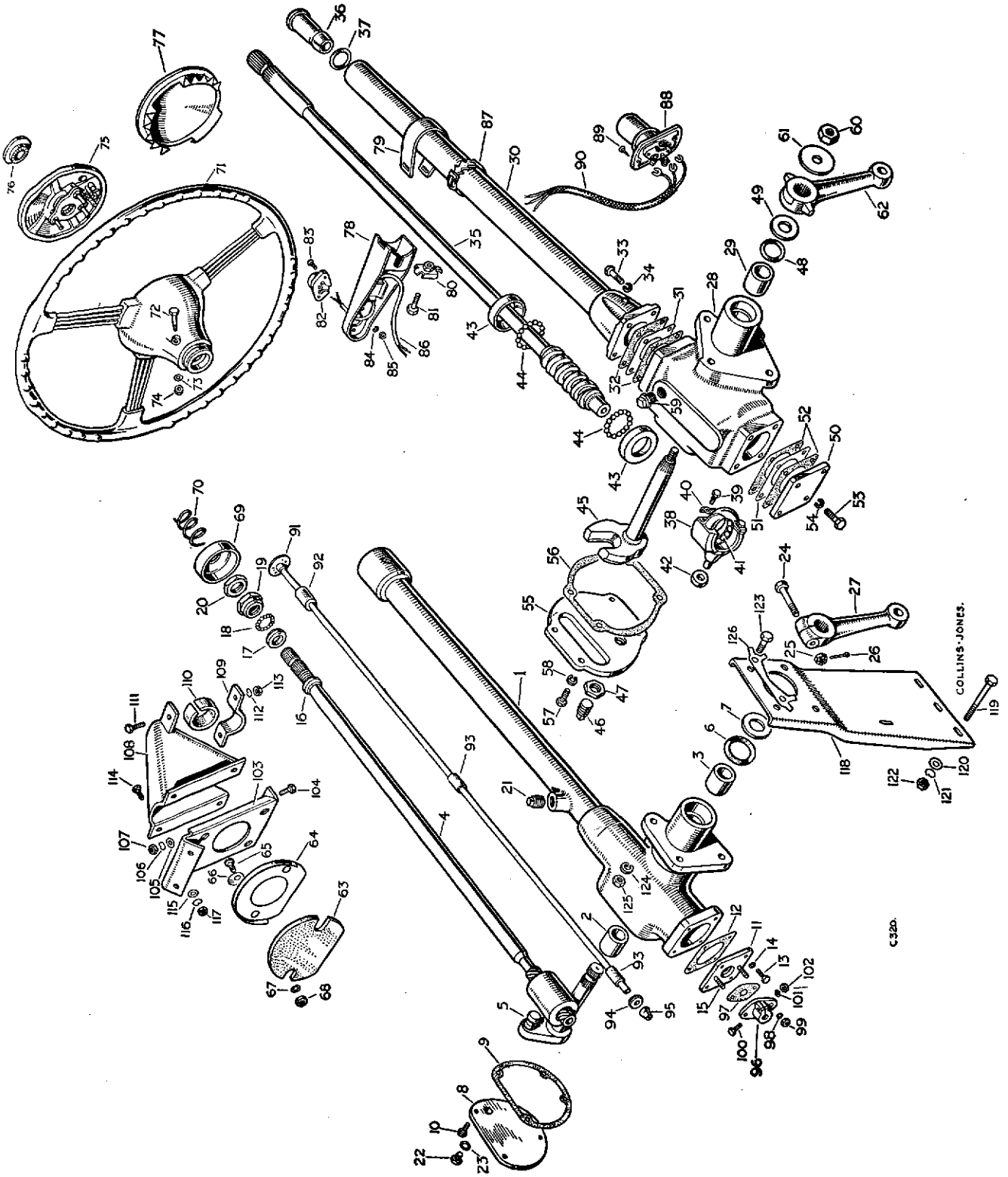
88 and 109

* Asterisk indicates a new part which has not been used on any previous model.

† Vehicles numbered: 86 R.H.D. Home 47100001 to 57101634
86 L.H.D. Export 47130001 to 57131160
86 R.H.D. Export 47160001 to 57160597
107 R.H.D. Home 47200001 to 57200323
107 L.H.D. Export 47230001 to 57230450
107 R.H.D. Export 47260001 to 57260442

†† Vehicles numbered: 86 R.H.D. Home 57101635 onwards
86 L.H.D. Export 57131161 onwards
86 R.H.D. Export 57160598 onwards
107 R.H.D. Home 57200324 onwards
107 L.H.D. Export 57230451 onwards
107 R.H.D. Export 57260443 onwards

STEERING COLUMN



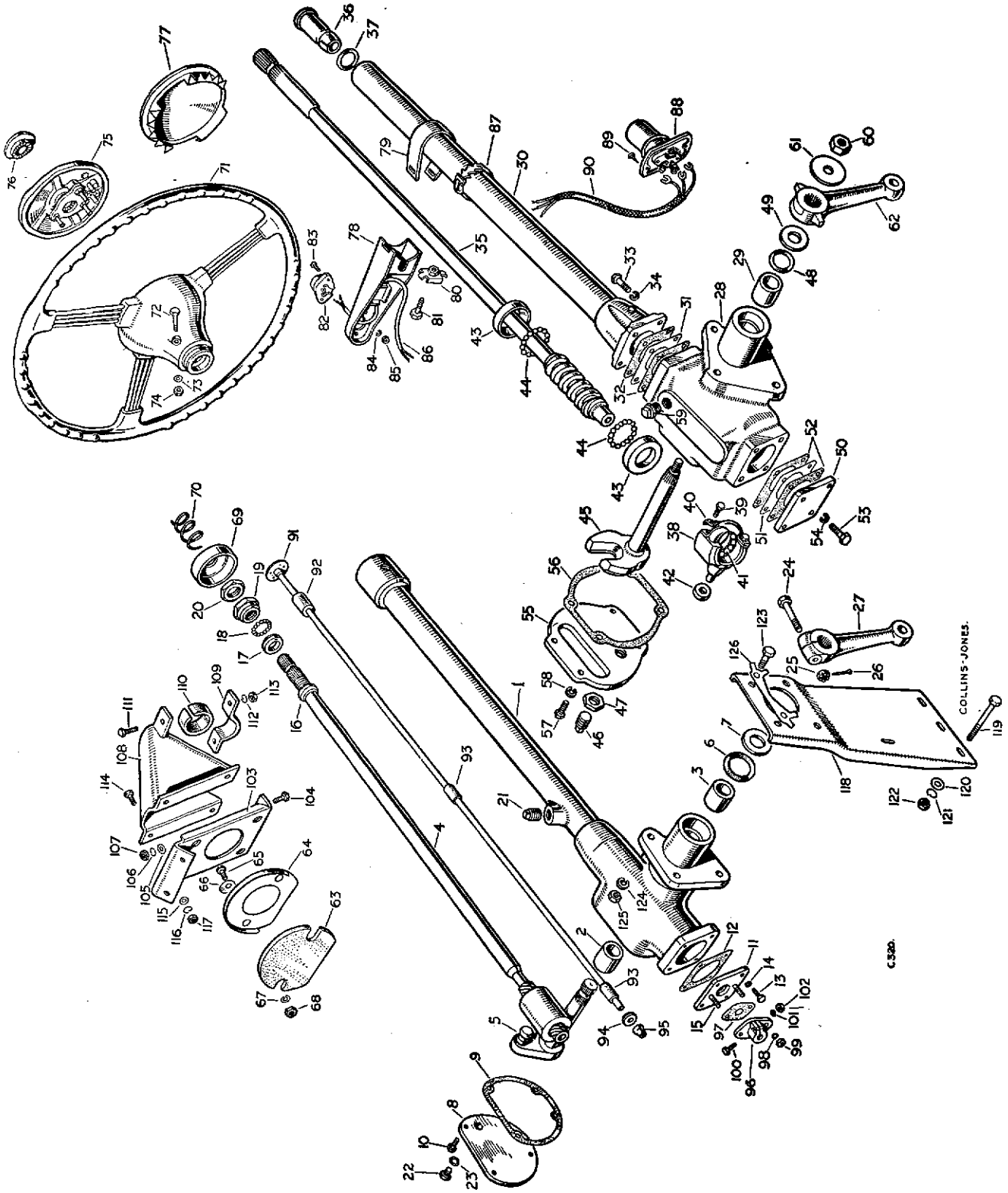
STEERING COLUMN

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
38	MAIN NUT ASSEMBLY	1	261862	R.H.D.
	MAIN NUT ASSEMBLY	1	261865	L.H.D.
39	Set bolt (2 B.A. x ½" long) } Fixing	2	234603	
40	Lock washer for bolt } retainer	2	261868	
41	Steel ball (⅜") for main nut	12	1643	
42	Roller for main nut	1	261869	
43	Bearing cup	2	271384	
44	Steel balls (.280") for adjustable race	20	260823	
45	Rocker shaft	1	271372	
46	Adjuster screw for rocker shaft	1	261873	
47	Locknut for adjuster screw	1	261874	
48	Oil seal for rocker shaft	1	261851	
49	Washer for rocker shaft oil seal	1	271377	
50	End plate	1	271378	88 and 109
51	Joint washer, steel	As required	261858	
52	Joint washer, paper	As required	261857	
	Joint washer, paper	As required	271379	
53	Bolt (5/16" UNC x 29/32" long) } Fixing end	4	271380	
54	Spring washer } plate	4	3075	
55	Side cover plate	1	272181	
56	Joint washer for side cover plate	1	261880	
57	Bolt (5/16" UNC x 1 1/16" long) } Fixing side	4	271382	
58	Spring washer } cover plate	4	3075	
59	Oil filler plug	1	271386	
60	Special nut } Fixing drop	1	254877	
61	Lock washer } arm	1	4115	
62	Steering drop arm	1	270841	
63	Rubber seal for steering column	1	303995	
64	Cover for steering column seal	1	303997	
65	Screw (2 B.A. x ¾" long) }	2	77861	
66	Special washer } Fixing cover and	2	303996	
67	Spring washer } seal to dash	2	3073	
68	Nut (2 B.A.) }	2	2247	
69	Dust shield for steering column	1	219689	86 and 107
70	Spring for dust shield	1	219690	
71	Steering wheel	1	512322	
72	Bolt (5/16" x 2" long) } Fixing	1	250530	
73	Plain washer } steering	2	2550	
74	Nut (5/16") } wheel	1	2828	
75	Horn button and dipper switch complete	1	272094	
76	Horn button only	1	245227	86 and 107
	Contact set for horn button	1	245228	
77	Steering wheel centre cover	1	268284	
78	Horn push bracket	1	271496	
79	Clip for horn push bracket	1	277560	
80	Yoke assembly for horn push bracket	1	270724	
81	Set bolt (¼" x ⅞" long) } Fixing	1	250695	
	Nut (¼" B.S.F.) } horn push	1	2823	Alternative fixings
	Shakeproof washer } bracket	1	78114	
82	Horn push, LU 76205/B	1	217279	
83	Special screw L.U. 153564) } Fixing horn push	2	3279	
84	Spring washer } to bracket	2	3072	
85	Nut (5 B.A.) }	2	4011	
86	Lead, horn push to junction box	1	270961	
87	Cable cleat on steering column	1	240431	

88 and 109

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STEERING COLUMN

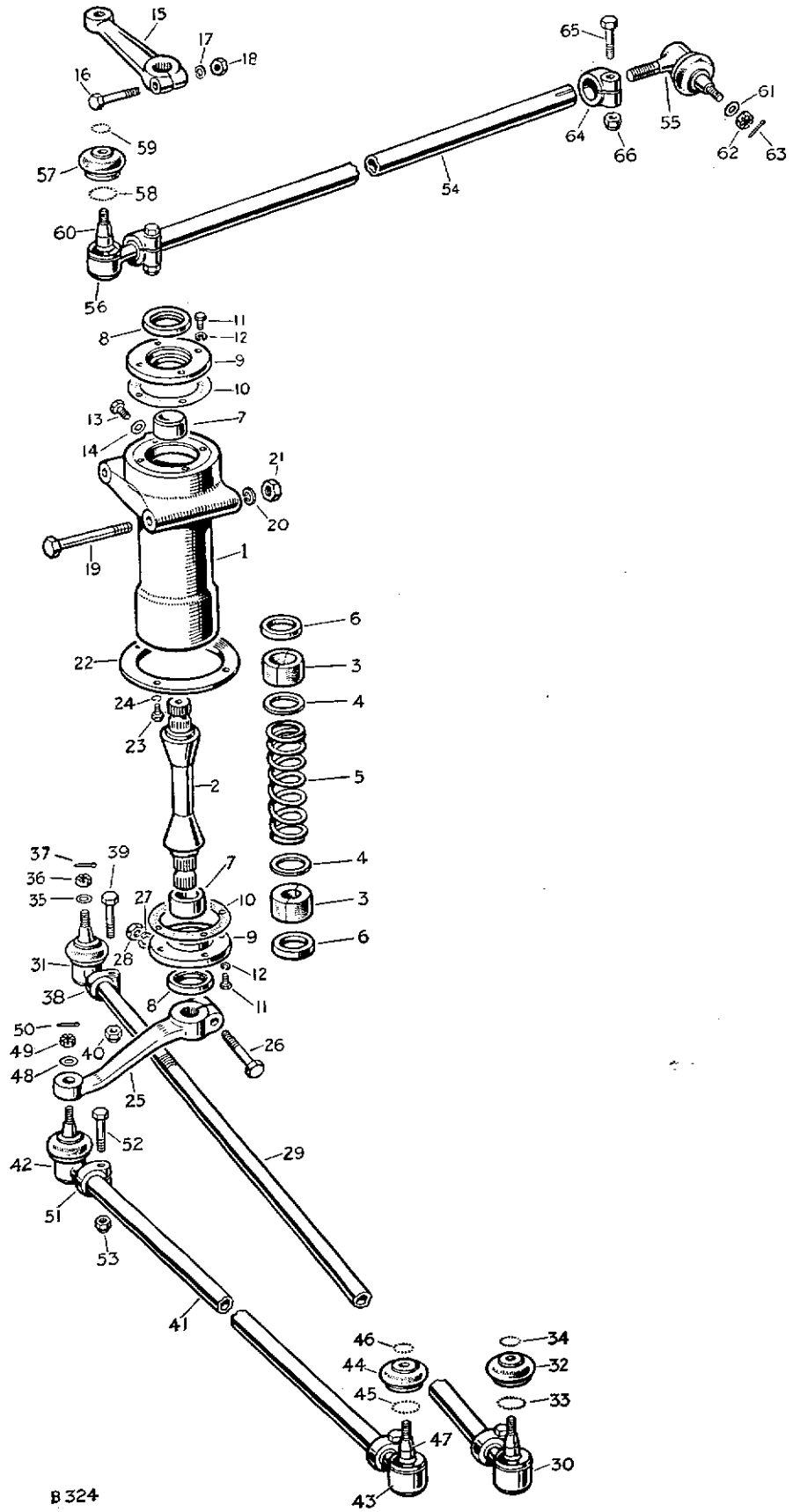


STEERING COLUMN

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
88	Dip switch	1	232026	
	Screw } Fixing dip switch	2	77869	88 and 109
	Spring washer } Fixing dip switch	2	3073	88 and 109
	Nut } Fixing dip switch	2	3823	88 and 109
	Clip fixing dip switch lead to floor	2	8885	
	Screw } Fixing clips	2	77941	L.H.D. 88 and 109
	Spring washer } Fixing clips	2	3073	L.H.D. 88 and 109
	Nut } Fixing clips	2	2247	L.H.D. 88 and 109
90	Lead, dip switch to junction box	1	270962	88 and 109
91	Control tube complete	1	237211	
92	Felt bush, top of control tube	1	08832	
93	Rubber tube, intermediate	3	07657	
94	Oil retaining washer, bottom of tube	1	07676	
95	Grommet for control tube wires	1	56169	
96	Clamp for control tube	1	07142	
97	Joint washer for clamp	1	07343	86 and 107
98	Spring washer } Fixing clamp to steering box bottom cover	2	3074	86 and 107
99	Nut (¼") } Fixing clamp to steering box bottom cover	2	2823	86 and 107
100	Bolt (¼" x 1⅛" long) } Fixing control tube to clamp	1	237144	86 and 107
101	Spring washer } Fixing control tube to clamp	1	3074	86 and 107
102	Nut (¼") } Fixing control tube to clamp	1	2823	86 and 107
103	Support bracket on dash	1	302986	
104	Bolt (5/16" x ⅝" long) } Fixing support bracket to dash	4	237158	
105	Plain washer } Fixing support bracket to dash	4	3868	
106	Spring washer } Fixing support bracket to dash	4	3075	
107	Nut (5/16") } Fixing support bracket to dash	4	2828	
108	Support bracket for steering column	1	303701	
109	Clip for steering column	1	300715	
110	Rubber strip for clip	1	300716	
111	Bolt (¼" x ⅝" long) } Fixing clip to support bracket	2	237140	
112	Spring washer } Fixing clip to support bracket	2	3074	
113	Nut (¼") } Fixing clip to support bracket	2	2823	
114	Bolt (5/16" x ⅝" long) } Fixing support bracket to dash bracket	2	237158	
	Bolt (5/16" x ¾" long) } Fixing support bracket to dash bracket	2	237159	
115	Plain washer } Fixing support bracket to dash bracket	2	3899	
116	Spring washer } Fixing support bracket to dash bracket	4	3075	
117	Nut (5/16") } Fixing support bracket to dash bracket	4	2828	
	Support bracket R.H. } For steering box on chassis	1	270064	
	Support bracket L.H. } For steering box on chassis	1	270065	
119	Bolt (5/16" x 3¾" long) } Fixing brackets to chassis frame	4	237175	
	Special bolt } Fixing brackets to chassis frame	2	245032	
120	Plain washer, thin } Fixing brackets to chassis frame	6	3830	
	Plain washer, thick } Fixing brackets to chassis frame	6	3898	
121	Spring washer } Fixing brackets to chassis frame	6	3075	
122	Nut (5/16") } Fixing brackets to chassis frame	6	3490	
123	Bolt (5/16" x ⅞" long) } Fixing steering box to chassis support bracket	4	237161	86 and 107
124	Spring washer } Fixing steering box to chassis support bracket	4	3075	86 and 107
125	Nut (5/16") } Fixing steering box to chassis support bracket	4	2828	86 and 107
	Bolt (5/16" UNF x 1¼" long) } Fixing steering box to chassis support bracket	2	256020	88 and 109
	Set bolt (5/16" UNC x ¾" long) } Fixing steering box to chassis support bracket	1	253026	88 and 109
	Set bolt (⅜" UNC x ¾" long) } Fixing steering box to chassis support bracket	1	253045	88 and 109
	Self-locking nut (5/16" UNF) } Fixing steering box to chassis support bracket	2	252211	88 and 109
126	Locking plate } Fixing steering box to chassis support bracket	1	269920	88 and 109

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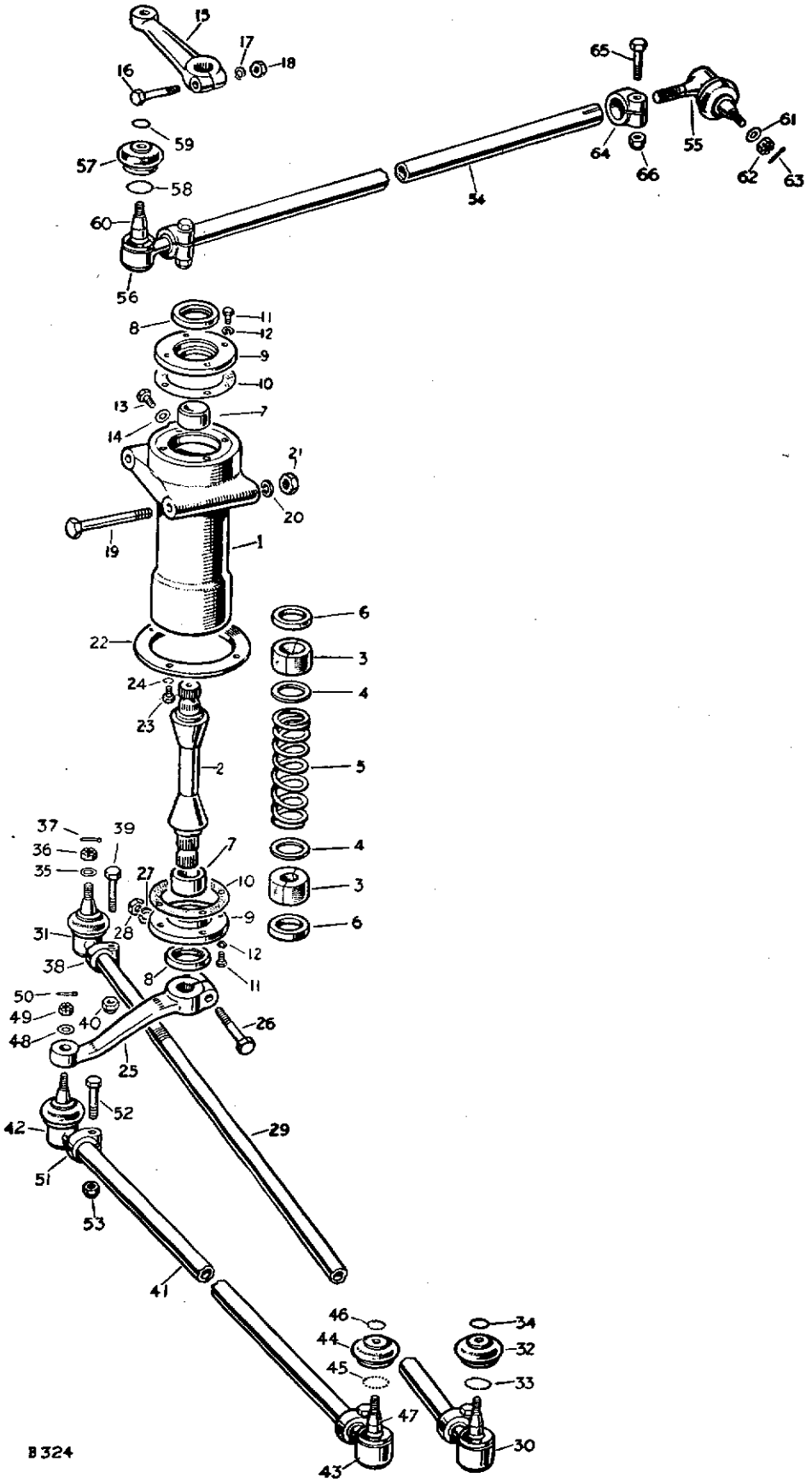
STEERING RELAY AND LINKAGE



STEERING RELAY AND LINKAGE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	STEERING RELAY COMPLETE ASSEMBLY	1	232693	
1	Housing for relay shaft	1	230757	
2	Shaft for steering relay levers	1	230762	
3	Split bush for housing	2	230758	
4	Washer for spring	2	230760	
5	Spring for bushes	1	230759	
6	Thrust washer for shaft	2	241388	
7	Distance piece for shaft	2	230184	
8	Oil seal for shaft	2	213340	
9	Retainer for oil seal	2	230294	
10	Joint washer for retainer	2	230295	
11	Special bolt } Fixing retainer	8	231299	
12	Spring washer } to housing	8	3074	
13	Plug for oil hole	2	237138	
14	Joint washer for plug	2	3052	
15	Relay lever, upper	1	242180	
16	Bolt ($\frac{7}{16}$" x $2\frac{5}{32}$" long) }	1	215390	
17	Spring washer } Fixing lever to shaft	1	3077	
18	Nut ($\frac{7}{16}$") }	1	2836	
19	Bolt ($\frac{5}{16}$" x $3\frac{1}{2}$" long) } Fixing	2	237336	
20	Spring washer } housing to	2	3075	
21	Nut ($\frac{5}{16}$") } chassis frame	2	2828	
22	Flange plate for relay mounting	1	217694	
23	Set bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing flange plate to	4	250693	
24	Spring washer } chassis frame	4	3074	
25	Relay lever, lower	1	270702	
26	Bolt ($\frac{7}{16}$" x $2\frac{5}{32}$" long) } Fixing	1	215390	
27	Spring washer } lever	1	3077	
28	Nut ($\frac{7}{16}$") } to shaft	1	2836	
29	STEERING TRACK ROD ASSEMBLY	1	240185	
	Steering track rod only	1	217315	
30	BALL JOINT ASSEMBLY, R.H. THREAD	1	231183	
31	BALL JOINT ASSEMBLY, L.H. THREAD	1	231184	
32	Rubber cover for ball joint	2	214649	
33	Spring ring, cover to body	2	214685	
34	Spring ring } Cover	2	214684	
	Retainer } to ball	2	214662	
35	Plain washer } Fixing	2	3680	
36	Castle nut } ball joints	2	2822	
37	Split pin } to lever	2	2393	
38	Clip for ball joint	2	218511	
39	Bolt ($\frac{1}{4}$" x $1\frac{1}{2}$" long) } Fixing ball	2	250517	
40	Self-locking nut ($\frac{1}{4}$") } joint clips	2	251320	
41	STEERING DRAG LINK ASSEMBLY	1	240186	
	Steering drag link only	1	217316	
42	BALL JOINT ASSEMBLY, R.H. THREAD	1	231183	
43	BALL JOINT ASSEMBLY, L.H. THREAD	1	231184	
44	Rubber cover for ball joint....	2	214649	
45	Spring ring, cover to body	2	214685	
46	Spring ring } Cover	2	214684	
47	Retainer } to ball	2	214662	

STEERING RELAY AND LINKAGE

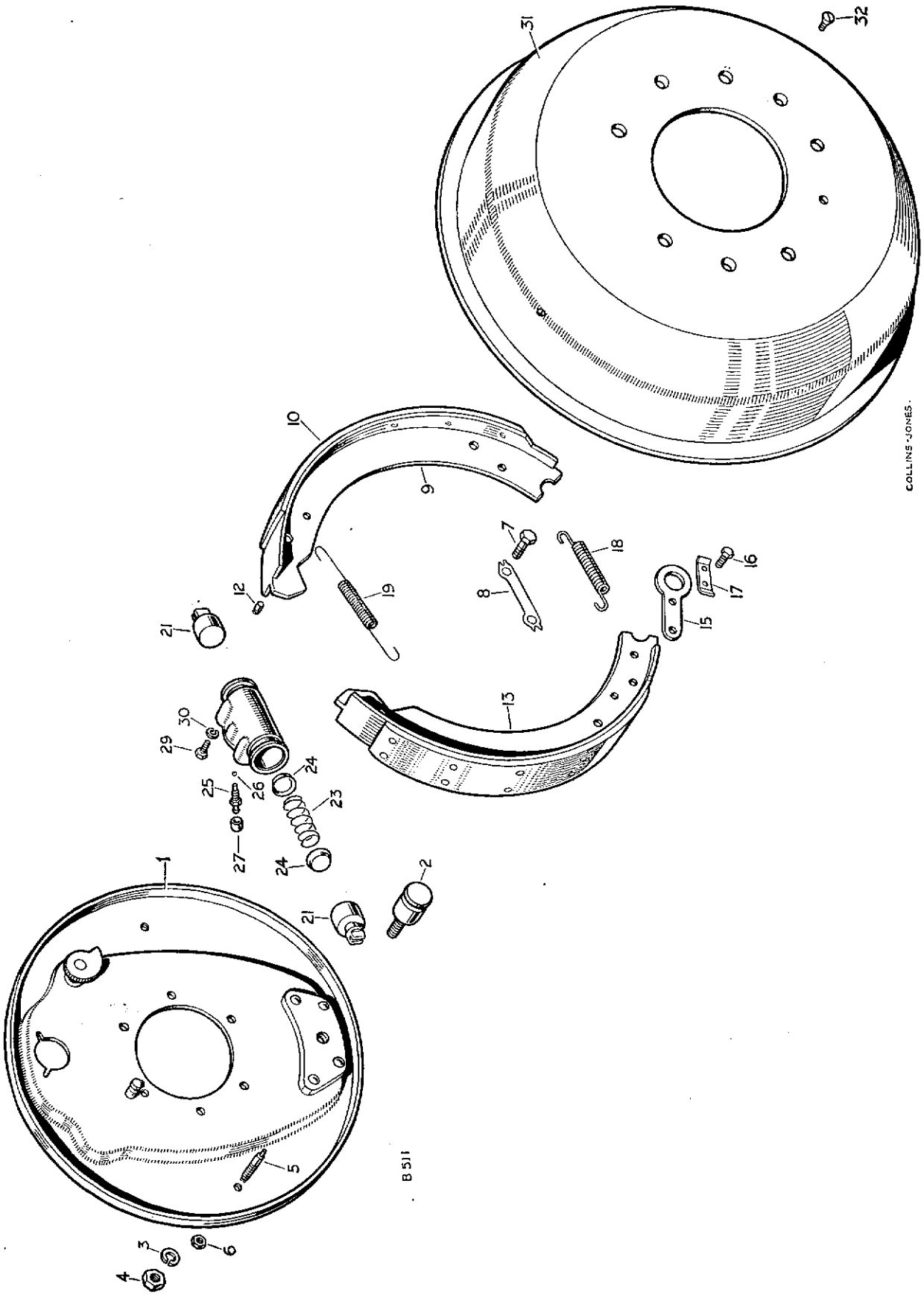


STEERING RELAY AND LINKAGE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
48	Plain washer } Fixing	2	3680	
49	Castle nut } ball joints	2	2822	
50	Split pin } to levers	2	2393	
51	Clip for ball joint }	2	218511	
52	Bolt (¼" x 1½" long) } Fixing ball joint clips	2	250517	
53	Self-locking nut (¼") }	2	251320	
54	LONGITUDINAL STEERING TUBE ASSEMBLY	1	236876	
	Longitudinal steering tube only	1	236875	
55	BALL JOINT ASSEMBLY, R.H. THREAD	1	231183	
56	BALL JOINT ASSEMBLY, L.H. THREAD	1	231184	
57	Rubber cover for ball joint	2	214649	
58	Spring ring, cover to body	2	214685	
59	Spring ring } Cover	2	214684	
60	Retainer } to ball	2	214662	
61	Plain washer } Fixing	2	3680	
62	Castle nut } ball joints	2	2822	
63	Split pin } to levers	2	2393	
64	Clip for ball joint } Fixing	2	218511	
65	Bolt (¼" x 1½" long) } ball joint	2	250517	
66	Self-locking nut (¼") } clips	2	251320	

* Asterisk indicates a new part which has not been used on any previous model.

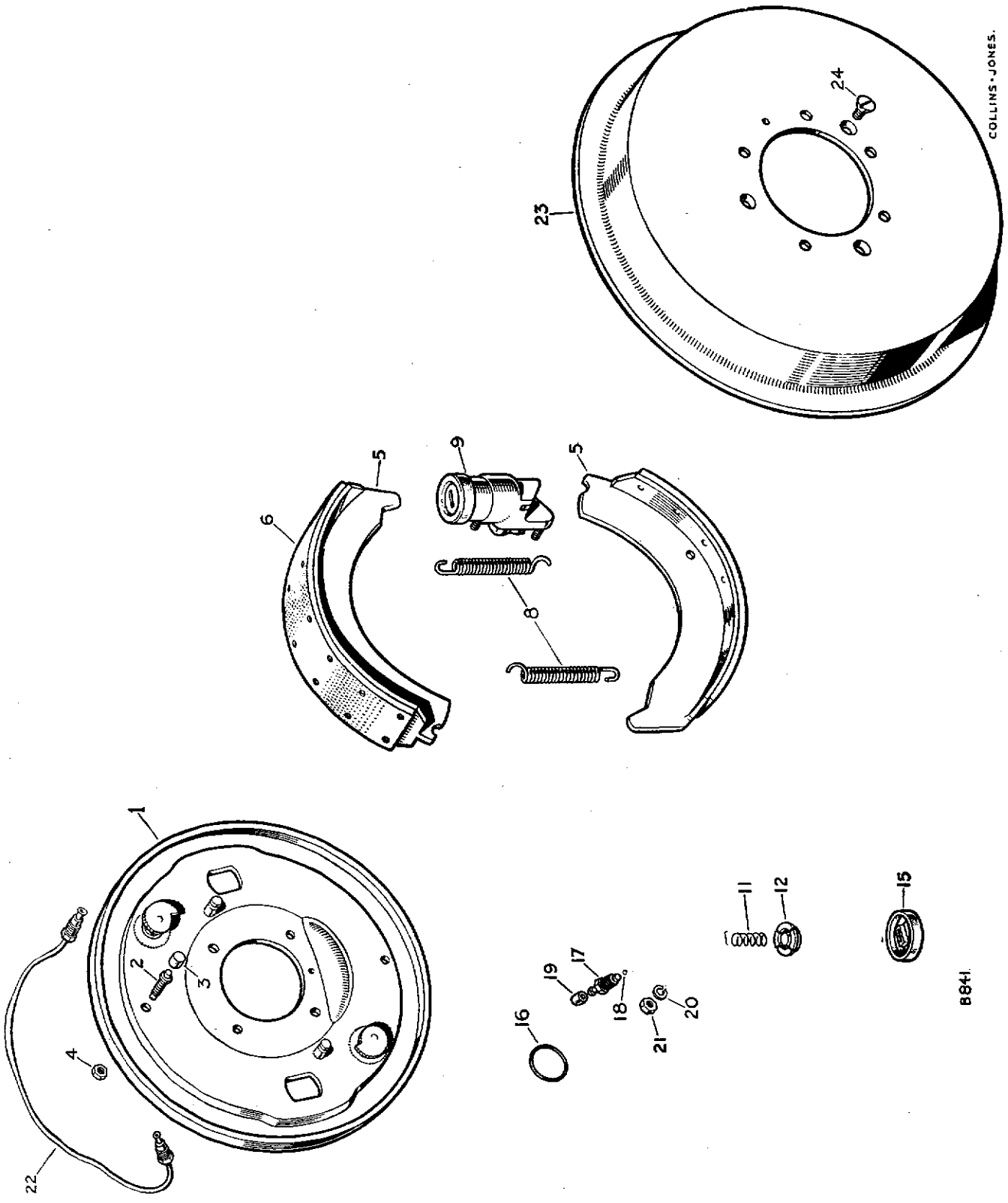
BRAKES, FOOT, 10" BRAKES



BRAKES, FOOT, 10" BRAKES

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	BRAKE ANCHOR PLATE ASSEMBLY, L.H., GI 64270176	2	515406	
1	BRAKE ANCHOR PLATE ASSEMBLY, R.H., GI GB 64270177	2	515405	
2	Anchor pin for brake shoe, GI GB 43974	4	243294	
3	Spring washer, GI 40-S-35 } Fixing	4	218970	
4	Special nut, GI 10105 } anchor pin	4	218971	
5	Shoe steady post, GI GB 37991	8	219620	
6	Locknut for steady post, GI 30-BS-32	8	212835	
7	Set bolt (3/8" x 1" long) } Fixing front anchor	12	237339	
8	Locker } plate to axle case	6	277311	
	Bolt (3/8" x 1 3/8" long) } Fixing	12	250542	
	Spring washer } rear anchor	12	3076	
	Nut (3/8") } plate to axle case	12	2827	
	BRAKE SHOE ASSEMBLY L.H., FRONT AND REAR, BOXED PAIR	2	505675	Bonded type linings
9	BRAKE SHOE ASSEMBLY R.H., FRONT AND REAR, BOXED PAIR	2	505676	
	Lining, complete with rivets, for brake shoe	8	504577	Riveted type lining for replacement of bonded originals on export models
10	Lining, complete with rivets, for brake shoe, GI GB 35484 BG	8	241090	For early type shoe with riveted linings; check before ordering
12	Spring post for brake shoe, GI GB 37769	4	232074	Part of brake shoe
15	Anchor for brake shoe, GI GB 42600	4	236993	All 86, 88 and 107 with 10" brakes
16	Special set screw fixing anchor, GI 25-BS-72	8	238542	
17	Locking plate for bolt, GI GB 42620	4	236995	
18	Pull-off spring for brake shoe, GI GB 36741	4	218983	
19	Pull-off spring for leading shoe, GI GB 16337	4	503981	
	WHEEL CYLINDER ASSEMBLY, L.H. FRONT, GI 390073 W	1	243297	
	WHEEL CYLINDER ASSEMBLY, R.H. FRONT, GI 390072 W	1	243296	
	WHEEL CYLINDER ASSEMBLY, L.H. REAR, GI 390015 W	1	243303	
	WHEEL CYLINDER ASSEMBLY, R.H. REAR, GI 390014 W	1	243302	
23	Spring for piston, front, GI 378868	2	212919	
	Spring for piston, rear, GI 378860	2	212943	
24	Washer for spring, front, GI 378109	4	232107	
	Washer for spring, rear, GI 378108	4	242117	
25	Bleed screw, GI 377655	4	248909	
26	Steel ball for bleed screw, GI 27240	4	3746	
27	Rubber dust cap for bleed screw, GI 363400	4	234957	
29	Special nut } Fixing	8	243301	
30	Spring washer } wheel cylinder	8	219025	
31	Brake drum	4	218149	
32	Set screw fixing brake drum	12	1510	

BRAKES, FOOT, FRONT, 11" BRAKES



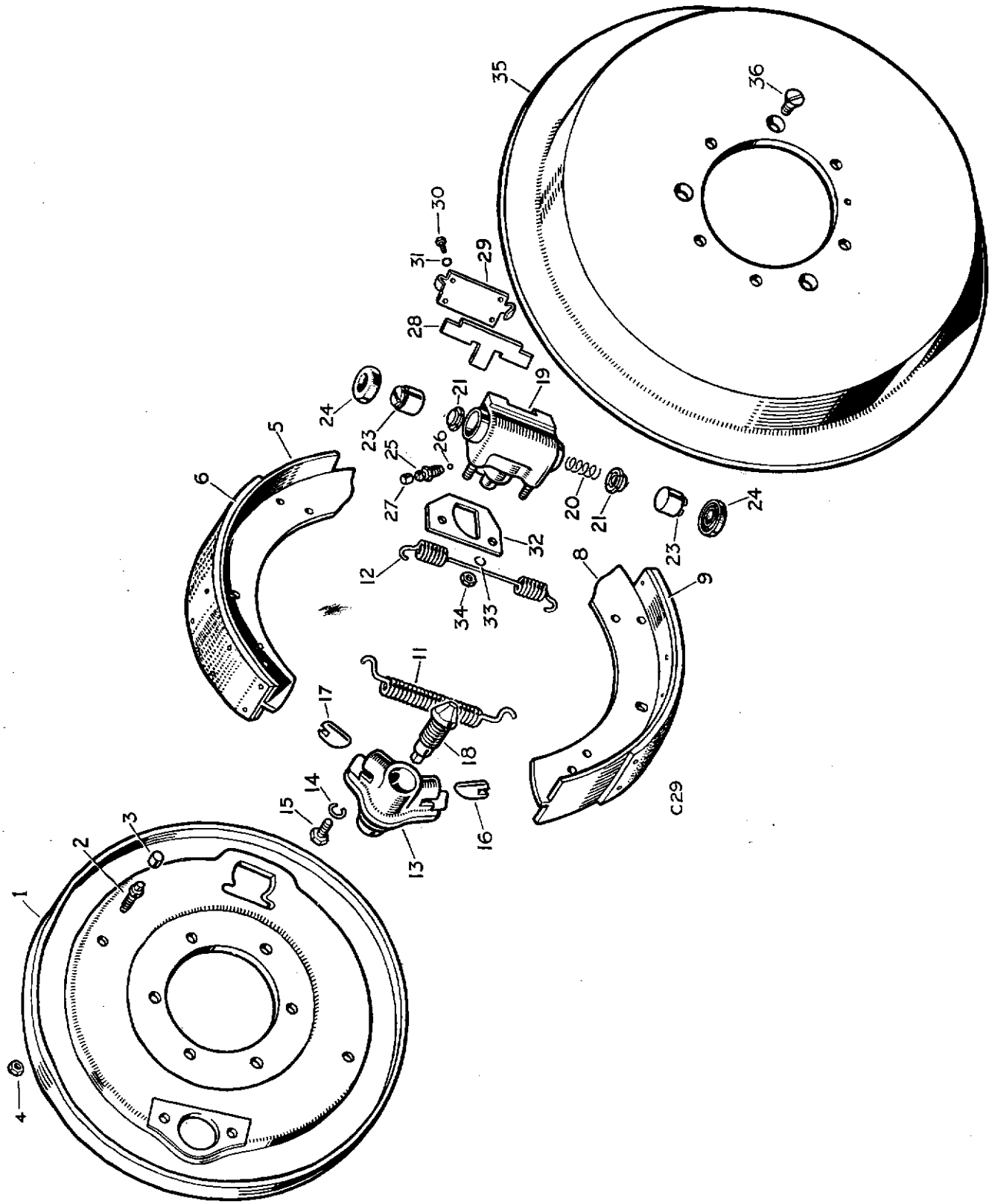
BRAKES, FOOT, FRONT, 11" BRAKES

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Brake anchor plate, L.H., front, GI GB 44635	1	246565	
	Brake anchor plate, R.H., front, GI 44636	1	246566	
	Set bolt (⅜" x 1" long) } Fixing anchor plate	12	237339	
	Locker } to axle case	6	277311	
2	Steady post for brake shoe	4	234192	
3	Bush for steady post, GI GB 41423	4	234888	
4	Special nut fixing steady post, GI 30-BS-76	4	233881	
5	BRAKE SHOE ASSEMBLY L.H., FRONT, BOXED PAIR	1	512415	Bonded type linings
	BRAKE SHOE ASSEMBLY R.H., FRONT, BOXED PAIR	1	512416	
	Lining, complete with rivets, for brake shoe	4	510573*	Riveted type linings for replacement of bonded originals on export models
6	Lining, complete with rivets, for brake shoe, GI GB 41298 B6	4	246569	For early type shoe with riveted linings
8	Pull-off spring for brake shoe, GI 41429	4	234889	
9	WHEEL CYLINDER ASSEMBLY, L.H. FRONT, GI 390360 W	2	243743	
	WHEEL CYLINDER ASSEMBLY, R.H. FRONT, GI 390360 W	2	243744	
11	Spring, GI 378845	4	233211	
12	Air excluder, GI 317051	4	242463	
15	Rubber boot for piston, GI 363612	4	241050	
16	Sealing ring for cylinder, GI GB 41043	4	234191	
17	Bleed screw, GI 377655	2	234176	
18	Steel ball for bleed screw, GI 27240	2	3746	
19	Dust cap, GI 468057	2	234957	
20	Spring washer } Fixing wheel	8	3075	
21	Special nut, GI 30-BS-62 } cylinder	8	233879	
22	Connecting pipe for wheel cylinder, GI 394500 W	2	233122	
23	Brake drum	2	245156	
24	Set screw fixing brake drum	6	1510	

107 and 109 with 11" brakes

* Asterisk indicates a new part which has not been used on any previous model.

BRAKES, FOOT, REAR, 11" BRAKES



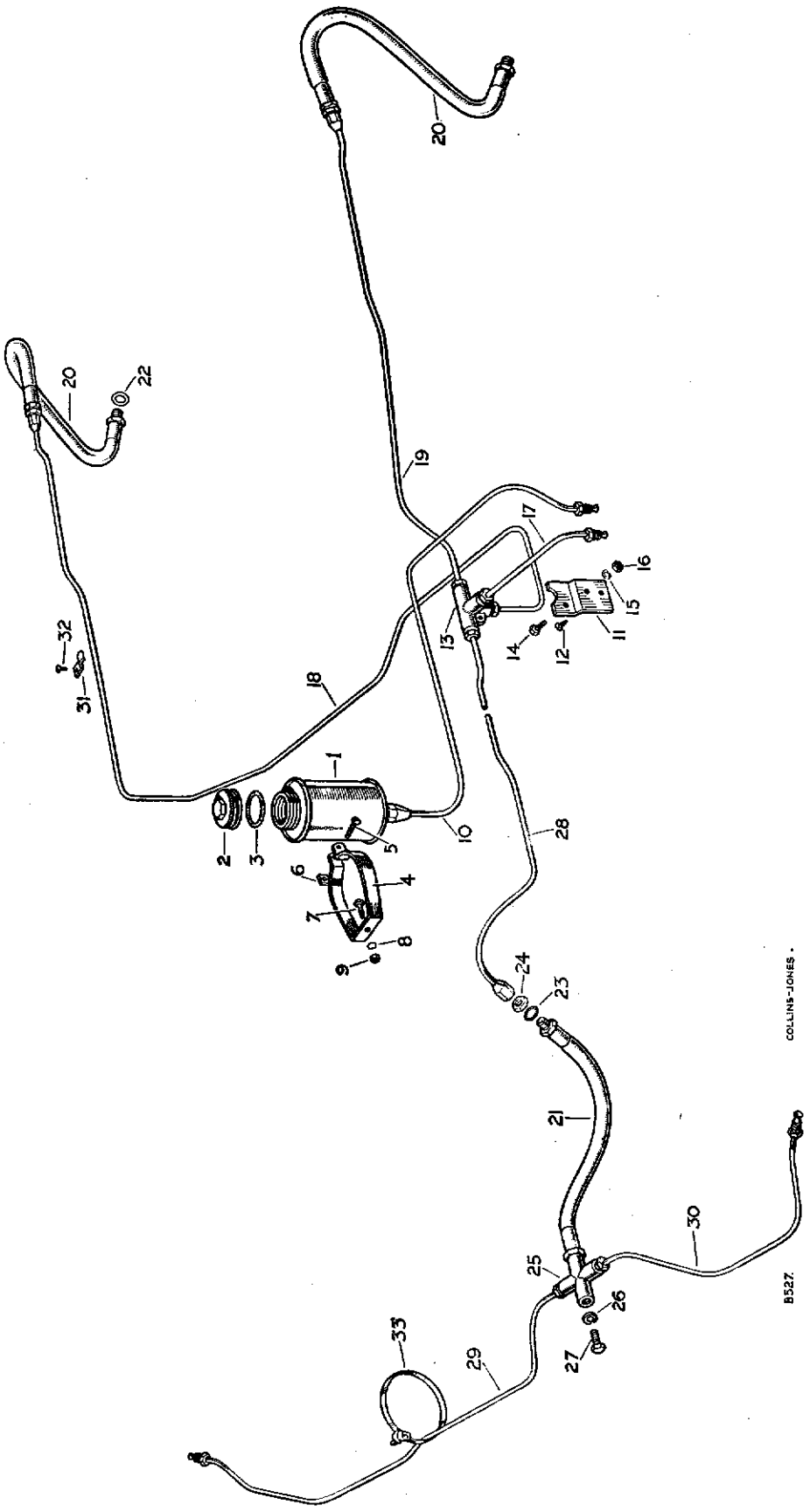
BRAKES, FOOT, REAR, 11" BRAKES

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Brake anchor plate L.H., rear, GI 42841	1	237710	
	Brake anchor plate R.H., rear, GI 42842	1	237711	
	Bolt (⅞" x 1⅜" long) } Fixing rear	12	250542	
	Spring washer } anchor plate to	12	3076	
	Nut (⅞") } axle case	12	2827	
2	Steady post for brake show, GI GB 40038	4	234192	
3	Bush for steady post, GI GB 41423	4	234888	
4	Special nut for steady post, GI GB 40458	4	233881	
5	BRAKE SHOE ASSEMBLY, REAR, GI GB 41296 BG, BOXED PAIR	1	264045	
6	Linings for brake shoe, leading, GI GB 41298 BG	2	246569†	
	Linings for brake shoe	4	268763††	
8	BRAKE SHOE ASSEMBLY, REAR, GI GB 41299 BG, BOXED PAIR	1	264045	
9	Lining for brake shoe, trailing, GI GB 41300	2	246572	
11	Pull-off spring for brake shoe, adjuster end, GI GB 2453	2	42318	
12	Pull-off spring for brake shoe, wheel cylinder end, GI GB 39757	2	242905	
13	Adjuster housing, GI GB 41321	2	234901	
14	Spring washer } Fixing adjuster	4	3076	
15	Special set bolt, GI GB 41442 } housing	4	234908	107 and 109 with 11" brakes
16	Plunger L.H., GI 41322	2	234902	
17	Plunger R.H., GI 41323	2	234903	
18	Cone for adjuster, GI GB 3.D.	2	04965	
	WHEEL CYLINDER ASSEMBLY, L.H., GI 64673536	1	521543	
	WHEEL CYLINDER ASSEMBLY, R.H., GI 64673537	1	521544	
20	Spring, GI 378845	2	233211	
21	Air excluder, GI 317261	4	248240	
25	Bleed screw, GI 377655	2	234176	
26	Steel ball for bleed screw, GI 27240	2	3746	
27	Dust cap for bleed screw, GI 363400	2	234957	
28	Brake shoe abutment plate, GI 378133	2	248248	
29	Dust cover plate for wheel cylinder, GI GB 42106	2	248247	
30	Screw, GI 13112 } Fixing dust cover	8	234962	
31	Shakeproof washer, GI 12437 } and abutment plate	8	234963	
32	Dust cover plate for brake plate, GI 378923	2	234960	
33	Spring washer } Fixing wheel	6	2284	
34	Self-locking nut, GI GB 5232 } cylinder	6	235222	
35	Brake drum	2	245156	
36	Set screw fixing brake drum	6	1510	
	Gasket set for brake cylinder	1	263328	

*Asterisk indicates a new part which has not been used on any previous model.

† Up to axles numbered 270600981 †† From axles numbered 270600982

BRAKE PIPES AND SUPPLY TANK

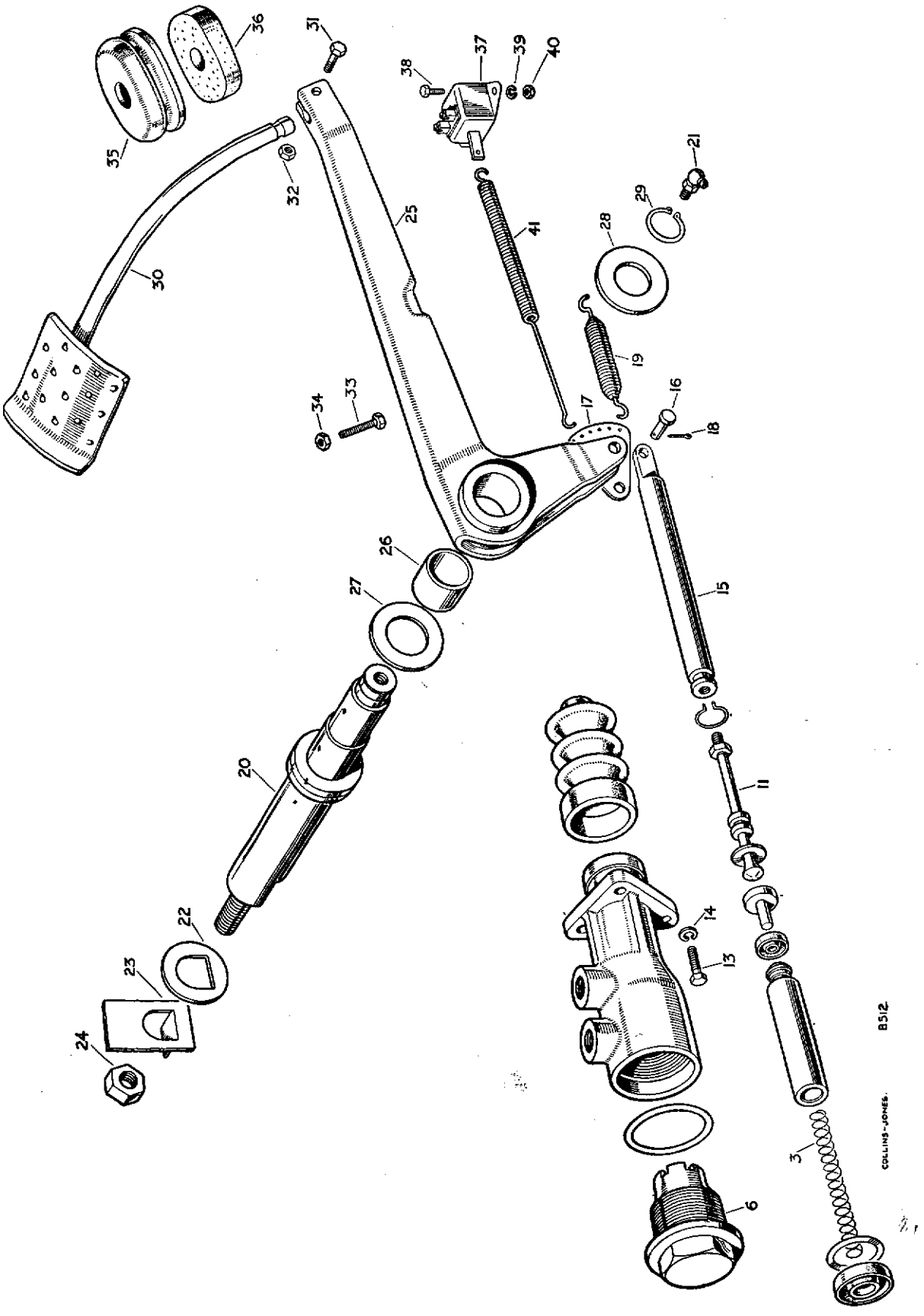


BRAKE PIPES AND SUPPLY TANK

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	SUPPLY TANK ASSEMBLY FOR MASTER CYLINDER, GI 3000522 W	1	271581	
	Filter for tank, GI 64473410	1	518682	
2	Filler cap for tank, GI 378434	1	500201	
3	Joint washer for cap, GI 362920	1	260820	
4	Clip for tank, GI 378620	1	217636	
5	Special bolt, GI 76031 } Fixing clip	1	78214	
6	Special nut, GI 56071 } to tank	1	2247	
7	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) }	1	237140	
8	Spring washer } Fixing clip to dash	1	3074	
9	Nut ($\frac{1}{4}$") }	1	2823	
10	Brake pipe complete, for supply tank, GI 3323940W	1	241697	R.H.D. } All 86, 88 and 107
	Brake pipe complete, for supply tank, GI 3334440W	1	241699	L.H.D. } with 10" brakes
	Brake pipe for supply tank, GI 3324040W	1	246234	R.H.D. } 107 and 109 with
	Brake pipe for supply tank	1	246235	L.H.D. } 11" brakes
11	Bracket for 4-way piece	1	241676	
12	Drive screw fixing bracket	2	72626	
13	4-way piece for brake pipes, GI 353601	1	241690	
14	Bolt ($\frac{1}{4}$" x 1$\frac{1}{2}$" long) }	1	235569	
15	Spring washer } Fixing 4-way piece	1	3074	
16	Nut ($\frac{1}{4}$") }	1	2823	
17	Brake pipe, master cylinder to 4-way piece, GI 3302310 W	1	241693	R.H.D. } All 86, 88 and 107 with 10" brakes
	Brake pipe, master cylinder to 4-way piece, GI 3312210 W	1	246231	L.H.D. }
	Brake pipe, master cylinder to 4-way piece, GI 3303010 W	1	246230	R.H.D. } 107 and 109 with 11" brakes
	Brake pipe, master cylinder to 4-way piece, GI 3312210 W	1	246231	L.H.D. }
18	Brake pipe, 4-way to L.H. front, GI GB 3315130W	1	276359	
19	Brake pipe, 4-way to R.H. front, GI GB 3308430W	1	276358	86 and 107
	Brake pipe, 4-way to R.H. front, GI 3308430 W....	1	241694	88 and 109
20	Hose complete for front wheels, GI 3700627 W....	2	268341	
21	Hose complete to rear axle, GI 3700627 W	1	268341	
22	Joint washer for hoses, GI 378702	3	233220	
23	Shakeproof washer, GI 76-BS-27 } Fixing hose	3	233305	
24	Special nut, GI 50062 } to bracket	3	254852	
25	"T" piece on rear axle, GI 353201 W	1	234928	
	Nut ($\frac{5}{16}$") } Fixing	1	2828	
26	Spring washer } Fixing "T" piece	1	3075	
27	Set bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) }	1	237159	
28	Brake pipe to rear hose, GI 3308430 W	1	241694	86 and 88
	Brake pipe to rear hose, GI 3412731 W	1	242010	107 and 109
29	Brake pipe, L.H. rear to tee piece, GI 3307310 W	1	241696	} All 86, 88 and 107
30	Brake pipe, R.H. rear to tee piece, GI 3304210 W	1	241695	} with 10" brakes
	Brake pipe, L.H. rear to tee piece, GI 3304410 W	1	246232	} 107 and 109
	Brake pipe, R.H. rear to tee piece, GI 3307510 W	1	246233	} with 11" brakes
31	Clip, brake pipes to chassis frame	9	41379	R.H.D. 10 off on 107 and 109
	Clip, brake pipes to chassis frame	7	41379	L.H.D. 8 off on 107 and 109
	Clip, brake pipes to chassis frame	4	233274	L.H.D.
	Clip, brake pipes to chassis frame	1	243395	1956-57
	Clip, brake pipe to No. 4 cross member	2	50183	L.H.D.
32	Drive screw fixing clips	10	72626	R.H.D. 11 off on 107 and 109
	Drive screw fixing clips	15	72626	L.H.D.

SEE ALSO PAGE 131

BRAKE MASTER CYLINDER AND BRAKE LEVER



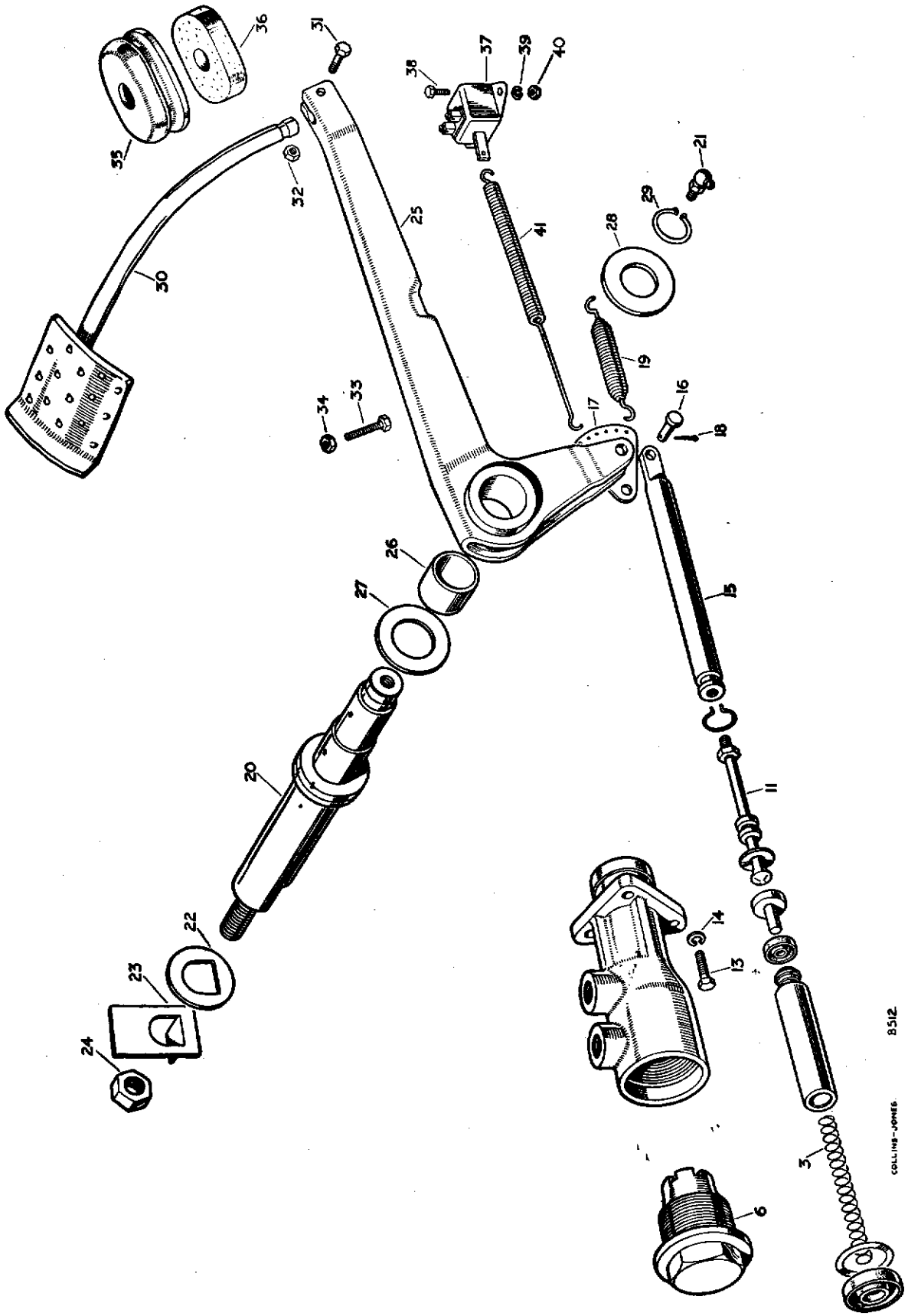
BRAKE MASTER CYLINDER AND BRAKE LEVER

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	BRAKE MASTER CYLINDER ASSEMBLY, GI 3102348	1	241687	
3	Return spring for piston, GI 378825	1	217698	All 86, 88 and 107 with 10" brakes
6	End cover and spacer for body	1	516410	
11	Push rod and retaining washer for piston, GI 64673242	1	516409	
	BRAKE MASTER CYLINDER ASSEMBLY, GI 3102541 W	1	268982	
	Return spring for piston, GI 378865	1	236618	
	End cover and spacer for body	1	523084	107 and 109 with 11" brakes
	Push rod and retaining washer for piston	1	246236	
	Circlip fixing push rod, GI 378923	1	234940	
	Locknut for push rod, GI 10233	1	254852	
13	Set bolt ($\frac{5}{16}$" x $\frac{7}{8}$" long) — Fixing master cylinder to chassis frame	3	237161	86 and 88
	Set bolt ($\frac{5}{16}$" x 1" long) — Fixing master cylinder to chassis frame	3	237160	107 and 109
14	Spring washer — Fixing master cylinder to chassis frame	3	3075	
	Dirt excluder for master cylinder rod	1	267200	
	Plate for dirt excluder	2	267230	1956–58
	Drive screw fixing plate	4	78190	
15	Operating rod for brake	1	243224	All 86 and 88 L.H.D. and 107 R.H.D. and L.H.D. with 10" brakes
	Operating rod for brake	1	246031	All 86 and 88 R.H.D. and 107 and 109 R.H.D. and L.H.D. with 11" brakes
16	Pin for fork end — Fixing operating rod to brake operating lever	1	218070	
17	Spring anchor, 6 hole type — Fixing operating rod to brake operating lever	1	235010	
18	Split pin — Fixing operating rod to brake operating lever	1	2422	
19	Pull-off spring for master cylinder	1	231393	
20	Shaft for brake and clutch pedals	1	240809	
21	Grease nipple for shaft and pedal	2	219697	
22	"D" washer — Fixing pedal shaft to chassis frame	1	240807	
23	Locking plate — Fixing pedal shaft to chassis frame	1	240810	
24	Nut ($\frac{5}{8}$") — Fixing pedal shaft to chassis frame	1	219668	
25	Lever for brake pedal	1	241431	R.H.D.
	Lever for brake pedal	1	241435	L.H.D.
26	Bush for brake pedal lever	1	240837	R.H.D.
	Bush for brake pedal lever	1	240838	L.H.D.

BRAKE PIPES AND SUPPLY TANK

33	Clip on rear axle for L.H. pipe	1	11820	Use with non-reinforced axle casings
	Clip on rear axle for L.H. pipe	1	232451	Use with reinforced axle casing
	Clip fixing front brake pipe to battery support foot	1	216103	107 and 109 Station Wagon

BRAKE MASTER CYLINDER AND BRAKE LEVER

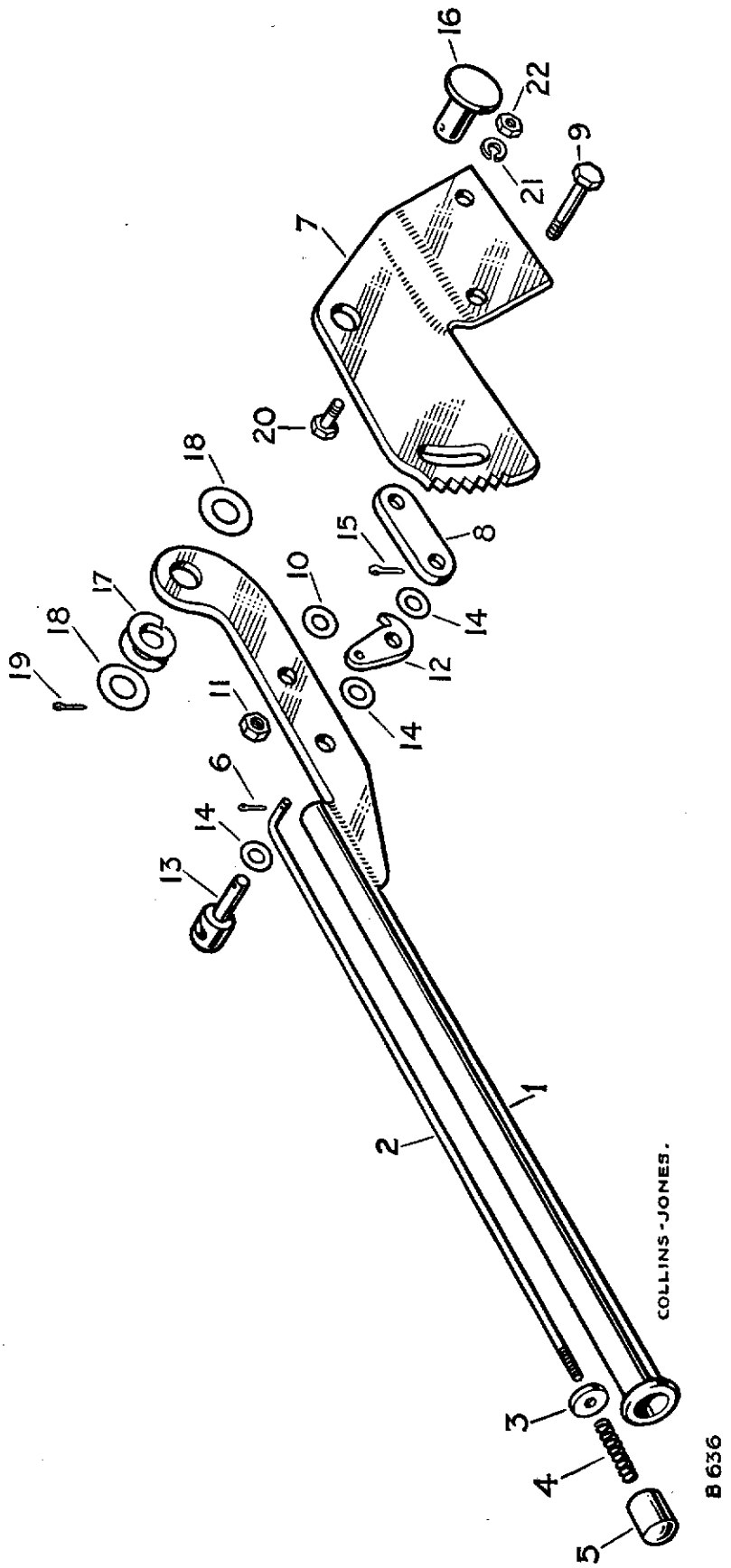


BRAKE MASTER CYLINDER AND BRAKE LEVER

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
27	Thrust washer for lever	1	237984	
28	Special washer } Fixing pedal lever	1	236824	
29	Circlip } to shaft	1	09203	
30	Rod and pad complete for brake pedal	1	237948	R.H.D.
	Rod and pad complete for brake pedal	1	243223	L.H.D.
31	Bolt ($\frac{5}{16}$" x 1 $\frac{1}{32}$" long) } Fixing brake rod	1	215170	
32	Nut ($\frac{5}{16}$") } to lever	1	2828	
33	Special stop bolt for brakes	1	250696	
34	Locknut ($\frac{1}{4}$") for stop bolt	1	2823	
35	Rubber grommet } For brake	1	70620	
36	Felt washer } pedal rod	1	70621	
37	Switch for stop lamp, LU 31281B	1	07160	
38	Bolt (2 B.A. x $\frac{1}{2}$" long) } Fixing	2	234603	
39	Spring washer } stop lamp	2	3073	
40	Nut (2 B.A.) } switch	2	2247	
41	Spring connecting switch to brake lever, 5$\frac{1}{4}$" long	1	243225	

* Asterisk indicates a new part which has not been used on any previous model.

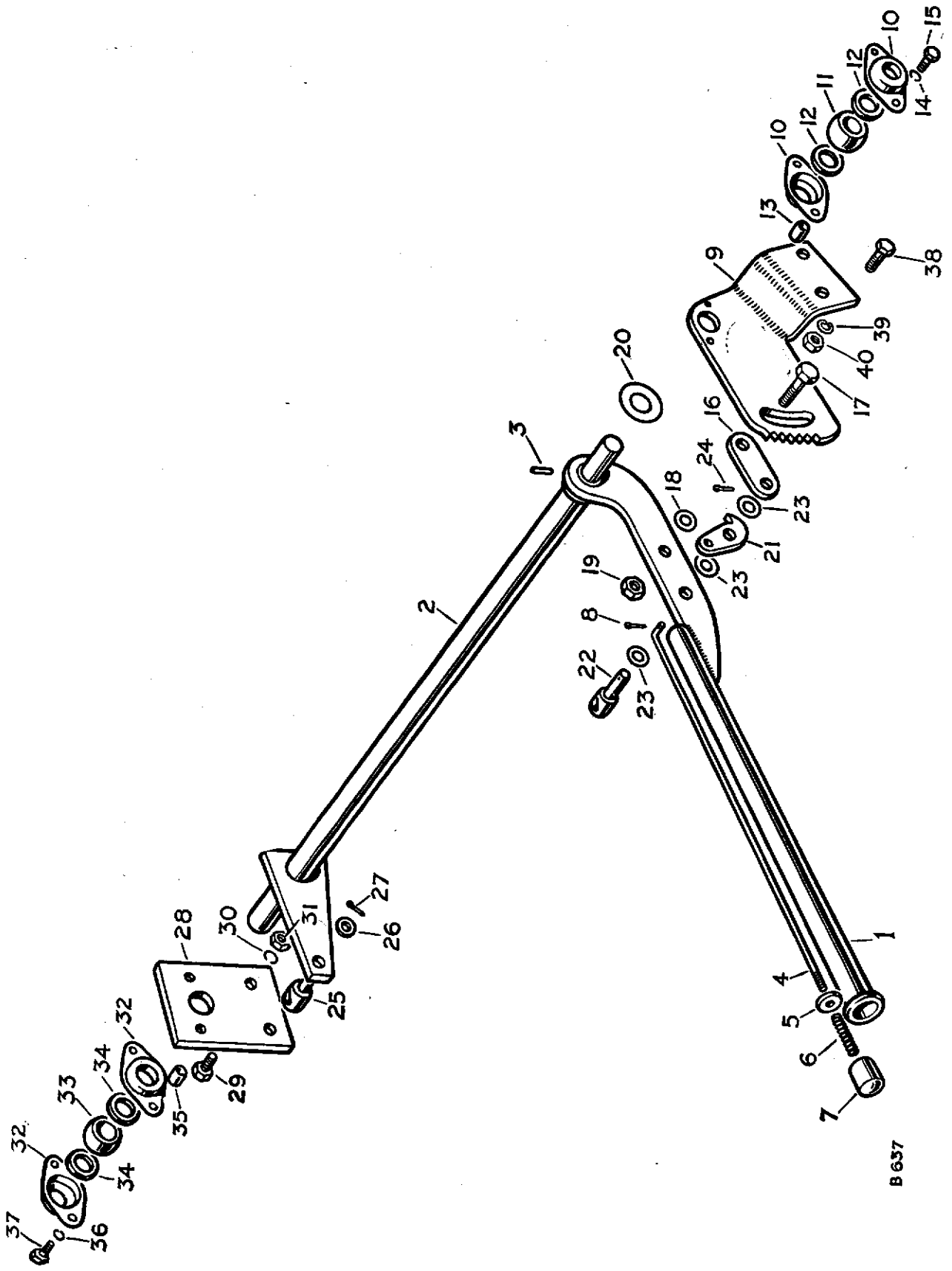
HAND BRAKE LEVER, R.H.D.



HAND BRAKE LEVER, R.H.D.

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	HAND BRAKE LEVER ASSEMBLY	1	500249	
1	Hand brake lever....	1	242132	Alternative types; check before ordering
	Hand brake lever	1	500253	
2	Plunger rod	1	218381	
	Plunger rod	1	500252	
3	Washer for plunger spring	1	242109	
4	Spring for plunger rod	1	58702	
5	Plunger	1	242108	
6	Split pin fixing rod to catch	1	2388	
7	Ratchet for hand brake	1	218382	
8	Locating plate	1	01384	
9	Bolt (⅜" x 1⅛" long) — Fixing locating plate and lever to ratchet	1	237179	
10	Plain washer — Fixing locating plate and lever to ratchet	1	2210	
11	Nut (⅜") — Fixing locating plate and lever to ratchet	1	2827	
12	Brake catch	1	50235	
13	Pin — Fixing catch to lever	1	07164	
14	Plain washer — Fixing catch to lever	3	2210	
15	Split pin — Fixing catch to lever	1	2392	
16	Fulcrum pin for hand brake	1	231318	
17	Spring washer — Fixing pin to ratchet and lever	1	2290	
18	Plain washer — Fixing pin to ratchet and lever	1	2218	
19	Split pin — Fixing pin to ratchet and lever	1	2974	
20	Bolt (⅜" x ⅞" long) — Fixing hand brake lever	2	237178	
21	Spring washer — Fixing hand brake lever	2	3076	
22	Nut (⅜") — Fixing hand brake lever	2	2827	

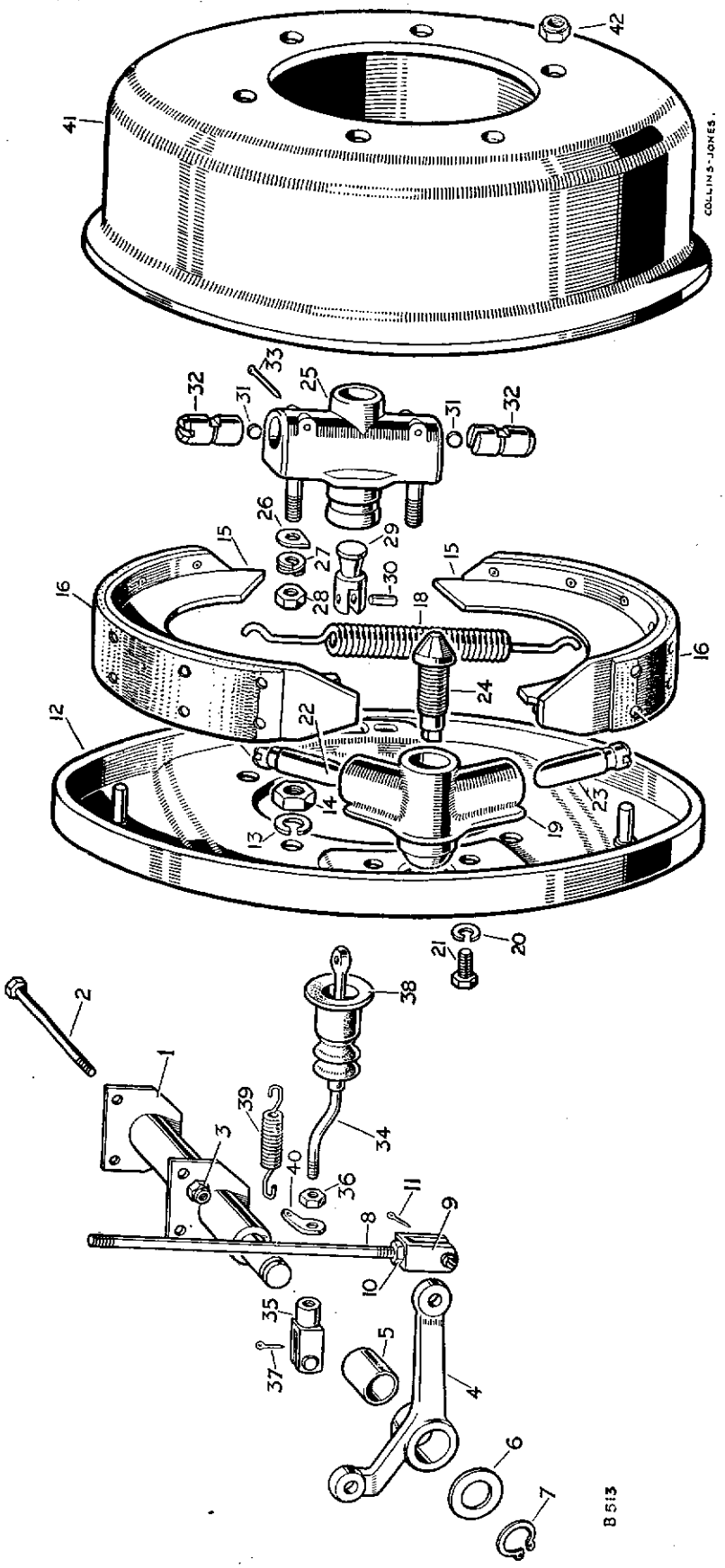
HAND BRAKE LEVER, L.H.D.



HAND BRAKE LEVER, L.H.D.

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	HAND BRAKE LEVER ASSEMBLY	1	500250	
	Hand brake lever and cross shaft	1	242111	
1	Hand brake lever	1	242110	
2	Cross shaft for hand brake	1	218402	
3	Pin fixing lever to shaft	1	50472	
4	Plunger rod	1	218381	
5	Washer for plunger spring	1	242109	
6	Spring for plunger rod	1	58702	
7	Plunger	1	242108	
8	Split pin fixing rod to catch	1	2388	
9	Ratchet for hand brake	1	218407	
10	Housing for cross shaft bearing	2	217983	
11	Spherical bearing for cross shaft	1	217984	
12	Felt ring for bearing	2	217985	
13	Distance piece } Fixing	2	218410	
14	Spring washer } bearing and	2	3075	
15	Set bolt ($\frac{5}{16}$" x $\frac{7}{8}$" long) } housing to ratchet	2	237161	
16	Locating plate	1	01384	
17	Bolt ($\frac{3}{8}$" x $1\frac{1}{8}$" long) } Fixing	1	237179	
18	Plain washer } locating plate and	1	2210	
19	Nut ($\frac{3}{8}$") } lever to ratchet	1	2827	
20	Plain washer between lever and ratchet	1	2218	
21	Brake catch	1	50235	
22	Pin }	1	07164	
23	Plain washer } Fixing catch to lever	3	2210	
24	Split pin }	1	2392	
25	Pin for hand brake adjuster rod	1	218408	
26	Plain washer } Fixing pin to	1	2208	
27	Split pin } cross shaft lever	1	2392	
28	Support plate for hand brake bearing housing	1	218409	
29	Bolt ($\frac{3}{8}$" x $\frac{7}{8}$" long) } Fixing	2	237178	
30	Spring washer } support plate	2	3076	
31	Nut ($\frac{3}{8}$") } to chassis frame	2	2827	
32	Housing for cross shaft bearing	2	217983	
33	Spherical bearing for cross shaft	1	217984	
34	Felt ring for bearing	2	217985	
35	Distance piece } Fixing housing	2	218410	
36	Spring washer } and bearing to	2	3075	
37	Set bolt ($\frac{5}{16}$" x $\frac{7}{8}$" long) } support plate	2	237161	
38	Bolt ($\frac{3}{8}$" x $\frac{7}{8}$" long) }	2	237178	
39	Spring washer } Fixing hand brake lever	2	3076	
40	Nut ($\frac{3}{8}$") }	2	2827	

HAND BRAKE, TRANSMISSION

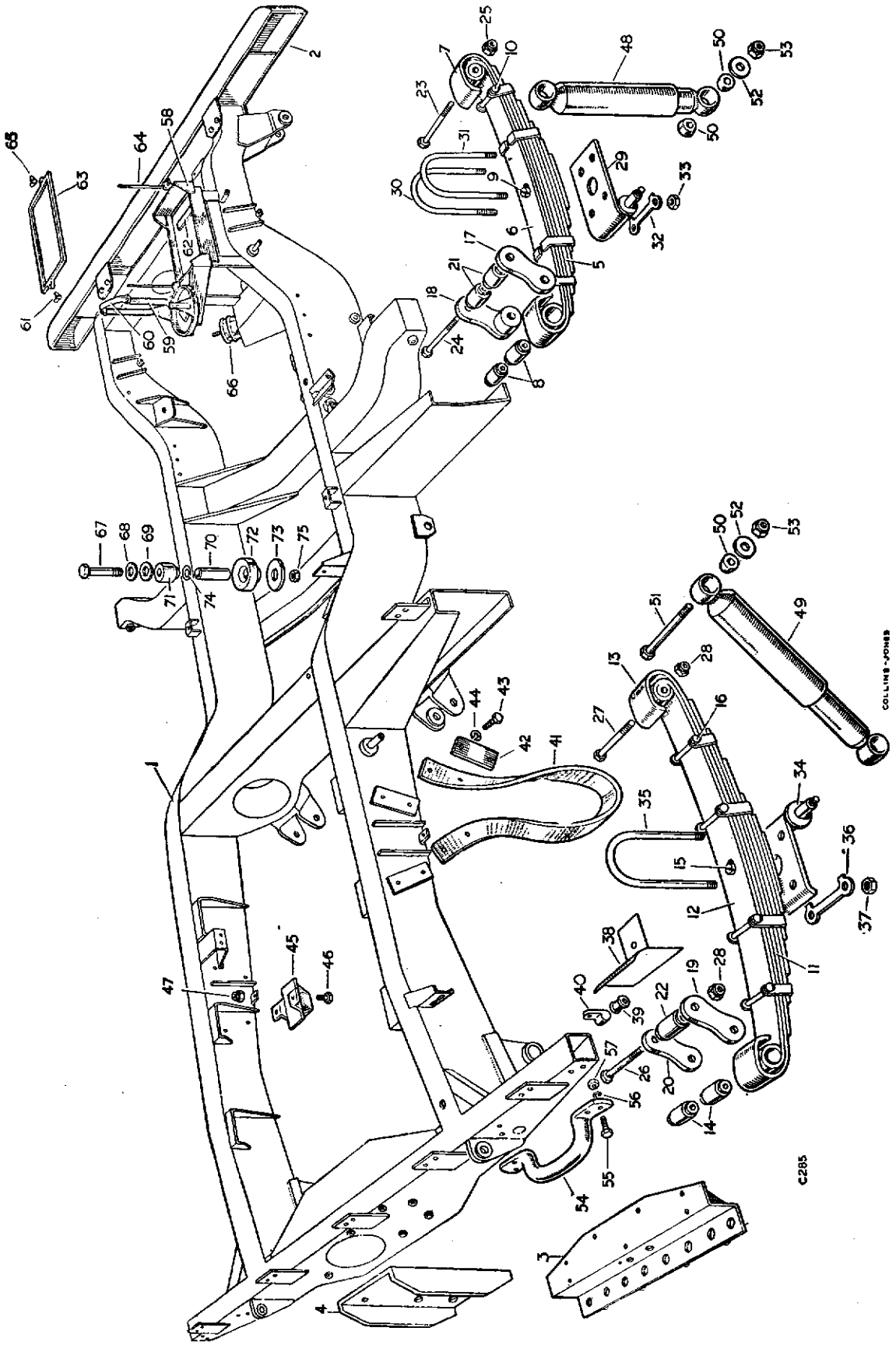


HAND BRAKE, TRANSMISSION

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Spindle for hand brake relay lever	1	240829	86 and 88
	Spindle for hand brake relay lever (2" centres)	1	241549	1954–55 107
	Spindle for hand brake relay lever (1.875" centres)	1	267193	1956–58 107 and 109
2	Bolt ($\frac{3}{8}$" x 4" long) } Fixing spindle to	2	237194	
	Plain washer } chassis frame	2	2210	
3	Nut ($\frac{3}{8}$") }	1	234822	
4	RELAY LEVER ASSEMBLY FOR HAND BRAKE	1	238180	
5	Bush for relay lever	1	218386	
6	Plain washer } Fixing lever	1	3299	
7	Circlip } to spindle	1	09203	
8	Brake rod, relay to hand brake lever	1	218387	R.H.D.
	Brake rod, relay to hand brake lever	1	242078	L.H.D.
9	Clevis complete } Fixing	1	215809	
10	Locknut ($\frac{5}{16}$") } brake rod to relay and	3	2828	
11	Split pin } hand brake lever	2	2392	
12	Anchor plate, transmission brake	1	219002	
13	Spring washer } Fixing anchor plate to	4	3076	
14	Nut ($\frac{3}{8}$") } speedometer housing	4	2827	
15	BRAKE SHOE ASSEMBLY, BOXED PAIR	1	264374	
16	Lining, complete with rivets, for shoe, GI 34920	2	219007	
18	Pull-off spring for brake shoe, GI GB 2478	2	219023	
19	Adjuster housing, GI GB 1398	1	219010	
20	Spring washer } Fixing	2	219025	
21	Set bolt } adjuster housing	2	219024	
22	Plunger R.H., GI GB 1399	1	219011	
23	Plunger L.H., GI GB 1399 A	1	219012	
24	Adjuster cone, GI GB 522	1	219013	
25	Expander housing	1	230741	
26	Special washer }	2	219022	
27	Spring washer } Fixing expander housing	2	219027	
28	Simmonds nut }	2	273080	
29	Expander cone, GI GB 1404	1	219021	
30	Pin fixing cone to brake rod, GI GB 67	1	219017	
31	Roller for expander, GI GB 535	2	219018	
32	Plunger for expander, GI GB 1403	2	219019	
33	Split pin fixing plunger	2	219020	
34	Brake rod, expander to relay lever	1	218391	
35	Clevis complete } Fixing	1	215809	
36	Locknut ($\frac{5}{16}$") } brake rod	1	2828	
37	Split pin } to relay lever	1	2392	
38	Dust cover for brake rod, GI GB 2501	1	219028	
39	Return spring for brake rod	1	59663	
40	Anchor for spring	2	240708	
41	Brake drum	1	274423	
42	Self-locking nut ($\frac{5}{16}$") fixing brake drum	6	50525	
	Transmission damper at rear end of gearbox	1	275239	109 Diesel
	Self-locking nut ($\frac{5}{16}$" B.S.F.) fixing damper	6	251321	109 Diesel

* Asterisk indicates a new part which has not been used on any previous model.

CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS



CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Chassis frame	1	264749 86	Supply also shackle plates 244163 and 244162 for Vehicles numbered 47100001 to 47100016, 47130047 and 47160024, 47230001 to 47230090 and 47260061
	Chassis frame	1	246522 107	
	Packing piece for exhaust mounting	1	246181 L.H.D.	
	Chassis frame	1	269430 88	
	Chassis frame	1	269431 109	
	Front bumper	1	270522	
	Bolt (⅜" x 4" long) Fixing front	4	237194	
	Plain washer bumper to	8	3822	
	Self-locking nut (⅜") chassis frame	4	251322	
3	Rear draw bar	1	502125	
	Set bolt (⅜" x ⅞" long) Fixing bar	3	250713†	
	Locking plate to tapped plate	3	235731†	
	Bolt (⅜" x 1" long)	4	250539†	
	Plain washer, small Fixing	11	2219†	
	Plain washer, large bar to chassis	4	3040†	
	Shakeproof washer cross-member	4	73352†	
	Self-locking nut (⅜")	4	251322†	
4	Bracket for towing jaw	1	264522††	
	Bolt (⅜" x 4 13/32" long) Fixing bracket	2	237195††	
	Spring washer to rear	2	3076††	
	Nut (⅜") cross member	2	2827††	
	Bolt (⅝" x 5" long) Fixing bracket or	2	240974††	
	Spring washer towing jaw to	2	3080††	
	Nut (⅝) cross member	2	219668††	
	Bolt (⅝" x 1¾" long) Fixing towing	2	240964††	
	Spring washer jaw to attachment	2	3080††	
	Nut (⅝) bracket	2	219668††	
	Bolt (⅜" x ¾" long) Fixing bracket	2	273483	
	Plain washer to rear	2	4094	
	Nut (⅜") cross-member	4	3485	
	Bolt (⅝" x 5½" long) Fixing bracket	2	273880	Alternative to 237195 and following 8 lines. Check before ordering
	Plain washer or towing jaw to	2	4132	
	Nut (⅝") cross-member	4	219668	
	Bolt (⅝" x 2½" long) Fixing towing jaw to	2	273879	
	Nut (⅝") attachment bracket	4	219668	
5	Road spring complete, front, driver's	1	238207	86 and 88 Petrol
	Road spring complete, front, passenger's	1	238208	
	Road spring complete, front, driver's	1	241282**	107 Petrol
	Road spring complete, front, passenger's	1	241283**	
	Road spring complete, front, driver's	1	265627***	107 and 109 Petrol
	Road spring complete, front, passenger's	1	264563***	
	Front spring, driver's side	1	265627	88 Diesel
	Front spring, passenger's side	1	264563	
	Front spring, driver's side	1	276034	109 Diesel
	Front spring, passenger's side	1	265627	

* Asterisk indicates a new part which has not been used on any previous model.

† Supplied as Extra from vehicles numbered:

86:	R.H.D. Home	57102760	107:	R.H.D. Home	57200394
	L.H.D. Export	57131995		L.H.D. Export	57230935
	R.H.D. Export	57161177		R.H.D. Export	57261114

†† Supplied as standard equipment from vehicles numbered:

86:	R.H.D. Home	57102760	107:	R.H.D. Home	57200394
	L.H.D. Export	57131995		L.H.D. Export	57230935
	R.H.D. Export	57161177		R.H.D. Export	57261114

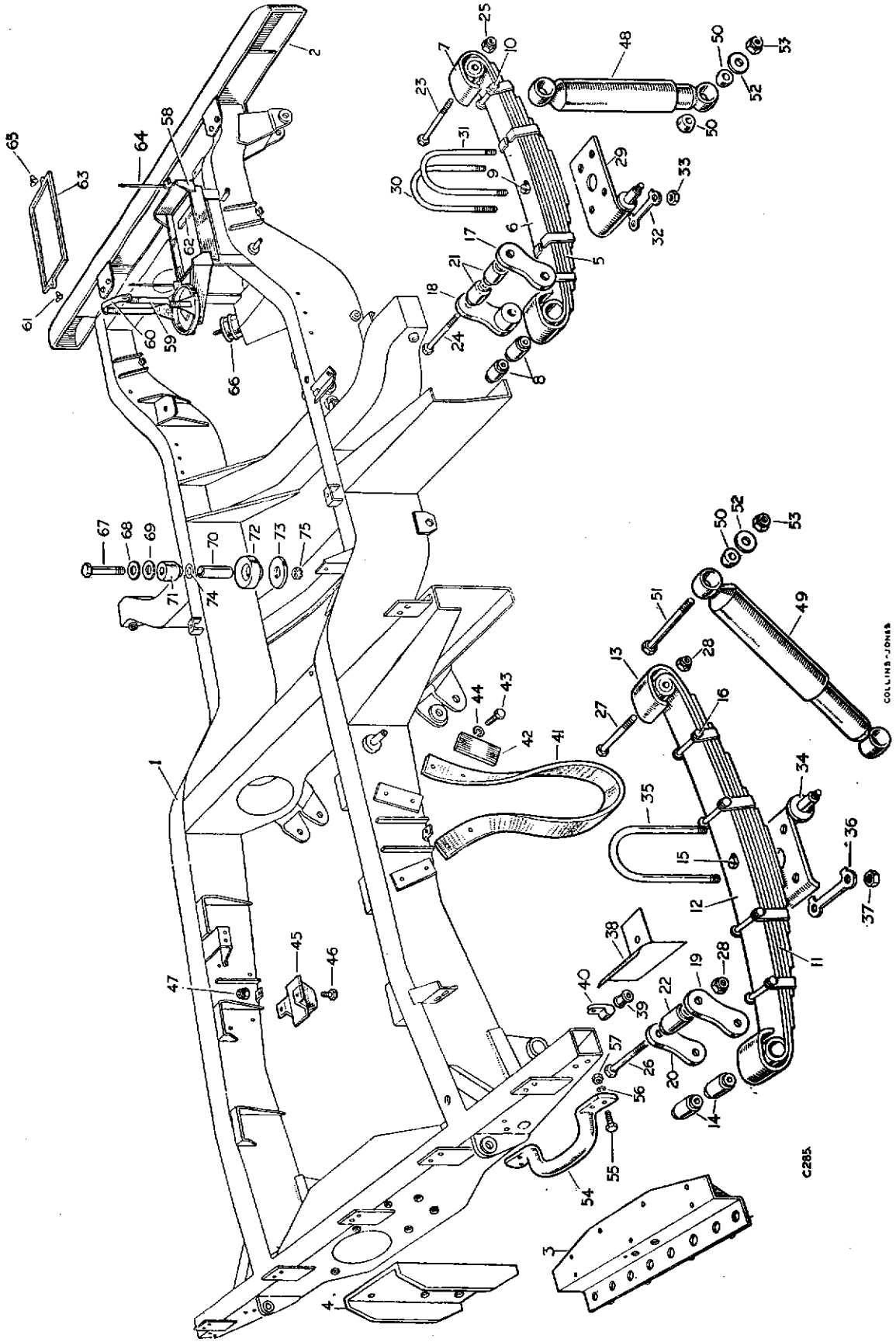
** Vehicles numbered up to:

107	R.H.D. Home	57200469
107	L.H.D. Export	57231216
107	R.H.D. Export	57261660

*** Vehicles numbered:

107	R.H.D. Home	57200470 onwards
107	L.H.D. Export	57231217 onwards
107	R.H.D. Export	57261661 onwards

CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS



CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
6	Main leaf } For front	2	243121	} 86 and 88
7	2nd leaf } spring	2	243122	
	Main leaf } For front	2	243125**	} 107
	2nd leaf } spring	2	243126**	
	Main leaf } For front	2	265459***	} 107 and 109
	2nd leaf } spring	2	265460***	
8	Bush for front spring	4	233573	
9	Dowel for front spring	2	243129	86 and 88
	Dowel for front spring	2	243131**	107
	Dowel for front spring	2	265461***	107 and 109
10	Bolt (⅜" x 3½" long) } For spring clip	2	250551	
	Nut (⅜") }	2	2827	
11	Road spring complete, rear, driver's	1	241445	} 86 and 88
	Road spring complete, rear, passenger's	1	241446	
	Road spring complete, rear, driver's	1	241286†	} 107 and 109
	Road spring complete, rear, passenger's	1	241287†	
	Road spring complete, rear, driver's	1	270923††	
	Road spring complete, rear, passenger's	1	270924††	
	Dowel for rear spring	2	272289††	
	Road spring complete, rear, driver's	1	272967†††	
	Road spring complete, rear, passenger's	1	272968†††	
	Dowel for rear spring	2	279762†††	
12	Main leaf } For rear	2	243123	} 86 and 88
13	2nd leaf } spring	2	243124	
	Main leaf } For rear	2	243127	} 107 and 109
	2nd leaf } spring	2	243128	
14	Bush for rear spring	4	233573	
15	Dowel for rear spring	2	243130	86 and 88
	Dowel for rear spring	2	243132†	107 and 109
16	Bolt (⅜" x 3½" long) } For	4	250551	
	Nut (⅜") } spring clip	4	2827	
17	Shackle plate, tapped } For	2	233630	} 86 and 107
18	Shackle plate, plain } front springs	2	233629	
	Shackle plate, tapped } For front	2	270521	} 88 and 109
	Shackle plate, plain } springs	2	270520	
19	Shackle plate, tapped } For rear	2	58192	} Vehicles numbered 47100001 to 47100016, 47130047
20	Shackle plate, plain } springs	2	210691	} and 47160024, 47230001 to 47230090 and 47260061
	Shackle plate, tapped } For rear	2	244163	} Vehicles numbered 47100017, 47160025, 47130048,
	Shackle plate, plain } springs	2	244162	} 47230091 and 47260062 onwards.
21	Bush in chassis frame, front spring	4	263354	
22	Bush in chassis frame, rear	2	233573	
23	Shackle pin, front end of front spring	2	270741	
24	Shackle pin, rear end of front spring	4	233625	
25	Self-locking nut (½"), front	6	251324	
26	Shackle pin, rear end of rear spring	4	236969	
27	Shackle pin, front end of rear spring	2	270741	
28	Self-locking nut (½"), rear	6	251324	

* Asterisk indicates a new part which has not been used on any previous model.

** Vehicles numbered up to:
107 R.H.D. Home 57200469
107 L.H.D. Export 57231216
107 R.H.D. Export 57261660

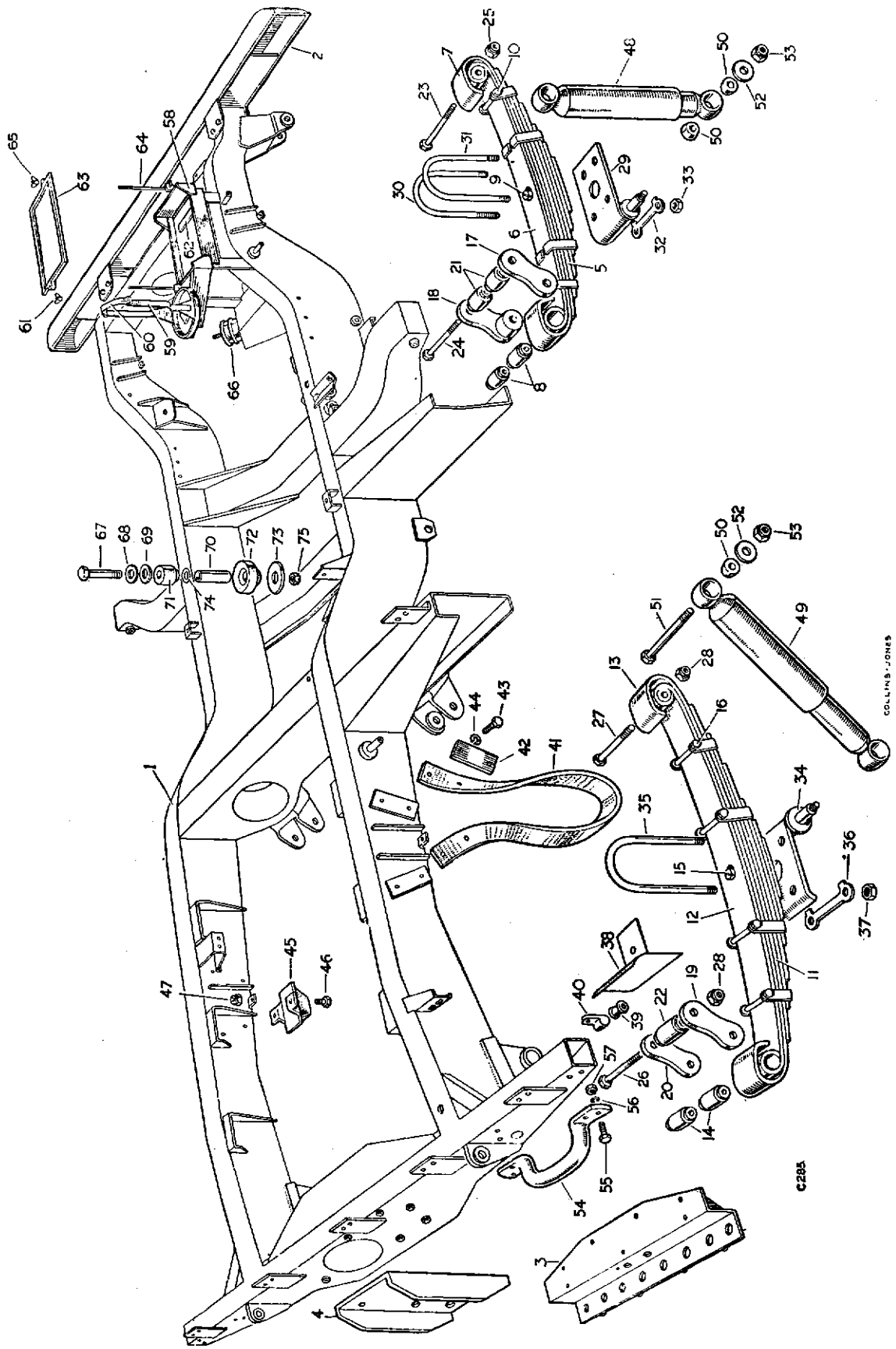
*** Vehicles numbered:
107 R.H.D. Home 57200470 onwards
107 L.H.D. Export 57231217 onwards
107 R.H.D. Export 57261661 onwards

† 1954-55 and 1956 vehicles numbered up to:
121601061 870600061
122603605 873600553
124602769 876600490

†† 1956-57 vehicles numbered from:
121601062 to 121700416
122603606 to 124701830
124602770 to 122702541
870600062 to 131700041
873600554 to 134700805
876600491 to 132700682
and First R.H.D. Home 109 Diesel vehicle

††† 1957 vehicles numbered from:
121700417 onwards
124701831 onwards
122702542 onwards
131700042 onwards
134700806 onwards
132700683 onwards
and Diesel vehicles numbered from:
126700002 onwards
129700001 onwards
127700001 onwards

CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS



CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS

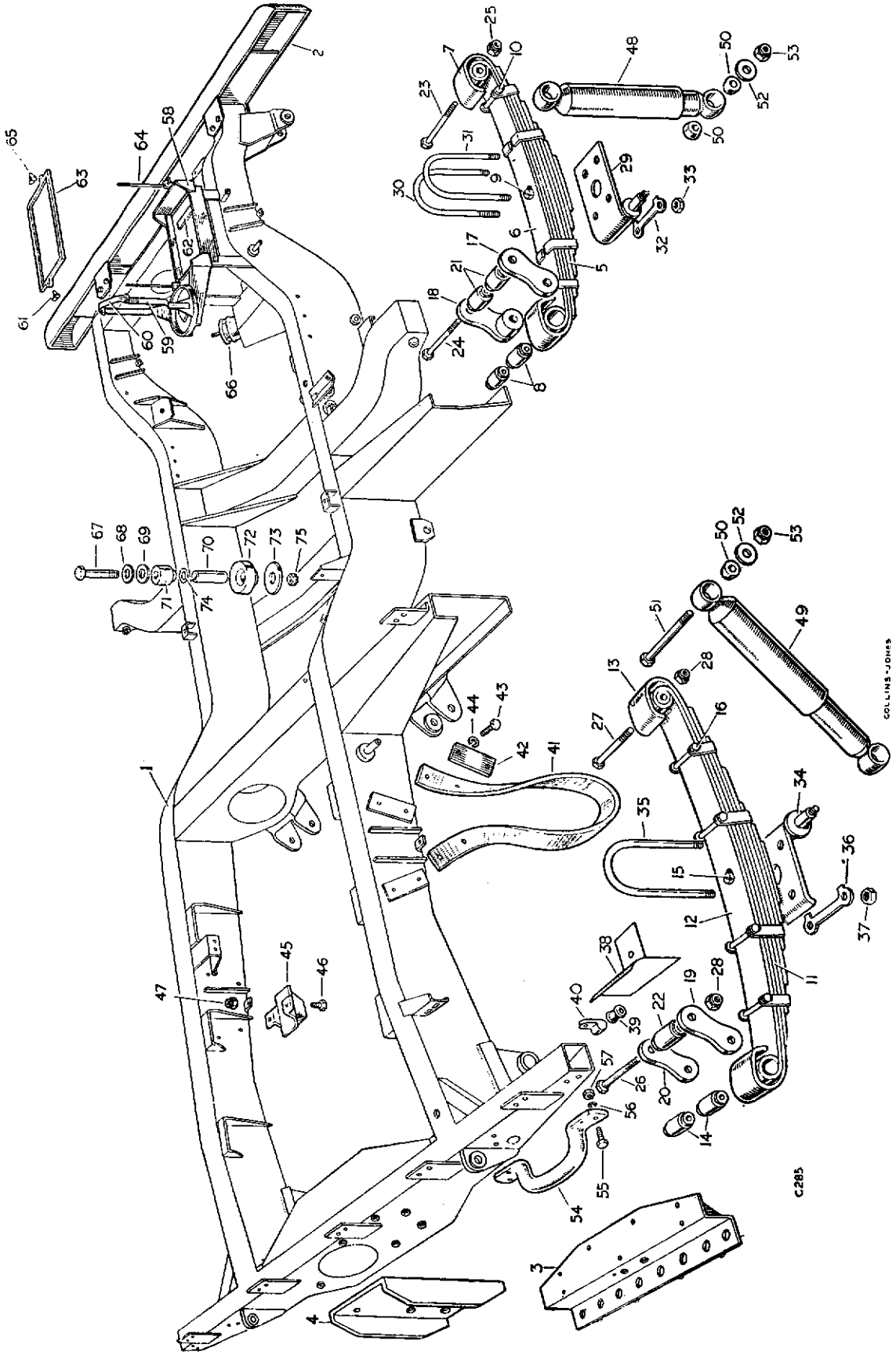
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Bottom plate for front spring, L.H.	1	264022†	
29	Bottom plate for front spring, R.H.	1	264023†	
	Bottom plate for front spring, L.H.	1	264466††	107 and 109 Petrol and all Diesel models
	Bottom plate for front spring, R.H.	1	264467††	107 and 109 Petrol and all Diesel models
30	"U" bolt, long (For front springs)	1	217259†	
	"U" bolt (For front springs)	2	03459†	
31	"U" bolt, short (For front springs)	1	06694†	
	"U" bolt (For front springs)	1	265068††	107 and 109 Petrol and all Diesel models
	"U" bolt (For front springs)	3	06694††	107 and 109 Petrol and all Diesel models
32	Locker (Fixing front springs to axle)	4	234734	
33	Nut ($\frac{7}{16}$") (Fixing front springs to axle)	8	2836	
	Bottom plate for rear spring, L.H.	1	264020	
34	Bottom plate for rear spring, R.H.	1	264021	
35	"U" bolt (length of thread $1\frac{1}{2}$") (Fixing rear springs to axle)	4	242127	Alternative types; check before ordering
	"U" bolt (length of thread $1\frac{3}{4}$") (Fixing rear springs to axle)	4	242926	Alternative types; check before ordering
36	Locker (Fixing rear springs to axle)	4	234734	
37	Nut ($\frac{7}{16}$") (Fixing rear springs to axle)	8	2836	
	Shield for brake pipe, L.H.	1	243038	
38	Shield for brake pipe, R.H.	1	243039	
39	Rubber grommet for brake pipe	2	06860	
40	Clip for grommet	2	56666	
	Bolt (2 B.A. x $\frac{1}{2}$" long) (Fixing clip to shield)	2	234603	
	Spring washer (Fixing clip to shield)	2	3073	
	Nut (2 B.A.) (Fixing clip to shield)	2	2247	
41	Check strap for rear axle	2	237100	86 and 88 — With semi-floating rear axle
	Check strap for rear axle	2	244209	107 and 109 — With semi-floating rear axle
	Check strap, R.H.	1	237100	88 with fully-floating rear axle — Alternative types; check before ordering
	Check strap, L.H.	1	274469	88 with fully-floating rear axle — Alternative types; check before ordering
	Check strap, R.H.	1	244209	109 with fully-floating rear axle — Alternative types; check before ordering
	Check strap, L.H.	1	272413	109 with fully-floating rear axle — Alternative types; check before ordering
42	Plate for check strap	4	219574	
43	Set bolt ($\frac{3}{8}$" x $\frac{7}{8}$" long) (Fixing check strap to chassis frame)	8	237178	
44	Spring washer (Fixing check strap to chassis frame)	8	3076	
45	Rubber buffer for axles, front and rear	4	241380	
46	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) (Fixing buffers to chassis frame)	8	237141	
47	Self-locking nut ($\frac{1}{4}$") (Fixing buffers to chassis frame)	8	234820	
48	Shock absorber, front	2	501444	86 and 88
49	Shock absorber, rear	2	501445	86 and 88
	Shock absorber, front	2	512102	107 and 109 — Must be fitted with heavy duty rear springs on 88 Diesel
	Shock absorber, rear	2	512086	107 and 109 — Must be fitted with heavy duty rear springs on 88 Diesel
50	Rubber bush for shock absorbers	16	243057	
51	Bolt ($\frac{7}{16}$" x $6\frac{1}{2}$" long) (Fixing shock absorbers)	4	250570	
52	Plain washer (Fixing shock absorbers)	8	243022	4 off 1955–58
53	Self-locking nut ($\frac{7}{16}$") (Fixing shock absorbers)	8	251323	4 off 1955–58
	Plain washer (Fixing shock absorber at bottom)	4	264024	1955–58
	Split pin (Fixing shock absorber at bottom)	4	4063	1955–58

* Asterisk indicates a new part which has not been used on any previous model.

† All 86 and 107 vehicles numbered up to:
107 R.H.D. Home 57200469
107 L.H.D. Export 57231216
107 R.H.D. Export 57261660

†† Vehicles numbered:
107 R.H.D. Home 57200470 onwards
107 L.H.D. Export 57231217 onwards
107 R.H.D. Export 57261661 onwards

CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS



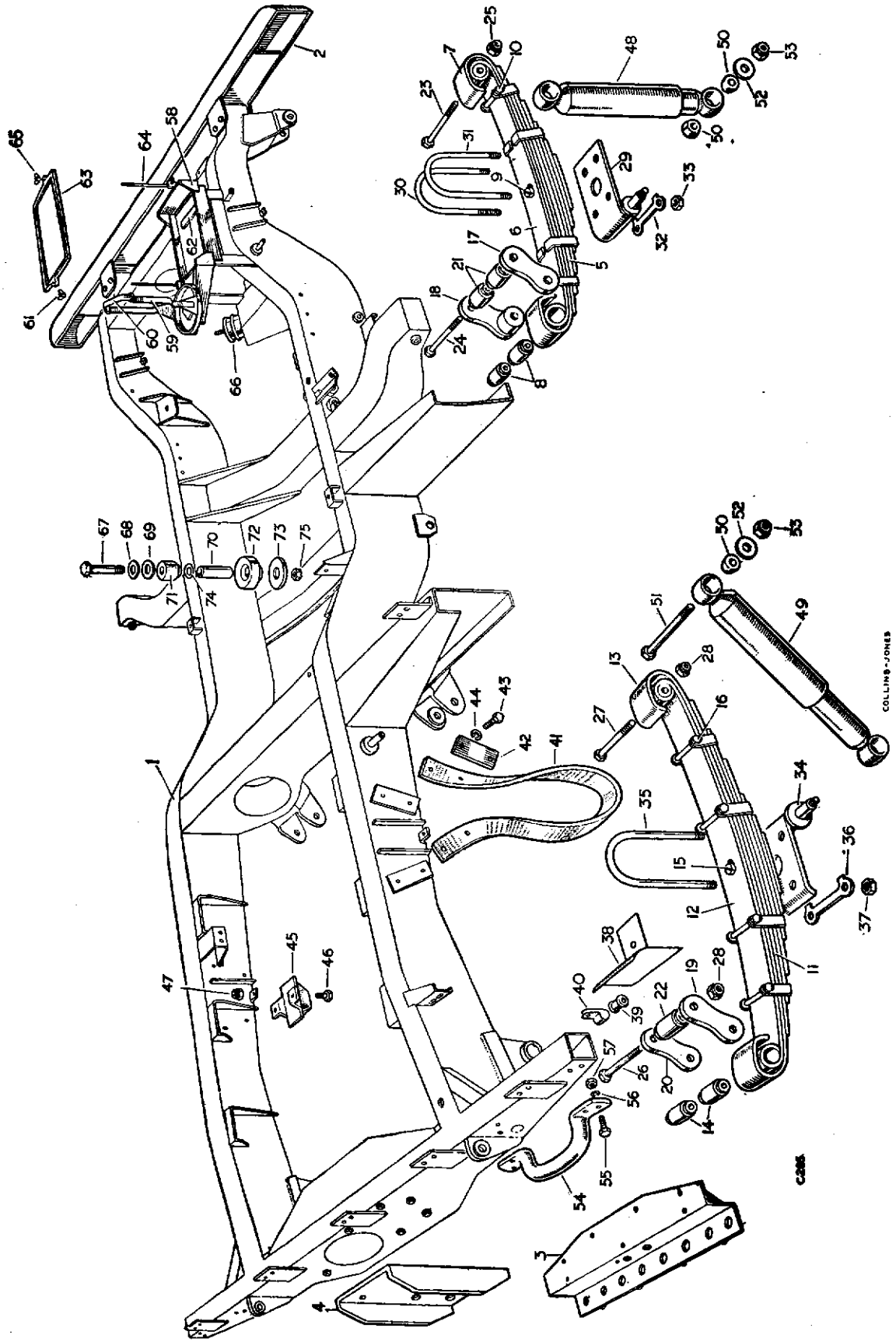
CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
54	Lifting handle, rear....	2	300816	
55	Bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) } Fixing	8	237159	
56	Spring washer } handles to	8	3075	
57	Nut ($\frac{5}{16}$") } chassis frame	8	2828	
58	Battery casing and air cleaner support complete....	1	236979	
59	Air cleaner clamp, side	1	232539	
60	Air cleaner clamp, top	1	232548	
61	Wing nut for clamp	1	3580	
62	Rubber strip for battery	2	334242	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing battery casing	1	237140	Petrol models
	Bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long) } Fixing battery casing	3	237139	
	Shakeproof washer } and support	2	78114	
	Spring washer } to chassis frame	3	3074	
	Nut ($\frac{1}{4}$") }	4	2823	
63	Battery cover	1	236986	
64	Battery fixing rod	2	270420	
	Battery casing and air cleaner support, R.H.	1	275181	
	Battery carrier complete, L.H.	1	273598	
	Rubber strip for battery	2	334242	
	Bolt ($\frac{5}{16}$" B.S.F. x $\frac{3}{4}$" long) } Fixing battery carrier	4	237159	
	Plain washer } Fixing battery carrier	4	2249	
	Shakeproof washer } to chassis frame	4	70822	
	Nut ($\frac{5}{16}$" B.S.F.) }	4	2828	Diesel models
	Valance for battery support, L.H.	1	271155	
	Bolt (2 B.A. x $\frac{1}{2}$" long) } Fixing valance	4	234603	
	Plain washer } to battery	4	2226	
	Nut (2 B.A.) } support	4	2247	
	Battery cover	1	271163	
	Battery fixing rod	2	271151	
	Nut ($\frac{1}{4}$" B.S.F.) } Fixing	2	2823	
65	Wing nut } battery	2	250431	
66	Suspension rubber for engine, front	2	526777	
	Plain washer, small } Fixing suspension	3	2251	86 and 107
	Plain washer, large } rubber to	1	2851	4 off on 88 and 109
	Spring washer } engine and	4	3076	
	Nut ($\frac{3}{8}$") } chassis	4	2827	

Petrol models

* Asterisk indicates a new part which has not been used on any previous model.

CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS

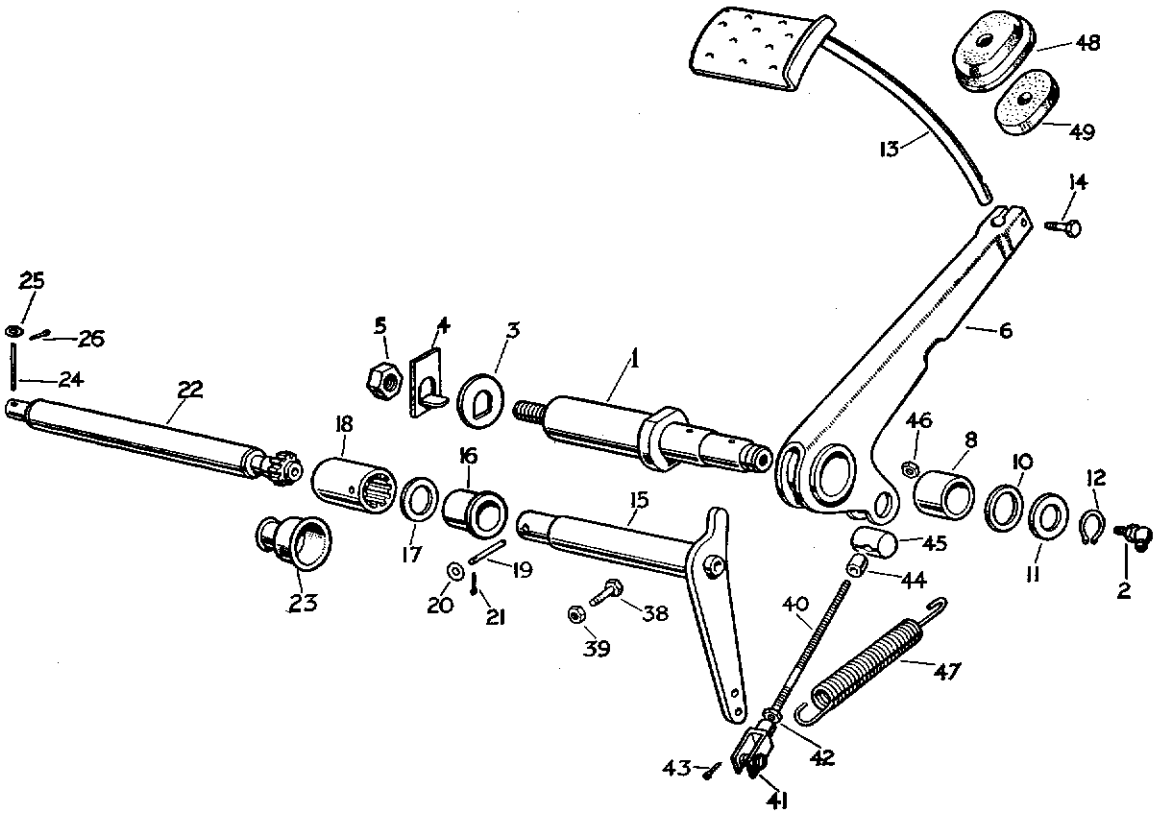


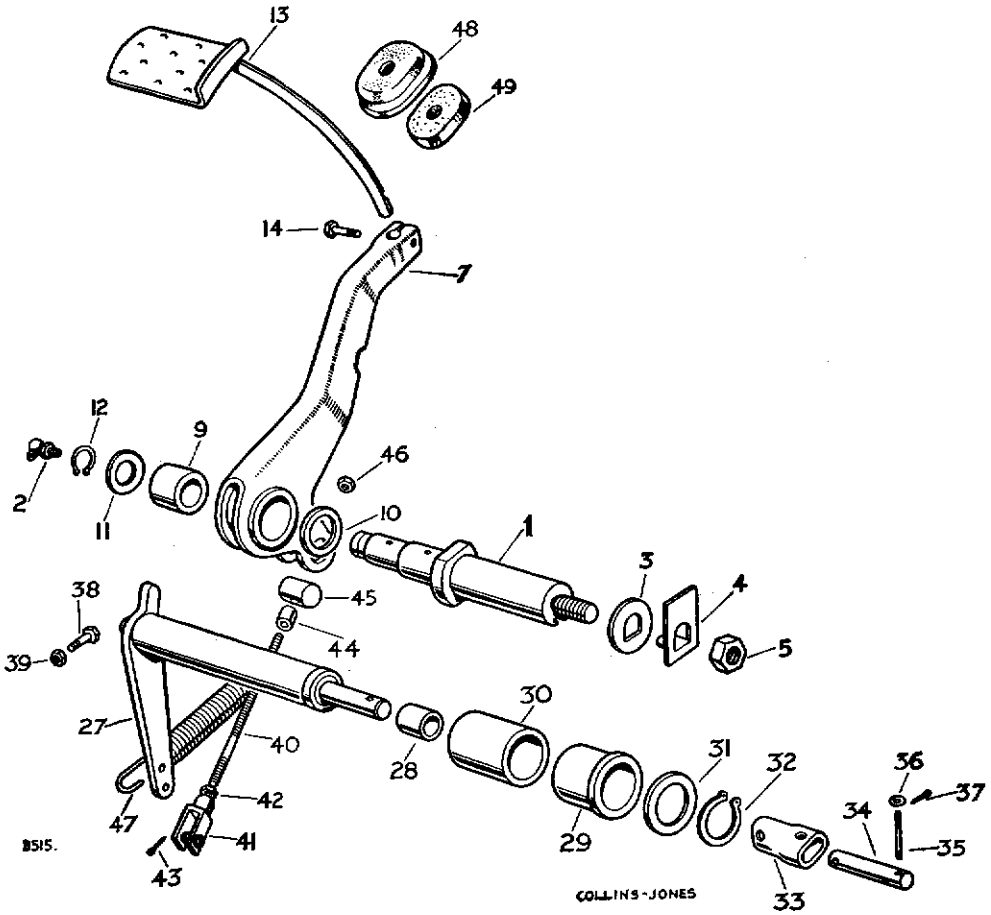
CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS

PLATE REF.	1 2 3 4 DESCRIPTION		Qty.	Part No.	REMARKS
67	Bolt ($\frac{7}{16}$" x $3\frac{5}{32}$" long) rear	Fixing engine unit to chassis frame at front and rear	2	239656	Alternative types, check before ordering — Petrol models
	Bolt ($\frac{7}{16}$" B.S.F. x $3\frac{1}{4}$" long)		2	274997	
68	Plain washer, top		2	04799	
69	Rubber washer		2	50052	
70	Distance tube, $2\frac{1}{8}$" long		2	04802	Alternative types, check before ordering
	Distance tube, 2" long		2	274996	
71	Top rubber		2	07091	
72	Bottom rubber		2	04788	
73	Plain washer, bottom		2	04801	Not required on 88 and 109
74	Shim		As required	04800	
75	Special nut		2	240418	
	Split pin		2	2981	
	Engine mounting, front R.H.		1	272506	
	Engine mounting, rear L.H.		1	272498	
	Engine mounting, rear R.H.		1	272501	
	Bolt ($\frac{3}{8}$" B.S.F. x $\frac{3}{4}$" long)	Fixing front mounting to chassis frame	1	250712	
	Plain washer		2	2251	
	Spring washer		2	3076	
	Nut ($\frac{3}{8}$" B.S.F.)		2	2827	
	Bolt ($\frac{3}{8}$" B.S.F. x 1" long)	Fixing rear mounting to chassis frame	4	250539	
	Plain washer		4	2251	Diesel models
	Spring washer		4	3076	
	Nut ($\frac{3}{8}$" B.S.F.)		4	2827	
	Engine rear support bracket, R.H.		1	272184	
	Engine rear support bracket, L.H.		1	272185	
	Suspension rubber for engine, front		2	277513	
	Suspension rubber for engine, rear		2	272191	
	Self-locking nut ($\frac{3}{8}$" B.S.F.) fixing rear suspension rubber		4	251322	
	Road wheel well base rim type		5	231601	
	Road wheel, detachable rim type		5	217267	
	Special bolt and nut for detachable rim type wheel		8	243471	
	Tyre 6.00" x 16", Dunlop RK3 or Avon TM		5	239742	
	Tyre 6.00" x 16", Dunlop T28 tread		5	232121	Alternative types. Check carefully before ordering
	Tyre 6.50" x 16", Dunlop T29A tread		5	232559	
	Tyre 7.00" x 16", Dunlop, curved bar tractor tread		5	232123	
	Tyre 7.00" x 16", Dunlop RK3 or Avon TM		5	248806	
	Sand tyre, 7.00" x 16"		5	244298	
	Inner tube 6.00" x 16"		5	232122	
	Inner tube 6.50" x 16"		5	232560	
	Tyre 7.00" x 16", Dunlop "Fort"		5	233041	Supplied as optional equipment for Desert conditions
	Inner tube 7.00" x 16"		5	233042	
	Rim band for detachable rim type wheel		5	232053	
	Balance weight for road wheel	For well base rim type road wheel	As required	263142	
	Special screw fixing balance weight		As required	3850	
	Nut for road wheel		20	217361	

* Asterisk indicates a new part which has not been used on any previous model.

CLUTCH PEDAL AND LINKAGE



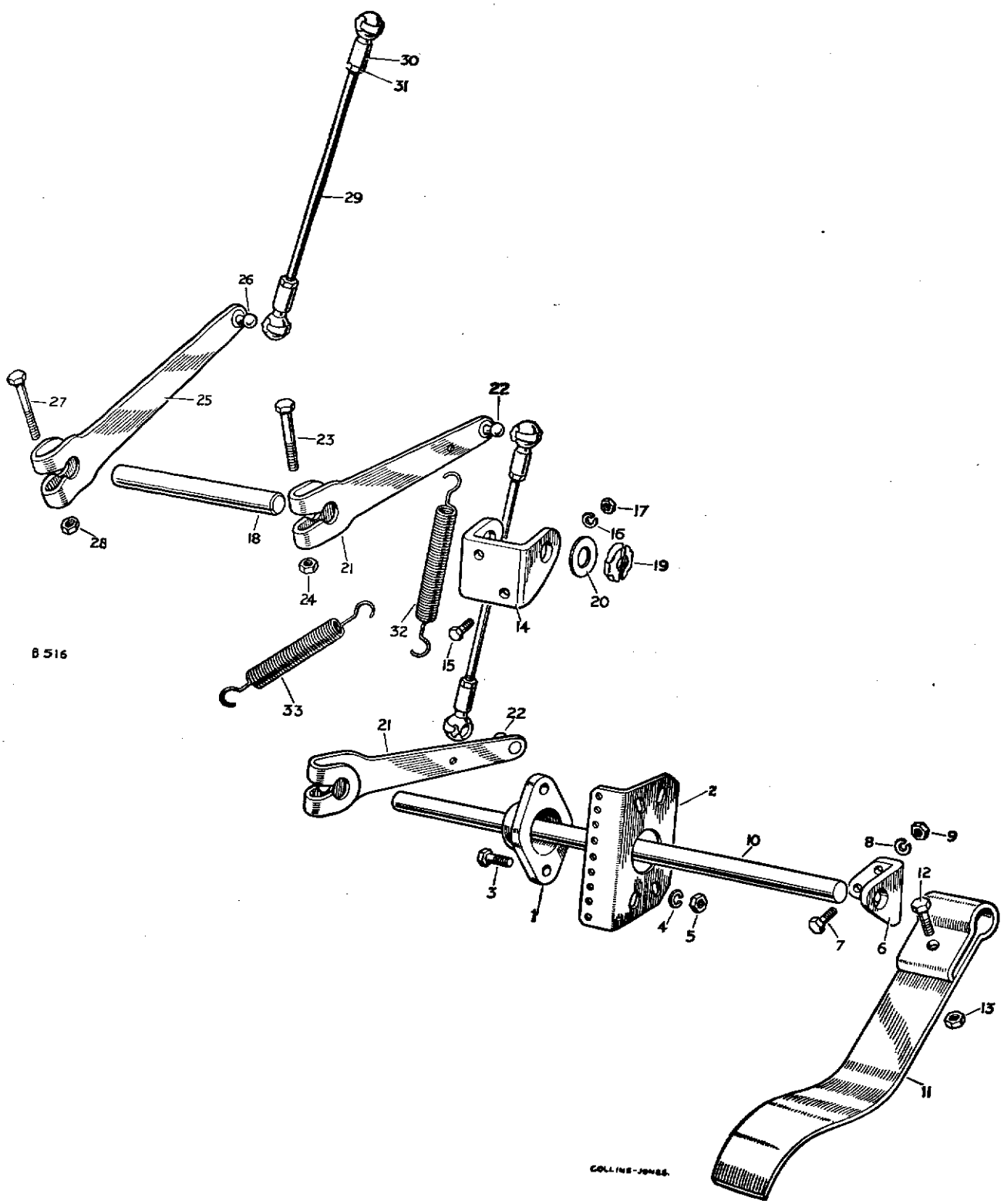


CLUTCH PEDAL AND LINKAGE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Shaft for clutch and brake pedal	1	240809	
2	Grease nipple for shaft and pedal	2	219697	
3	"D" washer } Fixing	1	240807	
4	Locking plate } pedal shaft	1	240810	
5	Nut (5/8") } to chassis frame	1	219668	
6	Pedal lever for clutch	1	241433	R.H.D.
7	Pedal lever for clutch	1	241437	L.H.D.
8	Bush for clutch pedal lever	1	240838	R.H.D.
9	Bush for clutch pedal lever	1	240837	L.H.D.
10	Thrust washer for pedal	1	237984	
11	Special washer } Fixing pedal lever	1	236824	
12	Circlip } to shaft	1	09203	
13	Clutch pedal rod and pad	1	241479	R.H.D.
	Clutch pedal rod and pad	1	244673	L.H.D
14	Set bolt (5/16" x 7/8" long) fixing rod to lever	1	237161	R.H D.
	Bolt (5/16" x 1 1/4" long) } Fixing rod	1	237163	L.H.D.
	Nut (5/16") } to lever	1	2828	L.H.D.
15	Clutch relay shaft	1	236860	
16	Bush for relay shaft	2	218014	
17	Thrust washer for universal joint sleeve	1	236864	
18	Universal joint sleeve	1	236865	
19	Pin } Fixing sleeve	1	236866	
20	Plain washer } to	2	10882	
21	Split pin } relay shaft	2	3359	R.H.D.
22	Cross shaft for clutch	1	263882	
23	Dust cover for cross shaft	1	219080	1954
	Dust cover for cross shaft	1	263977	1955–58
24	Pin } Fixing cross	1	240191	
25	Plain washer } shaft to	2	10882	
26	Split pin } clutch fork	2	3359	
27	Clutch relay shaft	1	237395	
28	Bush for relay shaft, small	1	237402	
29	Bush for relay shaft, large	2	237397	L.H.D.
30	Distance tube for relay shaft	1	238828	
31	Thrust washer for cross shaft	1	237401	
32	Circlip fixing cross shaft	1	217010	
33	Connecting tube for clutch	1	217979	2 off on L.H.D.
34	Cross shaft rod for clutch, centre	1	237404	L.H.D.
35	Pin } Fixing centre rod	3	240191	2 off on R.H.D.
36	Plain washer } to cross shaft	6	10882	4 off on R.H.D.
37	Split pin } and clutch fork	6	3359	4 off on R.H.D.
38	Stop bolt for clutch relay	1	250699	
39	Locknut for bolt	1	2823	
40	Operating rod for clutch	1	236835	
41	Clevis complete } Fixing rod	1	215809	
42	Locknut (5/16") } to	1	2842	
43	Split pin } cross-shaft lever	1	2392	
44	Distance piece } Fixing rod	2	218410	
45	Trunnion } to	1	217988	
46	Adjusting nut } operating lever	4	2842	
47	Return spring for clutch	1	237436	
48	Rubber grommet } For clutch	1	70620	
49	Felt washer } pedal rod	1	70621	

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ACCELERATOR LEVER AND RODS, PETROL MODELS

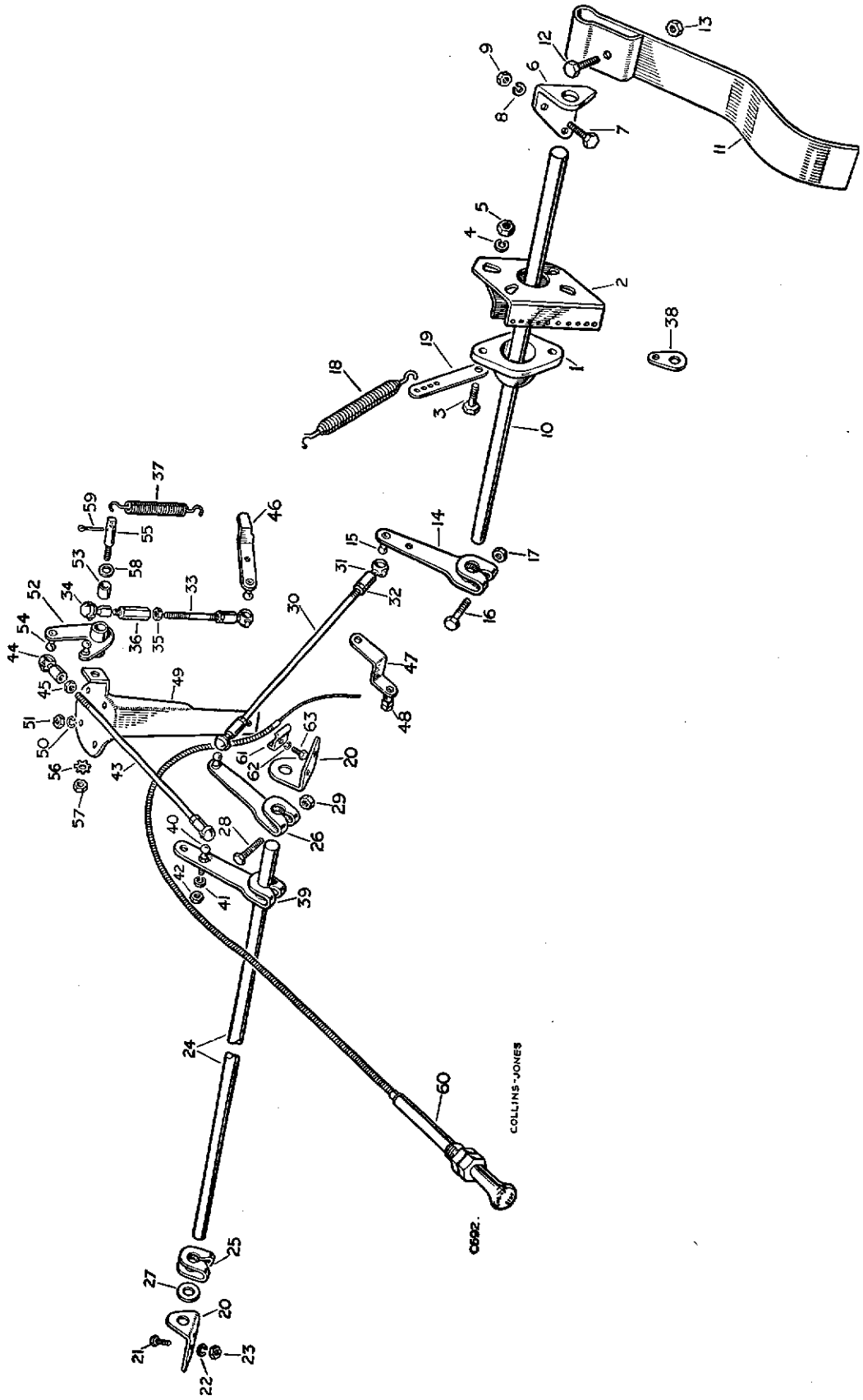


ACCELERATOR LEVER AND RODS, PETROL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Housing for accelerator pedal shaft	1	236657	
2	Anchor for throttle return spring	1	237223	
3	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) } Fixing housing	2	237141	
4	Spring washer } and anchor	2	3074	
5	Nut ($\frac{1}{4}$") } to dash	2	2823	
6	Bracket for accelerator pedal shaft	1	236998	
7	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing bracket	2	237140	
8	Spring washer } to	2	3074	
9	Nut ($\frac{1}{4}$") } dash	2	2823	
10	Shaft for accelerator pedal	1	236658	R.H.D.
	Shaft for accelerator pedal	1	236659	L.H.D.
	Distance piece for pedal shafts	1	234635	L.H.D.
11	Accelerator pedal	1	236932	
12	Bolt ($\frac{5}{16}$" x $\frac{7}{8}$" long) } Fixing pedal	1	237161	
13	Nut ($\frac{5}{16}$") } to shaft	1	2828	
14	Bracket for accelerator cross shaft	1	236665	R.H.D.
	Bracket for accelerator cross shaft	2	236998	L.H.D.
15	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing bracket	2	237140	} 4 off on L.H.D.
16	Spring washer } to dash	2	3074	
17	Nut ($\frac{1}{4}$") }	2	2823	
18	Cross shaft for accelerator	1	243242	R.H.D.
	Cross shaft for accelerator	1	236661	L.H.D.
19	Special clip locating shaft	1	236966	R.H.D.
20	Distance washer for lever	2	3680	
21	LEVER ASSEMBLY FOR ACCELERATOR	2	248092	
22	Ball end for lever....	2	1481	
23	Bolt ($\frac{1}{4}$" x $1\frac{1}{8}$" long) } Fixing levers	2	237144	
24	Nut ($\frac{1}{4}$") } to shaft	2	2823	
25	LEVER ASSEMBLY FOR CROSS SHAFT	1	248091	
26	Ball end for lever....	1	1481	
27	Bolt ($\frac{1}{4}$" x $1\frac{1}{8}$" long) } Fixing lever to	1	237144	
28	Nut ($\frac{1}{4}$") } cross shaft	1	2823	
29	Control rod for accelerator levers	2	236671	
30	Ball joint socket for rods	4	1659	
31	Locknut for socket	4	2247	
32	Return spring for throttle	1	07048	
33	Return spring for pedal	1	235649	

* Asterisk indicates a new part which has not been used on any previous model.

ACCELERATOR LEVER AND RODS, DIESEL MODELS

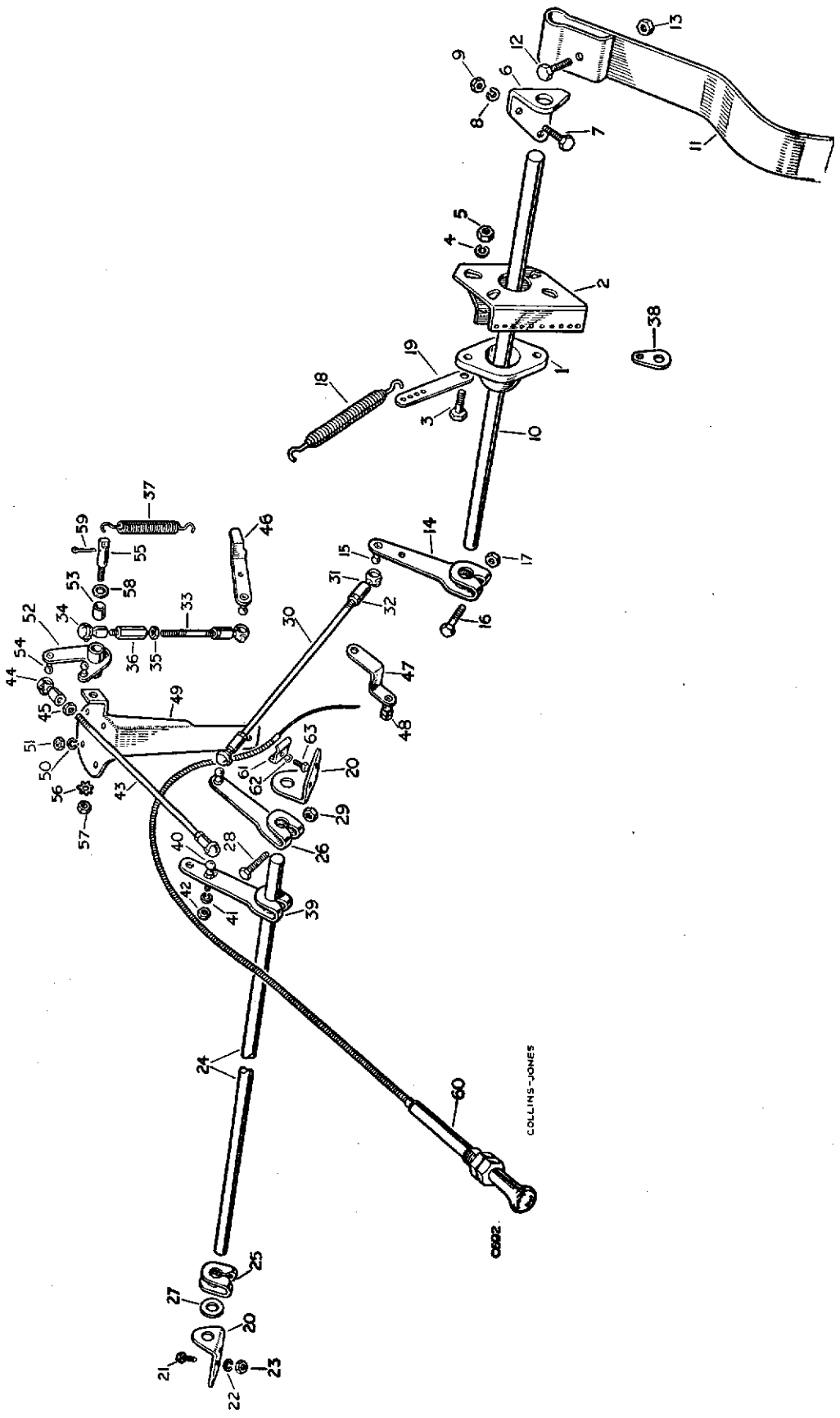


ACCELERATOR LEVER AND RODS, DIESEL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Housing for accelerator pedal shaft	1	236657	
2	Bracket for housing	1	237223	
3	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) Fixing housing	2	250511	
4	Spring washer and bracket	2	3074	
5	Nut ($\frac{1}{4}$") to dash	2	2823	
6	Bracket for accelerator pedal shaft	1	236998	
7	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) Fixing bracket	2	250510	
8	Spring washer to	2	3074	
9	Nut ($\frac{1}{4}$") dash	2	2823	
10	Shaft for accelerator pedal	1	236658	R.H.D.
	Shaft for accelerator pedal	1	236659	L.H.D.
	Distance piece for pedal shafts	1	234635	L.H.D.
11	Accelerator pedal	1	236932	
12	Bolt ($\frac{5}{16}$" x $\frac{7}{8}$" long) Fixing pedal	1	250523	
13	Nut ($\frac{5}{16}$") to shaft	1	2828	
14	LEVER ASSEMBLY FOR ACCELERATOR ON PEDAL SHAFT	1	277474	
15	Ball end for lever....	1	1481	
16	Bolt ($\frac{1}{4}$" x $1\frac{1}{8}$" long) Fixing lever	1	250514	
17	Nut ($\frac{1}{4}$") to shaft	1	2823	
18	Return spring for pedal	1	231393	
19	Anchor for return spring	1	277592	
20	Bracket for accelerator relay shaft	2	236998	
21	Bolt ($\frac{1}{4}$" B.S.F. x $\frac{5}{8}$" long)	4	250510	
22	Spring washer Fixing brackets to dash	4	3074	
23	Nut ($\frac{1}{4}$")	4	2823	
24	Accelerator relay shaft	1	236661	
25	Stop clip for relay shaft	1	269132	2 off on L.H.D.
26	Accelerator lever on relay shaft from pedal	1	277472	
27	Distance washer for relay shaft	2	3680	
28	Bolt ($\frac{1}{4}$" B.S.F. x $1\frac{1}{8}$" long) Fixing levers and	3	250514	4 off on L.H.D.
29	Nut ($\frac{1}{4}$") stop clip to relay shaft	3	2823	
30	Control rod, pedal shaft to relay	1	236671	
31	Ball joint socket For rod	2	1659	
32	Locknut (2 B.A.)	2	2247	
33	Control rod, bell crank to accelerator lever	1	277779	
34	Ball socket	2	1659	
35	Nut (2 B.A.) For bell crank control rod	2	2247	
36	Adjuster nut	1	277778	
37	Return spring for accelerator and stop levers on distributor pump	2	277502	
38	Anchor for return spring	1	277565	
39	Accelerator lever on relay shaft to engine	1	277612	
40	Ball end Fixing	1	273964	
41	Spring washer ball end to	1	3073	
42	Nut (2 B.A.) accelerator lever	1	2247	
43	Control rod, relay shaft to bell crank	1	277477	
44	Ball joint For	2	1659	
45	Locknut (2 B.A.) control rod	2	2247	

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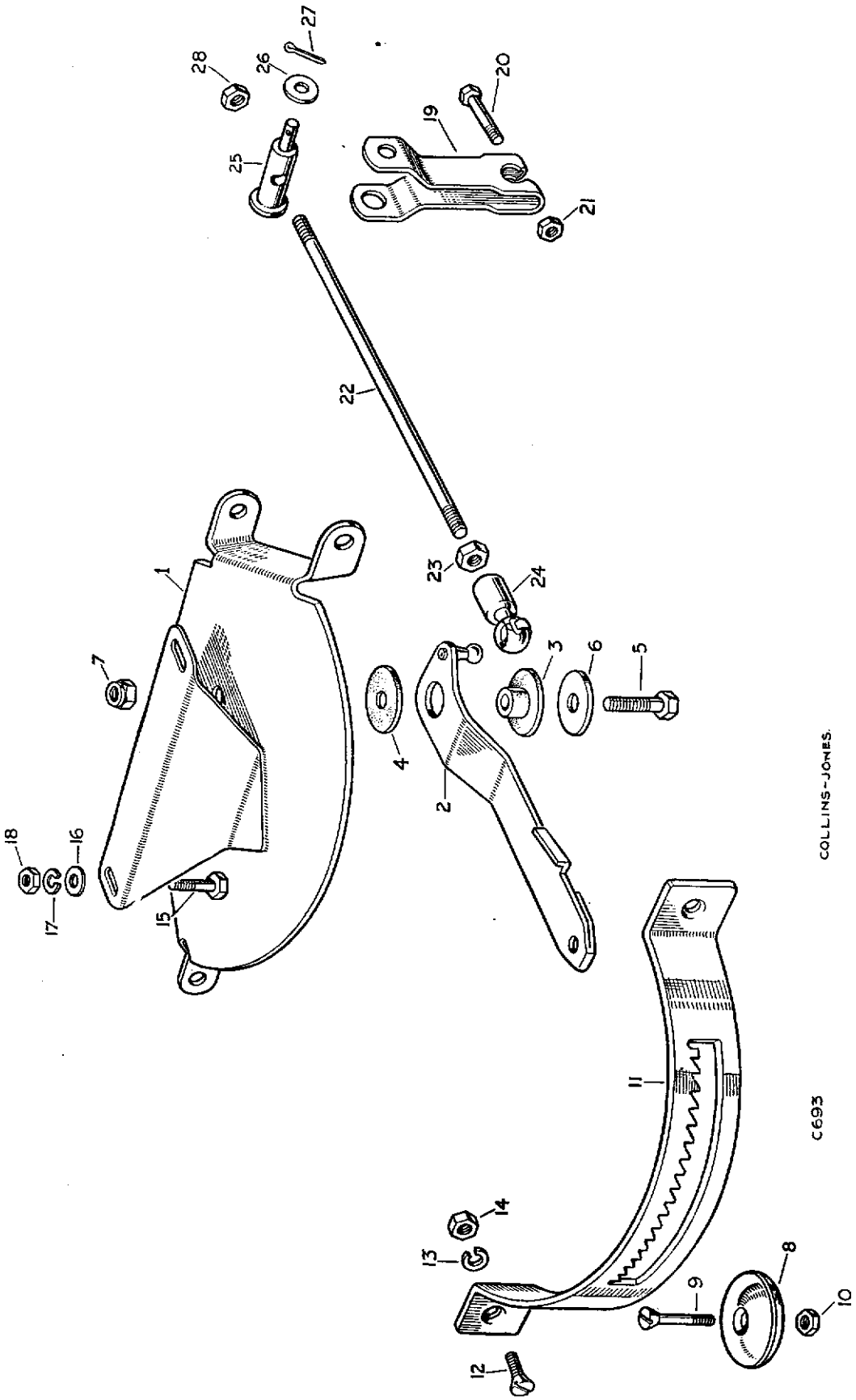
ACCELERATOR LEVER AND RODS, DIESEL MODELS



ACCELERATOR LEVER AND RODS, DIESEL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
46	Accelerator control lever on distributor pump	1	277553	
47	Stop lever complete on distributor pump	1	277619	
48	Swivel clamp for stop lever	1	219582	
49	Bracket for bell crank on distributor pump	1	501018	
50	Spring washer } Fixing bracket to	4	3073	
51	Nut (2 B.A.) } distributor pump	4	2247	
52	Bell crank complete on distributor pump	1	277450	
53	Bush for bell crank	1	277453	
54	Ball end for bell crank	2	1481	
55	Pin for bell crank	1	277454	
56	Shakeproof washer } Fixing pin to bell	1	78114	
57	Nut (¼" U.N.F.) } crank bracket	1	254800	
58	Plain washer } Fixing bell crank	1	2208	
59	Split pin } lever to pin	1	2423	
60	"Engine stop" control	1	277478	
61	Clip } Fixing control	1	41379	} Alternative fixings; check before ordering
62	Spring washer } outer cable to	1	3073	
63	Set bolt (2 B.A. x ⅜" long) } abutment bracket	1	237119	
	Clip } on distributor	1	239673	
	Screw } pump	1	75940	

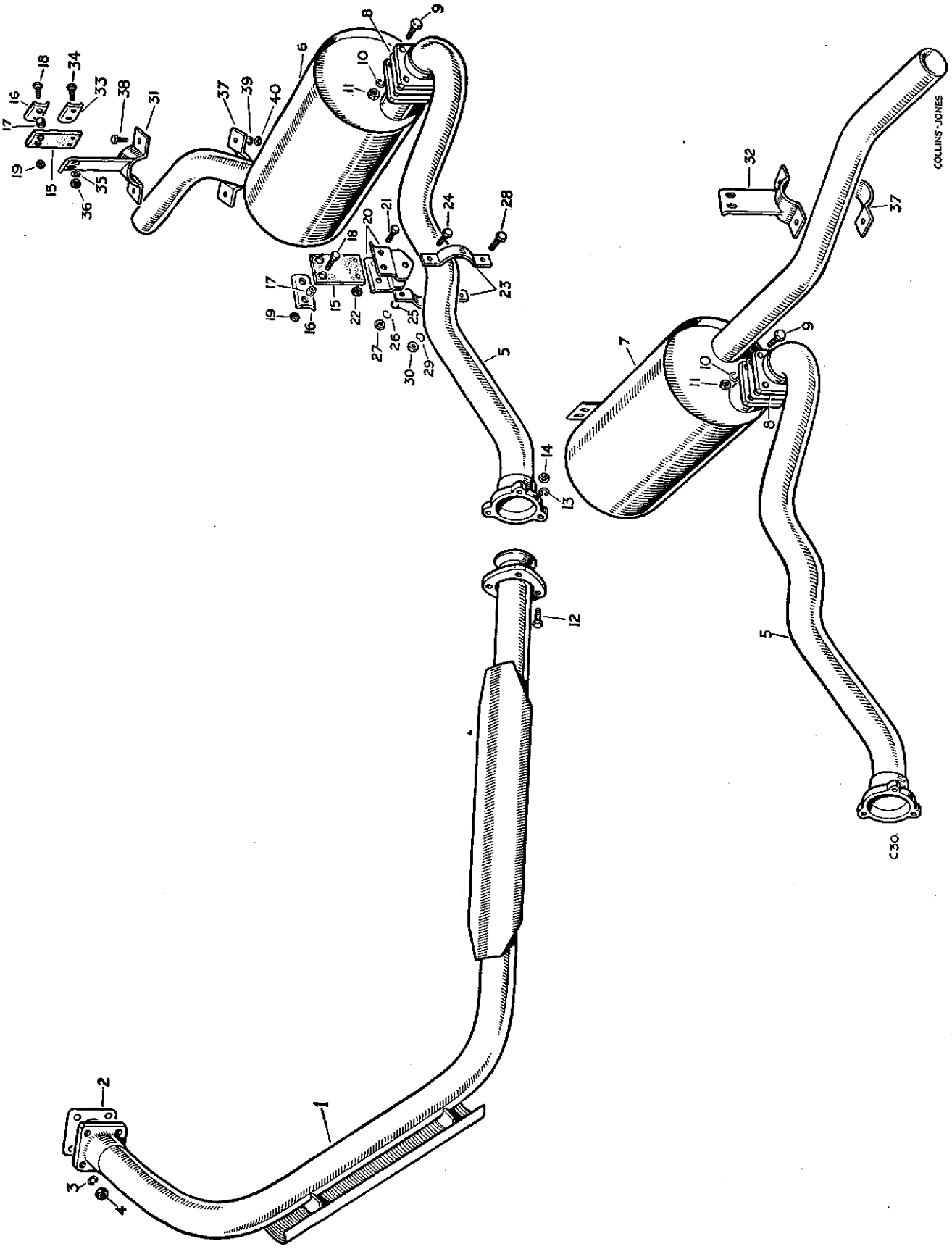
HAND CONTROL, ENGINE SPEED, DIESEL MODELS



HAND CONTROL, ENGINE SPEED, DIESEL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Housing for governor control quadrant	1	275706	
2	Lever and ball end for control	1	275709	
3	Bush for lever	1	275714	
4	Washer for lever	1	275715	
5	Bolt ($\frac{5}{16}$" B.S.F. x 1" long) } Fixing	1	250524	
6	Plain washer } control lever	1	2223	
7	Self-locking nut ($\frac{5}{16}$" B.S.F.) } to housing	1	234821	
8	Knob for lever	1	219512	
9	Special screw } Fixing knob to	1	219673	
10	Nut (2 B.A. } lever	1	2247	
11	Quadrant plate	1	275713	
12	Special screw }	2	219675	
13	Spring washer } Fixing quadrant plate to	2	3074	
	Plain washer } housing	2	3840	
14	Nut ($\frac{1}{4}$") }	2	2823	
15	Bolt (2 B.A. x $\frac{1}{2}$" long) }	2	234603	
16	Plain washer } Fixing control	2	3685	
17	Spring washer } to dash	2	3073	
18	Nut (2 B.A.) }	2	2247	
19	Operating lever for hand engine speed control	1	276013	
20	Bolt ($\frac{1}{4}$" B.S.F. x $1\frac{1}{8}$" long) } Fixing operating	1	237144	
21	Nut ($\frac{1}{4}$" B.S.F.) } lever to accelerator cross shaft	1	2823	
22	Control rod for engine speed control	1	276014	
23	Nut (2 B.A.) } For	1	2247	
24	Ball socket } control rod	1	1659	
25	Joint pin }	1	276015	
26	Plain washer } For engine speed control rod	1	2208	
27	Split pin }	1	2388	
28	Nut (2 B.A.) fixing control rod to joint pin	2	2247	

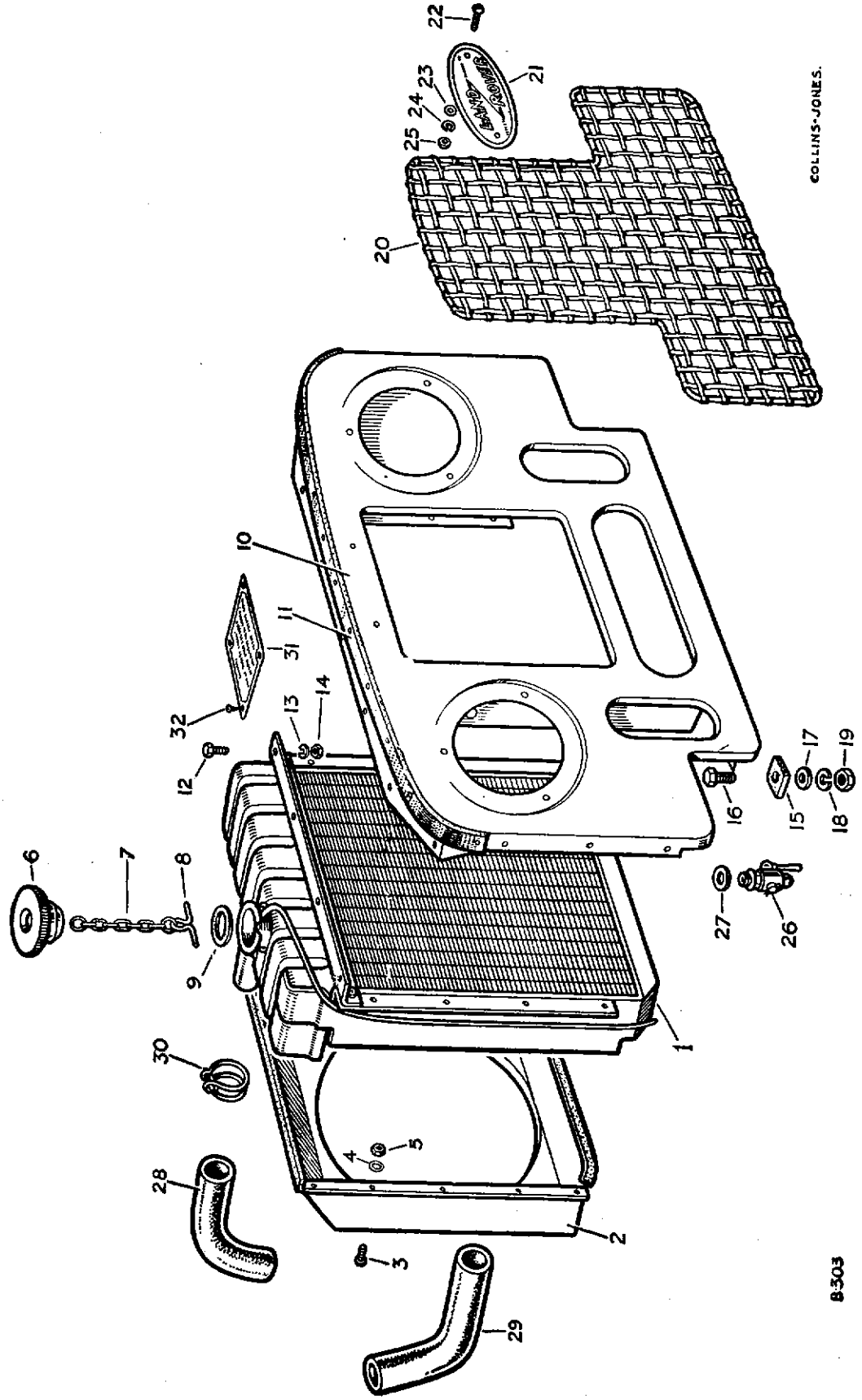
EXHAUST SYSTEM



EXHAUST SYSTEM

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.		REMARKS
1	Front exhaust pipe complete	1	505828		
2	Joint washer for exhaust pipe	1	213358		
3	Spring washer } Fixing exhaust pipe	4	3075		
4	Nut ($\frac{5}{16}$") } to manifold	4	3771		
	EXHAUST SILENCER COMPLETE ASSEMBLY	1	246182	R.H.D. (86 and 88)	Supply complete assembly for vehicles numbered 47100001 to 47101228, 47161173, 47661416, 47132055 and 47630082. 47200001 to 47200152, 47260711, 47760078, 47230696 and 47730048
	EXHAUST SILENCER COMPLETE ASSEMBLY	1	246183	L.H.D. (86 and 88)	
	EXHAUST SILENCER COMPLETE ASSEMBLY	1	246184	R.H.D. (107 and 109)	
	EXHAUST SILENCER COMPLETE ASSEMBLY	1	246185	L.H.D. (107 and 109)	
5	Intermediate exhaust pipe	1	244449	86 and 88	
	Intermediate exhaust pipe	1	244446	107 and 109	
6	Silencer complete	1	276135	R.H.D.	
7	Silencer complete	1	276134	L.H.D.	
8	Joint washer	1	213358		
9	Bolt ($\frac{5}{16}$" x 1" long) } Fixing intermediate	4	237160		
10	Spring washer } pipe to silencer	4	3075		
11	Nut ($\frac{5}{16}$") }	4	3490		
12	Bolt ($\frac{5}{16}$" x 1$\frac{1}{4}$" long) } Fixing intermediate	3	237163		
13	Spring washer } pipe to front	3	3075		
14	Nut ($\frac{5}{16}$") } exhaust pipe	3	3490		
	Flexible mounting for exhaust pipe, $\frac{5}{16}$" holes	4	239709	6 off on L.H.D.	Alternative to 244316 and 244009
15	Flexible mounting for exhaust pipe, $\frac{3}{8}$" holes	4	271465	6 off on L.H.D.	Alternative to 239709
16	Clamp plate } Fixing	2	239715	4 off on L.H.D.	
17	Distance piece for flexible mounting } flexible	8	244009	12 off on L.H.D.	
	Packing plate for mounting } mounting	1	245926		
18	Bolt ($\frac{1}{4}$" x $\frac{7}{8}$" long) } to	2	237142	4 off on L.H.D.	
	Bolt ($\frac{1}{4}$" x 1$\frac{1}{8}$") } chassis	2	237144	4 off on L.H.D.	
19	Self-locking nut ($\frac{1}{4}$") } frame	4	234820	8 off on L.H.D.	
20	Plate for flexible mounting	2	239710		
21	Bolt ($\frac{1}{4}$" x $\frac{7}{8}$" long) } Fixing plate to	2	237142		
22	Self-locking nut ($\frac{1}{4}$") } flexible mounting	2	234820		
23	Pipe clamp	2	239711		
24	Bolt ($\frac{5}{16}$" x 1" long) }	1	237160		
25	Shakeproof washer } Fixing pipe clamp	2	72614		
26	Spring washer } to flexible mounting	1	3075		
27	Nut ($\frac{5}{16}$") }	1	3490		
28	Bolt ($\frac{1}{4}$" x 1" long) } Fixing pipe clamp	1	237143		
29	Spring washer } to	1	3074		
30	Nut ($\frac{1}{4}$") } exhaust pipe	1	3819		
31	Clamp bracket for exhaust pipe	1	239712	R.H.D.	
32	Clamp bracket for exhaust pipe	1	239716	L.H.D.	
33	Clamp plate } Fixing	1	239715		
	Packing plate for flexible mounting } clamp	2	274870		
34	Bolt ($\frac{1}{4}$" x 1$\frac{1}{8}$" long) } bracket to	2	237144		
35	Plain washer } flexible	2	3840		
36	Self-locking nut ($\frac{1}{4}$") } mounting	2	234820		
37	Saddle for clamp bracket	1	240087		
38	Bolt ($\frac{5}{16}$" x 1" long) } Fixing saddle	2	237160		
39	Spring washer } to	2	3075		
40	Nut ($\frac{5}{16}$") } clamp bracket	2	3490		

RADIATOR AND FITTINGS



PETROL AND FUEL T

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.
1	Petrol tank complete	1
	Fuel tank complete	1
2	Drain plug for petrol tank	1
3	Joint washer for drain plug	1
4	Telescopic filler tube	1
5	Filler cap	1
6	Joint washer for cap	1
7	Chain for filler cap	1
8	Outlet elbow complete for tank	1
	Return elbow complete for tank	1
	Joint washer for return elbow	1
9	Joint washer for outlet elbow	1
10	Spring washer } Fixing elbows	2
11	Screw (3 B.A. x ½" long) } to tank	2
	Fuel feed pipe complete	1
	Nut } Fixing feed pipe to	2
	Nipple } tank and flexible pipe	2
	Fuel return pipe complete	1
	Nut } Fixing return pipe to	2
	Nipple } tank and flexible pipe	2
	Clip fixing fuel feed pipe to brake fluid reservoir bracket	1
	Fuel pipe retaining bracket	1
	Bolt (2 B.A. x ½" long) } Fixing clip and	3
	Spring washer } bracket to No. 2	3
	Nut (2 B.A.) } cross-member	3
12	Gauge unit for petrol tank	1
	Fuel tank gauge unit	1
13	Joint washer for gauge unit	1
14	Spring washer } Fixing gauge	6
15	Screw (3 B.A. x ½" long) } unit to tank	6
16	Bolt (5/16" x ¾" long) } Fixing	6
17	Plain washer } petrol tank	12
18	Spring washer } to chassis frame	6
19	Nut (5/16") }	6
	Petrol sediment bowl complete, AC 7950353	1
20	Body only, AC 1524892	1
	Body only, AC 7950351	1
21	Bowl only, AC 855927	1
22	Gauze for bowl, AC 1524849	1
	Gauze for bowl, AC 1524524	1
23	Joint washer for bowl, AC 1524850	1
24	Retainer for bowl, AC 856590	1
25	Tap and gland complete, AC 1524897	1
26	Special screw for tap, AC 132900	1

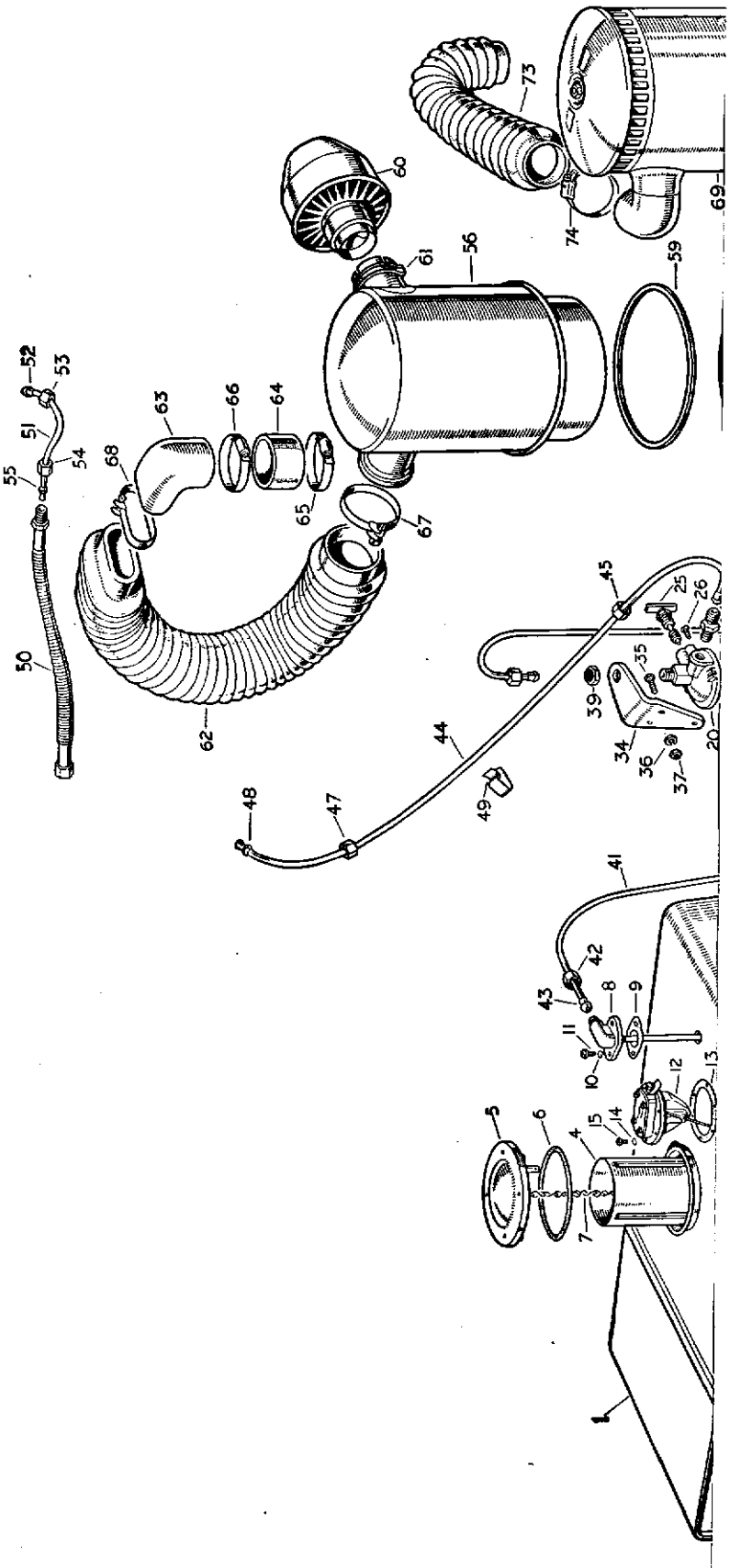
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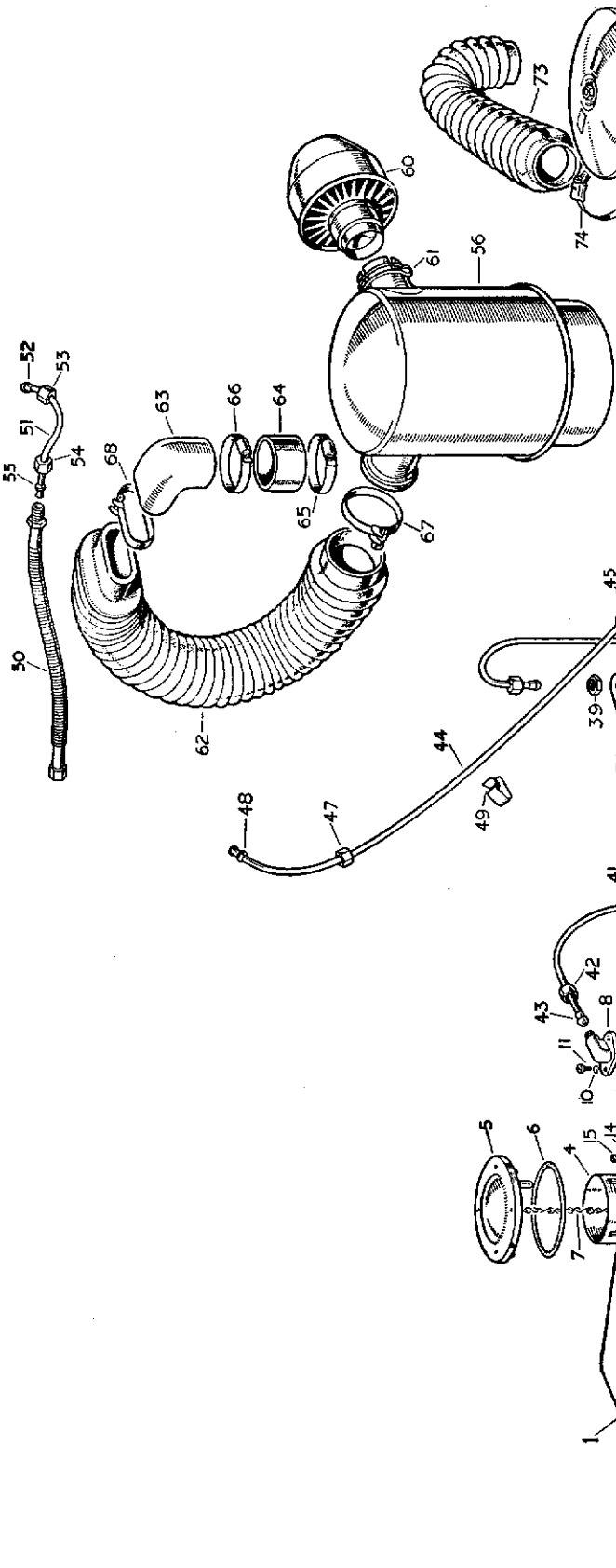
PLATE REF.	1 2 3 4 DESCRIPTION
1	RADIATOR BLOCK ASSEMBL
	RADIATOR BLOCK ASSEMBLY
	RADIATOR BLOCK ASSEMBLY
2	Cowl for fan
	Cowl for fan
	Cowl for fan
	Cowl for fan
3	Screw (2 B.A. x ⅜" long) } Fixing
4	Shakeproof washer } cowl to
5	Nut (2 B.A.) } radiato
6	Filler cap for radiator, 4 lb. pressu
	Filler cap for radiator, 10 lb. press
	Filler cap for radiator, 9 lb. pressur
7	Chain for filler cap
	Chain for filler cap
8	Retainer for chain
9	Joint washer for filler cap
	RADIATOR GRILLE PANEL ASS
11	Bonnet rest strip
	Bifurcated rivet fixing strip
12	Bolt (¼" x ⅝" long) } Fixing
13	Spring washer } radiator block
14	Nut (¼") } grille panel
15	Rubber buffer
16	Bolt (5/16" x 1¼" long) } Fixing
17	Plain washer } grille panel to
18	Spring washer } chassis frame
19	Nut (5/16")
20	Grille for radiator
21	"Land-Rover" nameplate, 7⅜" overall
22	Screw (2 B.A. x 1" long) } Fixing
23	Plain washer } grille and
24	Spring washer } name plat
25	Nut (2 B.A.) } grille pane
26	Drain tap for radiator
27	Joint washer for drain tap
28	Hose for radiator, top
29	Hose for radiator, bottom
	Hose for radiator, top
	Hose for radiator, bottom
	Hose for radiator, top
	Hose for radiator, bottom
	Hose for radiator, bottom
30	Clip for radiator hoses
	Clip for radiator hoses
31	Oil recommendation plate
32	Drive screw fixing plate
	Radiator grille badge "Diesel"
	Fixing bracket } Fixing badge
	Rivet } to radiator
	Special washer } grille

* Asterisk indic

PETROL AND FUEL TANK, FI



PETROL AND FUEL TA

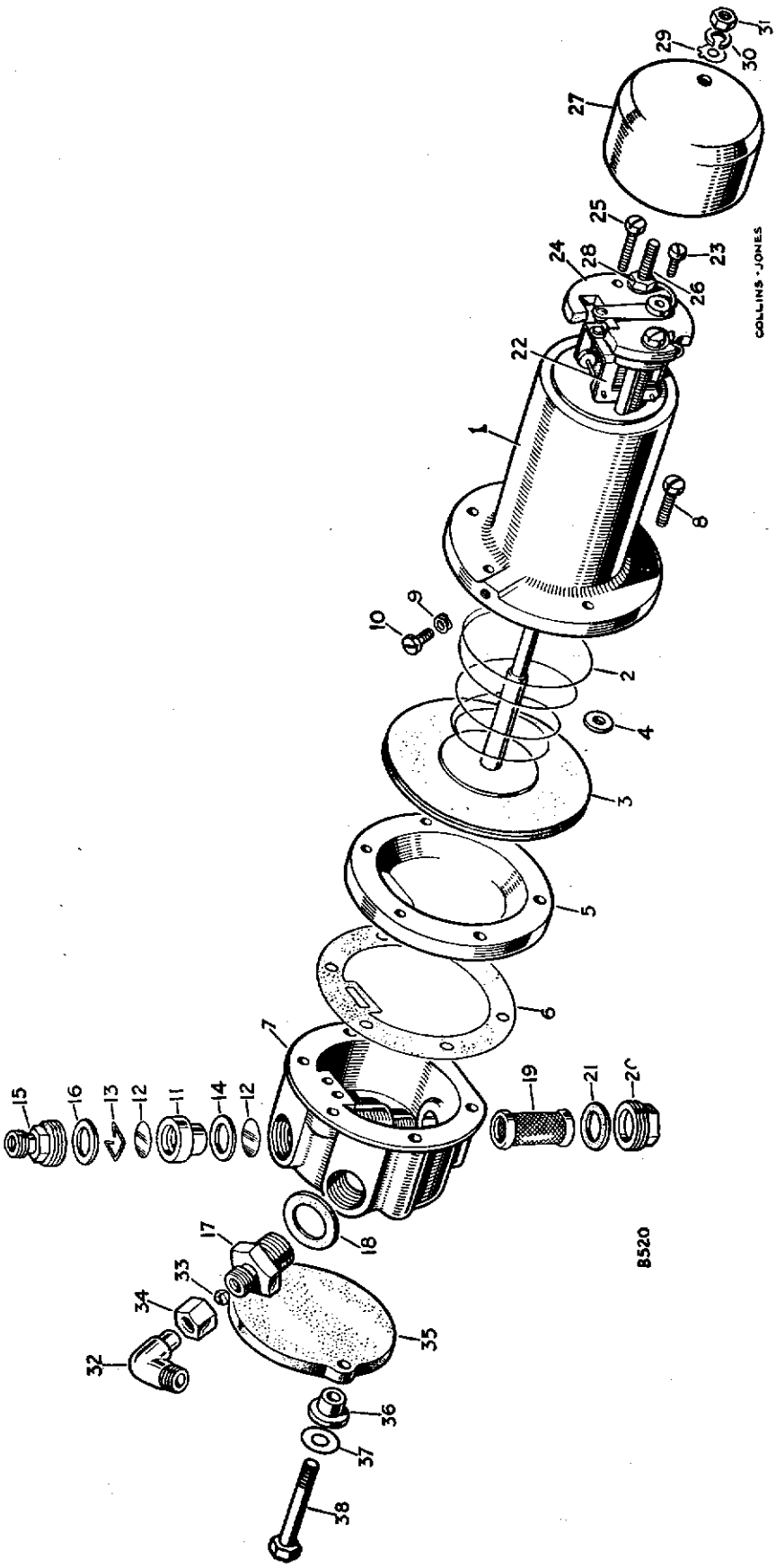


PETROL AND FUEL TANK, FILTER AND PIPES

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Petrol sediment bowl complete	1	235682	
27	Body only	1	262278	
28	Bowl only	1	236896	
29	Gauze for bowl	1	236894	Alternative to the ten lines on previous page
30	Joint washer for bowl	1	236895	Check carefully before ordering
31	Retainer for bowl	1	240234	
32	Screw cap for retainer	1	240235	
33	Tap and gland complete	1	240236	
34	Bracket for sediment bowl	1	218468	
35	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long)	3	237140	
36	Spring washer } Fixing bracket to dash	3	3074	
37	Nut ($\frac{1}{4}$")	3	2823	
38	Inlet adaptor for sediment bowl	1	218471	
39	Special nut fixing adaptor and bowl to bracket	1	218470	
40	Outlet union for sediment bowl	1	218469	
41	Petrol pipe complete, tank to bowl	1	239642	
42	Nut } Fixing pipe to	2	2729	
43	Nipple } tank and bowl	2	2728	
44	Petrol pipe complete, bowl to pump	1	240207	
45	Nut	1	2729	
46	Nipple } Fixing pipe	1	2728	
47	Nut to bowl and pump	1	50421	
48	Olive	1	3136	
49	Clip for petrol pipe	1	50637	
50	Flexible petrol pipe complete	1	276267	
51	Petrol pipe complete, flex to carburetter	1	218955	
52	Nipple	1	2728	
53	Nut } Fixing pipe to flex	1	2729	
54	Nut and carburettor	1	50421	
55	Olive	1	3136	
	Oil bath air cleaner complete, AC 157493	1	217397	1954
56	Filter and case, AC 1574939	1	261412	
57	Oil container, AC 1574932....	1	261413	
58	Toggle clip for oil container	3	262068	
59	Cork washer for oil container, AC 1574943	1	261414	
60	Centrifugal air cleaner, AC E/AC 3447	1	217396	
61	Clip fixing cleaners together	1	232992	
62	Rubber connection, air cleaner to carburetter	1	237868	
	Spring for rubber connection	1	244534	Only required when engine governor is fitted
63	Elbow for air silencer	1	236527	
64	Connection tube, elbow to air silencer	1	231594	Not required when engine governor is fitted
65	Clip } Fixing	1	232451	
66	Clip } connection tube	1	232992	
67	Clip } Fixing connection to cleaner	2	232451	
68	Clip } and tube	2	232992	
69	Air cleaner, AC 7222906	1	263148	1955-58 Petrol models
	Air cleaner, AC 7223457	1	269139	Diesel models
70	Oil container, AC 7222910....	1	264777	
71	Washer for container	1	261414	1955–58 Petrol models
72	Toggle	3	262068	
73	Connection air cleaner to carburetter	1	263149	
	Connection, air cleaner to manifold	1	275250	Diesel models
74	Clip fixing connection	2	232992	1955-58 Petrol models
	Clip fixing connection	2	271870	Diesel models

* Asterisk indicates a new part which has not been used on any previous model.

PETROL PUMP



PETROL PUMP

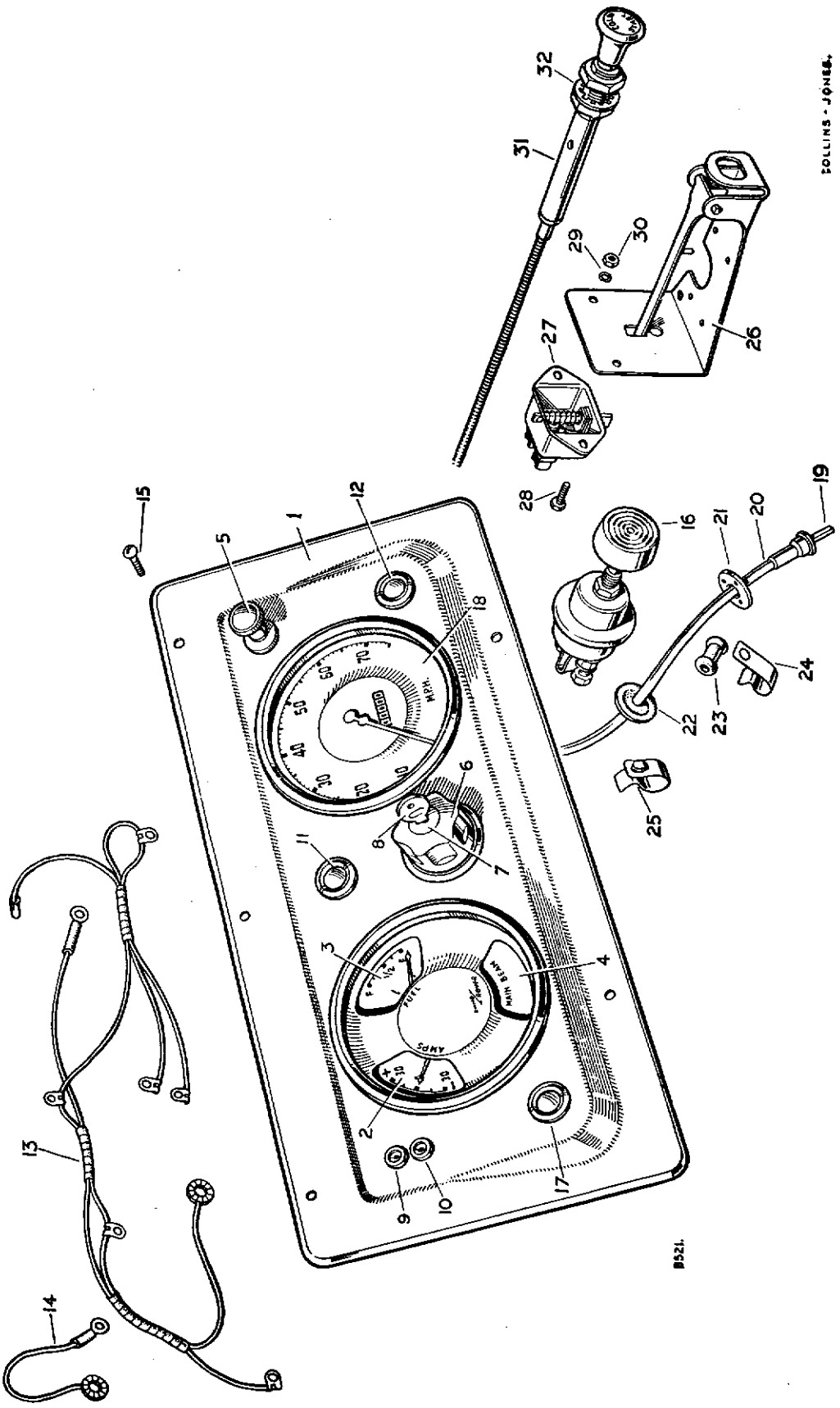
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Petrol pump complete, SU AUA 58, 'L' type	1	268374	
1	Coil complete, SU AUA 6001	1	262286	
2	Spring for armature, SU AUA 1449	1	262304	
3	Diaphragm complete, SU AUA 6011	1	260550	
4	Roller for diaphragm, SU AUA 1433	11	260583	
5	Plate body, SU AUA 4081/1	1	262299	
6	Joint washer for plate body, SU AUA 4082	1	262300	
7	Body, SU AUA 4080/1	1	262287	
8	Screw fixing coil housing to body, SU AUA 4083	5	262301	
9	Special spring washer, SU AUA 1863 } For earth terminal	1	262303	
10	Special screw, SU AUA 4850 } For earth terminal	1	262829	
11	Valve cage, SU AUA 1416	1	262288	
12	Disc for valve, SU AUA 839	2	262297	
13	Spring clip retaining valve disc, SU AUA 840	1	262289	
14	Washer for valve cage, SU AUA 1479	1	262290	
15	Outlet union, SU AUA 1422	1	262294	
16	Washer for outlet union, SU AUA 1442	1	262293	
17	Inlet union, SU AUA 887	1	262296	
18	Washer for inlet union, SU AUA 1405	1	262298	
19	Filter, SU AUA 1464	1	262292	
20	Plug for filter, SU AUA 1421	1	262295	
21	Washer for filter plug, SU AUA 1442	1	262293	
22	Contact set complete, twin points, SU AUA 6021	1	268674	
23	Special screw for contact blade, SU AUA 847....	1	262310	
24	Moulding for end plate, SU AUA 1467	1	260585	
25	Screw fixing moulding, SU AUA 1459	2	262308	
26	Terminal screw, SU AUA 1468	1	262307	
27	Cover for end plate, SU AUA 1466	1	234309	
28	Terminal nut, SU AUA 1661	1	262306	
29	Tag for terminal, SU AUA 1662	1	262305	
30	Spring washer	1	3073	} Alternatives
31	Nut (2 B.A.)	1	262309	} Alternatives
	Terminal knob, SU AUA 869	1	262311	} Alternatives
32	Elbow for pump, SU AUA 1478	2	50499	
33	Olive } Fixing	2	3136	
34	Nut } elbow to pump	2	50421	
35	Mounting plate }	1	212557	
36	Rubber bush } Fixing electric petrol pump	2	212558	
37	Plain washer }	2	2228	
38	Special set bolt }	2	212556	

INSTRUMENTS

31	Mixture control complete	1	500571	
32	Shakeproof washer for control	1	233017	

* Asterisk indicates a new part which has not been used on any previous model

INSTRUMENTS



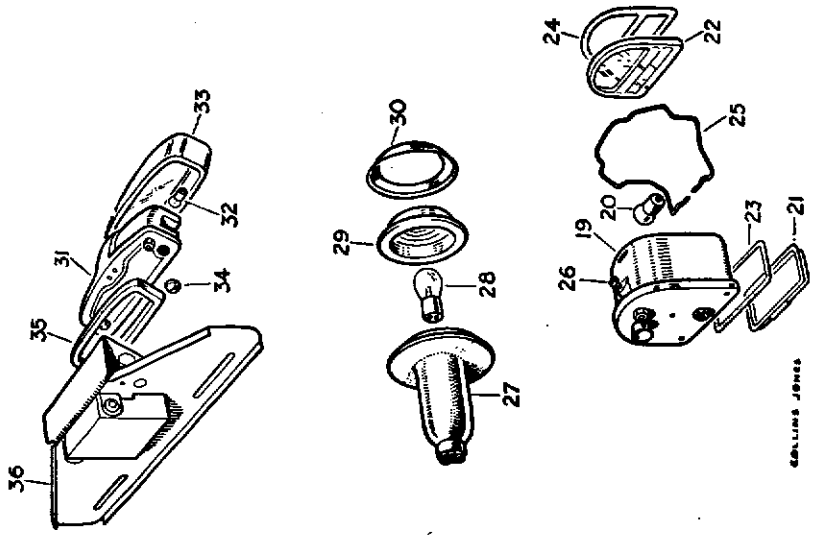
INSTRUMENTS

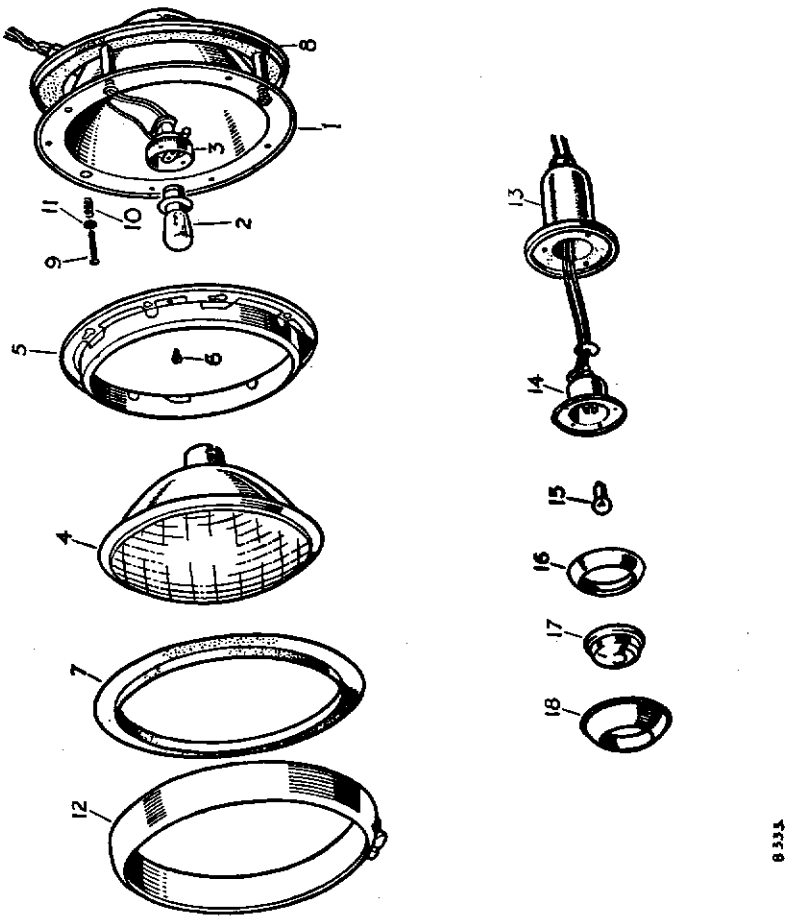
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Instrument panel	1	302958	
	Gauge and ammeter panel complete, JA PA 133	1	239566	
2	Ammeter	1	239567	
3	Petrol gauge	1	239568	
4	Warning light for headlamp beam	1	239569	
	Bulb for warning light, LU 987	1	232590	
5	Switch for panel lights	1	240908	
6	Switch for lamps, LU 031415	1	239570	
	Switch for lamps, LU 031412	1	240714	America. Dollar area
7	Barrel lock for ignition	1	59895	
8	Key for lock	1	29979	State key number when ordering
9	Socket for inspection lamp, black, LU 304989	1	273937	
10	Socket for inspection lamp, red, LU 305021	1	273936	
11	Warning light, ignition, LU 38084 A	1	238018	
	Glass and bezel for ignition warning light	1	262922	
12	Warning light, mixture, LU 38086 A	1	238020	
	Glass and bezel for mixture warning light	1	262924	
	Bulb for warning light, LU 987	2	232590	
13	Panel harness	1	238723	Petrol models
	Panel harness, LU 864385	1	272743	Diesel models
14	Lead, ammeter to inspection socket, LU 861079	1	238724	Petrol models
	Lead for panel harness, LU 864386	1	272850	Diesel models
	Bulb for panel light, LU 987	2	232590	
15	Set screw (2 B.A. x $\frac{3}{8}$" long) — Fixing instrument panel	5	77941	
	Plain washer — Fixing instrument panel	5	3885	
	Spring washer — Fixing instrument panel	5	3073	
	Nut (2 B.A.) — Fixing instrument panel	5	2247	
16	Starter switch, LU ST 18	1	237540	Petrol models
	Starter-heater plug switch, LU 31629E, Type S.60	1	277615	Diesel models
17	Warning light, oil, LU WL 3/1.38085 A	1	238019	
	Glass and bezel for oil warning light	1	262923	
	Bulb for warning light, LU 987	1	232590	
	Warning light, fuel	1	279114	Diesel models
	Bulb for warning light, LU 987	1	232590	Diesel models
18	Speedometer, miles	1	239564	
	Speedometer, kilometres	1	239565	
	Cable complete for speedometer, SM A 997	1	270716	
	Cable, inner — With brass ferrule on inner cable	1	234536	Alternative to 270718 and 270717
	Cable, outer — With brass ferrule on inner cable	1	234537	Alternative to 270718 and 270717
19	Cable, inner — With nylon ferrule on inner cable	1	270718	Alternative to 234536 and 234537
20	Cable, outer — With nylon ferrule on inner cable	1	270717	Alternative to 234536 and 234537
21	Retaining plate for cable	1	232566	
	Spring washer — Fixing retaining plate	3	3073	
	Set bolt (2 B.A. x $\frac{1}{4}$" long) — Fixing retaining plate	3	250957	
22	Rubber grommet in dash — For speedometer cable	1	233243	Petrol models
23	Rubber grommet on cable — For speedometer cable	3	06860	Petrol models
	Rubber grommet at fuel pump — For speedometer cable	1	273370	Diesel models
24	Clip — For speedometer cable	1	239600	
25	Clip — For speedometer cable	1	240407	
	Clip — For speedometer cable	1	240417	
	Clip — For speedometer cable	1	278010	
26	Bracket for mixture control	1	216380	
27	Switch for mixture warning light, LU 31109 A	1	214223	
28	Bolt (2 B.A. x $\frac{1}{2}$" long) — Fixing switch to bracket	2	234603	
29	Spring washer — Fixing switch to bracket	2	3073	
30	Nut (2 B.A.) — Fixing switch to bracket	2	2247	

Continued on Page 169

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HEAD, SIDE AND TAIL LAMPS



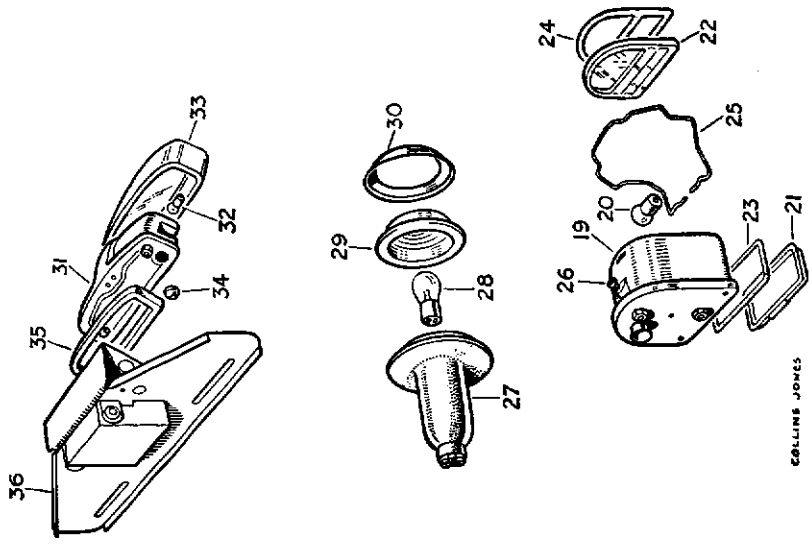


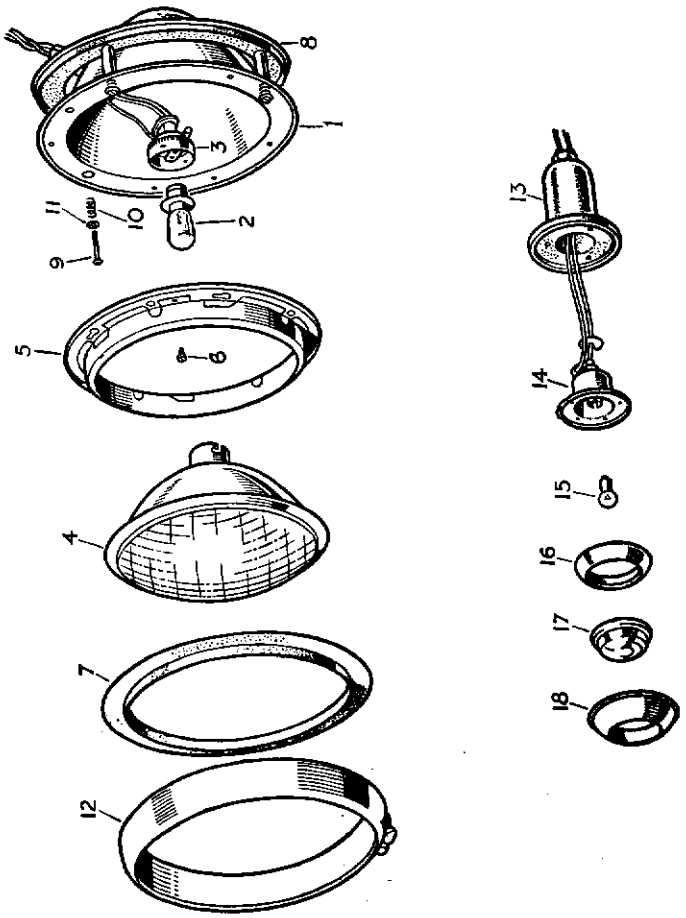
HEAD, SIDE AND TAIL LAMPS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Headlamp complete, LU 056909	2	235663	R.H.D.
	Headlamp complete, LU 056911	2	235664	L.H.D. Except Europe
	Headlamp complete, LU 056913	2	235665	L.H.D. Europe except France
	Headlamp complete, LU 056915	2	235666	France only
	Headlamp shell and connector, LU 056928	2	234365	America. Dollar area
1	Body for headlamp	2	261995	
2	Bulb for headlamp, LU 354	2	235232	R.H.D.
	Bulb for headlamp, LU 301	2	235233	L.H.D. Except Europe
	Bulb for headlamp, LU 370	2	244128	L.H.D. Europe except France
3	Adaptor for bulb, double contact, LU 860895	2	274378	
	Adaptor for bulb, triple contact, LU 562303	2	261794	France only
4	Light unit, LU 553935 ("Block-pattern" lens)	2	274783	R.H.D.
	Light unit, LU 555447 ("Block-pattern" lens)	2	262342	L.H.D. Except Europe
	Light unit, LU 553939 ("Block-pattern" lens)	2	262343	L.H.D. Europe except France
	Light unit, triple contact, LU 553948 ("Block-pattern" lens)	2	262269	France only
5	Rim complete for light unit, LU 552902	2	243379	
6	Special screw for light unit rim, LU 553561	6	262100	
7	Rubber gasket for headlamp rim, LU 552915....	2	262101	
8	Gasket for body	2	261793	
9	Special screw (Light unit adjustment)	6	261940	
10	Spring for screw (Light unit adjustment)	6	261941	
11	Cup washer for screw, LU 552818 (Light unit adjustment)	6	261943	
12	Rim for headlamp, vehicle colour, LU 554500	2	237896	1954-56
	Headlamp complete, LU 51780	2	272581	R.H.D.
	Headlamp complete, LU 51781	2	272577	L.H.D. Except Europe
	Headlamp complete, LU 51782	2	272578	L.H.D. Europe except France
	Headlamp complete, LU 51783	2	272579	France only
	Headlamp shell and connectors, LU 51984	2	272580	America. Dollar Area
	Body for headlamp, LU 552943	2	274377	
	Bulb for headlamp, LU 414	2	505196	R.H.D.
	Bulb for headlamp, LU 415	2	513314	L.H.D. Except Europe
	Bulb for headlamp, LU 370	2	244128	L.H.D. Europe except France
	Adaptor for bulb, double contact, LU 554602	2	274378	
	Adaptor for bulb, triple contact, LU 562303	2	261794	France only
	Light unit, LU 553921	2	274783	R.H.D.
	Light unit, LU 55547	2	262342	L.H.D. Except Europe
	Light unit, LU 553939	2	262343	L.H.D. Europe except France
	Light unit, triple contact, LU 553948	2	262269	France only
	Rim complete for light unit, LU 554872	2	274379	
	Special screw for light unit rim, LU 186137	6	262100	
	Rubber gasket for headlamp rim, LU 552915....	2	262101	
	Gasket for body, LU 554279	2	272595	
	Special screw (Light unit adjustment)	6	261940	
	Spring for screw (Light unit adjustment)	6	261941	
	Cup washer for screw, LU 552818 (Light unit adjustment)	6	261943	
	Rim for headlamp, chrome, LU 554439	2	272592	
	Rim retaining screws, LU 198898	2	272594	
	Spire speed nut for rim retaining screw, LU 187102	2	274380	
	Screw (2 B.A. x ½" long) (Fixing head lamp to front grille)	6	71164	
	Spring washer (Fixing head lamp to front grille)	6	3073	
	Nut (2 B.A.) (Fixing head lamp to front grille)	6	2247	
	Side lamp complete, LU 052558	2	236102	

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HEAD, SIDE AND TAIL LAMPS



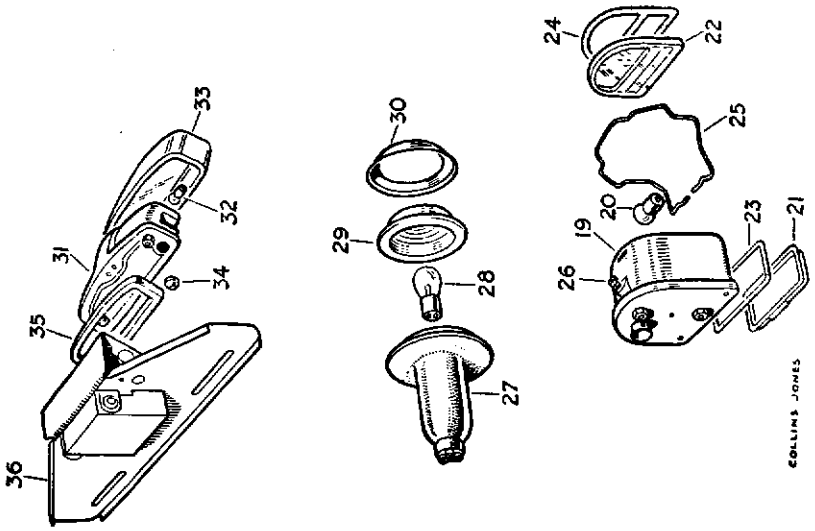


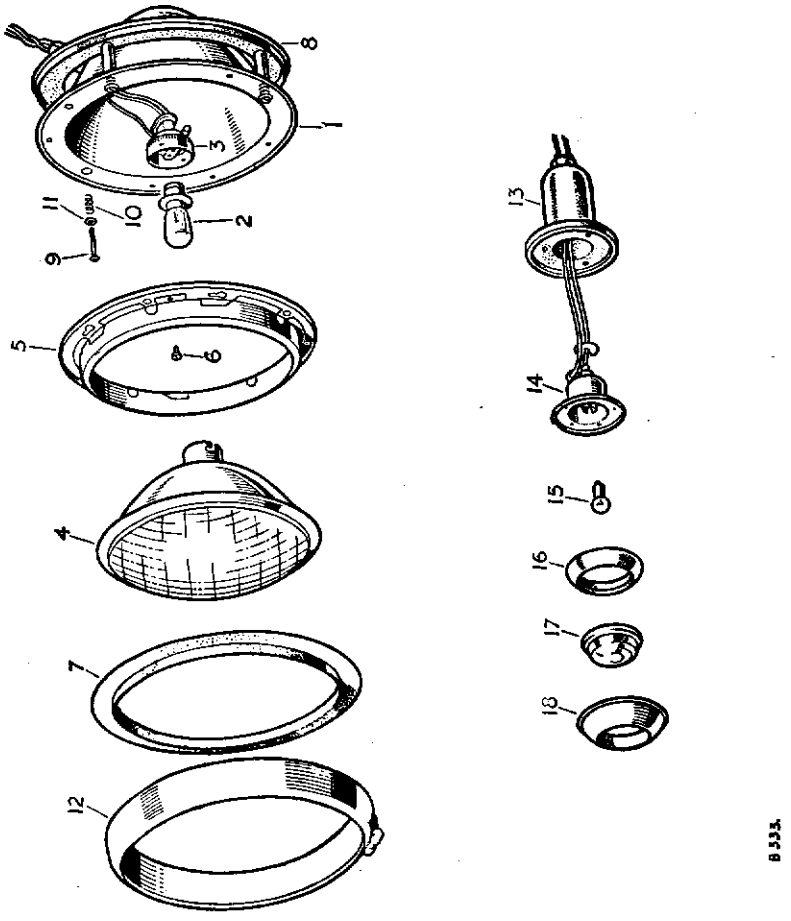
HEAD, SIDE AND TAIL LAMPS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
13	Body, LU 572763	2	262635	
14	Bulb holder interior, LU 553780	2	244700	
15	Bulb for side lamp, LU 222	2	242491	
18	Rim complete, LU 572776....	2	262631	
16	Gasket for body, LU 572775	2	262632	
17	Glass, LU 572772	2	237041	
	Side and flasher lamps, LU 488	2	234215	
	Glass for side and flasher lamp, LU 572706	2	261639	1955-58. America. Dollar Area and Station Wagon
	Rim for side and flasher lamp, LU 572734	2	261640	
	Bulb for side and flasher lamps, LU 361	2	264590	
	Screw (4 B.A. x ⅜" long) — Fixing side lamp to front wing	6	75804	
	Spring washer — Fixing side lamp to front wing	6	3072	
	Nut (4 B.A.) — Fixing side lamp to front wing	6	75805	
19	Stop-tail lamp complete, LU 052492	2	217618	
20	Bulb (12v. 6w.) for stop-tail lamp, LU 207	4	10211	
21	Glass for number plate illumination, white, LU 524787	2	261500	
22	Glass for stop and tail lights, red, LU 522264	2	260039	1954
23	Gasket for number plate illumination glass, LU 524760	2	260059	
24	Gasket for stop-tail glass, LU 522269	2	260682	
25	Spring retaining glasses, LU 524778	2	261499	
26	Screw fixing body, LU 524552	2	261501	
	Stop-tail lamp complete, LU 153393 A	2	274304	
	Bulb for stop-tail lamp, LU 361	2	264590	
	Body and red lens, LU 526436	2	264779	Without reflector — Alternative types. Check before ordering
	Body and red lens	2	275162	With reflector — Alternative types. Check before ordering
	White lens for number plate illumination, LU 526437	2	264780	1955-58 Lucas type
	Seal for white lens, LU 526441	2	264781	1955-58 Lucas type
	Bulb holder interior, LU 573828	2	264782	1955-58 Lucas type
	Rubber for back plate seating, LU 526377	2	264783	1955-58 Lucas type
	Stop-tail lamp complete	2	275387	
	Dome assembly for lamp	2	278016	
	Gasket for dome	2	277833	
	Screw fixing dome	4	277832	1957 Sparto type
	Base and bulb holder	2	277831	
	Backing pad for lamp	2	277834	
	Cable for lamp	2	277835	
	Bulb, LU 361	2	264590	
	Red reflector, 1 29/32" overall diameter, LU 57047 A	2	240542	1955. Alternative to 268790
	Red reflector, 2¼" overall diameter, LU 57079 A	2	268790	
	Plain washer — Fixing reflector	2	2260	1955-58. Alternative to 240542
	Spring washer — Fixing reflector	2	3073	
	Nut (2 B.A.) — Fixing reflector	2	2247	
	Stop-tail lamp, LU 052626	2	234212	
27	Rubber body	2	261638	
28	Bulb for stop-tail lamp, LU 361	2	264590	
29	Glass, LU 572704	2	261641	1954. America. Dollar area
30	Rim for glass, LU 572734	2	261640	
	Screw (4 B.A. x ⅜" long) — Fixing tail lamp to body	6	75804	
	Spring washer — Fixing tail lamp to body	6	3072	
	Nut (4 B.A.) — Fixing tail lamp to body	6	75805	

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HEAD, SIDE AND TAIL LAMPS



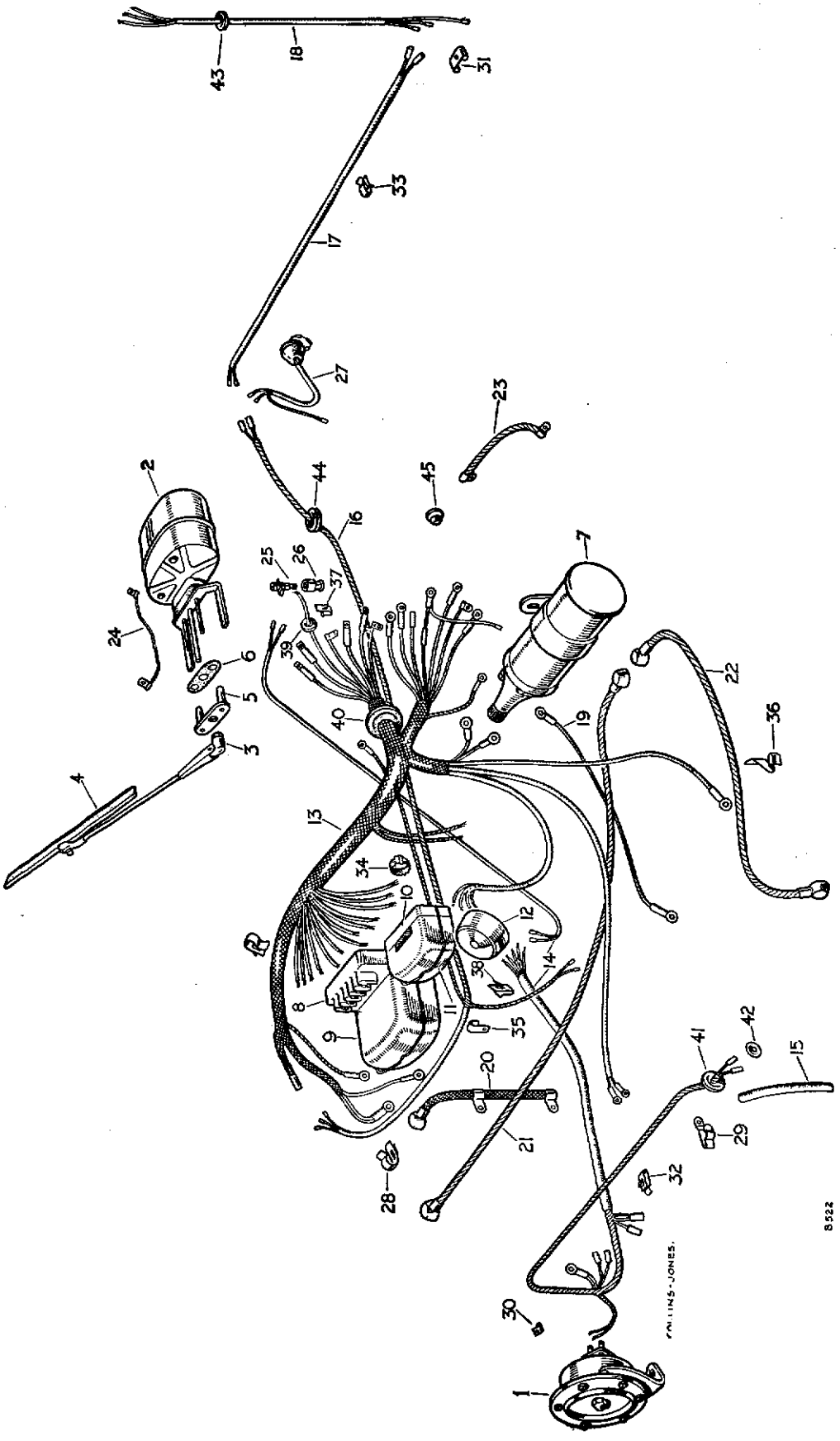


HEAD, SIDE AND TAIL LAMPS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Stop-tail lamp, LU 53405 B	2	274305	1955-58 America Dollar area Lucas type
	Body and red lens, LU 526436	2	264779	Without reflector — Alternative types; check before ordering
	Body and red lens	2	275162	With reflector — Alternative types; check before ordering
	Bulb holder interior, LU 573828	2	264782	
	Bulb, LU 380	2	264590	
	Rubber for back plate seating, LU 526377	2	264783	
31	Number plate lamp, LU 052448 D	1	234213†	
32	Bulb for number plate lamp, LU 222	1	242491	
33	Glass, LU 572596	1	261919	
34	Rubber grommet for wire, LU 572039	1	261252	
35	Rubber gasket for lamp, LU 572042	1	261253	1954-58 America. Dollar area and Australia
36	Support for lamp	1	302298	
	Screw (2 B.A. x $\frac{3}{8}$" long) — Fixing support to tailboard	2	77846	
	Spring washer — Fixing support to tailboard	2	3073	
	Nut (2 B.A.) — Fixing support to tailboard	2	2247	

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GENERAL ELECTRICAL EQUIPMENT

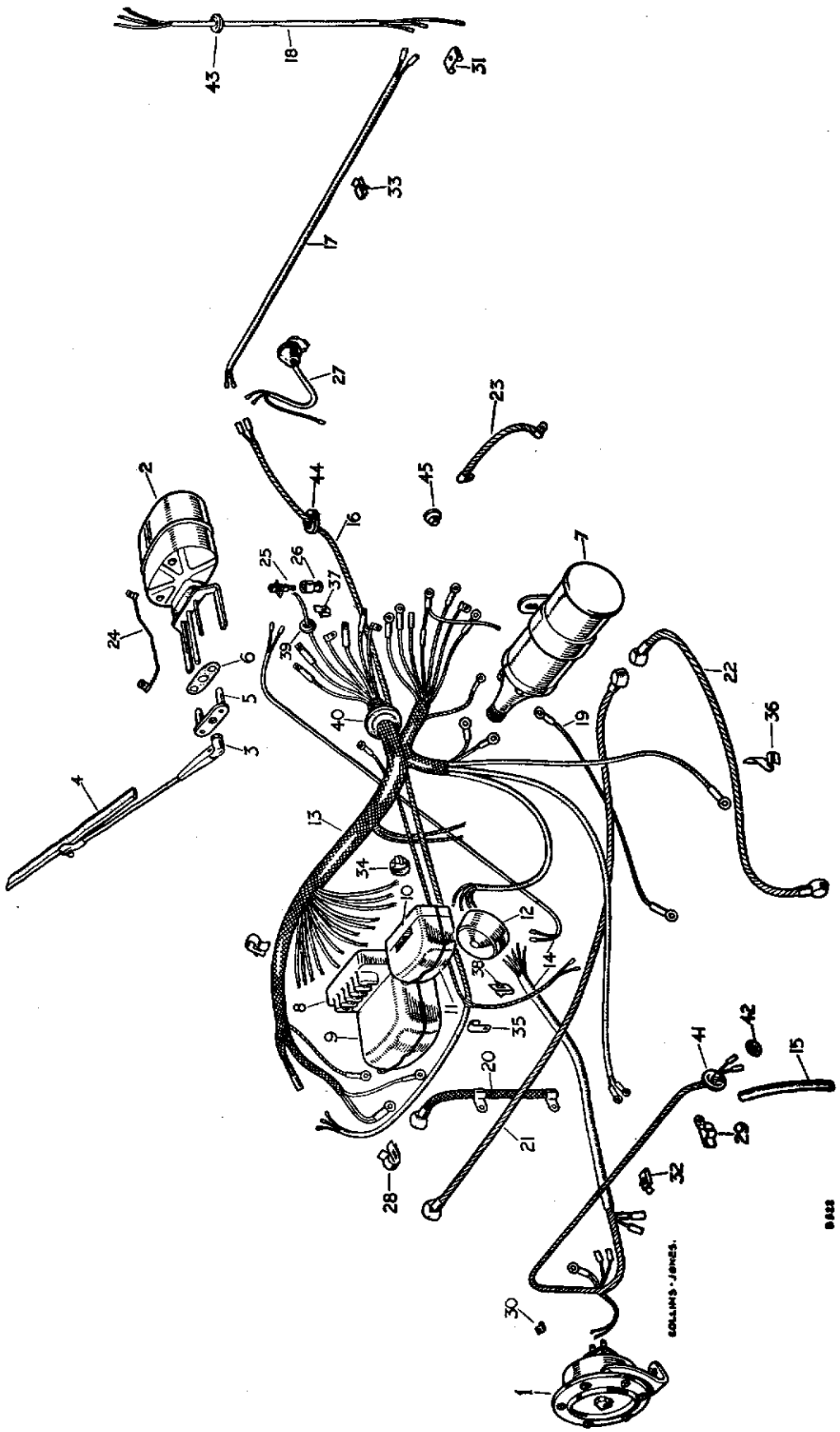


GENERAL ELECTRICAL EQUIPMENT

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Electric horn, offset adjustment, LU HF 1235/069399 H	1	240325	86 and 107; Alternative, check before ordering
	Electric horn, central adjustment, Clearhooter	1	241815	86 and 107; Alternative, check before ordering
	Contact set for horn, LU 703233	1	262636	86 and 107; Alternative types; check before ordering
	Contact set for windtone horn, LU 702687	1	271500	86 and 107; Lucas type; Alternative types; check before ordering
	Contact set for windtone horn	1	273707	86 and 107; Clearhooter type; Alternative types; check before ordering
	Set bolt ($\frac{3}{8}$" x $\frac{7}{8}$" long) fixing electric horn to chassis frame	1	237178	86 and 107
	Spring washer fixing electric horn to chassis frame	1	3076	86 and 107
	Windtone horn, with gauze, Clearhooter	1	503173	88 and 109
	Horn gauze, LU 702888	1	266162	88 and 109
	Rubber ring for horn gauze	1	236116	88 and 109
	Mounting bracket for windtone horn	1	268864	88 and 109
	Bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long) fixing bonnet hinge and horn bracket	2	237141	88 and 109
2	Windscreen wiper motor complete, LU 75113 E	1	267889	
3	Arm for wiper blade, LU 735061 or 737900	1	261503	
4	Wiper blade, LU 727803	1	261504	Alternative types; check before ordering
	Wiper blade, LU 737673	1	272306	Alternative types; check before ordering
5	Escutcheon for windscreen wiper motor	2	302976	
6	Rubber seal for escutcheon	2	302987	
	Screw (2 B.A. x $1\frac{7}{16}$" long) fixing redundant escutcheon	2	78127	
	Spring washer fixing redundant escutcheon	2	3073	
	Nut (2 B.A.) fixing redundant escutcheon	2	2247	
	Battery, dry, LU 4018757	1	278283	Petrol models
	Battery, dry, 6 volt	2	270598	Diesel models
7	Ignition coil, LU 45054 B	1	263732	
	Acorn nut, LU 408120 for ignition coil	1	240102	
	Split washer, LU 185015 for ignition coil	1	214279	
	Bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long) fixing coil to dash	2	237139	
	Shakeproof washer fixing coil to dash	2	78114	
	Plain washer fixing coil to dash	2	3840	
	Nut ($\frac{1}{4}$") fixing coil to dash	2	3819	
8	Voltage control box, LU 37138 A	1	235553	
9	Cover for control box, LU 391600	1	262859	
	Screw (2 B.A. x $1\frac{1}{4}$" long) fixing voltage control box	2	77992	Petrol models
	Spring washer fixing voltage control box	2	3073	Petrol models
	Nut (2 B.A.) fixing voltage control box	2	2247	Petrol models
	Current-voltage control box, LU 37189	1	272546	Diesel models
	Bolt ($\frac{1}{4}$" B.S.F. x $\frac{5}{8}$" long) fixing current-voltage control box	3	237140	Diesel models
	Shakeproof washer fixing current-voltage control box	3	70884	Diesel models
	Nut ($\frac{1}{4}$" B.S.F.) fixing current-voltage control box	3	2823	Diesel models
10	Fuse box, LU 37131	1	219078	
11	Cover for fuse box, LU 291078	1	261502	
	Fuse 35 amp., LU 188216	1	12738	
	Special screw, LU 153564 fixing fuse box	2	3279	
	Special nut, LU 167530 fixing fuse box	2	3280	
12	Junction box, LU 78266 B	1	03971	
	Screw (2 B.A. x $\frac{1}{2}$" long) fixing junction box	2	71164	
	Spring washer fixing junction box	2	3073	
	Nut (2 B.A.) fixing junction box	2	2247	
	Resistor for heater plugs	1	512338	Diesel models
	Bolt (2 B.A. x $\frac{3}{8}$" long) fitting resistor to dash	2	237119	Diesel models
	Shakeproof washer fitting resistor to dash	2	311373	Diesel models
	Nut (2 B.A.) fitting resistor to dash	2	3823	Diesel models

* Asterisk indicates a new part which has not been used on any previous model.

GENERAL ELECTRICAL EQUIPMENT

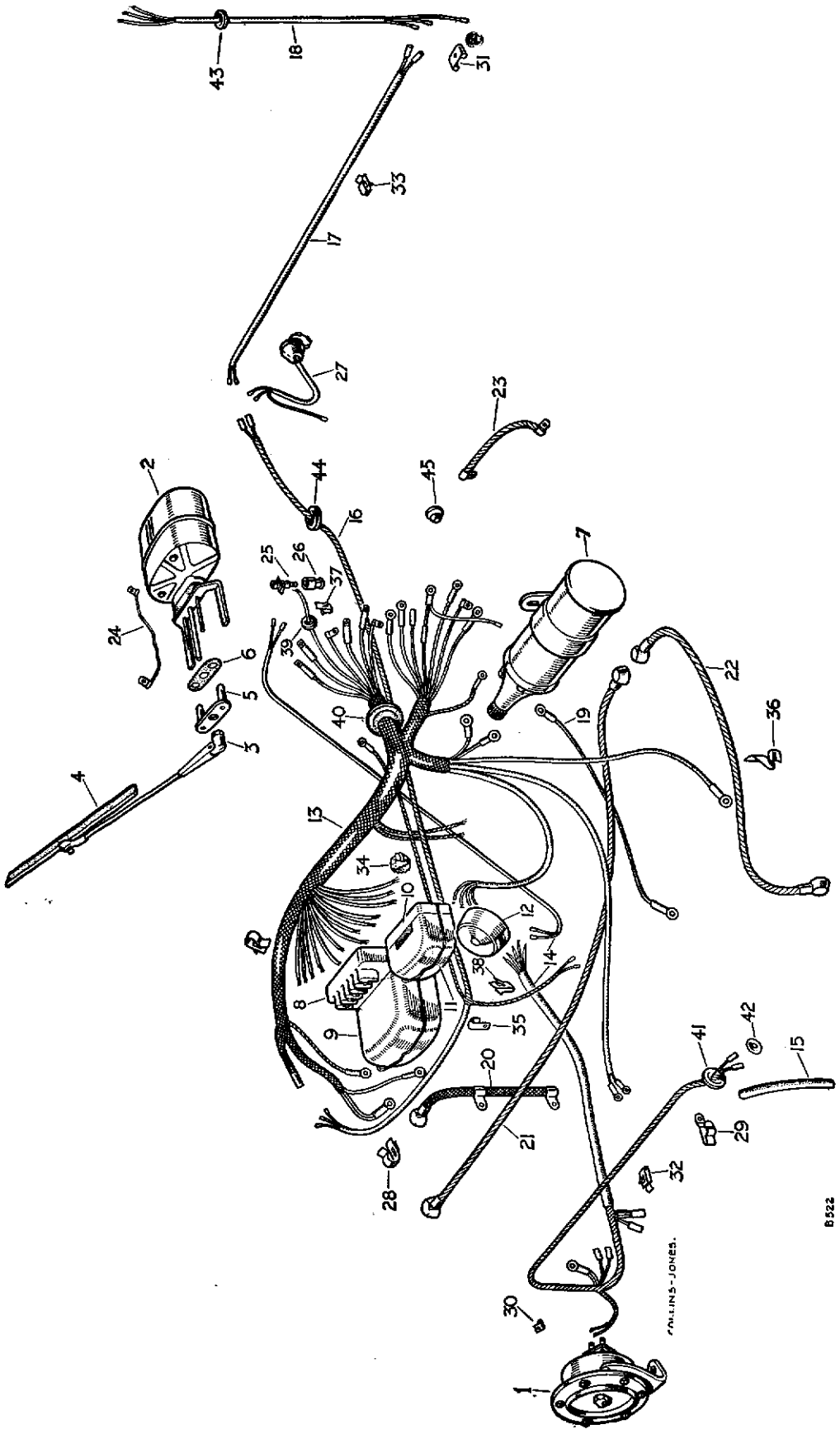


GENERAL ELECTRICAL EQUIPMENT

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
13	Dash harness, LU 835491 B	1	238715	86 and 107 — Petrol
	Dash harness, LU 838561 E	1	268866	88 and 109 — Petrol models
	Dash harness, LU 839640	1	277621	Diesel models
14	Headlamp and sidelamp harness, LU 835501	1	238722	86 and 107 — Petrol models
	Headlamp and sidelamp harness	1	268865	88 and 109 — Petrol models
	Cable clip, harness to dash	1	233247	88 and 109 — Petrol models
	Head and sidelamp harness LU 865028	1	278383	L.H.D. — Diesel models
	Cable clip on cowl top baffle	4	3621	Diesel models
	Bolt (¼" B.S.F. x ⅝" long) — Fixing cable clip on cowl top baffle R.H.	1	237140	Diesel models
	Spring washer — Fixing cable clip on cowl top baffle R.H.	1	3074	Diesel models
	Nut (¼" B.S.F.) — Fixing cable clip on cowl top baffle R.H.	1	2823	Diesel models
	Cable clip on wing valance and toe box	4	56666	Diesel models
	Screw (2 B.A. x ½" long) — Fixing clips 56666	3	77869	Diesel models
	Spring washer — Fixing clips 56666	3	3073	Diesel models
	Nut (2 B.A.) — Fixing clips 56666	3	3823	Diesel models
15	Sheath for side lamp lead, LU 859863	2	233463	
	Dynamo harness, LU 862980	1	267392	88 and 109
	Clip for dynamo harness	1	4082	88 and 109
	Clip for battery to switch cable	1	50640	88 and 109
	Mounting plate for cable clips	1	267412	88 and 109
	Drive screw fixing clips to mounting plate	1	72626	88 and 109
	Clip fixing stop-tail lamp harness to wheelarch	6	50639	
	Screw (2 B.A. x ½" long) — Fixing clips	6	77869	
	Spring washer — Fixing clips	6	3073	
	Nut (2 B.A.) — Fixing clips	6	2247	
	Clip fixing horn harness to dash under bonnet	1	243395	
	Drive screw fixing clip	1	75454	
	Four-core cable for steering column	As required	260505	1 ft. length
16	Frame harness, LU 835521	1	238725	86 and 88
	Frame harness, LU 835671	1	241554	107 and 109
17	Rear cross-member harness, LU 820784	1	236137	
	Rubber grommet for windtone horn cable	1	234041	
18	Stop-tail leads, LU 820787 B	2	236139	1954
	Stop-tail leads, LU 861381	2	243507	1954. America. Dollar area
	Extension lead for stop light switch, LU 861080	1	239282	L.H.D.
	Flasher unit, LU 35003 A	1	271459	1955–58. America. Dollar area and Station Wagon
	Drive screw fixing flasher unit	1	72628	1955–58. America. Dollar area and Station Wagon
	Warning light for flasher, LU 38125 A	1	264429	1955–58. America. Dollar area and Station Wagon
	Bulb for warning light, LU 987	1	232590	1955–58. America. Dollar area and Station Wagon
	Green lens for flasher warning light	1	271915	1955–58. America. Dollar area and Station Wagon
	Switch for flasher, LU 031618	1	264370	1955–58. America. Dollar area and Station Wagon
	Mounting plate for switch	1	264369	1955–58. America. Dollar area and Station Wagon
	Screw (2 B.A. × ⅜" long) — Fixing mounting plate	2	77941	1955–58. America. Dollar area and Station Wagon
	Plain washer — Fixing mounting plate	2	3685	1955–58. America. Dollar area and Station Wagon
	Spring washer — Fixing mounting plate	2	3073	1955–58. America. Dollar area and Station Wagon
	Nut (2 B.A.) — Fixing mounting plate	2	2247	1955–58. America. Dollar area and Station Wagon
	Harness for number plate, LU 861380	1	243508	1955–58. America. Dollar area and Station Wagon
	Cable clip ⅜" hole, LU 187045 — For number plate harness	4	8885	1955–58. America. Dollar area and Station Wagon
	Cable clip ¼" hole, LU 900402 — For number plate harness	2	50637	1955–58. America. Dollar area and Station Wagon
	Drive screw — Fixing clip 8885	3	78006	America.
	Bolt 2 B.A. x ½" long — Fixing clip 8885	1	237121	Dollar area
	Spring washer — Fixing clip 8885	1	3073	1955–58. America. Dollar area and Station Wagon
	Nut (2 B.A.) — Fixing clip 8885	1	2247	1955–58. America. Dollar area and Station Wagon

* Asterisk indicates a new part which has not been used on any previous model.

GENERAL ELECTRICAL EQUIPMENT

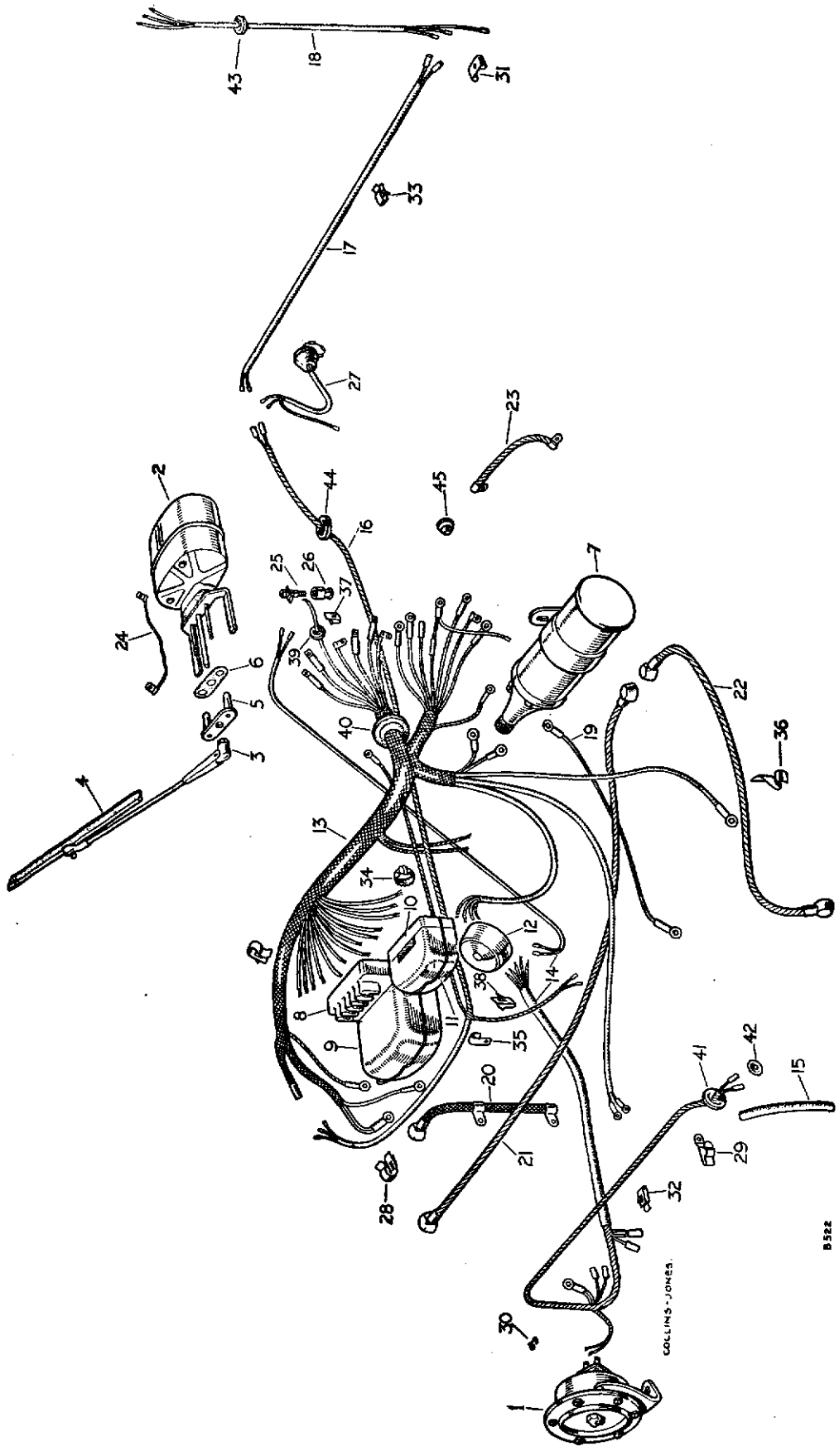


GENERAL ELECTRICAL EQUIPMENT

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Harness for flasher, LU 862363 B	1	264371	1955–58. America. Dollar area and Station Wagon
	Leads for side and flasher lamp, LU 862362	2	264349	1955–58. America. Dollar area and Station Wagon
19	Cable, coil to distributor, LU 999145	1	240198	
	Cable, connecting batteries, LU 863691	1	501355	Diesel models
	Cable, battery to starter, LU 864939	1	501356	Diesel models
20	Cable, battery to earth, LU 812014	1	239558	Petrol models
	Cable, battery to earth	1	275371	
21	Cable, battery to switch, LU 861081 A	1	239559	
	Rubber boot for starter cable, LU 861139	2	500980	
	Drive screw fixing battery cables, LU 186111	2	50552	4 off on Diesel models
22	Cable, switch to starter, LU 861082 A	1	501691	
23	Cable, gearbox to earth, LU 999709	1	219649	
	Oil pressure switch lead, LU 863690	1	279518	
	Bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long) — Fixing gearbox to earth cable to frame	1	237139	
	Shakeproof washer — Fixing gearbox to earth cable to frame	1	78114	
	Nut ($\frac{1}{4}$") — Fixing gearbox to earth cable to frame	1	3819	
	Lead from tank unit to dash harness, LU 863690	1	271225	Diesel models
	Wiper feed lead and plug, LU 996705 A	1	233533	
25	Plug socket for leads on steering bracket, LU 305514	1	233531	
26	Cap for wiper feed socket, LU 572363	1	240408	
27	Trailer socket and lead, 3-pin type, LU 809069	1	240696	Supplied as extra equipment — Alternative types; check before ordering
	Trailer socket and lead, 4-pin type, LU 86046A	1	269985	Supplied as extra equipment — Alternative types; check before ordering
28	Cable clip for frame harness, at dash, R.H.	1	237279	
	Cable clip for frame harness at dash centre	1	240417	
	Cable clip for frame harness, at junction box	1	233770	
29	Cable clip at L.H. headlamp	1	3619	
30	Earthing clip for headlamp, LU 550702	1	234523	
31	Earthing clip on rear cross-member, LU 860019	2	236366	
	Screw (2 B.A. x $\frac{3}{8}$" long) — Fixing earthing clip to rear cross-member	2	77846	
	Shakeproof washer — Fixing earthing clip to rear cross-member	2	71082	
	Nut (2 B.A.) — Fixing earthing clip to rear cross-member	2	2247	
	Cable clip fixing harness to dash L.H.	1	240417	Not required when extra fuel filter is fitted — Diesel models
	Cable clip fixing harness to dash R.H.	1	56667	Diesel models
	Cable clip fixing harness to dash and L.H. toe box	5	50639	Diesel models
	Screw (2 B.A. x $\frac{3}{8}$" long) — Fixing clips to dash	5	77846	Diesel models
	Plain washer — Fixing clips to dash	3	2226	Diesel models
	Spring washer — Fixing clips to dash	5	3073	Diesel models
	Nut (2 B.A.) — Fixing clips to dash	5	3823	Diesel models
	Cable clip fixing harness to R.H. toe box	2	278490	Diesel models
	Screw (2 B.A. x $\frac{3}{8}$" long) — Fixing clips 56667	2	77846	Diesel models
	Plain washer — Fixing clips 56667	2	2226	Diesel models
	Spring washer — Fixing clips 56667	2	3073	Diesel models
	Nut (2 B.A.) — Fixing clips 56667	2	3823	Diesel models
	Cable clip fixing harness adjacent to junction box	1	240429	Diesel models
	Cable clip fixing dipper and horn leads to R.H. accelerator shaft bracket	1	278489	Diesel models
32	Cable clip, for headlamp and horn cable harness	7	233770	
33	Clip for rear cross-member harness	3	236365	
34	Cable clip, frame harness to petrol pipe, LU 941834	3	240429	

*Asterisk indicates a new part which has not been used on any previous model.

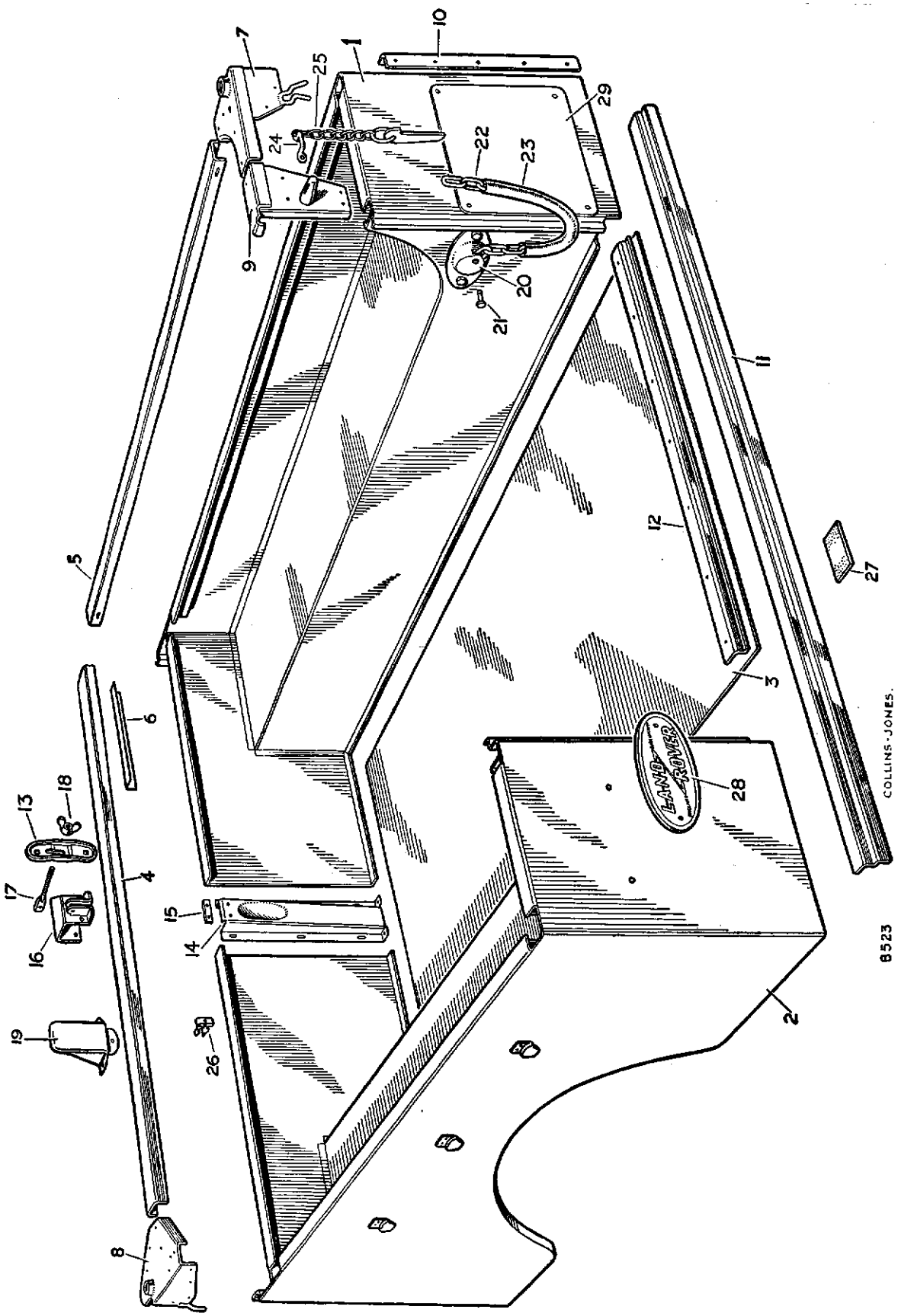
GENERAL ELECTRICAL EQUIPMENT



GENERAL ELECTRICAL EQUIPMENT

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
35	Cable clip, harness to steering column support	1	240468	
36	Cable clip, starter lead, LU 187049	1	3551	2 off on 1955–58
37	Cable clip, wiper feed lead	1	240406	
38	Cable clip, stop lamp lead	1	236365	5 off on L.H.D.
	Clip for cable on fan cowl top baffle	4	3622	Diesel models
	Clip fixing heater switch lead to engine speed control quadrant	1	50637	Diesel models
	Clip for cable, battery to starter cable	3	56667	Diesel models
	Bowden clip, starter cable to solenoid	1	4200	Diesel models
	Cable cleat for engine harness	2	240430	Diesel models
	Cleat fixing dynamo lead to starter cable	1	240229	Diesel models
	Grommet for frame harness	2	276053	Diesel models
39	Rubber grommet in dash for wiper motor lead, LU 859341	1	233244	
40	Rubber grommet, main harness, in dash, LU 858065	2	219681	
41	Rubber grommet, headlamp cable at fan cowl, LU 858063	2	219680	
42	Rubber grommet for side lamp lead, LU 859059	2	233243	
43	Rubber grommet, tail lamp lead, LU 859059	2	233243	4 off on 107 and 109
44	Rubber grommet for frame harness, LU 859060	2	276054	
45	Rubber plug for redundant hole	2	73198	1 off on 1956-57 L.H.D.
	Cable clip, dynamo harness to dash R.H.	1	233247	1956-58 L.H.D.
	Rubber plug for redundant hole	2	301346	America. Dollar area. 3 off on 107 and 109
	Rubber cover for battery terminal, LU 862090	1	263158	
	Grommet for flasher harness, LU 859059	1	233243	1955–58. America. Dollar area and Station Wagon
	Cable clip for horn harness	1	243395	88 and 109
	Drive screw fixing clip to dash	1	75454	88 and 109
	Cable clip for stop/tail lamp harness	6	50639	88 and 109
	Screw (2 B.A. x ½" long) Fixing harness	6	77869	88 and 109
	Spring washer to	6	3073	88 and 109
	Nut (2 B.A.) wheel box	6	2247	88 and 109

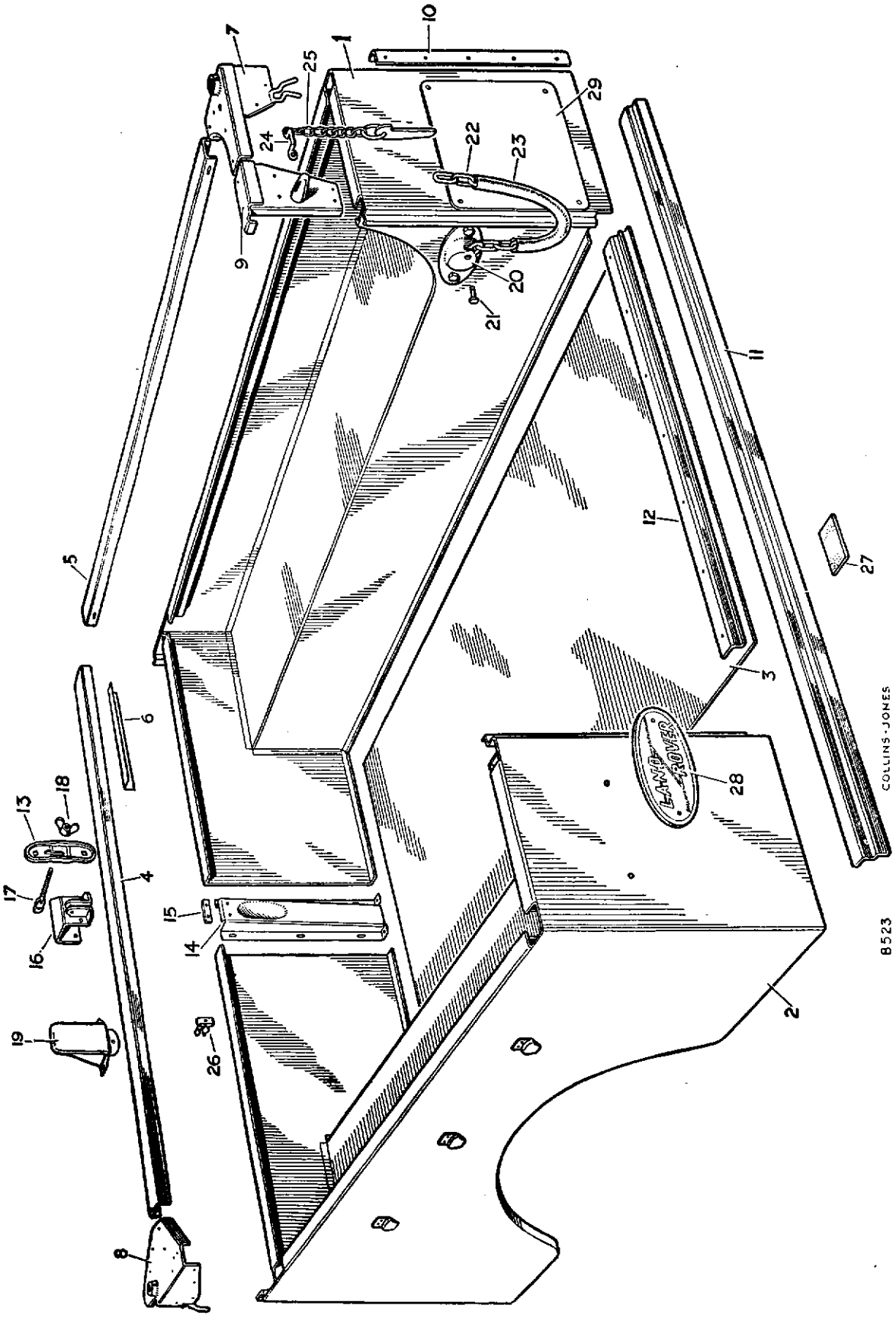
BODY, CAPPINGS AND SOCKETS. 86 & 88



BODY, CAPPINGS AND SOCKETS. 86 & 88

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	BODY FLOOR AND SIDES ASSEMBLY	1	306966	
	Side and wheelarch complete, R.H.	1	307387	
	Side and wheelarch complete, L.H.	1	307388	
	Cover plate for tail lamp holes	2	302230	America. Dollar area
	Rivet fixing cover plate	4	302222	America. Dollar area
3	Rear floor complete	1	302805	
4	Capping for body back rest panel	1	302797	
5	Capping for body top, sides	2	302792	
6	Corner strengthening angle	2	303957	
	Rivet fixing angles	4	300782	
	Rivet — Fixing cappings	23	300783	
	Pop rivet — Fixing cappings	28	300781	
7	Hood socket complete rear corner, R.H.	1	302779	
	Hood socket complete rear corner, L.H.	1	302780	
	Hood socket complete front corner, R.H.	1	302793	
8	Hood socket complete front corner, L.H.	1	302794	
	Rivet — Fixing rear sockets	12	300783	
	Pop rivet — Fixing rear sockets	6	300781	
	Rivet, short — Fixing front sockets	16	300783	
	Rivet, long — Fixing front sockets	4	302186	
	Corner bracket and tailboard dowel, R.H.	1	302786	
9	Corner bracket and tailboard dowel, L.H.	1	302787	
	Rivet — Fixing corner brackets	6	300783	
	Pop rivet — Fixing corner brackets	4	300781	
10	Rear protection angle	2	303741	
	Rivet, short — Fixing rear protector angle	13	300783	
	Rivet, long — Fixing rear protector angle	4	300784	
11	Rear mounting angle	1	303739	
12	Protecting strip at rear of floor	1	302811	
	Drive screw fixing strip	7	77707	
13	Clamp for spare wheel	1	303847	
14	Reinforcement bracket for clamp	1	302930	
15	Tapped plate for pivot bracket	1	303846	
	Bifurcated rivet fixing plate	1	21563	
16	Pivot bracket for spare wheel clamp....	1	303844	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) — Fixing pivot bracket to body	10	237140	
	Plain washer, small — Fixing pivot bracket to body	14	3840	
	Plain washer, large — Fixing pivot bracket to body	2	3900	
	Spring washer — Fixing pivot bracket to body	10	3074	
	Nut ($\frac{1}{4}$") — Fixing pivot bracket to body	8	2823	
17	Tie bar for spare wheel clamp	1	302933	
	Screw ($\frac{1}{4}$" x 1" long) — Fixing tie bar to pivot bracket	1	77310	
	Plain washer, small — Fixing tie bar to pivot bracket	1	3842	
	Plain washer, large — Fixing tie bar to pivot bracket	1	3831	
	Spring washer — Fixing tie bar to pivot bracket	1	2284	
	Self-locking nut ($\frac{1}{4}$") — Fixing tie bar to pivot bracket	1	234820	
18	Wing nut — Fixing spare wheel clamp	1	302934	
	Plain washer — Fixing spare wheel clamp	1	3982	
	Spring washer — Fixing spare wheel clamp	1	3076	

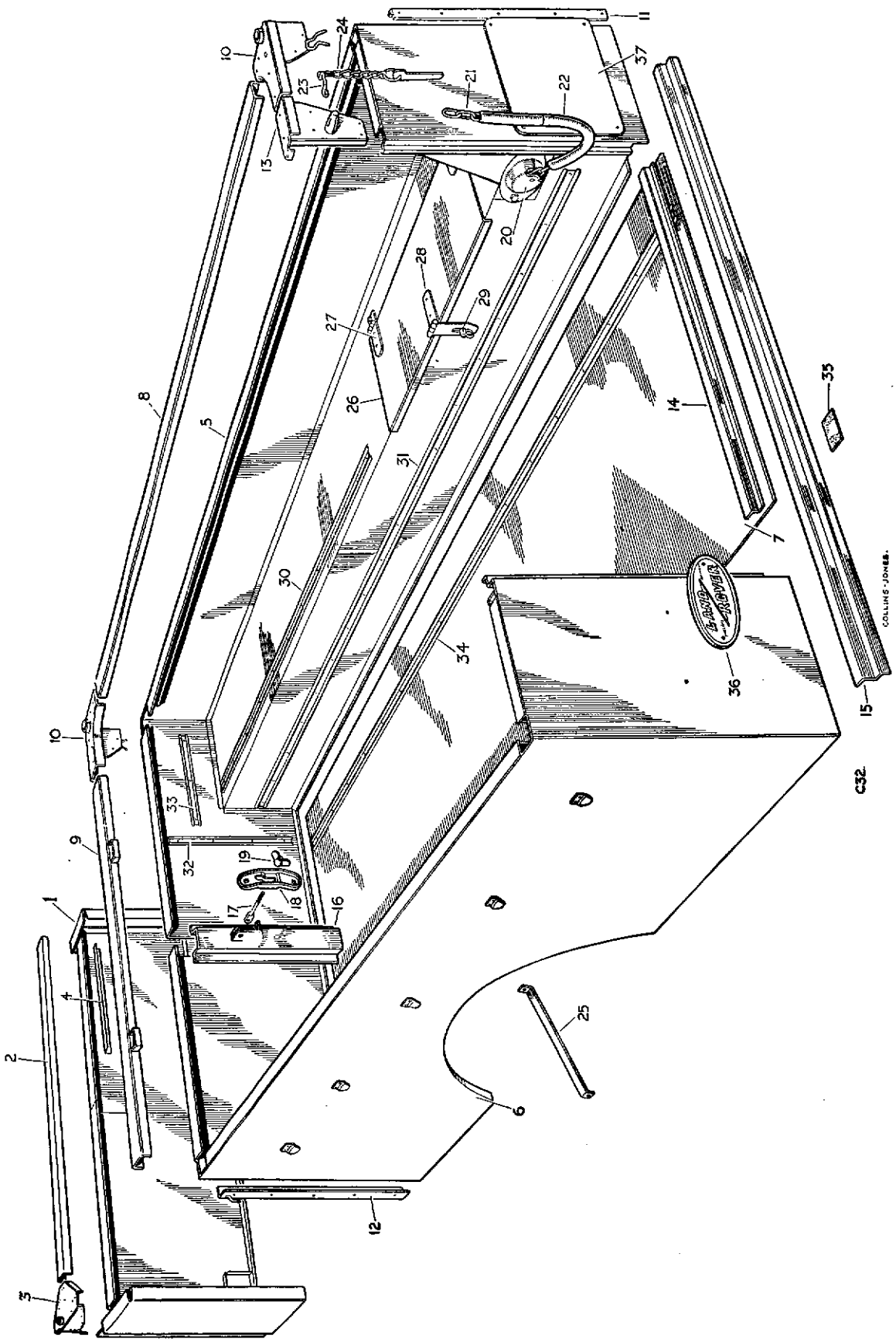
BODY, CAPPINGS AND SOCKETS. 86 & 88



BODY, CAPPINGS AND SOCKETS. 86 & 88

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
19	Bracket, spare wheel tyre rest	2	303859	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing	6	237140	
	Spring washer } tyre rest bracket	6	3074	
	Nut ($\frac{1}{4}$") } to body	6	2823	
20	Bracket for tailboard chain....	2	302825	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing	4	237140	
	Spring washer } bracket	4	3074	
	Nut ($\frac{1}{4}$") } to body	4	2823	
21	Pin } Fixing tailboard	2	302828	
	Split pin } chain to bracket	2	3958	
22	Chain for tailboard	2	302824	
23	Sleeve for chain	2	301109	
24	Staple for hood strap	2	300924	
25	Key and chain for tailboard	2	300674	
	Screw (2 B.A. x $\frac{3}{4}$" long) } Fixing chain	4	77887	
	Spring washer } and staples	4	3073	
	Nut (2 B.A.) } to body	4	2247	
26	Clip for starting handle and jack handle	5	05555	
	Pop rivet fixing clips	5	300919	
27	Rubber buffer, floor to chassis	6	302833	
	Bifurcated rivet fixing buffer	12	73979	
28	"Land-Rover" nameplate, 7$\frac{3}{16}$" overall	1	302361	
29	Registration plate	1	239772	
	Pop rivet fixing plates	6	300919	
	Bolt ($\frac{5}{16}$" x $\frac{7}{8}$" long) }	12	237161	
	Captive bolt	1	304118	
	Spring washer Fixing	10	3075	
	Shim washer } body to	As required	3830	
	Nut ($\frac{5}{16}$") } chassis	10	2828	
	Nut ($\frac{5}{16}$")	4	3940	
	Shakeproof washer }	8	72614	

BODY, CAPPINGS AND SOCKETS. 107 & 109



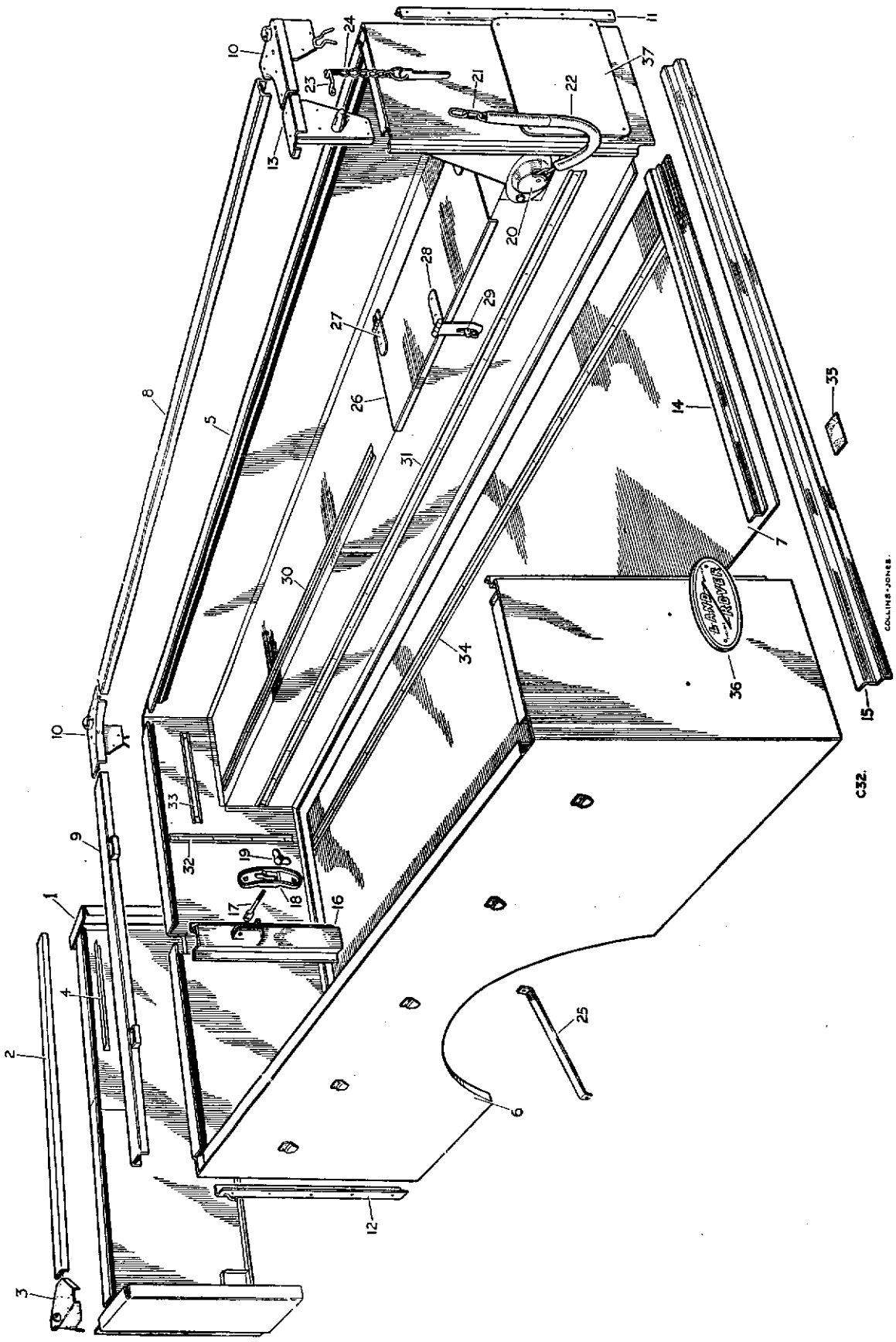
BODY, CAPPINGS AND SOCKETS. 107 & 109

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	CAB BODY ASSEMBLY, LOWER, FRONT	1	305025†	
2	Capping for cab body, top	1	302797	
	Pop rivet } Fixing	6	300781	
	Rivet, short } capping to	8	300783	
	Rivet, long } rear panel	4	300784	
	Socket, R.H. } For cab	1	302793	
3	Socket, L.H. } fixing	1	302794	
	Rivet, short } Fixing sockets	16	300789	
	Rivet, long } to cab body	4	300784	
4	Corner strengthening angle	2	303957	
	Pop rivet fixing angle to cab body	4	300782	
	Bolt ($\frac{5}{16}$" x 1" long)	2	237160	
	Captive bolt	1	305222	
	Shim } Fixing cab body	As required	305232	
	Plain washer } to chassis	4	3830	
	Spring washer	4	3075	
	Nut ($\frac{5}{16}$")	4	2828	
	BODY COMPLETE ASSEMBLY, REAR	1	306967	
5	Side and wheelarch complete, R.H.	1	307390	
	Side and wheelarch complete, L.H.	1	307391	
	Cover plate for tail lamp holes	2	302230	
	Rivet fixing plate	4	302222	
7	Rear floor	1	304389	
8	Capping for body top, sides	2	304408	
9	Capping for body top, front	1	306104	
	Rivet } Fixing capping	37	300783	
	Pop rivet } to body	37	300781	
10	Hood socket R.H.	2	302779	1 off on rear only late 1957 onwards
	Hood socket L.H.	2	302780	
	Hood socket R.H., front	1	320067	Late 1957 onwards
	Hood socket L.H., front	1	320068	
	Pop rivet } Fixing hood sockets	12	300781	
	Rivet } to body	24	300784	22 off late 1957 onwards
	Rivet	26	300783	Late 1957 onwards
	Rivet	2	300789	
11	Corner protector angle, rear	2	304410	
	Corner protector angle, front, R.H.	1	305055	
12	Corner protecting angle, front, L.H.	1	305056	
	Rivet fixing angles to body	34	300783	
13	Corner bracket and tailboard dowel, R.H.	1	302786	
	Corner bracket and tailboard dowel, L.H.	1	302787	
	Rivet } Fixing corner	6	300783	
	Pop rivet } brackets	4	300781	
14	Protecting strip at rear of floor	1	302811	
	Drive screw fixing strip	7	77707	
15	Rear mounting angle	1	304499	
16	Strengthening member for tie bar	1	306027	
	Bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long)	6	237139	
	Plain washer } Fixing member to	6	3946	
	Spring washer } front body panel	6	3074	
	Nut ($\frac{1}{4}$")	6	3819	

* Asterisk indicates a new part which has not been used on any previous model

†See Pages 233—237 for Cab Body, top.

BODY, CAPPINGS AND SOCKETS. 107 & 109

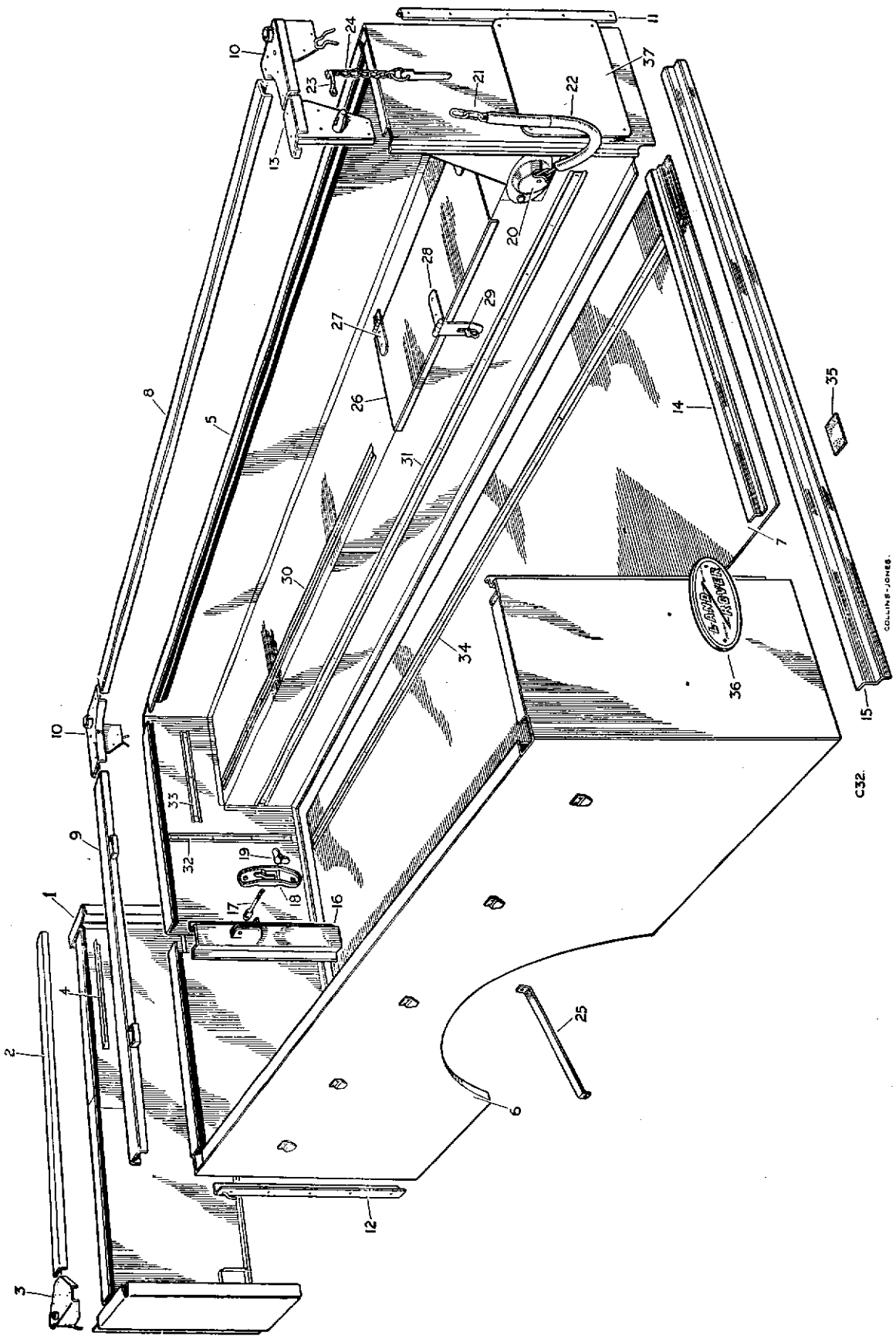


BODY, CAPPINGS AND SOCKETS. 107 & 109

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
17	Tie bar for spare wheel clamp	1	306124	
	Screw (¼" x 1" long) }	1	77310	
	Plain washer, large } Fixing tie bar to	1	3831	
	Plain washer, small } strengthening member	1	3842	
	Spring washer }	1	2284	
	Self-locking nut (¼") }	1	234820	
18	Clamp for spare wheel	1	303847	
	Plain washer }	1	3982	
19	Wing nut } Fixing spare wheel clamp	1	302934	
	Spring washer }	1	3076	
20	Tailboard chain bracket	2	302825	
	Bolt (¼" x ⅝" long) }	4	237140	
	Spring washer } Fixing chain bracket	4	3074	
	Nut (¼") } to body	4	2823	
21	Chain for tailboard	2	304411	
	Clevis pin } Fixing chain	2	302828	
	Split pin } to bracket	2	3958	
22	Sleeve for chain	4	301109	
23	Staple for hood strap	2	300924	
24	Tailboard key and chain	2	300674	
	Screw (2 B.A. x ⅜" long) } Fixing	4	77887	
	Spring washer } chain	4	3073	
	Nut (2 B.A.) } to body	4	2247	
25	Support stay	2	304722	
	Bolt (2 B.A. x ½" long) }	2	234603	
	Plain washer } Fixing support stay	2	3816	
	Spring washer } to body side	2	3073	
	Nut (2 B.A.) }	2	2247	
	Bolt (¼" x ½" long) }	2	237139	
	Plain washer } Fixing support stay	2	3912	
	Spring washer } to wheelarch box	2	3074	
	Nut (¼") }	2	2823	
26	Locker lid for wheelarch box	2	304401	
27	Hinge for locker lid	4	303875	
	Pop rivet fixing hinge to lid	8	300781	
	Bolt (¼" x ⅝" long) }	4	237140	
	Plain washer } Fixing hinge to	4	3968	
	Spring washer } wheelarch box	4	3074	
	Nut (¼") }	4	2823	
28	Hasp for locker lid	2	303871	
	Rivet fixing hasp to locker lid	4	300789	
29	Turnbuckle for locker lid	2	300851	
	Screw (2 B.A. x ½" long) } Fixing	6	77784	
	Spring washer } buckle to	6	3073	
	Nut (2 B.A.) } wheelarch box	6	2247	
30	Tread plate, wheelarch box, top	4	304873	
31	Tread plate, wheelarch box, sides	2	304872	
32	Tread plate, inner, front panel	4	304874	
33	Tread plate, outer, front panel	2	304871	
	Rivet fixing tread plates to body	80	300783	
34	Tread plate for rear floor	4	304872	
	Drive screw fixing tread plates to body	52	78155	

* Asterisk indicates a new part which has not been used on any previous model.

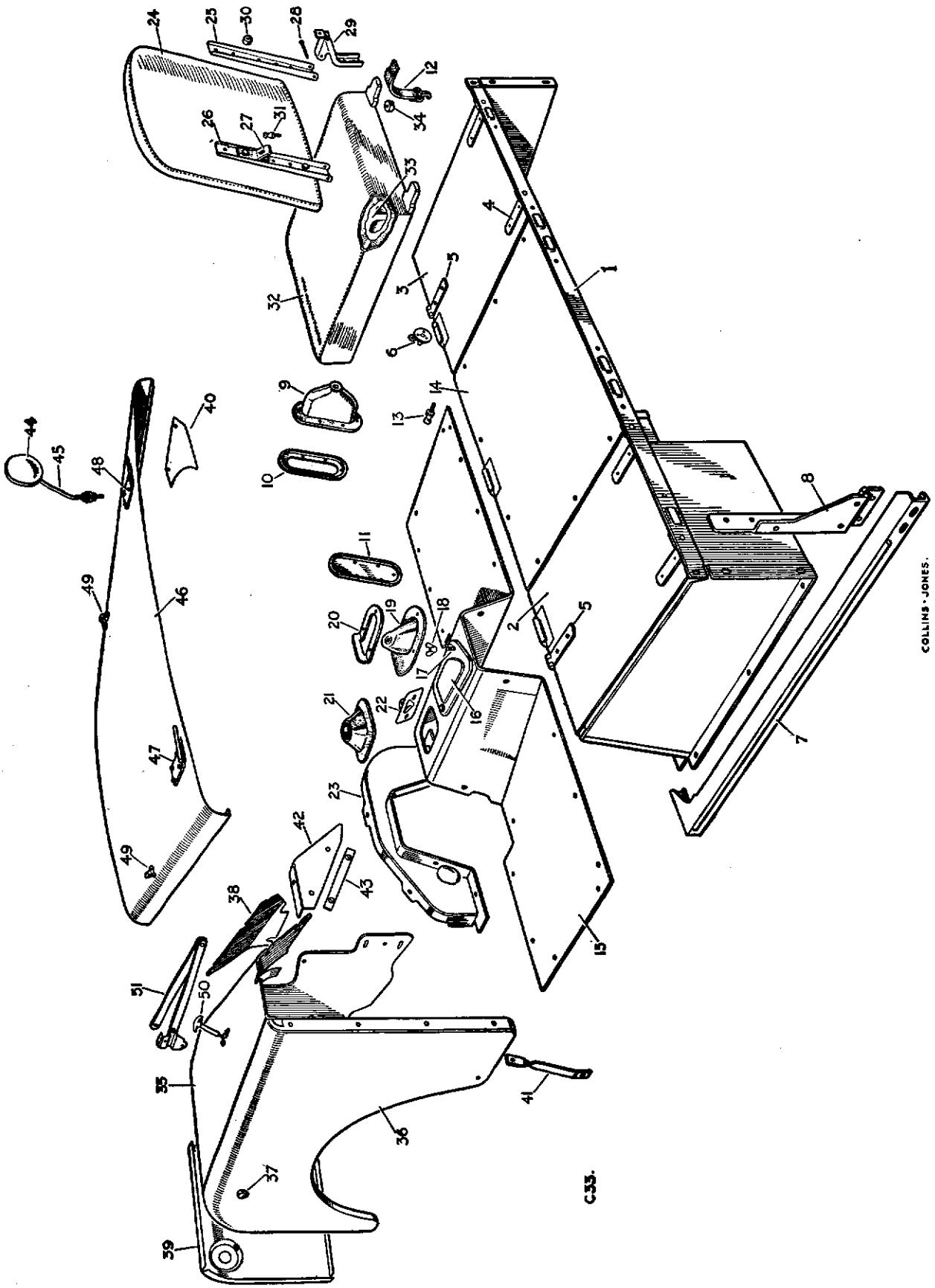
BODY, CAPPINGS AND SOCKETS. 107 & 109



BODY, CAPPINGS AND SOCKETS. 107 & 109

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
35	Rubber buffer, floor to chassis	12	302833	
	Bifurcated rivet fixing buffer	24	73979	
36	"Land-Rover" name plate	1	302361	
37	Registration plate	1	239772	
	Pop rivet fixing plates	6	300919	
	Bolt ($\frac{5}{16}$" x $\frac{7}{8}$")	18	237161	
	Bolt ($\frac{5}{16}$" x 1" long)	2	237160	
	Captive bolt	1	305222	
	Spring washer	14	3075	
	Shim washer — Fixing body to chassis	As required	3830	
	Shim	As required	305232	
	Nut ($\frac{5}{16}$")	14	2828	
	Nut ($\frac{5}{16}$")	4	2828	
	Shakeproof washer	8	72614	

SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

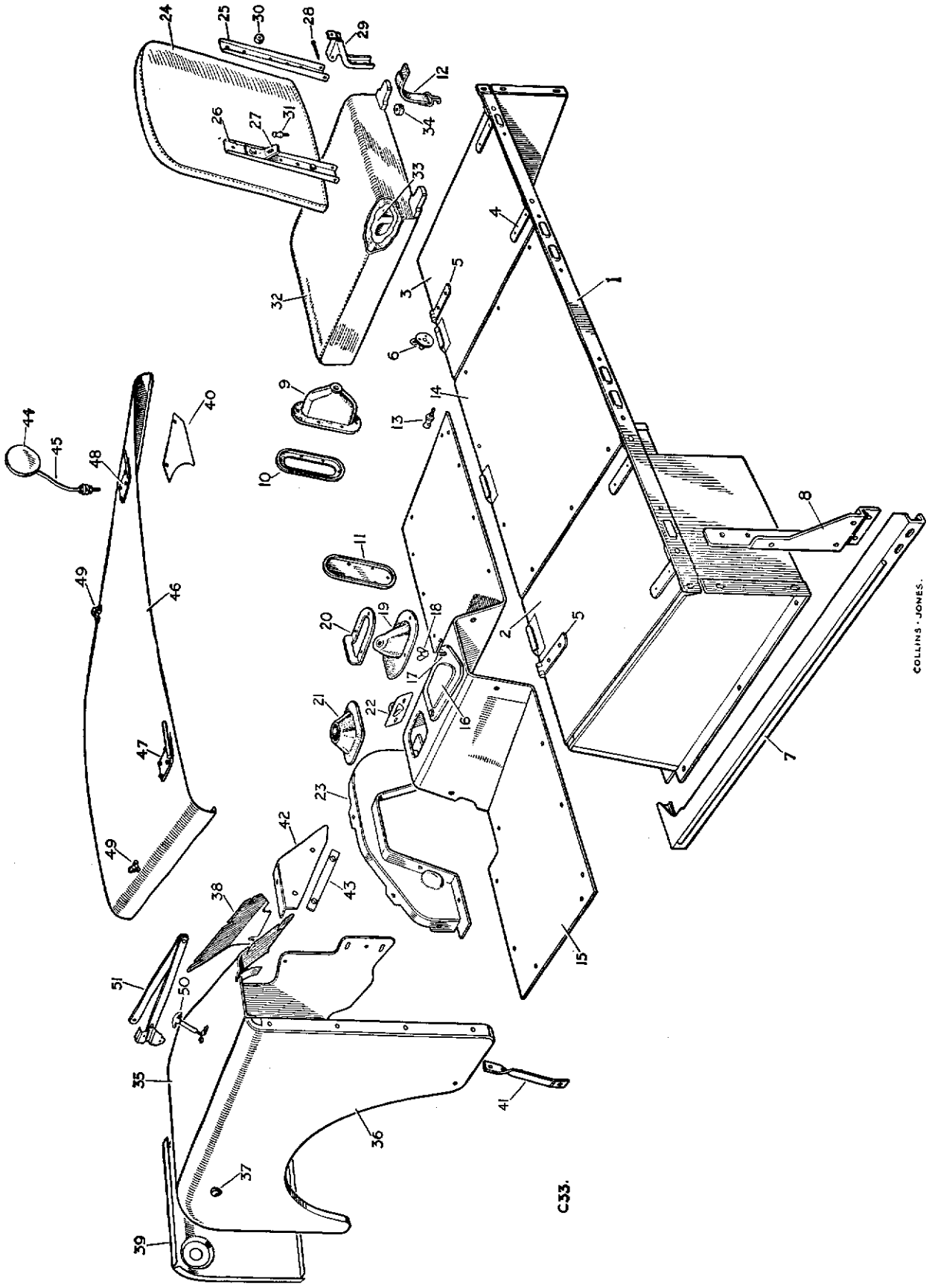


SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Seat base and floor	1	307812	
	Cover for seat base, front and sides	1	320293	Felted plastic covering for Canadian vehicles
	Cover for seat base, top	1	320297	
	Cover for tool locker and petrol tank lids	2	320300	
	Cover for front of rear body	1	320303	
2	Lid for tool locker	1	303768	
3	Lid for petrol tank	1	303767	
	Sealing rubber for petrol tank lid, front and rear	2	320215	Canadian vehicles
	Sealing rubber for petrol tank lid, side	2	320216	
4	Hinge for lids	4	303875	
	Pop rivet fixing hinges to lids	8	300781	
5	Hasp for locker lids	2	303871	
	Rivet fixing hasp to lid	4	300789	
6	Turnbuckle for locker lids	2	300851	
	Screw (2 B.A. x ½" long) — Fixing turnbuckle to heel board	6	77784	
	Spring washer — Fixing turnbuckle to heel board	6	3073	
	Nut (2 B.A.) — Fixing turnbuckle to heel board	6	2247	
	Sill panel, R.H.	1	303718	
7	Sill panel, L.H.	1	303719	
	Bolt (5/16" x ¾" long) — Fixing sill panels to locker ends, brackets and dash	4	237159	
	Special bolt — Fixing sill panels to locker ends, brackets and dash	6	301502	
	Plain washer, small — Fixing sill panels to locker ends, brackets and dash	12	3900	
	Plain washer, large — Fixing sill panels to locker ends, brackets and dash	12	3830	
	Spring washer, small — Fixing sill panels to locker ends, brackets and dash	6	3074	
	Spring washer, large — Fixing sill panels to locker ends, brackets and dash	8	3075	
	Nut (¼") — Fixing sill panels to locker ends, brackets and dash	6	2823	
	Nut (5/16") — Fixing sill panels to locker ends, brackets and dash	8	2828	
	Corner bracket, R.H.	1	302982	
8	Corner bracket, L.H.	1	302983	
	Bolt (5/16" x ¾" long) — Fixing brackets to sill	4	237159	
	Plain washer — Fixing brackets to sill	4	3830	
	Special bolt — Fixing brackets to body	6	302099	
	Spring washer — Fixing brackets to body	6	3074	
	Nut (¼") — Fixing brackets to body	6	3819	
	Bolt (¼" x ⅞" long) — Fixing brackets to angle plate	2	237142	
	Plain washer — Fixing brackets to angle plate	4	3821	
	Spring washer — Fixing brackets to angle plate	2	3074	
	Nut (¼") — Fixing brackets to angle plate	2	2823	
	Special bolt — Fixing brackets to seat base	4	303750	
	Plain washer — Fixing brackets to seat base	4	3821	
	Special nut — Fixing brackets to seat base	4	302532	
9	Rubber cover for hand brake	1	303947	
10	Retainer for rubber cover — Fixing cover to heelboard	1	303948	
	Drive screw — Fixing cover to heelboard	6	78137	
11	Cover plate for hand brake slot	1	303950	
	Drive screw fixing cover plate	6	78137	
13	Stud for cushion retaining strap	3	302463	
	Screw (2 B.A. x 1" long) — Fixing stud to seat base	3	78120	
	Spring washer — Fixing stud to seat base	3	3073	
	Nut (2 B.A.) — Fixing stud to seat base	3	2247	
14	Centre cover panel complete	1	303779	
	Centre cover panel complete	1	303855	For use when power take-off is fitted
	Special bolt, fixing centre panel to seat base	11	305240	

* Asterisk indicates a new part which has not been used on any previous model.

SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

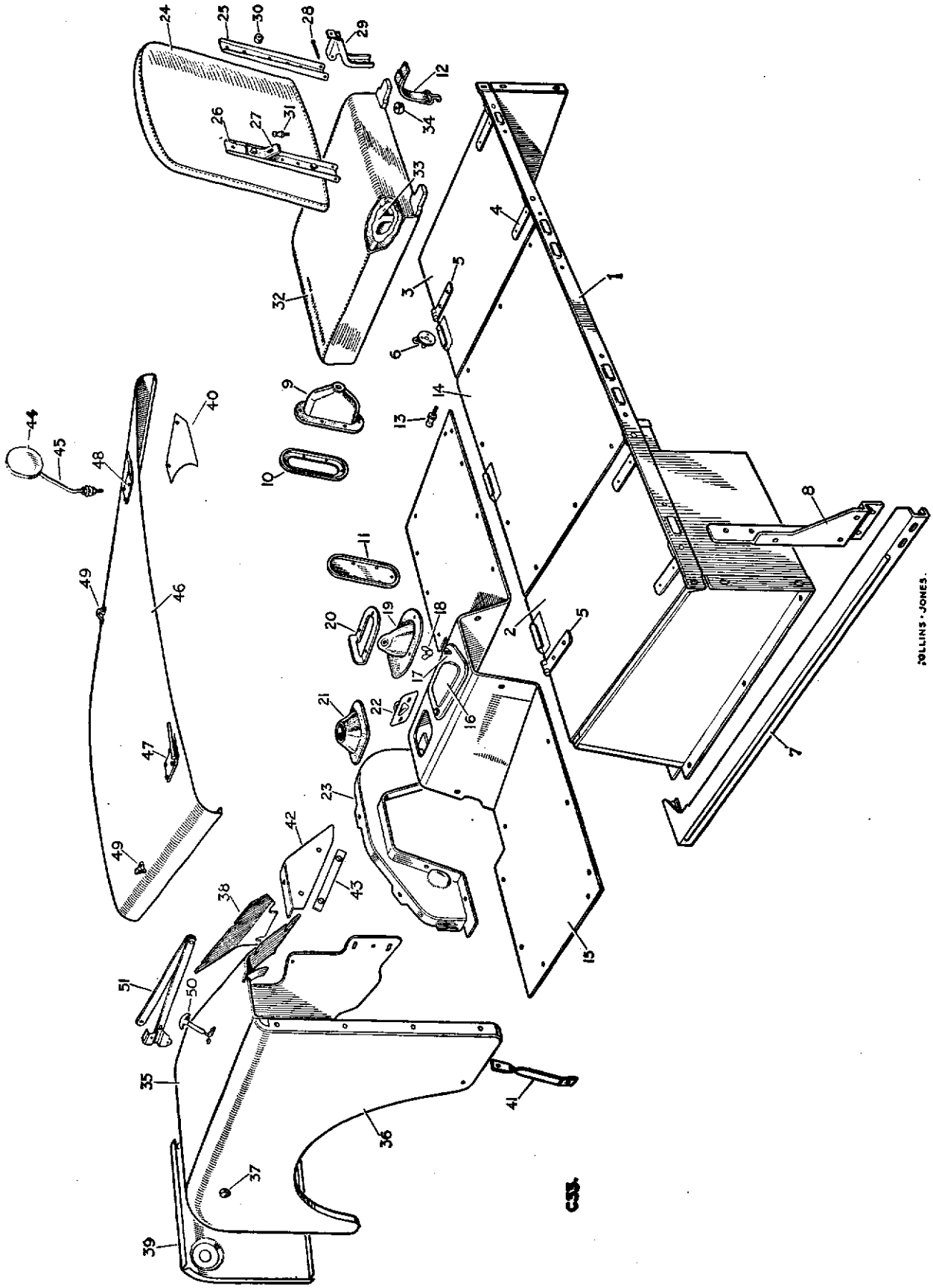


SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1 2 3 4 DESCRIPTION	Qtv.	Part No.	REMARKS
	Plain washer } Fixing centre panel	11	3840	
	Special nut } to seat base	11	302532	
15	Front floor complete	1	306907	
	Set bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long) } Fixing front floor	5	237139	
	Plain washer } to dash	5	3900	
	Spring washer	5	3075	
	Set bolt ($\frac{5}{16}$" x $\frac{5}{8}$" long) } Fixing	2	237158	
	Spring washer } front floor	2	3075	
	Plain washer } to chassis	2	3830	
	Special bolt } Fixing	4	301502	
	Plain washer } front floor	8	3900	
	Spring washer } to	4	3075	
	Nut ($\frac{5}{16}$") } sills	4	2823	
	Special bolt } Fixing front floor to gearbox cover on sill brackets	10	303750	
	Plain washer, small	6	3900	
	Plain washer, large	4	3817	
	Special nut	10	302532	
16	Inspection cover for front floor	1	303829	
	Screw ($\frac{1}{4}$" x $\frac{3}{4}$" long) } Fixing inspection cover to centre cover panel	1	77936	
	Plain washer	3	3912	
	Spring washer	1	2284	
	Nut ($\frac{1}{4}$")	1	2823	
	Locknut ($\frac{1}{4}$")	1	2268	
17	Stud plate for inspection cover wing nut	1	303824	
	Rivet fixing stud plate	2	3668	
18	Wing nut } Fixing inspection cover	1	301074	
	Plain washer, small	1	3976	
	Plain washer, large	1	3817	
19	Seal for transfer gear lever	1	303821	
20	Retainer for transfer lever seal } Fixing	1	303817	
	Special bolt } seal to	3	305240	
	Special nut } floor	3	302532	
21	Rubber seal for gear lever	1	301437	
22	Cover plate for operating rod	1	303828	
	Special bolt } Fixing cover plate	2	302533	
	Plain washer	2	3821	
	Special nut	2	302532	
23	Gearbox cover complete	1	306908	
	Special bolt } Fixing gearbox cover	4	303750	
	Plain washer	4	3900	
	Special nut	4	302532	
24	Seat back rest, trimmed, green	3	304045	
	Seat back rest, trimmed, blue	3	307538	
	Seat back rest, trimmed, embossed green	3	307874	
	Seat back rest, trimmed, grey	3	320079	
25	Hinge complete for seat back rest, R.H.	3	301978	
26	Hinge complete for seat back rest, L.H.	3	303979	
27	Retaining strap for seat back rest	3	303978	
	Plain washer } Fixing strap to L.H. hinge	3	3816	} Alternative to 78189
	Rivet	3	300784	
	Rivet, large head	3	78189	Alternative to 3816 and 300784
	Spring washer } Fixing hinge	12	2284	
28	Split pin } to body	6	3892	
	Set bolt ($\frac{1}{4}$" x $\frac{3}{8}$" long) } Fixing hinge	12	237138	
	Shakeproof washer } to seat back rest	12	70884	

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SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

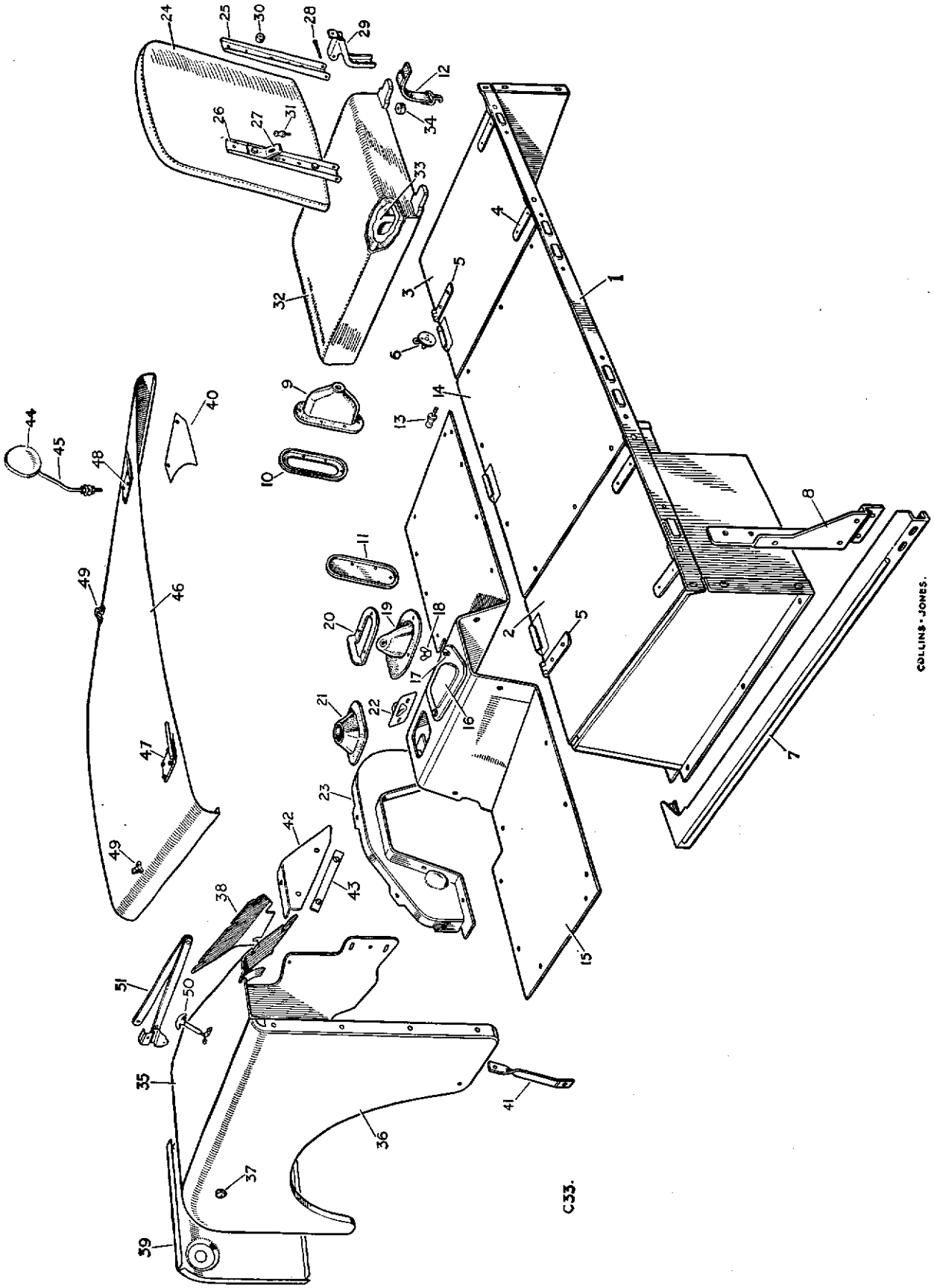


SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
29	Support bracket for front seat backrest	6	303714	
	Bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long) } Fixing support brackets to body	23	237139	
	Plain washer } Fixing support brackets to body	16	3840	
	Spring washer } Fixing support brackets to body	23	3074	
	Nut ($\frac{1}{4}$") } Fixing support brackets to body	23	2823	
30	Buffer for seat back rest	6	304125	
	Plain washer } Fixing buffer to body	6	3867	
	Drive screw } Fixing buffer to body	6	78142	
31	Stud for retaining strap	3	302463	
	Screw (2 B.A. x $1\frac{1}{4}$" long) } Fixing stud to back panel capping	3	77993	
	Spring washer } Fixing stud to back panel capping	3	3073	
	Nut (2 B.A.) } Fixing stud to back panel capping	3	2247	
32	Seat cushion complete, green	3	303808	
	Seat cushion complete, embossed green	3	307875	
	Seat cushion complete, grey	3	320080	
	Seat cushion complete, blue	3	307539	
33	Rubber interior for seat	3	303809	
34	Rubber dowel locating seat	6	304347	
	Woodscrew } Fixing rubber dowel	6	20142	
	Plain washer } Fixing rubber dowel	6	3867	
	Retaining strap for cushion	3	303978	
	Front wing, top, R.H.	1	303898	86 and 107
35	Front wing, top, L.H.	1	303899	86 and 107
	Front wing, top, R.H.	1	307771	88 and 109
	Front wing, top, L.H.	1	307772	88 and 109
	Front panel and number plate, R.H. } For front wing	1	303815	
39	Front panel and number plate, L.H. } For front wing	1	303816	
	Front wing side, R.H.	1	307412	86 and 107
36	Front wing side, L.H.	1	307413	86 and 107
	Front wing, side, R.H.	1	307760	88 and 109
	Front wing, side, L.H.	1	307761	88 and 109
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing wing side to wing top	14	237140	
	Plain washer } Fixing wing side to wing top	28	2213	
	Spring washer } Fixing wing side to wing top	14	3073	
	Nut ($\frac{1}{4}$") } Fixing wing side to wing top	14	2823	
37	Rubber buffer in wing for door	2	304110	
	Set bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing wings to scuttle side pillar	8	78132	
	Plain washer } Fixing wings to scuttle side pillar	8	2249	
	Spring washer } Fixing wings to scuttle side pillar	8	3075	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing wings to dash and grille frame	16	237140	
	Spring washer } Fixing wings to dash and grille frame	22	3074	
	Shakeproof washer } Fixing wings to dash and grille frame	4	78114	
	Plain washer, small } Fixing wings to dash and grille frame	8	2760	
	Plain washer, large } Fixing wings to dash and grille frame	24	2215	
	Nut ($\frac{1}{4}$") } Fixing wings to dash and grille frame	16	3819	
38	Cover plate for wing valance, L.H.	1	303999	R.H.D.
	Cover plate for wing valance, R.H.	1	304000	R.H.D.
	Cover plate for wing valance	1	303998	L.H.D.
	Screw (2 B.A. x $\frac{3}{8}$" long) } Fixing cover plates to valances	7	77846	
	Plain washer } Fixing cover plates to valances	7	3008	
	Spring washer } Fixing cover plates to valances	7	3073	
	Nut (2 B.A.) } Fixing cover plates to valances	7	2247	
40	Mudshield for steering column cutout	1	306505	

* Asterisk indicates a new part which has not been used on any previous model.

SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET



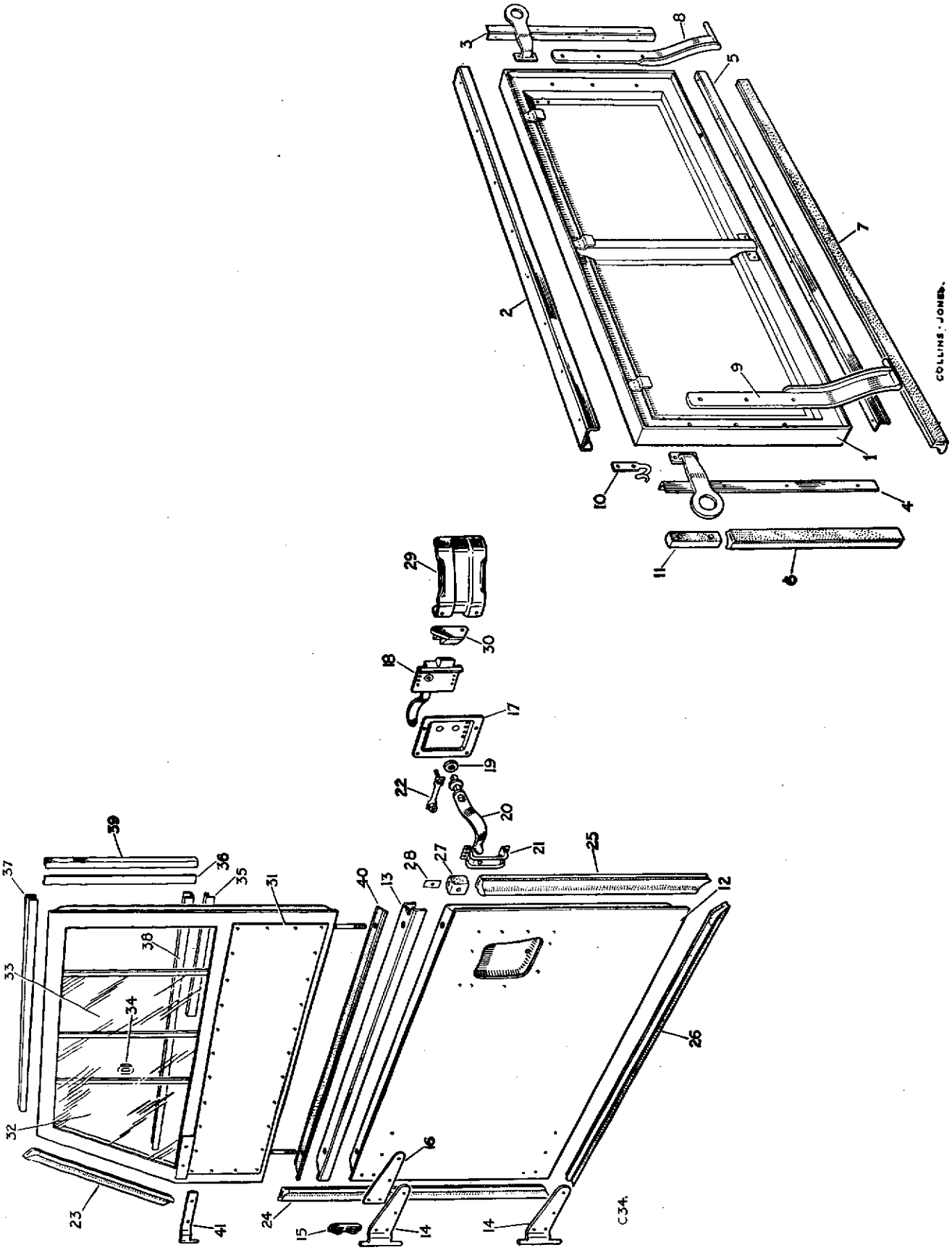
SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Screw (2 B.A. x $\frac{3}{8}$" long) } Fixing mudshield to wing valance	1	73408	
	Spring washer	1	3073	
	Plain washer	1	3008	
	Nut (2 B.A.)	1	2247	
41	Stay for front wing	2	303977	
	Screw (2 B.A. x $\frac{1}{2}$" long) } Fixing stay to wing and dash	4	77700	
	Spring washer	4	3073	
	Plain washer	2	2983	
	Nut (2 B.A.)	4	3823	
	Bracket, R.H. } For rear of wing	1	303867	
42	Bracket, L.H.	1	303868	
43	Bolt plate } Fixing brackets to dash	2	303869	
	Plain washer	4	3830	
	Spring washer	4	3075	
	Nut ($\frac{5}{16}$")	4	2828	
	Rivet } Fixing mirror support and number plates to front wing	22	302222	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long)	6	237140	
	Plain washer	12	2213	
	Spring washer	6	3074	
	Nut ($\frac{1}{4}$")	6	2823	
	Mirror complete	1	272244	
44	Mirror only	1	279880	
45	Arm for mirror	1	262658	
	Nut ($\frac{3}{8}$") } Fixing mirror to wing	2	2827	
	Plain washer, small	1	2219	
	Plain washer, large	1	2851	
46	Bonnet top panel	1	302836	
47	Hinge for bonnet,, L.H.	1	302847	86 and 107
48	Hinge for bonnet,, R.H.	1	302845	
	Bonnet top panel	1	307758	
	Hinge for bonnet, L.H.	1	307788	88 and 109
	Hinge for bonnet, R.H.	1	307787	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long)	8	237140	
	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) } Fixing hinges to bonnet panel	2	237141	88 and 109
	Spring washer	8	3074	
	Nut ($\frac{1}{4}$")	8	2823	
49	Staple for bonnet and windscreen fastener	2	300693	
	Screw (2 B.A. x $\frac{1}{2}$" long) } Fixing staples to bonnet top	6	77700	
	Plain washer	6	2678	
	Spring washer	6	3073	
	Nut (2 B.A.)	6	2247	
50	Bonnet fastener	2	300691	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing fastener to wing	4	237140	
	Plain washer	4	2215	
	Spring washer	4	3074	
	Nut ($\frac{1}{4}$")	4	2823	
51	Prop rod for bonnet	1	307990	
	Plain washer } Fixing prop rod to bonnet	1	3974	
	Spring washer	1	2285	
	Split pin	1	3958	
	Bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long) } Fixing prop rod to wing	2	237139	
	Plain washer	2	3840	
	Spring washer	2	3074	
	Nut ($\frac{1}{4}$")	2	2823	

SEE ALSO FOOT OF PAGE 205

* Asterisk indicates a new part which has not been used on any previous model.

TAILBOARD, DOORS AND SIDE SCREENS



TAILBOARD, DOORS AND SIDE SCREENS

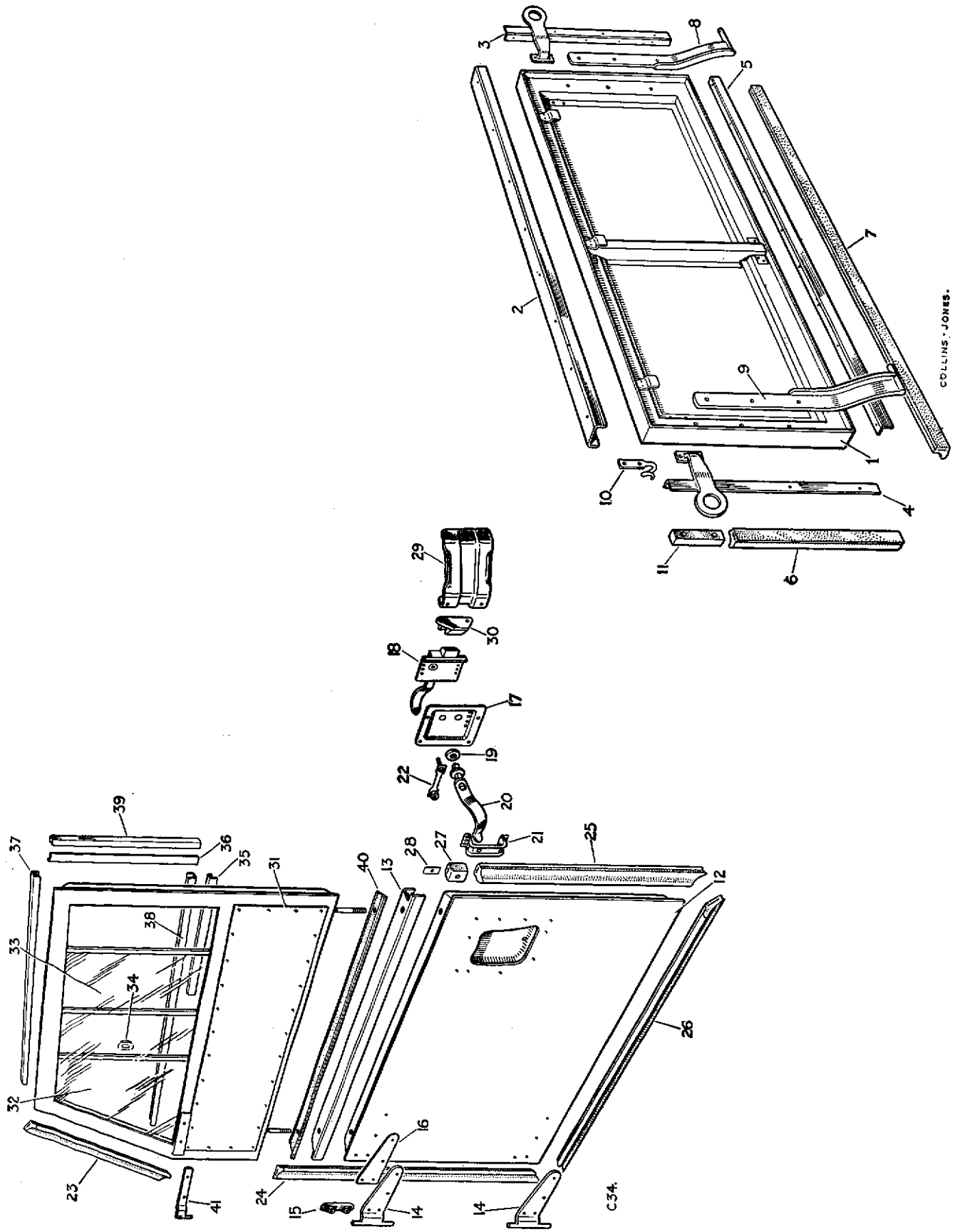
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	TAILBOARD ASSEMBLY	1	304115	86 and 88
	TAILBOARD ASSEMBLY	1	305027	107 and 109
	TAILBOARD ASSEMBLY	1	304548	86 and 88 — America. Dollar area and Australia
	TAILBOARD ASSEMBLY	1	305715	107 and 109 — America. Dollar area and Australia
	Mounting bracket for number plate support	1	302240	America. Dollar area and Australia
	Rivet } Fixing mounting bracket	4	300789	America. Dollar area and Australia
	Pop rivet } to tailboard	2	300919	America. Dollar area and Australia
2	Top capping for tailboard	1	302736	
3	Angle for rubber seal, R.H. side	1	302710	86 and 88
4	Angle for rubber seal, L.H. side	1	302711	86 and 88
	Angle for rubber seal, R.H. side	1	304412	107 and 109
	Angle for rubber seal, L.H. side	1	304413	107 and 109
	Tread plate for tailboard	4	304874	107 and 109
	Rivet fixing tread plate	16	300783	107 and 109
5	Angle for rubber seal bottom	1	302719	
	Rivet } Fixing capping and	28	300783	32 on 107 and 109
	Pop rivet } angles to tailboard	8	300781	
6	Sealing rubber, side } For tailboard	2	302815	86 and 88
	Sealing rubber, side } For tailboard	2	304493	107 and 109
7	Sealing rubber, bottom } For tailboard	1	302817	
	Rivet fixing sealing rubbers to angles	14	302818	16 on 107 and 109
8	Hinge for tailboard, R.H.	1	302753	
9	Hinge for tailboard, L.H.	1	302754	
	Spring washer } Retaining tailboard hinge	1	2288	
	Plain washer } Retaining tailboard hinge	1	3895	
	Split pin } Retaining tailboard hinge	1	3896	
	Set bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) } Fixing	6	237141	
	Plain washer } hinge	6	3817	
	Spring washer } to tailboard	6	3074	
	Hook for tailboard chain, R.H.	1	332445	
10	Hook for tailboard chain, L.H.	1	332446	
	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) } Fixing	4	237142	
	Spring washer } chain to	4	3074	
	Nut ($\frac{1}{4}$") } tailboard	4	3819	
11	Rubber buffer for tailboard	2	302804	
	Plain washer } Fixing	4	3867	
	Drive screw } buffer	4	77932	
	FRONT DOOR ASSEMBLY, R.H.	1	304113	Except Canada
12	FRONT DOOR ASSEMBLY, L.H.	1	304114	Except Canada
	ONE-PIECE DOOR ASSEMBLY R.H.	1	320270	Canadian vehicles
	ONE-PIECE DOOR ASSEMBLY L.H.	1	320271	Canadian vehicles
13	Top capping for door	2	302759	Except one-piece door
	Pop rivet fixing cappings	32	300919	Except one-piece door
	Hinge complete, R.H.	2	302762	
14	Hinge complete, L.H.	2	302763	

SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

Special bolt }	Filling redundant	1	302099	
Plain washer }	driving mirror hole in	1	2760	
Spring washer }	L.H. or R.H. wing top	1	3074	
Nut ($\frac{1}{4}$") }		1	3819	

* Asterisk indicates a new part which has not been used on any previous model.

TAILBOARD, DOORS AND SIDE SCREENS



TAILBOARD, DOORS AND SIDE SCREENS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
15	Nut plate for hinge	4	302806	
16	Packing plate for hinge	As required	302752	
	Bolt (¼" x ⅜" long) — Fixing hinges to doors	16	237141	
	Plain washer — Fixing hinges to doors	4	2760	
	Spring washer — Fixing hinges to doors	16	3074	
	Nut (¼") — Fixing hinges to doors	8	3819	
	DOOR LOCK AND MOUNTING ASSEMBLY, R.H.	1	307980	
	DOOR LOCK AND MOUNTING ASSEMBLY, L.H.	1	307981	
17	Mounting plate for door lock	2	302852	
	Door lock, R.H.	1	307975	
18	Door lock, L.H.	1	307976	
19	Washer, handle to cover	4	302859	
	Handle R.H.	1	307977	
20	Handle L.H.	1	307978	
21	Bracket for door handle	2	302854	
	Screw (2 B.A. x ½" long) — Fixing lock together	12	313858	
	Spring washer — Fixing lock together	12	3074	
	Plain washer — Fixing lock together	8	3685	
	Nut (2 B.A.) — Fixing lock together	12	2247	
22	Captive plate — Fixing door lock mounting to door	2	303993	
	Special bolt — Fixing door lock mounting to door	6	307369	
	Spring washer — Fixing door lock mounting to door	8	3074	
	Nut (¼") — Fixing door lock mounting to door	6	2823	
	Seal for door, front upper, R.H.	1	303970	
23	Seal for door, front upper, L.H.	1	303971	Except Canadian vehicles
	Drive screw fixing seal to screen	6	77903	
24	Seal for door, front lower, dash	2	303972	Except Canadian vehicles
25	Seal for door, rear lower, body	2	303974	Except Canadian vehicles
26	Seal for door, bottom, sill	2	303975	Except Canadian vehicles
	One-piece door seal, front	2	320155	Canadian vehicles
	One-piece door seal, rear	2	320154	Canadian vehicles
	One-piece door seal, bottom	2	320156	Canadian vehicles
	Rivet fixing top half of rear seal	7	302818	Canadian vehicles
	Rivet fixing lower and bottom seals	44	302818	
27	Rubber buffer for doors	2	303967	
28	Fixing plate — Fixing rubber buffer	2	303968	
	Drive screw — Fixing rubber buffer	2	77903	
29	Support bracket for door striking plate	2	307385	
	Screw (¼" x ½" long) — Fixing support bracket to body	4	78124	
	Bolt (¼" x ½" long) — Fixing support bracket to body	4	237139	
	Spring washer — Fixing support bracket to body	8	3074	
	Plain washer — Fixing support bracket to body	4	3840	
	Nut (¼") — Fixing support bracket to body	8	2823	
30	Striking plate for door lock	2	302913	
	Bolt (¼" x ⅝" long) — Fixing striking plate to body	4	237140	
	Plain washer — Fixing striking plate to body	4	3912	
	Spring washer — Fixing striking plate to body	4	3074	
	Nut (¼") — Fixing striking plate to body	4	2823	

* Asterisk indicates a new part which has not been used on any previous model.

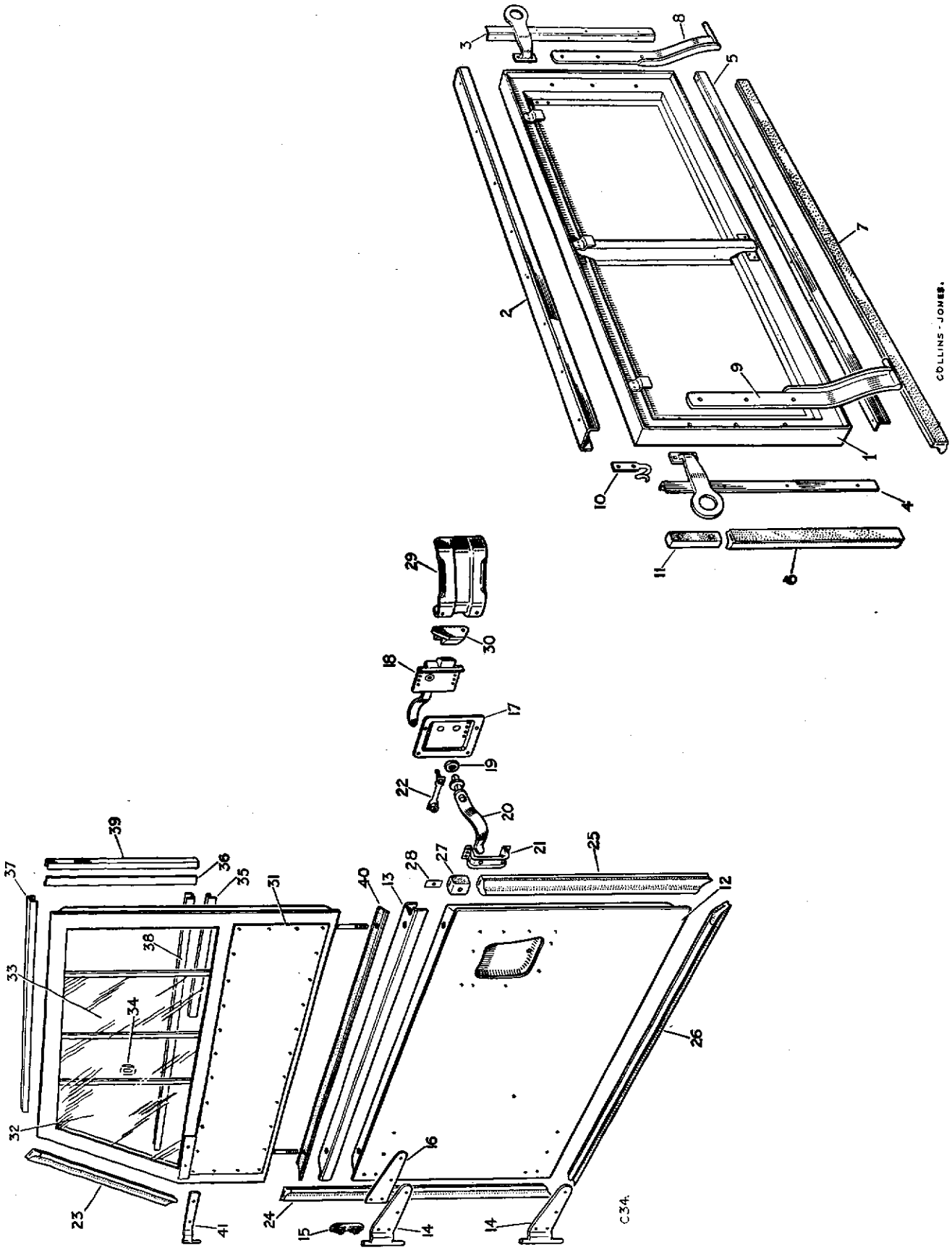
† 1954-55 models numbered in the range:

86	47100001 onwards	57100001 onwards
	47160001 onwards	57160001 onwards
	47130001 onwards	57130001 onwards
107	47200001 onwards	57200001 onwards
	47260001 onwards	57260001 onwards
	47230001 onwards	57230001 onwards

†† 86 and 88 models numbered in the range:

R.H.D. Home	170600001 onwards
R.H.D. Export	176600001 onwards
L.H.D. Export	173600001 onwards
107 and 109 models:	
R.H.D. Home	270600001 onwards
R.H D. Export	276600001 onwards
L.H.D. Export	273600001 onwards

TAILBOARD, DOORS AND SIDE SCREENS



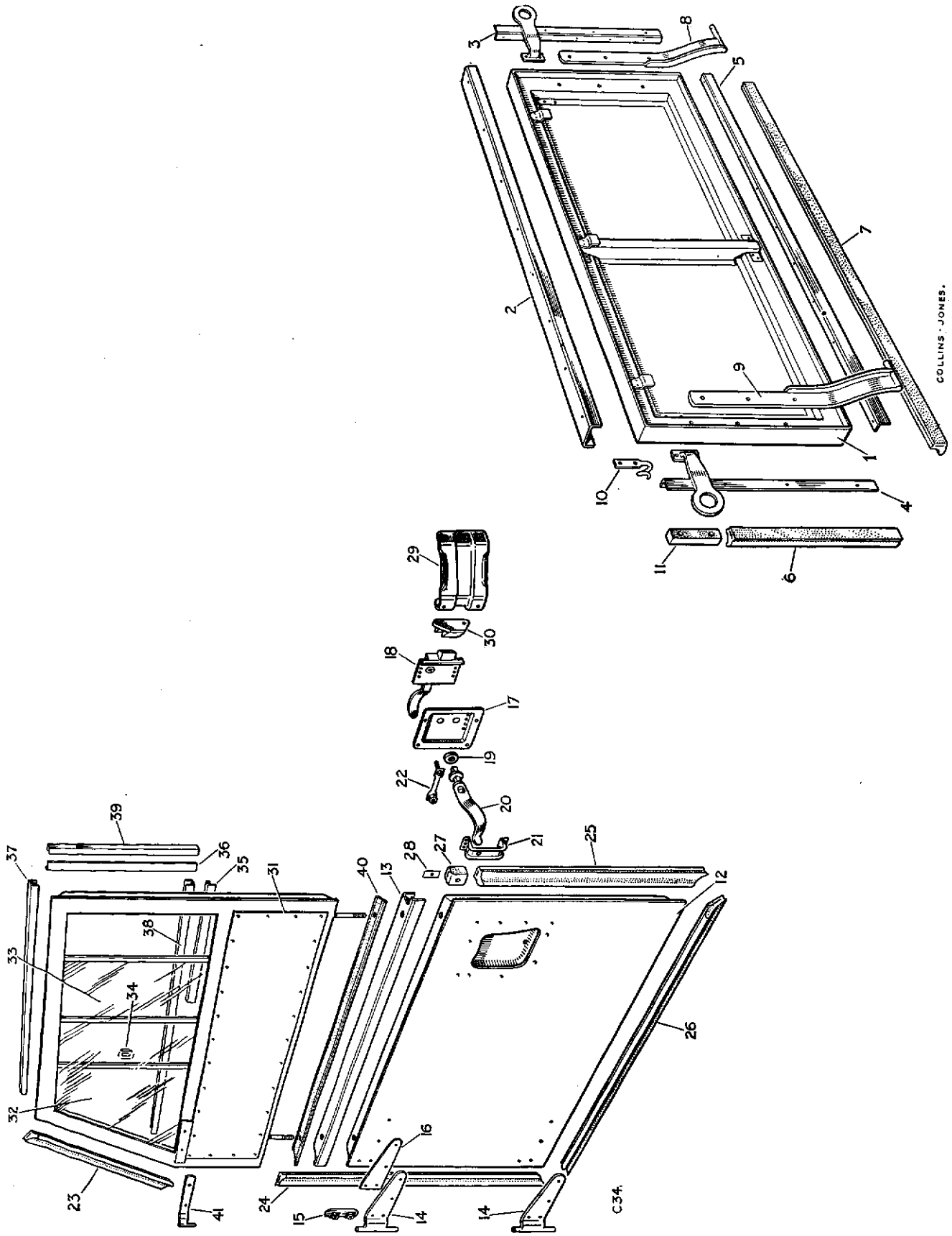
TAILBOARD, DOORS AND SIDE SCREENS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Cover for striking plate	2	307839	
	SIDE SCREEN ASSEMBLY, R.H.	1	304116†	
31	SIDE SCREEN ASSEMBLY, L.H.	1	304117†	
	SIDE SCREEN ASSEMBLY, R.H.	1	307726††	
	SIDE SCREEN ASSEMBLY, L.H.	1	307727††	
32	Fixed window, front, perspex	2	302884	All 1954 and early 1955
	Fixed window, front, glass	2	306405	Late 1955–58
	Retainer for glass window	2	306406	Late 1955–58
	Drive screw fixing retainer	8	78126	Late 1955–58
33	Sliding window, rear	2	303841	
34	Knob for sliding window	2	302628	
35	Filler, top and bottom — For windows	4	302919	
36	Filler, rear — For windows	2	302880	
37	Channel, top	2	302882	
38	Channel, bottom	2	302883	
39	Channel, rear	2	302881	
	Drive screw fixing channel	26	77707	
40	Sealing strip for sidescreen	2	303935	
	Pop rivet — Fixing sealing strip	10	300781	
	Plain washer — Fixing sealing strip	10	3867	
	Plain washer — Fixing side screen to door	4	3843	
	Spring washer — Fixing side screen to door	4	3077	
	Nut (7/16") — Fixing side screen to door	4	3844	
	Hinge plate, R.H. — For side screen	1	303930	
41	Hinge plate, L.H. — For side screen	1	303931	
	Nut plate assembly fixing hinge plate	2	307718	De-Luxe trim and Station Wagon
	Shim for side screen hinge	As required	305427	De-Luxe trim and Station Wagon
	Bolt (1/4" x 2" long) — Fixing hinge plate	4	237149	
	Plain washer, small — Fixing hinge plate	4	3912	
	Plain washer, large — Fixing hinge plate	4	3817	
	Spring washer — Fixing hinge plate	4	3074	
	Nut (1/4") — Fixing hinge plate	4	2823	
	Sealing rubber for side screen, sliding window	2	320148	
	Support rod for sealing rubber	2	320130	
	Fixing plate for support rod	4	320149	
	Pivot fixing plate to sliding window	8	3949	
	Door light locking screw	2	320321	
	Drive screw — Fixing locking screw to door top	4	77704	
	Plain washer — Fixing locking screw to door top	4	3851	
	Door pull handle	2	306460	
	Distance tube — Fixing pull handle to door	4	320323	Canadian vehicles
	Screw (2 B.A. x 1 1/8" long) — Fixing pull handle to door	4	76653	Canadian vehicles
	Plain washer — Fixing pull handle to door	4	3685	Canadian vehicles
	Spring washer — Fixing pull handle to door	4	3075	Canadian vehicles
	Nut (2 B.A.) — Fixing pull handle to door	4	2247	Canadian vehicles
	Side curtain casing trimmed assembly	2	320280	
	Door roll, top panel trimmed assembly R.H.	1	320283	
	Door roll, top panel trimmed assembly L.H.	1	320285	
	Drive screw — Fixing roll top panel to door	8	77903	
	Plain washer — Fixing roll top panel to door	8	4032	
	Side armrest trimmed assembly	2	320278	
	Drive screw	8	77903	
	Plain washer	8	4032	
	Door lock casing, trimmed assembly, grey	2	320105	

* Asterisk indicates a new part which has not been used on any previous model.

†† For footnotes see page 207.

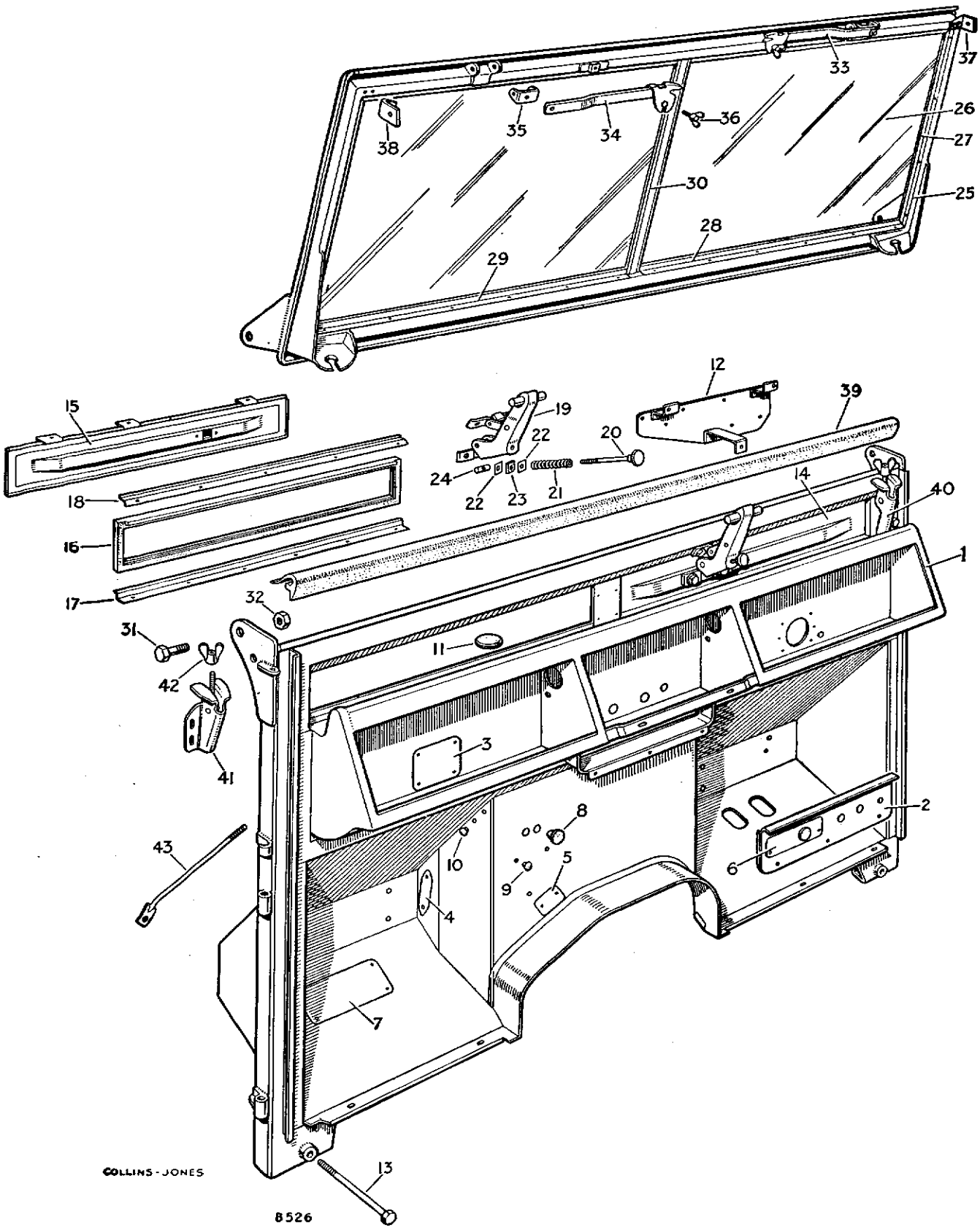
TAILBOARD, DOORS AND SIDE SCREENS



TAILBOARD, DOORS AND SIDE SCREENS

PLATE REF. 1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
	Door casing trimmed assembly R.H.	1	320286	
	Door casing trimmed assembly L.H.	1	320289	
	Drive screw	16	77903	
	Plain washer	16	4032	
	Pivot bracket complete R.H., for check strap	1	320274	
	Pivot bracket complete L.H., for check strap	1	306469	
	Check strap assembly	2	306474	
	Plain washer — Fixing check	4	3815	
	Clevis pin — strap to	2	306564	
	Split pin — pivot bracket	2	3901	Canadian vehicles
	Check strap tube complete R.H.	1	320266	
	Check strap tube complete L.H.	1	306467	
	Packing plate for check strap tube R.H.	1	320265	
	Bolt ($\frac{1}{4}$" B.S.F. x $\frac{3}{4}$" long) fixing R.H. tube to dash	2	237141	
	Bolt ($\frac{1}{4}$" B.S.F. x $\frac{5}{8}$" long)	6	237140	
	Plain washer — Fixing check	8	3946	
	Spring washer — strap tube	8	3074	
	Plain washer — to dash	8	2213	
	Nut ($\frac{1}{4}$" B.S.F.)	8	2823	

DASH, WINDSCREEN AND VENTILATOR

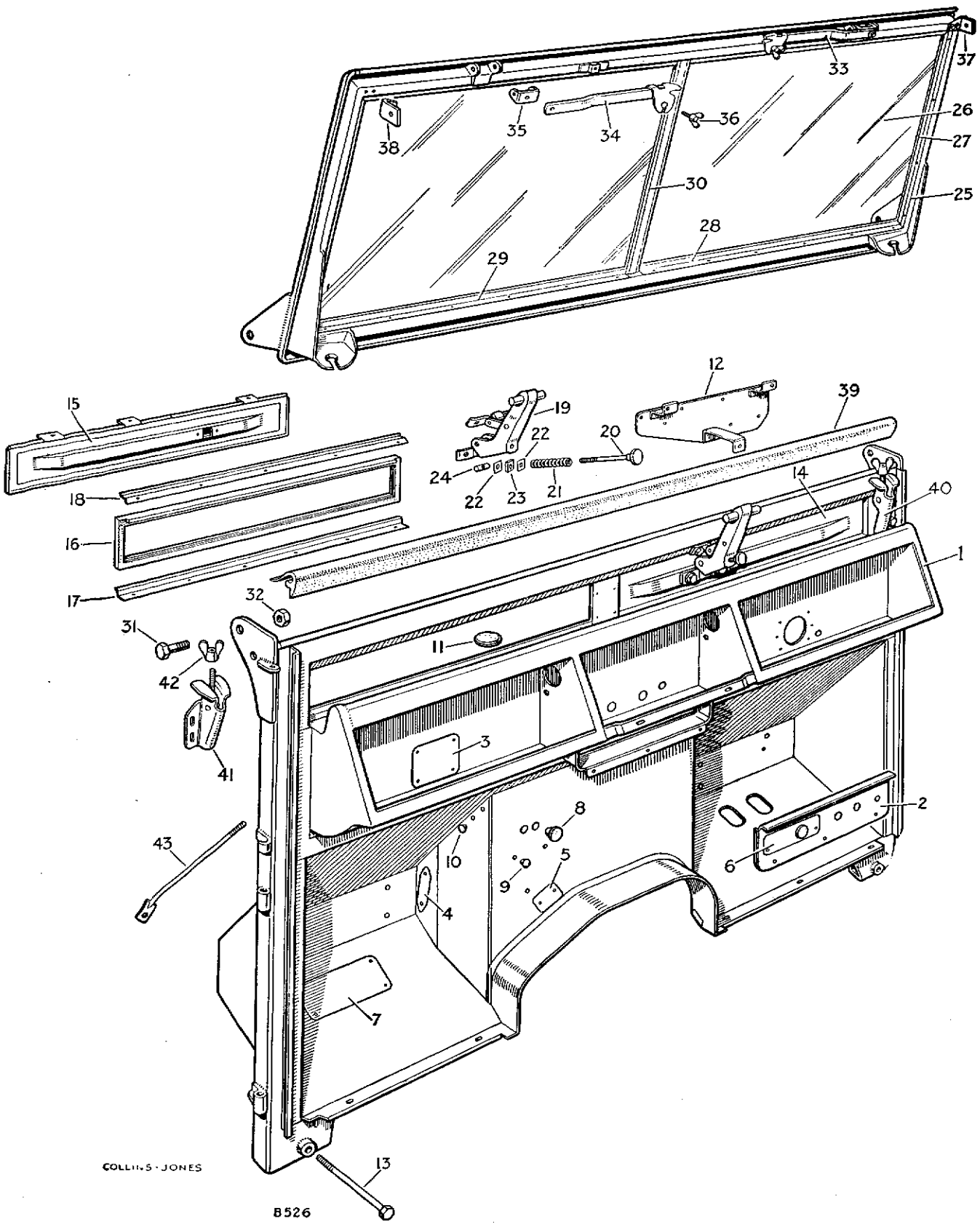


DASH, WINDSCREEN AND VENTILATOR

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Dash complete	1	307991	
	Cover plate for dip switch hole	1	307909	
	Screw } Fixing cover plate	2	77846	
	Spring washer } Fixing cover plate	2	3073	
	Nut } Fixing cover plate	2	3823	
2	Panel for controls	1	332725*	Petrol models
	Panel for controls	1	307992	Diesel models
	Screw (2 B.A. x ½" long) } Fixing panel to dash	6	77869	
	Spring washer } Fixing panel to dash	6	3073	
	Plain washer } Fixing panel to dash	6	3685	
	Nut (2 B.A.) } Fixing panel to dash	6	2247	
3	Cover panel for steering cutout	1	304111	
	Rivet fixing cover plate	4	302222	
4	Cover plate for accelerator pedal hole	1	303990	
	Bolt (¼" x ⅜" long) } Fixing cover plate to dash	2	237138	
	Spring washer } Fixing cover plate to dash	2	3074	
	Nut (¼") } Fixing cover plate to dash	2	2823	
5	Access plate for bottom rocker shaft	1	301091	
	Drive screw fixing plate	2	77789	
6	Cover panel for governor cut-out in dash	1	306421	Petrol models
	Bolt (¼" x ⅝" long) } Fixing cover panel	2	250693	Petrol models
	Spring washer } Fixing cover panel	2	3074	Petrol models
	Nut (¼") } Fixing cover panel	2	2823	Petrol models
	Cover panel for governor cut-out	1	275742	Diesel models
	Grommet for cover panel	1	236389	Diesel models
7	Cover plate for pedal holes	1	300881	
	Drive screw fixing plate	6	77704	
8	Rubber plug, large, heater pipe holes	2	301346	
	Rubber plug, medium, heater wiring holes	2	301347	
9	Rubber plug, small, heater bolt holes	3	73198	
10	Rubber plug, redundant holes	2	307220	5 off on Diesel; 4 off when extra fuel filter is fitted
11	Rubber grommet for demister holes	2	302954	
	Bolt (⅝" x ⅞" long) } Fixing dash to steering box support brackets	4	237161	
	Plain washer } Fixing dash to steering box support brackets	10	2249	
	Self-locking nut (⅝") } Fixing dash to steering box support brackets	4	251321	
12	Mounting plate for fuse and voltage control boxes	1	271863	
	Special bolt } Fixing plate at top	2	302533	
	Special nut } Fixing plate at top	2	302532	
	Bolt (¼" x ½" long) } Fixing plate at bottom	1	237139	
	Shakeproof washer } Fixing plate at bottom	2	78114	
	Plain washer } Fixing plate at bottom	1	3831	
	Nut (¼") } Fixing plate at bottom	1	2823	
13	Tie bolt } Fixing dash to chassis	2	303907	
	Plain washer } Fixing dash to chassis	4	3829	
	Nut (⅜") } Fixing dash to chassis	2	3828	
14	Ventilator lid for dash, R.H.	1	307798	
15	Ventilator lid for dash, L.H.	1	307799	
	Bolt (2 B.A. x ½" long) } Fixing lids to dash	6	234603	
	Spring washer } Fixing lids to dash	6	3073	
	Plain washer } Fixing lids to dash	6	3816	
	Nut (2 B.A.) } Fixing lids to dash	6	3823	
16	Sealing rubber for ventilator lids	2	303711	1954
17	Retainer, bottom } For sealing rubber	2	302992	1954
18	Retainer, top } For sealing rubber	2	302993	1954
	Drive screw fixing retainer	22	78126	1954
	Sealing rubber for ventilator lids, top	2	306380	1955–58
	Sealing rubber for ventilator lids, bottom and sides	2	306381	1955–58

* Asterisk indicates a new part which has not been used on any previous model.

DASH, WINDSCREEN AND VENTILATOR

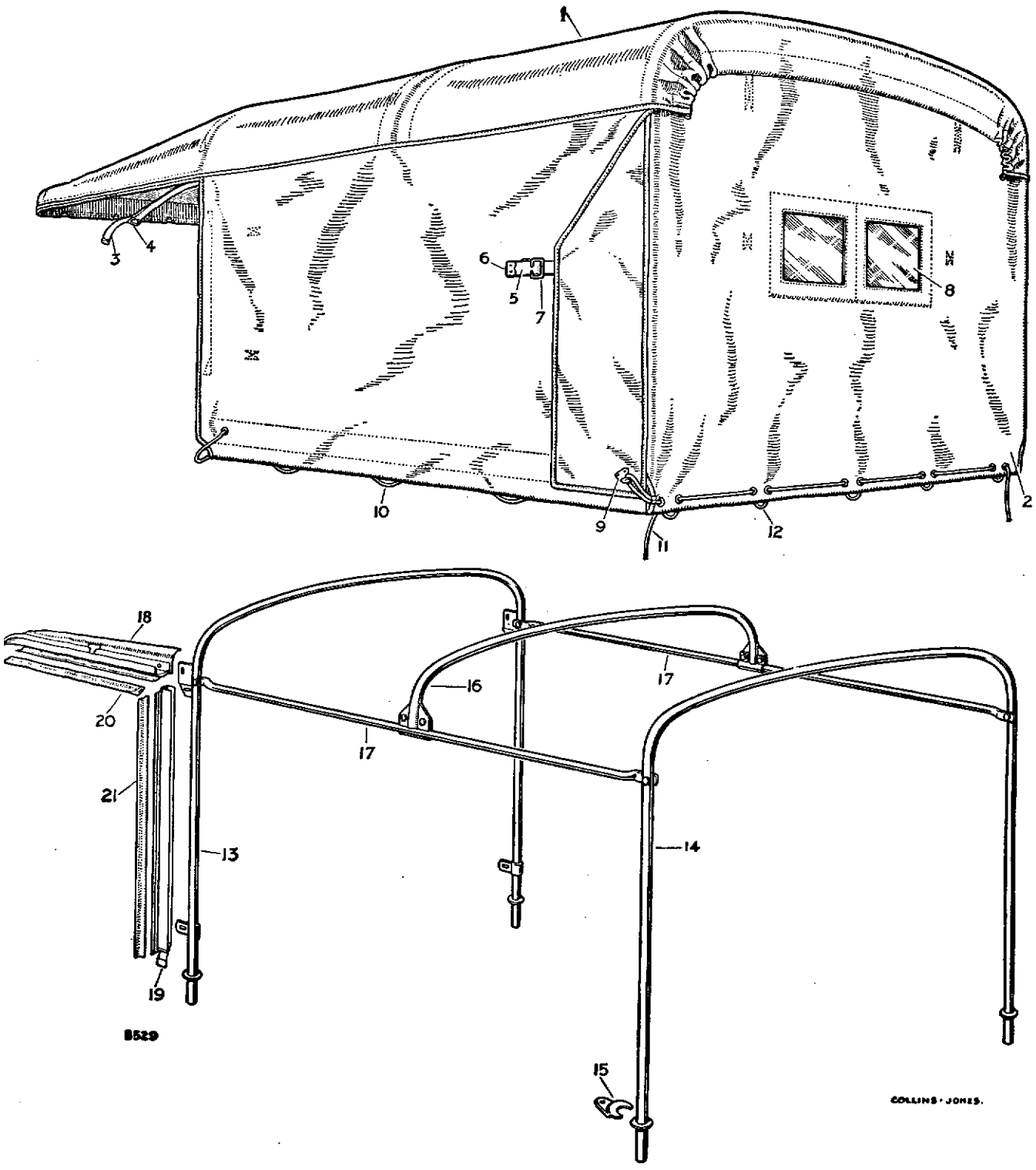


DASH, WINDSCREEN AND VENTILATOR

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Retainer for seal, bottom	2	306357	1955-58
	Drive screw fixing retainer	6	78126	1955-58
19	OPERATING LEVER ASSEMBLY FOR VENTILATOR	2	303754	
20	Adjusting screw for ventilator	2	303903	
21	Spring — For adjusting screw	2	302996	
	Plain washer — For adjusting screw	4	4034	
23	Rubber washer — For adjusting screw	2	303906	
24	Trunnion pin — For adjusting screw	2	303904	
	Special bolt — Fixing operating lever to dash	8	302533	
	Plain washer — Fixing operating lever to dash	8	3840	
	Special nut — Fixing operating lever to dash	8	302532	
25	Windscreen complete assembly	1	302922	86 and 88
	Windscreen complete assembly	1	304490	107 and 109
	Windscreen complete assembly	1	303757	86 and 88 — America. Dollar area,
	Windscreen complete assembly	1	304491	107 and 109 — France and Algiers
26	Glass for windscreen	2	302924	
	Glass for windscreen	2	302967	America. Dollar area, France and Algiers
	Glazing strip for glass	2	305231	
27	Retainer for windscreen glass, vertical	2	302925	
28	Retainer for windscreen glass, R.H. — Upper	2	302926	
29	Retainer for windscreen glass, L.H. — and lower	2	302927	
30	Cover for centre strip	1	303936	
	Drive screw fixing retainers	37	78126	
31	Special bolt — Fixing windscreen to dash	2	303937	
	Plain washer — Fixing windscreen to dash	4	3829	
32	Special self-locking nut — Fixing windscreen to dash	2	234824	
33	Pivot arm, R.H.	1	302905	
34	Pivot arm, L.H.	1	302906	
35	Pivot bracket, pivot arm to windscreen	2	302901	
	Bolt ($\frac{1}{4}$" x $\frac{7}{8}$" long) — Fixing pivot arm to pivot bracket	2	237142	
	Plain washer — Fixing pivot arm to pivot bracket	2	3960	
	Locknut ($\frac{1}{4}$") — Fixing pivot arm to pivot bracket	2	2268	86 and 88
	Bolt ($\frac{1}{4}$" x 2$\frac{1}{4}$" long) — Fixing pivot bracket to windscreen	2	237150	
	Plain washer — Fixing pivot bracket to windscreen	4	3960	
	Locknut ($\frac{1}{4}$") — Fixing pivot bracket to windscreen	4	2268	
36	Winged screw — Fixing pivot arm to windscreen	2	302902	
	Square nut — Fixing pivot arm to windscreen	2	25536	
37	Bracket R.H., — For Hood, Cab and Hard top attachment	1	307994	
38	Bracket L.H., — For Hood, Cab and Hard top attachment	1	307995	
	Set bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) — Fixing brackets to windscreen	4	237140	
	Spring washer — Fixing brackets to windscreen	4	3074	
39	Rubber sealing strip for windscreen	1	307421	
40	Fastener for windscreen R.H.	1	303724	
41	Fastener for windscreen L.H.	1	303725	
42	Wing nut for fastener	2	303729	
	Set bolt ($\frac{5}{16}$" x $\frac{5}{8}$" long) — Fixing fasteners to dash	4	237158	
	Plain washer — Fixing fasteners to dash	4	3966	
	Spring washer — Fixing fasteners to dash	4	3075	
43	Tie bar for dash support	1	305195	
	Nut ($\frac{3}{8}$") fixing bar to dash	2	2827	
	Bolt ($\frac{5}{16}$" x $\frac{7}{8}$" long) — Fixing tie bar to support bracket on chassis frame	1	237161	
	Spring washer — Fixing tie bar to support bracket on chassis frame	1	3075	
	Nut ($\frac{5}{16}$") — Fixing tie bar to support bracket on chassis frame	1	2828	
	Licence holder	1	26470	

* Asterisk indicates a new part which has not been used on any previous model.

HOOD AND FITTINGS. 86 & 88

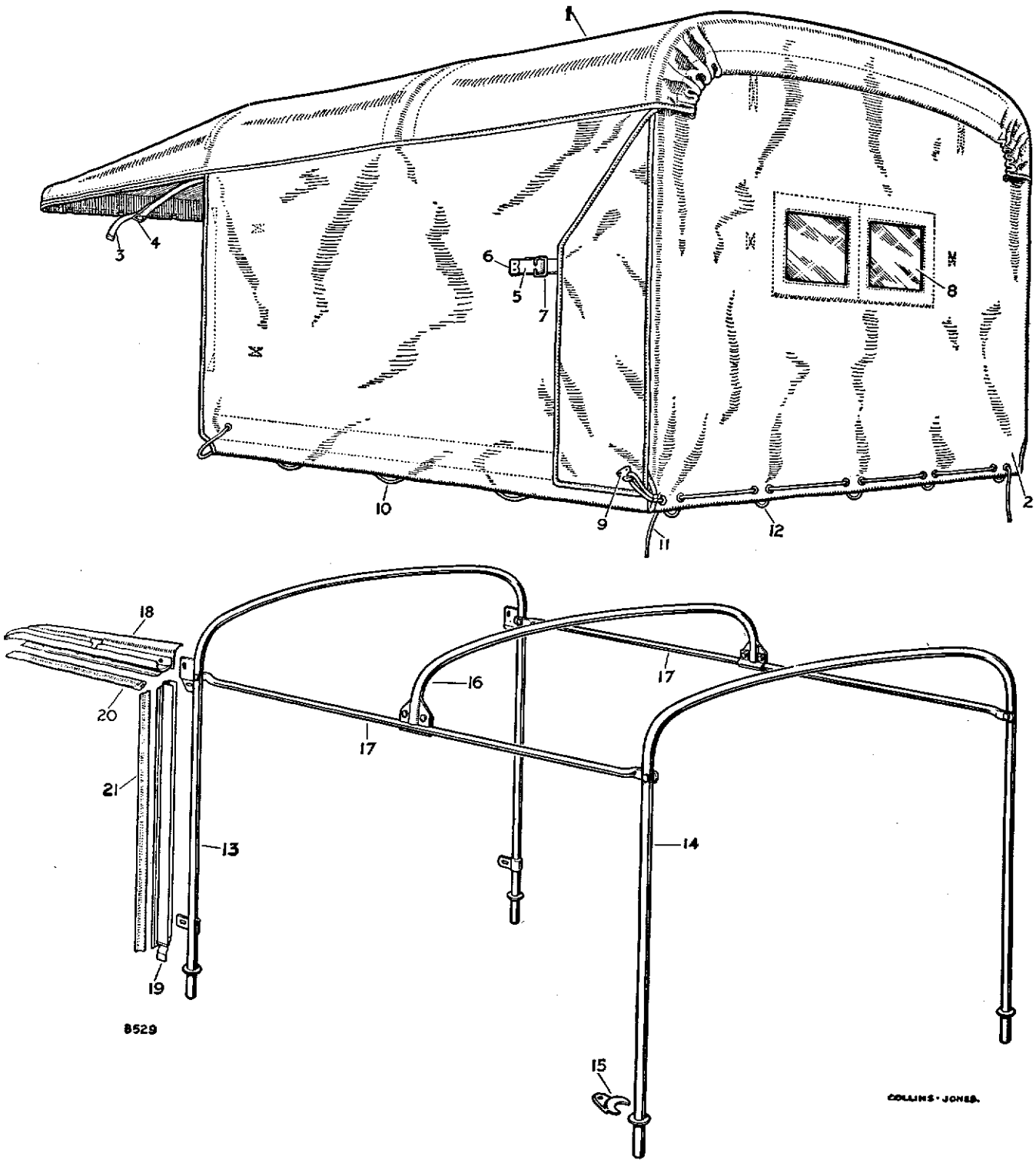


HOOD AND FITTINGS. 86 & 88

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	HOOD COMPLETE, FULL LENGTH	1	304144	
	HOOD COMPLETE, FULL LENGTH WITH SIDE WINDOWS	1	304173	Export only
2	Rear curtain complete	1	304142	
3	Strap complete, hood support, front	1	304130	
4	Buckle } For hood support strap	2	300953	
	End cap } For hood support strap	2	300954	
	Eyelet for end cap } For hood support strap	4	300785	
	Strap complete, rear curtain to body	2	301317	
	Buckle } For rear curtain to body strap	2	300953	
	End cap } For rear curtain to body strap	2	300954	
	Eyelet for end cap } For rear curtain to body strap	4	300785	
	Strap complete, retaining rear curtain	2	301332	
	End cap } For rear curtain retaining strap	2	300954	
	Eyelet for end cap } For rear curtain retaining strap	4	300785	
	Buckle for rear curtain retaining strap	2	300953	
5	Strap complete, for extension flap	2	301332	
6	End cap } For extension flap strap	2	300954	
	Eyelet for end cap } For extension flap strap	4	300785	
7	Buckle for extension flap strap	2	300953	
	Strap complete for side curtain	4	301332	
	End cap } For side curtain strap	4	300954	
	Eyelet for end cap } For side curtain strap	8	300785	
	Strap for side light	2	305161	Export only, with side windows — Vehicles numbered 47100001 to 47100944 47131186 and 47160976
	Buckle	2	300953	Export only, with side windows — Vehicles numbered 47100001 to 47100944 47131186 and 47160976
	End cap	2	300954	Export only, with side windows — Vehicles numbered 47100001 to 47100944 47131186 and 47160976
	Eyelet	4	300785	Export only, with side windows — Vehicles numbered 47100001 to 47100944 47131186 and 47160976
8	Back and side lights, perspex	2	301318	6 off with side windows — Vehicles numbered 47100001 to 47100944 47131186 and 47160976
	Frame for back and side lights	4	302434	12 off with side windows — Vehicles numbered 47100001 to 47100944 47131186 and 47160976
	Sail eyelet	4	301320	10 off with side windows — Vehicles numbered 47100001 to 47100944 47131186 and 47160976
	Ring for eyelet	4	301321	10 off with side windows — Vehicles numbered 47100001 to 47100944 47131186 and 47160976
	Back light, plastic	1	306340	3 off with side windows.
	Adhesive tape for back light	1	306375	Alternative to perspex windows
9	Rope hook for curtain side....	2	304797	
	Washer plate for rope hook	2	301343	
	Rivet fixing rope hook	6	3547	
10	Rope complete for side curtain lower edge	2	304145	
11	Rope complete for hood top and sides	1	301324	
12	Rope complete for rear curtain	1	304001	
	Strap with tab end } For roll up side curtains	4	306862	Optional extra
	Strap with buckle } For roll up side curtains	4	306861	Optional extra
13	Hood stick, front	1	303833	
14	Hood stick, rear	1	303832	
15	Clamp arm for hood stick	4	304301	
	Bolt ($\frac{5}{16}$" x 1" long) } Fixing clamp arm to hood socket	4	237160	
	Plain washer } Fixing clamp arm to hood socket	4	3899	
	Spring washer } Fixing clamp arm to hood socket	4	3075	
	Nut ($\frac{5}{16}$") } Fixing clamp arm to hood socket	4	2828	

*Asterisk indicates a new part which has not been used on any previous model.

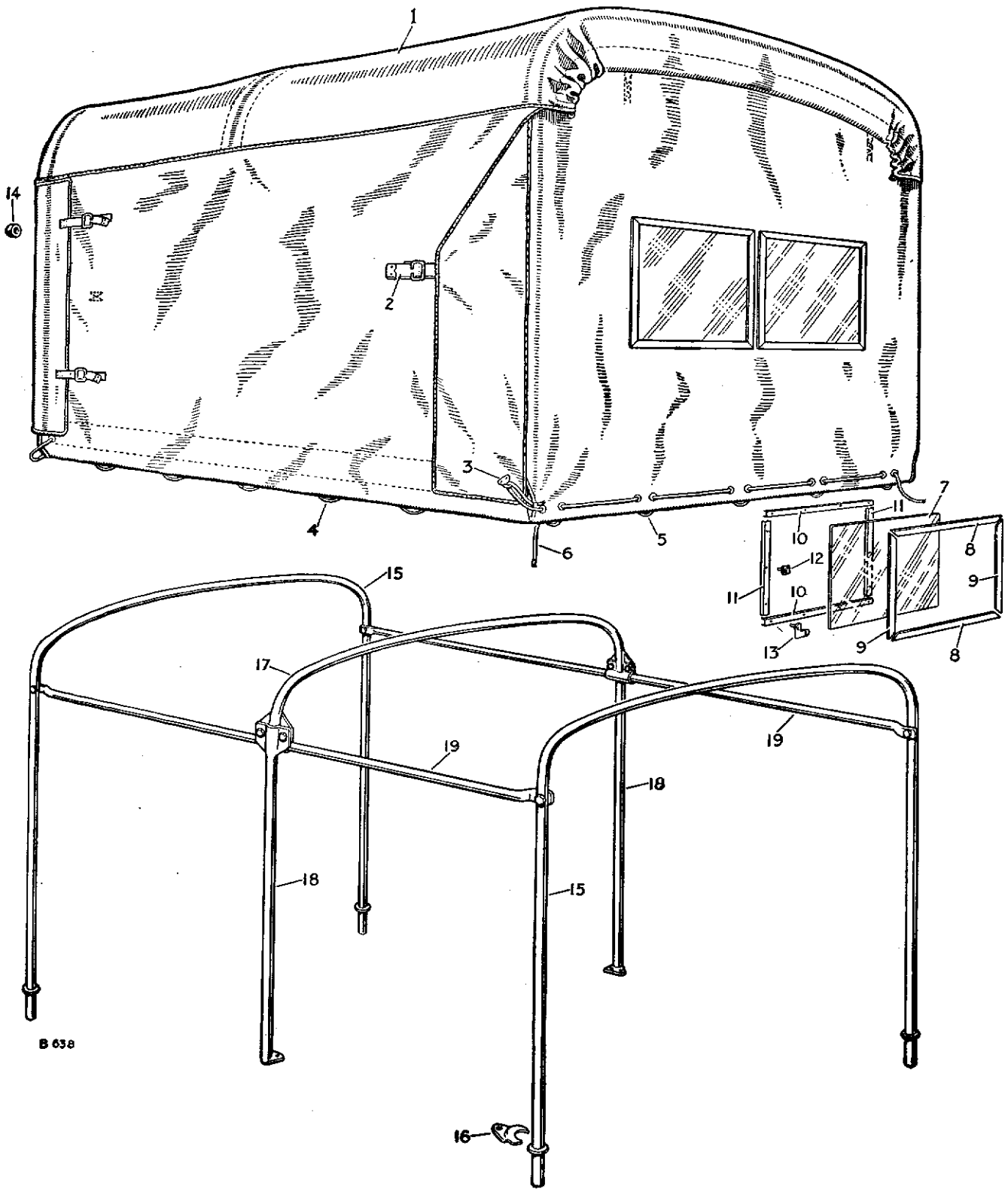
HOOD AND FITTINGS. 86 & 88



HOOD AND FITTINGS. 86 & 88

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
16	Hood stick, intermediate	1	303964	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing	4	237140	
	Plain washer } intermediate	4	3840	
	Nut ($\frac{1}{4}$") } hood stick	4	2823	
	Locknut ($\frac{1}{4}$") } to tie bar	4	2268	
17	Tie tube for hood stick	2	303961	
	Screw ($\frac{1}{4}$" x $\frac{7}{8}$" long) } Fixing tie tube	4	78161	
	Square nut ($\frac{1}{4}$") } to front and rear	4	25536	
	Self-locking nut ($\frac{1}{4}$") } hood sticks	4	234820	
	Top drain channel for door, R.H.	1	306384	
18	Top drain channel for door, L.H.	1	306385	
	Special bolt } Fixing drain	4	301502	
	Plain washer } channel to screen	4	3817	
	Self-locking nut ($\frac{1}{4}$") } and hood stick	4	234820	
	Side drain channel for door, R.H.	1	307110	
19	Side drain channel for door, L.H.	1	307111	
	Bolt ($\frac{1}{4}$" x $\frac{7}{8}$" long) }	2	237140	
	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) } Fixing drain channel	2	237141	
	Plain washer } to hood stick	8	3900	
	Self-locking nut ($\frac{1}{4}$") }	4	234820	
20	Sealing rubber for door, top	2	303972	
21	Sealing rubber for door, rear top	2	303973	
	Rivet fixing rubber to channel	30	302818	
	Curtain complete for rear of driver	1	331139	
	Strap } Fixing curtain to front	6	301100	
	Buckle } hood stick, side	6	300953	
	Hook for front strap	2	301005	
	Backlight, plastic	1	306340	
	Adhesive tape for backlight	1	306375	
	Strap complete, long	2	331124	
	Buckle	2	300953	
	End cap	2	300954	
	Eyelet for end cap	4	300785	

HOOD AND BODY COVER. 107 & 109



HOOD AND BODY COVER. 107 & 109

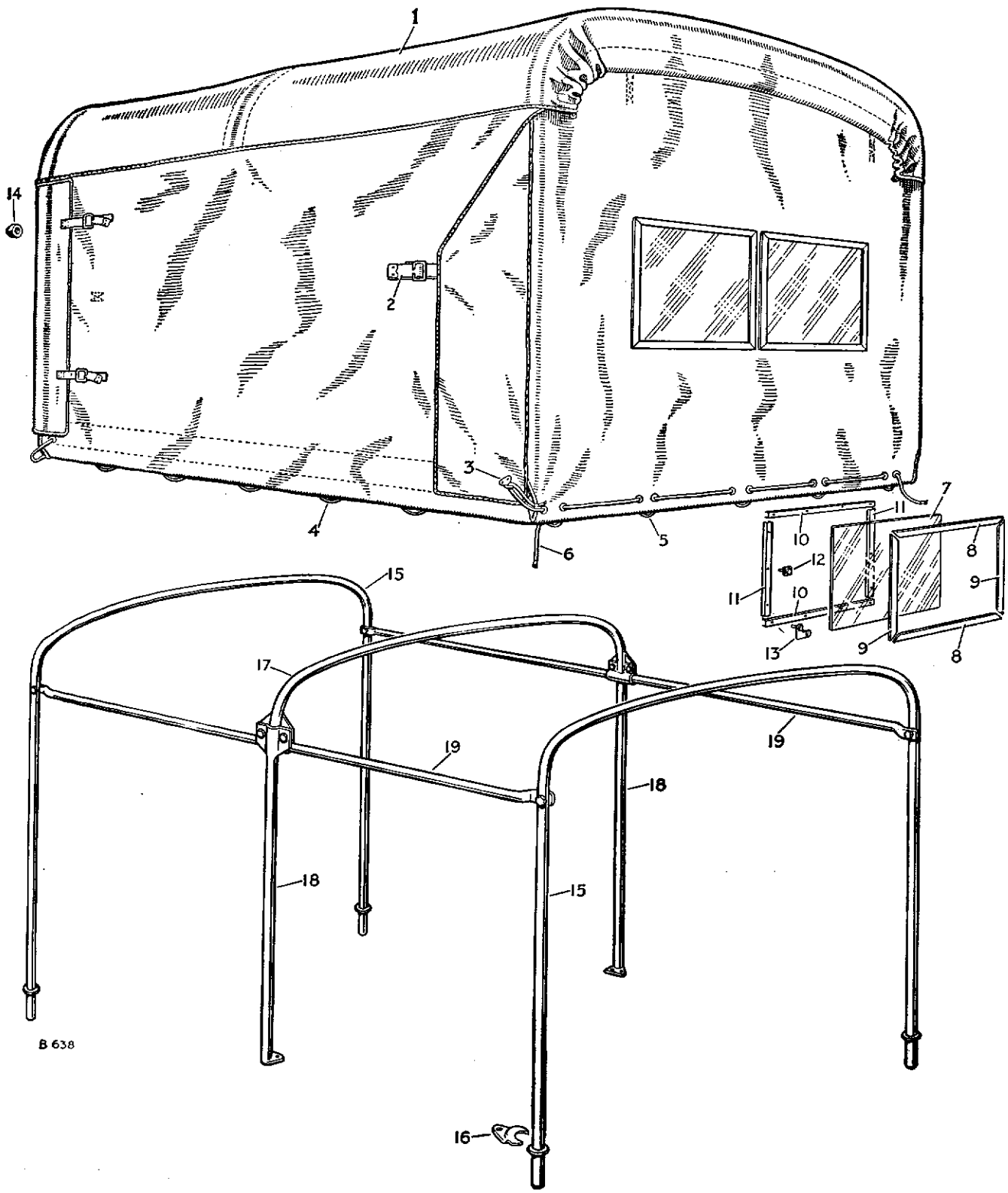
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	HOOD AND HOODSTICKS ASSEMBLY, BLUE	1	306463†	
	HOOD AND HOODSTICKS ASSEMBLY WITH SIDE WINDOWS, BLUE	1	306464†	Export only
	HOOD AND HOOD STICKS ASSEMBLY, GREEN	1	307733††	
	HOOD AND HOOD STICKS ASSEMBLY WITH SIDE WINDOWS, GREEN	1	307734††	Export only
	HOOD AND HOODSTICKS ASSEMBLY, BLUE	1	307241††	
	HOOD AND HOODSTICKS ASSEMBLY WITH SIDE WINDOWS, BLUE	1	307242††	Export only
1	HOOD COMPLETE ASSEMBLY, BLUE	1	305171†	
	HOOD COMPLETE ASSEMBLY, WITH SIDE WINDOWS, BLUE	1	305235†	Export only
	HOOD COMPLETE ASSEMBLY, GREEN	1	307735††	
	HOOD COMPLETE ASSEMBLY WITH SIDE WINDOWS, GREEN	1	307736††	Export only
	HOOD COMPLETE ASSEMBLY, BLUE	1	307177††	
	HOOD COMPLETE ASSEMBLY WITH SIDE WINDOWS, BLUE	1	307178††	Export only
	Rear curtain, blue	1	305169	
	Rear curtain, green	1	307904	
2	Strap, front and side curtain and extension flap, blue	8	307199	
	Strap, front and side curtain and extension flap, green....	8	301332	
	End cap } For	8	300954	
	Eyelet } straps	8	300785	
	Strap, front curtain	3	305156†	
	Buckle }	3	300953	
	Hook } For front curtain	3	301005	
	End cap } strap	3	300954	
	Eyelet }	3	300785	
	Strap for centre stick and front curtain	2	305161	6 off on late 1955–58
	Strap for front curtain, top	3	307166††	
	Buckle }	2	300953	
	End cap } For centre stick strap	2	300954	
	Eyelet }	4	300785	
	Strap, rear curtain to body, blue	2	307198	
	Strap, rear curtain to body, green....	2	301317	
	Buckle }	2	300953	
	End cap } For rear curtain strap	2	300954	
	Eyelet }	4	300785	
	Strap, rear curtain retaining, blue....	2	307199	
	Strap, rear curtain retaining, green	2	301332	
	End cap } For curtain	2	300954	
	Eyelet } retaining strap	2	300785	
	Sail eyelets	16	301320	
	Ring for eyelet	16	301321	
3	Rope hook for side curtain	2	304797	
	Washer plate } Fixing rope hook	2	301343	
	Rivet } to side curtain	6	3547	

* Asterisk indicates a new part which has not been used on any previous model

† Vehicles numbered:
107 R.H.D. Home 47200001 to 57200150
L.H.D. Export 47230001 to 57230306
R.H.D. Export 47260001 to 57260320

†† Vehicles numbered:
107 R.H.D. Home 57200151 onwards
L.H.D. Export 57230307 onwards
R.H.D. Export 57260321 onwards

HOOD AND BODY COVER. 107 & 109

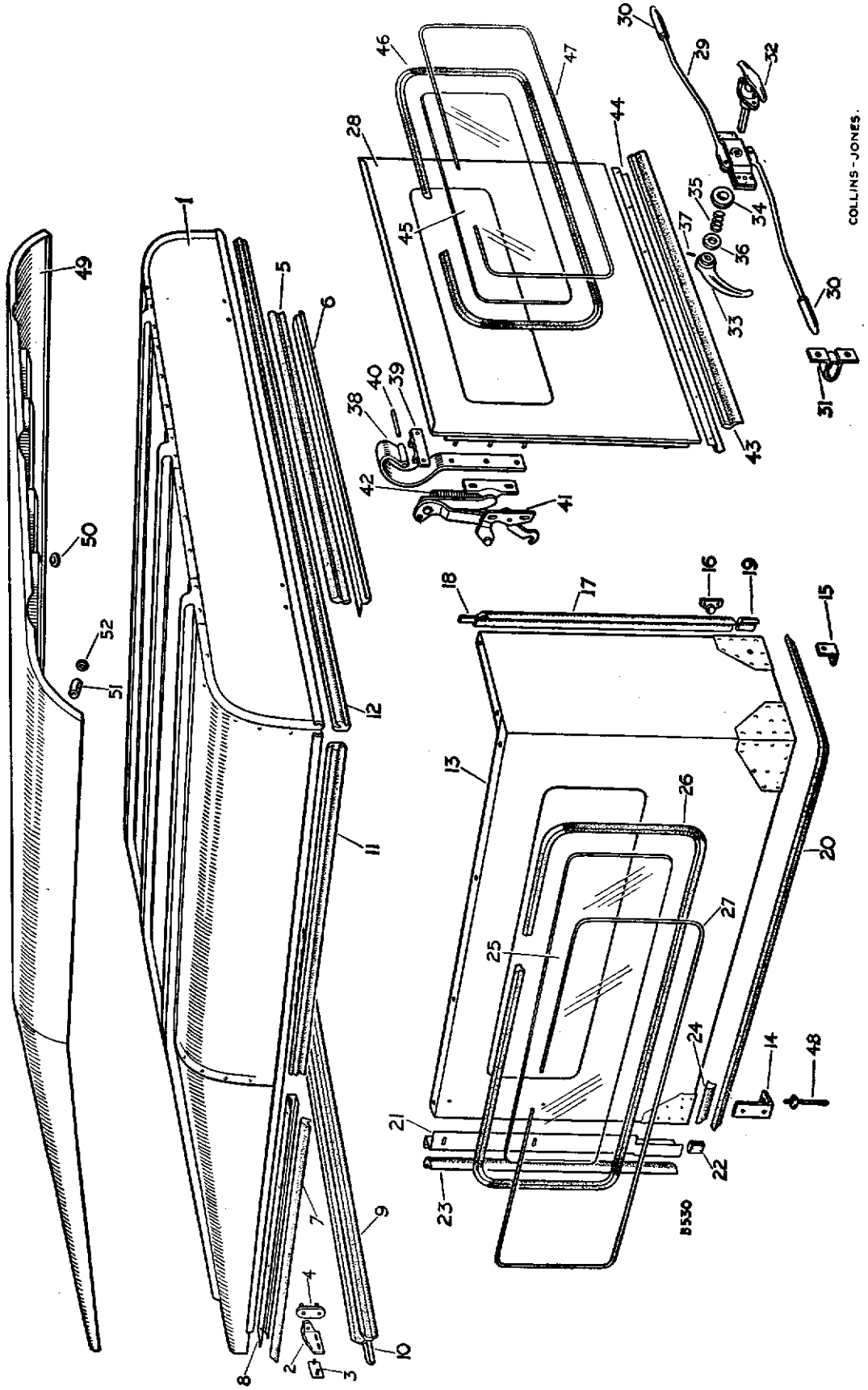


HOOD AND BODY COVER. 107 & 109

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
4	Rope for curtain side, 100″ long	2	305173	
5	Rope for rear curtain, 99″ long	1	304001	
6	Rope for hood top and sides, 168″ long ...	1	301324	
7	Hood light	4	304927	8 off
8	Outside member, top and bottom } For	8	304919	16 off
9	Outside member, side } hood	8	304920	
10	Inside member, top and bottom } light	8	304921	
11	Inside member, side	8	304922	When side lights are fitted with double rear light
12	Fixing plate } Fixing	24	304923	48 off
13	Fixing plate, corner } hood light	16	304925	32 off
	Shakeproof washer	56	74236	112 off
	Nut (2 B.A.)	56	3823	
	Hood light, front and rear	2	306409	
	Hood light, side	4	306410	
	Stiffener for hood light, front and rear	4	306487	With single rear light
	Rivet } Fixing hood	24	78170	
	Boss cap } lights	24	78429	
14	Rubber buffer for front hood light	4	305233	
	Plain washer } Fixing buffers to	4	3886	
	Drive screw } outer channel	4	77903	
15	Hood stick	2	303832	
16	Clamp arm for hood stick	4	304301	
	Bolt ($\frac{5}{16}$″ x 1″ long)	4	237160	
	Plain washer } Fixing clamp arm	4	3899	
	Spring washer } to hood sockets	4	3075	
	Nut ($\frac{5}{16}$″)	4	2828	
17	Hood stick, intermediate	1	303964	
	Bolt ($\frac{5}{16}$″ x $\frac{3}{4}$″ long) } Fixing intermediate	4	237141	
	Plain washer, small } hood stick to support	4	3840	
	Plain washer, large } and tie tube	4	3931	
	Nut ($\frac{1}{4}$″) } Fixing intermediate hood stick	4	2823	
	Locknut ($\frac{1}{4}$″) } to support and tie tube	4	2268	
18	Support for intermediate hood stick....	2	304578	
	Bolt ($\frac{1}{4}$″ x $\frac{5}{8}$″ long) } Fixing support	4	237140	
	Spring washer } to body	4	3074	
	Nut ($\frac{1}{4}$″) } side cappings	4	2823	
19	Tie tube	2	304582	
	Screw ($\frac{1}{4}$″ x $1\frac{7}{8}$″ long) } Fixing	4	78161	
	Square nut ($\frac{1}{4}$″) } tie tube to	4	25536	
	Self-locking nut ($\frac{1}{4}$″) } hood sticks	4	234820	
	CANVAS COVER ASSEMBLY FOR BODY, BLUE	1	305151	Alternatives
	CANVAS COVER ASSEMBLY FOR BODY, GREEN	1	307737	
	Sail eyelet } For body	32	301320	
	Ring for eyelet } cover	32	301321	
	Rope for body cover 378″ long	1	305154	

* Asterisk indicates a new part which has not been used on any previous model.

HARD TOP AND TROPICAL ROOF. 86 & 88



HARD TOP AND TROPICAL ROOF. 86 & 88

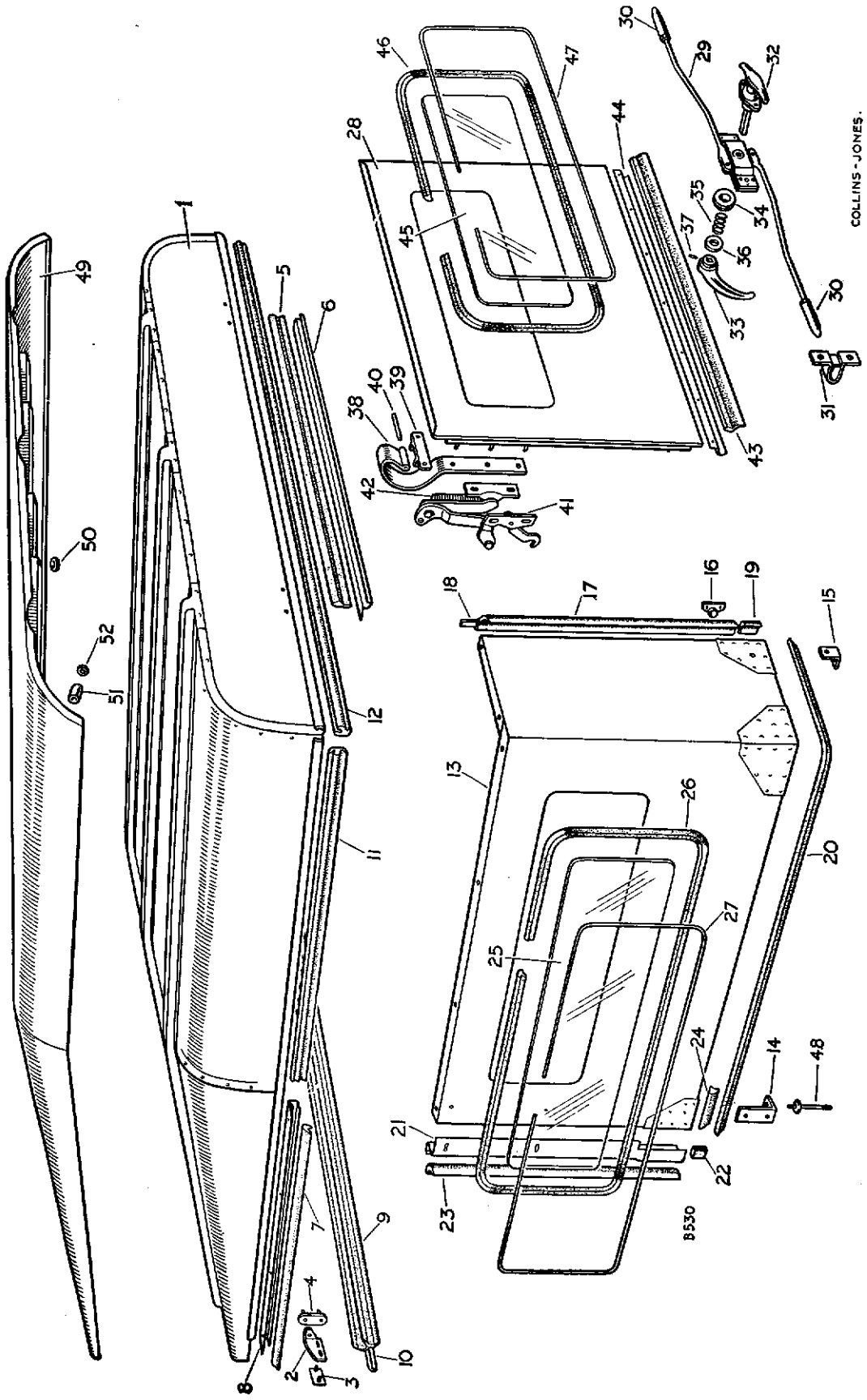
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	HARD TOP COMPLETE ASSEMBLY, PLAIN SIDES	1	304972	
	HARD TOP COMPLETE ASSEMBLY, WITH SIDE WINDOWS	1	304973	Export only
1	ROOF ASSEMBLY	1	304199	
	Adjustment bracket, R.H. } Canopy to	1	302068†	
2	Adjustment bracket, L.H. } screen	1	302069†	
	Fixing bracket, canopy to screen R.H.	1	307996††	
	Fixing bracket, canopy to screen L.H.	1	307997††	
3	Stud plate } Fixing adjustment	2	302070	
	Plain washer } brackets	4	3830	
	Spring washer }	4	3075	
	Nut (5/16") }	4	2828	
4	Adjustable link....	2	302072†	
	Bolt (5/16" x 3/4" long) } Fixing link to	2	237159	
	Plain washer } adjustment bracket	2	3830	
	Spring washer }	2	3075	
	Nut (5/16") }	2	2828	
	Plain washer } On link for	2	3830†	
	Spring washer } fixing canopy	2	3075†	
	Nut (5/16") } to screen	2	2828†	
5	Rubber seal for rear lid, top	1	302127	
6	Retaining strip for rear seal	1	302154	
	Screw (1/4" x 1/2" long) } Fixing strip	5	78003	
	Plain washer } to door	5	3840	
	Spring washer }	5	3074	
	Nut (1/4") }	5	2823	
7	Rubber seal for door	2	303972	Except Canadian vehicles
	Rubber seal for one-piece door, top	2	320153	Canadian vehicles
	Retaining strip, R.H. } For door	1	304238	
8	Retaining strip, L.H. } seal	1	304239	
	Rivet fixing seal to retainers	16	302818	
	Screw (2 B.A. x 1/4" long) } Fixing strip	8	77869	
	Spring washer } to roof	8	3073	
	Plain washer }	16	3852	
	Nut (2 B.A.) }	8	2247	
9	Rubber seal for canopy	1	304211	
10	Stiffening strip for canopy seal	1	304212	
	Drive screw fixing strip	4	77932	
11	Rubber seal, roof to side	2	304237	
12	Rubber seal, roof to back	1	302123	
	Bolt (5/16" x 1" long) }	4	237160	
	Bolt (5/16" x 3/4" long) }	10	237159	
	Plain washer } Fixing roof at sides	28	3899	
	Spring washer } and rear	14	3075	
	Nut (5/16") }	14	2828	

* Asterisk indicates a new part which has not been used on any previous model.

† Vehicles numbered up to:
111702592
114702375
112701408

†† Vehicles numbered from:
111702593 onwards
114702376 onwards
112701409 onwards

HARD TOP AND TROPICAL ROOF. 86 & 88

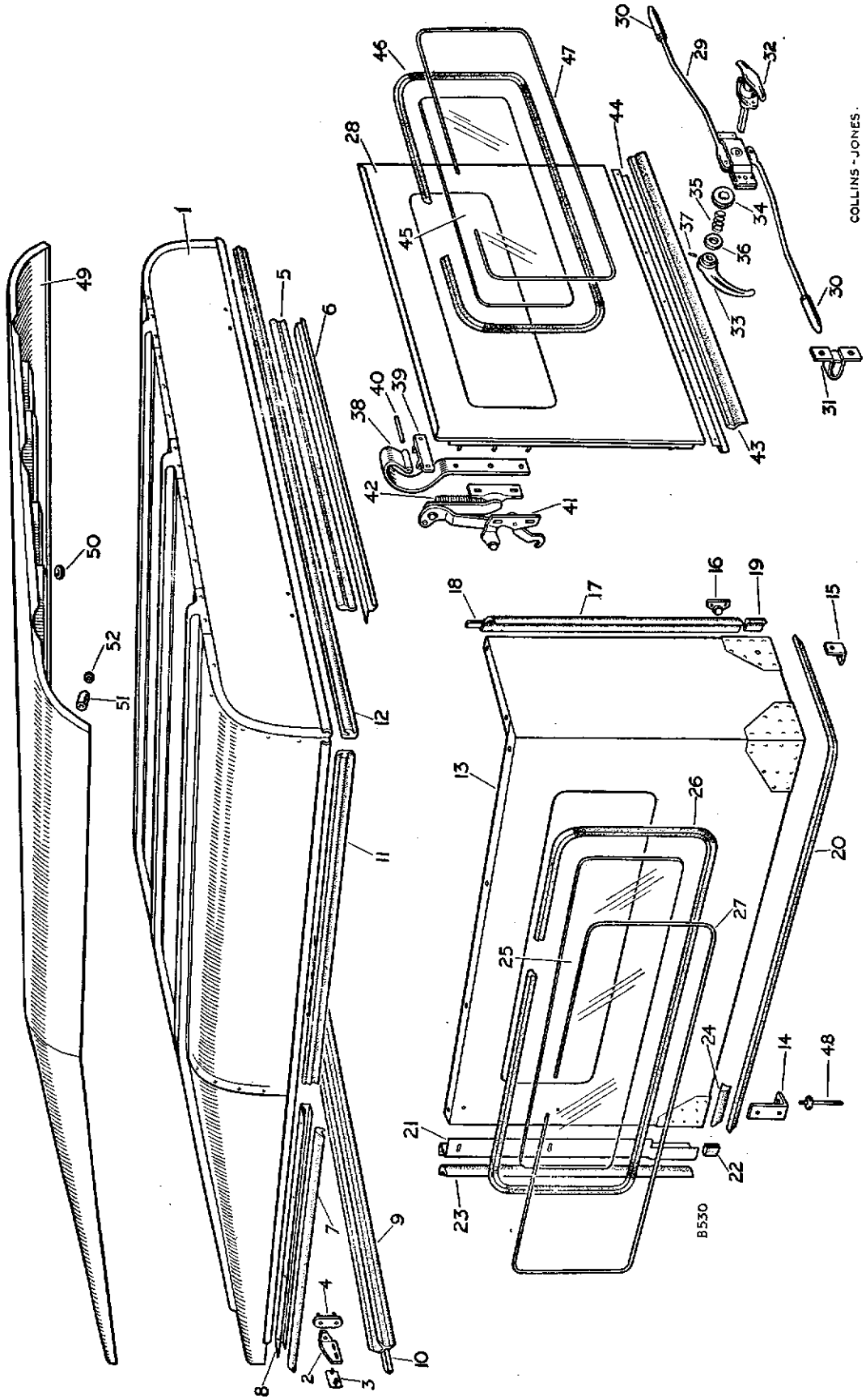


HARD TOP AND TROPICAL ROOF. 86 & 88

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Roof trim assembly	1	320306	Canadian vehicles
	Drive screw, front } Fixing roof trim	5	78140	
	Drive screw, rear centre } Fixing roof trim	1	77704	
	Drive screw, rear side } Fixing roof trim	2	78160	
	Plain washer } Fixing roof trim	8	4032	
	Canopy moulding trimmed assembly R.H.	1	308464	
	Canopy moulding trimmed assembly L.H.	1	308465	
	Fixing bracket for canopy moulding R.H.	1	305561	
	Fixing bracket for canopy moulding L.H.	1	305562	
	Drive screw } Fixing canopy moulding to windscreen	2	78126	
	Plain washer } Fixing canopy moulding to windscreen	2	4032	
	Drive screw } Fixing canopy moulding to bracket	2	77903	
	Plain washer } Fixing canopy moulding to bracket	2	4032	
	Centre support for canopy moulding	1	305563	
	Drive screw fixing support to windscreen	2	77903	
	SIDE PANEL ASSEMBLY, R.H. } PLAIN SIDES	1	304252	
	SIDE PANEL ASSEMBLY, L.H. } PLAIN SIDES	1	304253	
	SIDE PANEL ASSEMBLY, R.H. } WITH SIDE WINDOWS	1	304225	
13	SIDE PANEL ASSEMBLY, L.H. } WITH SIDE WINDOWS	1	304226	
14	Mounting bracket, front	2	302115	
15	Mounting bracket, rear	2	302093	
	Bolt ($\frac{5}{16}$" x 1" long) } Fixing mounting brackets to body sides	8	237160	
	Plain washer } Fixing mounting brackets to body sides	8	3830	
	Spring washer } Fixing mounting brackets to body sides	8	3075	
	Nut ($\frac{5}{16}$") } Fixing mounting brackets to body sides	8	2828	
16	Socket for rear lid lock bolt	2	302167	
	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) } Fixing socket	4	237141	
	Plain washer } Fixing socket	4	3840	
	Spring washer } Fixing socket	4	3074	
	Nut ($\frac{1}{4}$") } Fixing socket	4	2823	
17	Rubber sealing strip for rear lid, side	2	302126	
18	Reinforcing strip for rear lid seal	2	302155	
	Drive screw fixing strips	10	78002	
19	Rubber buffer for rear lid side	2	302157	
20	Rubber sealing strip, lower edge to body	2	304233	
	Capping for front door rear seal, R.H.	1	304465	
21	Capping for front door rear seal, L.H.	1	304466	
	Special bolt } Fixing cappings to side panel	6	301502	
	Plain washer } Fixing cappings to side panel	6	3986	
	Spring washer } Fixing cappings to side panel	6	3074	
	Nut ($\frac{1}{4}$") } Fixing cappings to side panel	6	2823	
22	Draught strip for capping	4	305196	
23	Seal for front door, upper	2	303973	
	Rivet fixing seal to capping	14	302818	
24	Rubber draught filler piece for corner	2	302223	
25	Glass for side window	2	304234	Export only
26	Weather strip for glass	2	304235	Export only
27	Filler strip for weather strip	2	304236	Export only

* Asterisk indicates a new part which has not been used on any previous model.

HARD TOP AND TROPICAL ROOF. 86 & 88

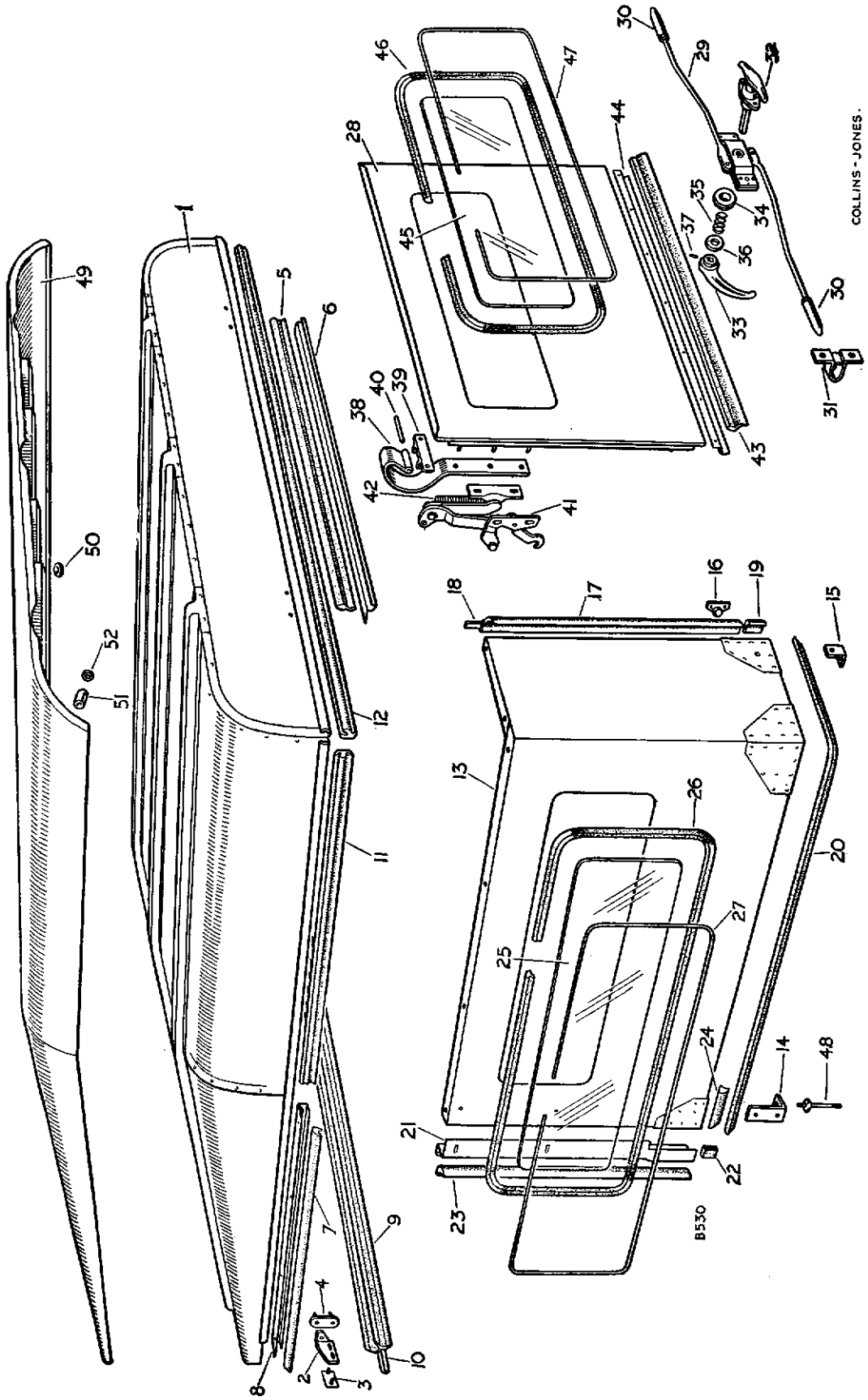


HARD TOP AND TROPICAL ROOF. 86 & 88

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
28	REAR LID ASSEMBLY	1	306532	
29	Lock complete for rear lid	1	302164	
30	Bolt end for lock	2	262798	
	Screw (2 B.A. x ½" long) }	4	77700	
	Plain washer } Fixing lock	4	3816	
	Spring washer } to rear lid	4	3073	
	Nut (2 B.A.) }	4	2247	
31	Guide for rear lid lock	2	302170	
	Set bolt (¼" x ¾" long) }	4	237141	
	Spring washer } Fixing guide	4	3074	
	Plain washer }	4	3900	
32	Handle for rear lid, outer	1	306461	
	Barrel lock for rear lid handle	1	320332	
	Screw (2 B.A. x ⅝") fixing handle	2	77861	
33	Handle for rear lid, inner	1	302207	
34	Boss }	1	320046	
35	Coil spring } Fixing handles	1	313493	
36	Cap for coil spring }	1	320047	
37	Locking pin }	1	302262	
38	Hinge leaf for rear lid	2	306493	
	Plain washer } Fixing hinge leaf	4	3830	
	Spring washer } and quadrant	6	3075	
	Nut (5/16") } to rear lid	6	2828	
39	Hinge bracket for rear lid	2	302158	
	Bolt (5/16" x ¾" long) } Fixing	4	237159	
	Spring washer } hinge bracket	4	3075	
	Nut (5/16") } to body	4	2828	
40	Pin for rear lid hinge	2	302165	
	Split pin } Fixing	4	3901	
	Plain washer } hinge pin	4	3899	
	Quadrant complete, R.H.	1	302187	} Early models
41	Quadrant complete, L.H.	1	302188	} Early models
	Quadrant complete, R.H.	1	306479	} Late models
	Quadrant complete, L.H.	1	306480	} Late models
42	Spring for quadrant	2	302198	
	Bolt (¼" x ¾" long) }	4	237141	
	Plain washer } Fixing quadrant	4	3840	
	Spring washer } to side panel	4	3074	
	Nut (¼") }	4	2823	
43	Rubber sealing strip for rear lid, bottom	1	302244	
44	Retaining strip for bottom seal	1	302184	
	Drive screw fixing retaining strip	8	78002	
45	Glass for rear lid	1	302173	
46	Weather strip for back light	1	302175	
47	Filler strip for weather strip	1	302176	
48	Mounting stud }	4	332157	} Supplied with side panel assembly
	Plain washer } Fixing hard top	8	3898	} Supplied with side panel assembly
	Spring washer } to body	8	3075	} Supplied with side panel assembly
	Nut (5/16" U.N.F.) }	8	254811	} Supplied with side panel assembly
	TROPICAL ROOF PANEL ASSEMBLY	1	304974	
49	Tropical roof panel	1	306401	

* Asterisk indicates a new part which has not been used on any previous model.

HARD TOP AND TROPICAL ROOF. 86 & 88



HARD TOP AND TROPICAL ROOF. 86 & 88

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Screw (2 B.A. x ½" long) } Fixing panel	10	77869	
	Plain washer } Fixing panel	20	3852	
50	Rubber washer } to roof at end	10	302371	
	Shakeproof washer } of stiffener	10	71082	
	Nut (2 B.A.) }	10	3823	
	Screw (¼" x 2" long)	10	78102	
	Plain washer }	20	3900	
51	Distance piece } Fixing roof	10	302372	
52	Rubber washer } to panel	10	302373	
	Spring washer } at sides	10	3819	
	Nut (¼") }	10	3819	
	Drive screw } Fixing panel to	51	77704	Alternative.
	Pop rivet } roof stiffener	51	300919	Check before ordering
	LOCKING HANDLES AND CATCHES ASSEMBLY FOR HARD TOP	1	306641†	Comprises front locking handles and locking screws as detailed in Station Wagon Section and rear locking handle detailed below
	LOCKING HANDLES AND CATCHES ASSEMBLY FOR HARD TOP	1	269887††	
	Locking handle, rear	1	306461	
	Barrel lock for rear lid handle	1	320332	

* Asterisk indicates a new part which has not been used on any previous model.

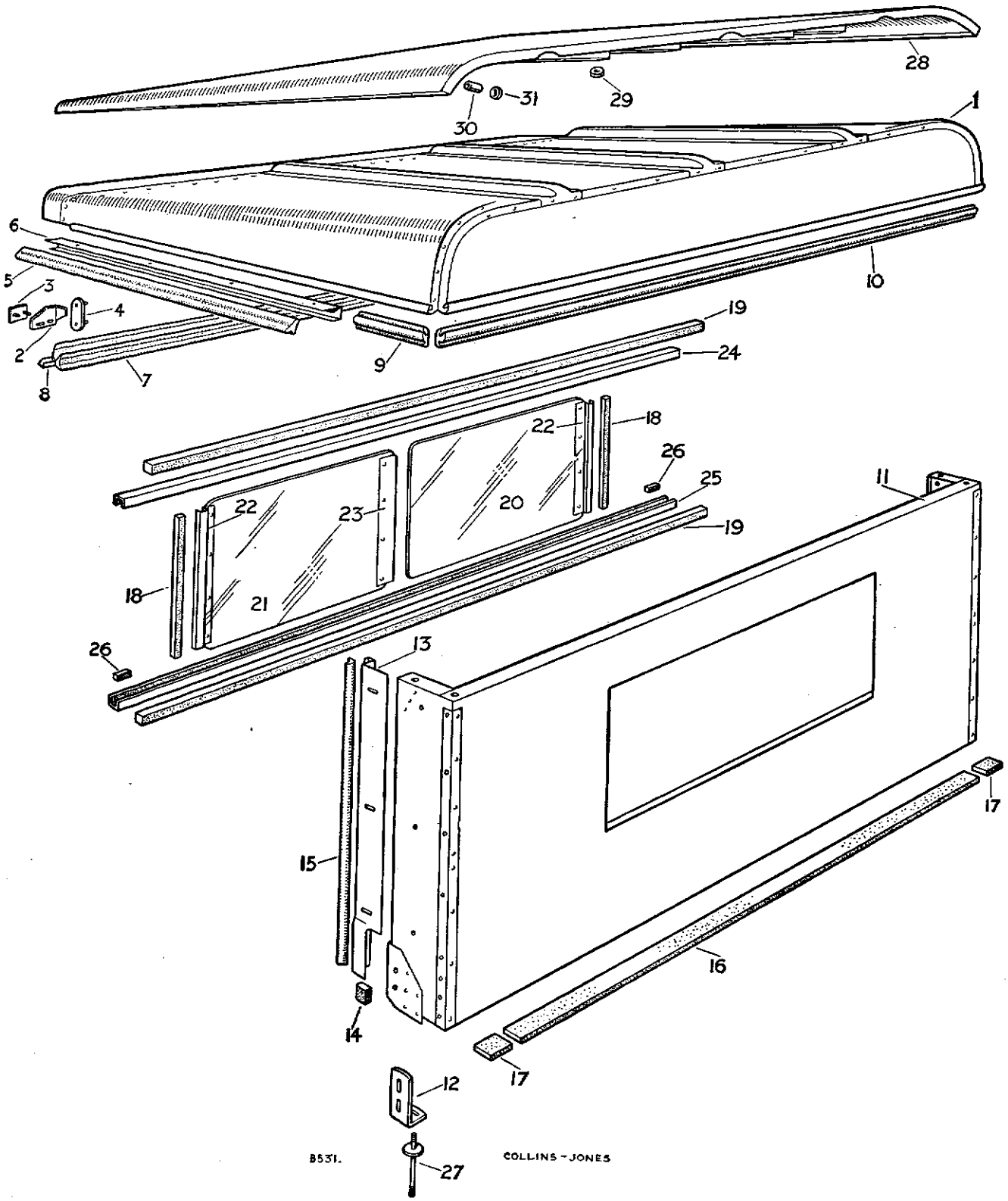
† 1954-55 vehicles numbered in the range:

47100001 onwards	57100001 onwards
47160001 onwards	57160001 onwards
47130001 onwards	57130001 onwards

†† Vehicles numbered in the range:

R.H.D. Home	170600001 onwards
R.H.D. Export	176600001 onwards
L.H.D. Export	173600001 onwards

CAB AND TROPICAL ROOF



CAB AND TROPICAL ROOF

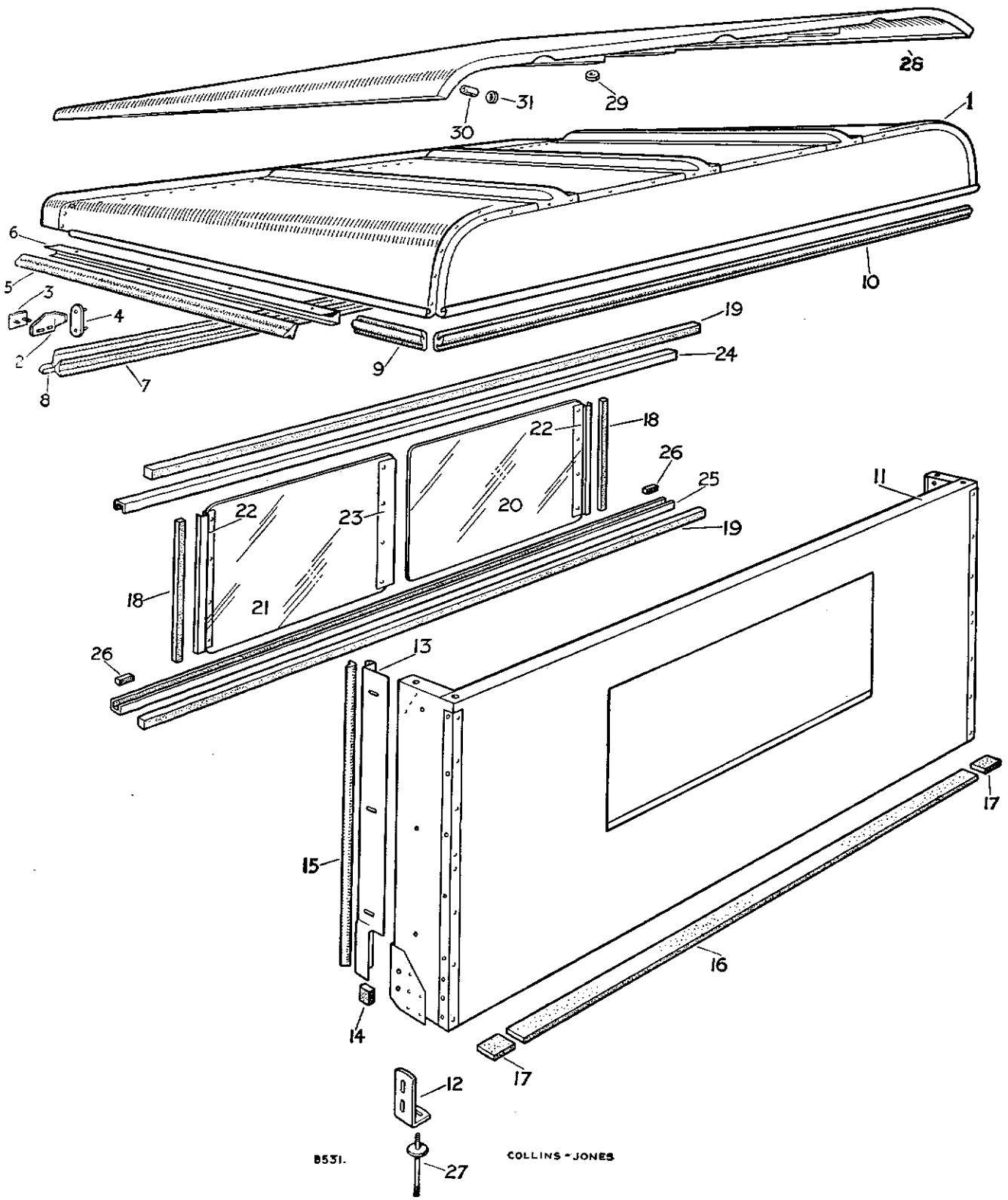
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	CAB COMPLETE ASSEMBLY	1	304976	
	CAB ROOF ASSEMBLY	1	307187	
	Adjustment bracket, R.H. } Canopy to	1	302068†	
2	Adjustment bracket, L.H. } screen	1	302069†	
	Fixing bracket, canopy to screen R.H.	1	307996††	
	Fixing bracket, canopy to screen, L.H.	1	307997††	
3	Stud plate }	2	302070	
	Plain washer } Fixing	4	3830	
	Spring washer } adjustment brackets	4	3075	
	Nut ($\frac{5}{16}$") }	4	2828	
4	Adjustable link....	2	302072†	
	Bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) } Fixing	2	237159	
	Plain washer } link to	2	3830	
	Spring washer } adjustment	2	3075	
	Nut ($\frac{5}{16}$") } bracket	2	2828	
	Plain washer } On link for	2	3830†	
	Spring washer } fixing canopy	2	3075†	
	Nut ($\frac{5}{16}$") } to screen	2	2828†	
5	Rubber seal for door	2	303972	
	Retaining strip, R.H. } For	2	304238	
6	Retaining strip, L.H. } door seal	2	304239	
	Rivet fixing seal to retainer	16	302818	
	Screw (2 B.A. x $\frac{1}{2}$" long) }	8	77869	
	Plain washer } Fixing retaining	16	3852	
	Spring washer } strips to door	8	3073	
	Nut (2 B.A.) }	8	2247	
7	Rubber seal for canopy	1	304211	
8	Stiffening strip for canopy seal	1	304212	
	Drive screw fixing strip	4	77932	
9	Rubber seal, roof to side....	2	304270	
10	Rubber seal, roof to back	1	302123	
	Bolt ($\frac{5}{16}$" x 1" long) }	4	237160	
	Bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) } Fixing	5	237159	
	Plain washer } roof at	18	3899	
	Spring washer } sides and	9	3075	
	Nut ($\frac{5}{16}$") } rear	9	2828	
	CAB REAR PANEL ASSEMBLY	1	307189	
12	Mounting bracket	2	302115	
	Bolt ($\frac{5}{16}$" x 1" long) }	4	237160	
	Plain washer } Fixing mounting	4	3830	
	Spring washer } brackets	4	3075	
	Nut ($\frac{5}{16}$") }	4	2828	
	Capping for front door rear seal, R.H.	1	304465	
13	Capping for front door rear seal, L.H.	1	304466	
	Special bolt }	6	301502	
	Plain washer } Fixing cappings to	6	3986	
	Spring washer } rear panel sides	6	3074	
	Nut ($\frac{1}{4}$") }	6	2823	

* Asterisk indicates a new part which has not been used on any previous model.

† Vehicles numbered up to:
121700361
124701284
122701779

†† Vehicles numbered:
121700362 onwards
124701285 onwards
122701780 onwards

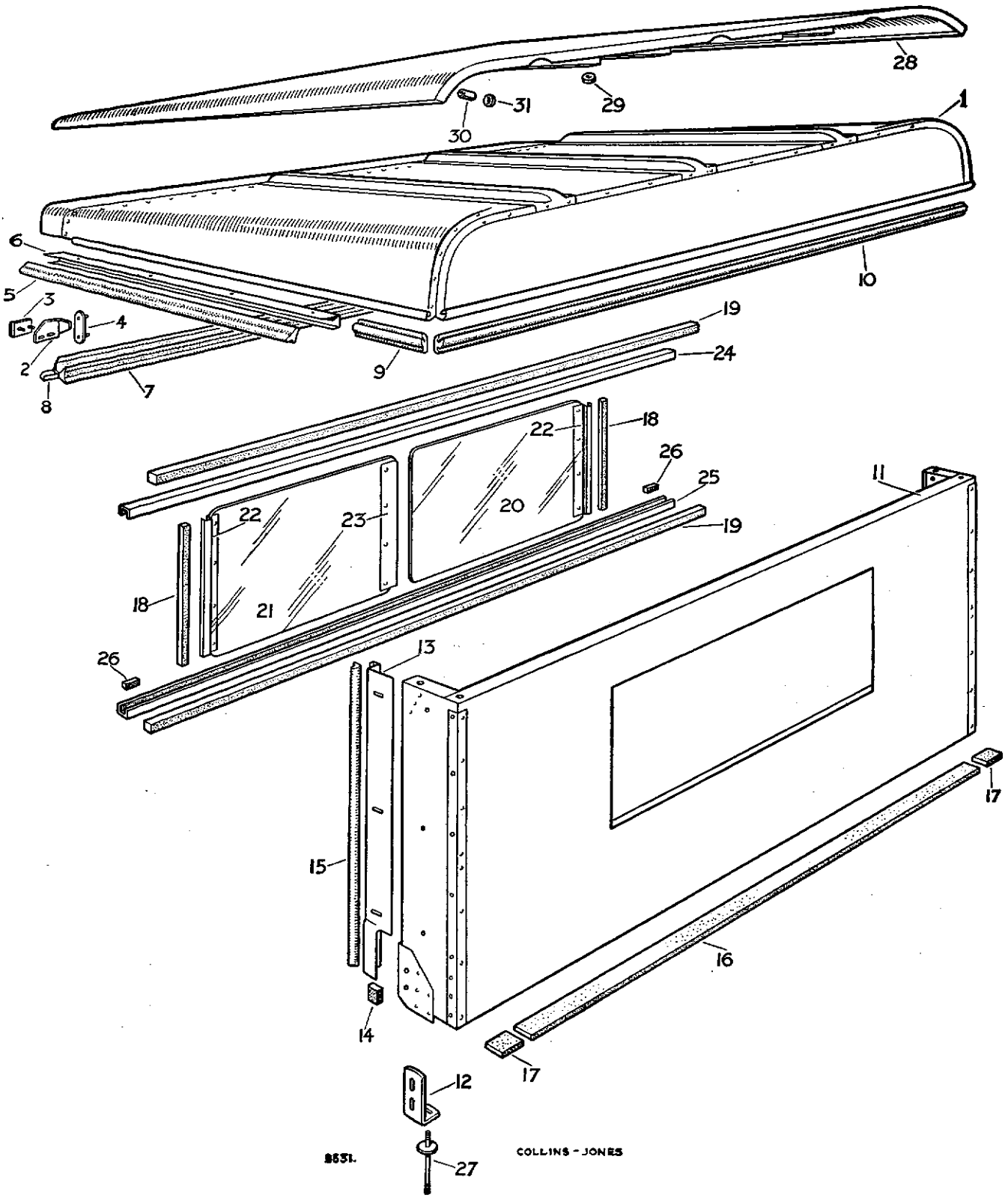
CAB AND TROPICAL ROOF



CAB AND TROPICAL ROOF

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
14	Draught strip for capping	4	305196	
15	Front door seal, rear upper	2	303973	
	Rivet fixing seal to capping	14	302818	
16	Sealing strip at rear, bottom	1	305149	
17	Rubber draught filler piece for corner	2	304283	
18	Rubber sealing strip, side } For back-light	2	302454	
19	Rubber sealing strip, upper and lower } For back-light	2	302453	
20	Sliding backlight, R.H. half	1	302451	
21	Sliding backlight, L.H. half	1	302452	
22	Finger pull for backlight	2	307358	
23	Draught strip for L.H. half	2	302449	
	Screw (2 B.A. x $\frac{3}{8}$" long) } Fixing finger pull and draught strips	8	77941	} Alternative to 307840
	Screw (2 B.A. x $\frac{1}{2}$" long) } Fixing finger pull and draught strips	4	77869	} Alternative to 307840
	Shakeproof washer } Fixing finger pull and draught strips	12	74236	} Alternative to 307840
	Nut (2 B.A.) } Fixing finger pull and draught strips	12	25996	} Alternative to 307840
	Rivet fixing finger pulls and draught strips	11	307840	Alternative to four lines above
24	Channel, upper } For backlight	1	302445	
25	Channel, lower } For backlight	1	302447	
	Drive screw fixing channel	12	77707	
26	Stop for backlight	2	302450	
	Drive screw fixing stop	2	77927	
27	Mounting stud } Fixing cab at corners	2	332157	
	Plain washer } Fixing cab at corners	4	3898	
	Spring washer } Fixing cab at corners	4	3075	
	Nut ($\frac{5}{16}$" U.N.F.) } Fixing cab at corners	4	254811	
	Bolt ($\frac{1}{4}$" x $1\frac{1}{8}$" long) } Fixing cab to body capping	2	237147	
	Plain washer } Fixing cab to body capping	4	3900	
	Spring washer } Fixing cab to body capping	2	3074	
	Nut } Fixing cab to body capping	6	3819	
	TROPICAL ROOF ASSEMBLY FOR CAB	1	304977	
28	Tropical roof panel	1	304021	
	Screw (2 B.A. x $\frac{1}{2}$" long) } Fixing roof at end of stiffeners	10	77869	
	Plain washer } Fixing roof at end of stiffeners	20	3852	
29	Rubber washer } Fixing roof at end of stiffeners	10	302371	
	Shakeproof washer } Fixing roof at end of stiffeners	10	71082	
	Nut (2 B.A.) } Fixing roof at end of stiffeners	10	2247	
	Screw ($\frac{1}{4}$" x 2" long) } Fixing roof at sides	6	78102	
	Plain washer } Fixing roof at sides	12	3900	
30	Distance piece } Fixing roof at sides	6	302372	
31	Rubber washer } Fixing roof at sides	6	302373	
	Spring washer } Fixing roof at sides	6	3074	
	Nut ($\frac{1}{4}$") } Fixing roof at sides	6	2823	
	Drive screw } Fixing roof at sides	21	77704	} Alternative fixing
	Pop rivet } Fixing roof at sides	21	300919	} Alternative fixing
	Sealing strip, rear body to cab	1	307089	} 107 and 109
	Retainer for seal	1	306952	} 107 and 109
	Screw (2 B.A. x $\frac{5}{8}$" long) } Fixing strip to body	4	77758	} 107 and 109
	Spring washer } Fixing strip to body	4	3073	} 107 and 109
	Nut (2 B.A.) } Fixing strip to body	4	2247	} 107 and 109

CAB AND TROPICAL ROOF



CAB AND TROPICAL ROOF

PLATE REF.	1 2 3 4 DESCRIPTION		Qty.	Part No.	REMARKS
	LOCKING HANDLES AND CATCHES ASSEMBLY FOR CAB		1	306639†	Comprises front door locking handles on page 231 and locking screws and items listed below
	LOCKING HANDLES AND CATCHES ASSEMBLY FOR CAB		1	269886††	
	Catch for back light		1	306041	
	Screw (2 B.A. x ¾" long)	Fixing catch to L.H. backlight	1	77861	
	Plain washer		2	3902	
	Shakeproof washer		1	74236	
	Nut (2 B.A.)		2	25996	
	Screw (2 B.A. x ½" long)	On R.H. backlight for catch	1	77700	
	Plain washer		2	3902	
	Spring washer		1	3073	
	Nut (2 B.A.)		2	2247	

*Asterisk indicates a new part which has not been used on any previous model.

† 1954-55 vehicles numbered in the range:

86	47100001 onwards	57100001 onwards
	47160001 onwards	57160001 onwards
	47130001 onwards	57130001 onwards
107	47200001 onwards	57200001 onwards
	47260001 onwards	57260001 onwards
	47230001 onwards	57230001 onwards

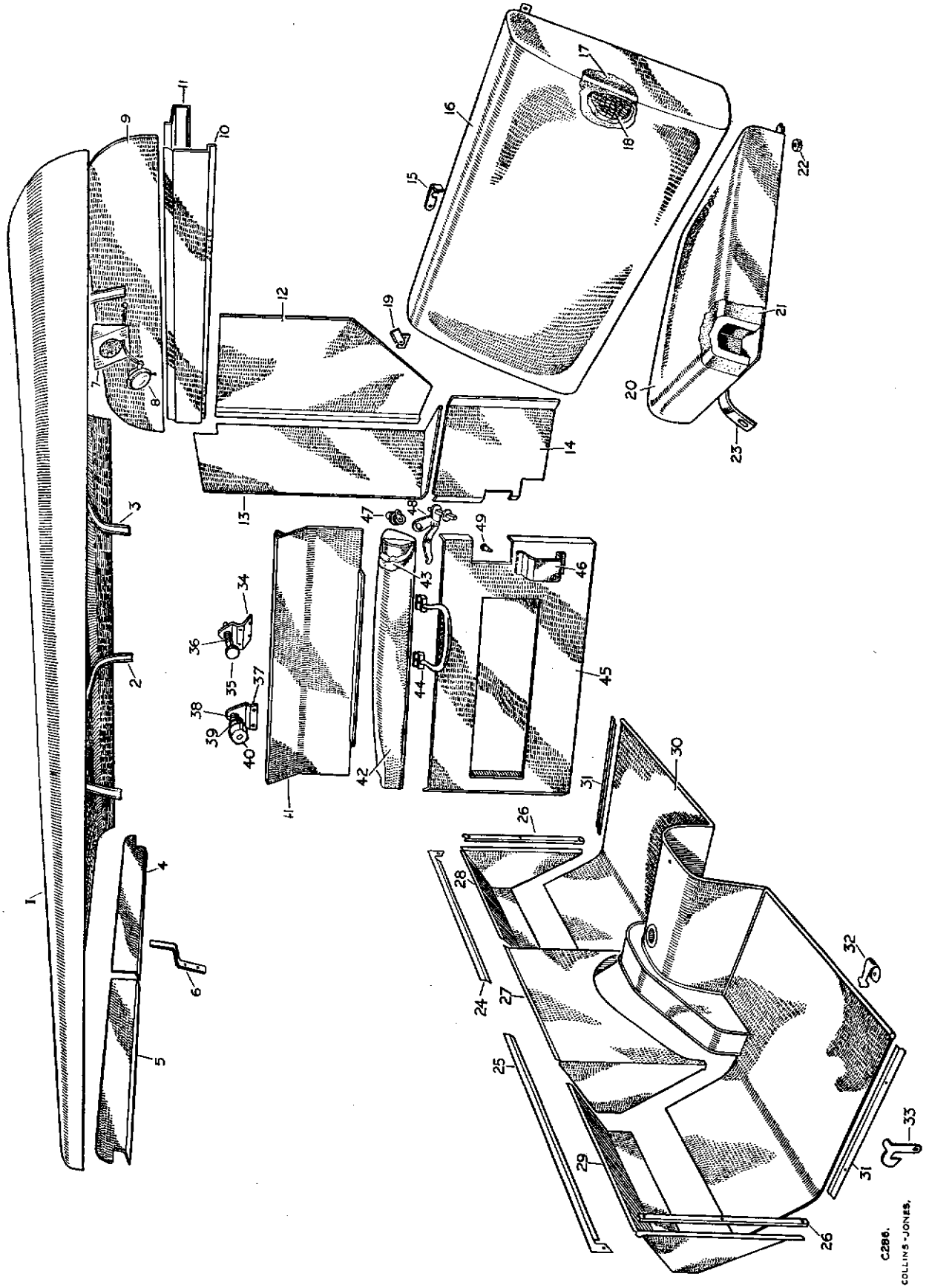
†† 86 and 88 vehicles numbered in the range:

R.H.D. Home	170600001 onwards
R.H.D. Export	176600001 onwards
L.H.D. Export	173600001 onwards

107 and 109 vehicles:

R.H.D. Home	270600001 onwards
R.H.D. Export	276600001 onwards
L.H.D. Export	273600001 onwards

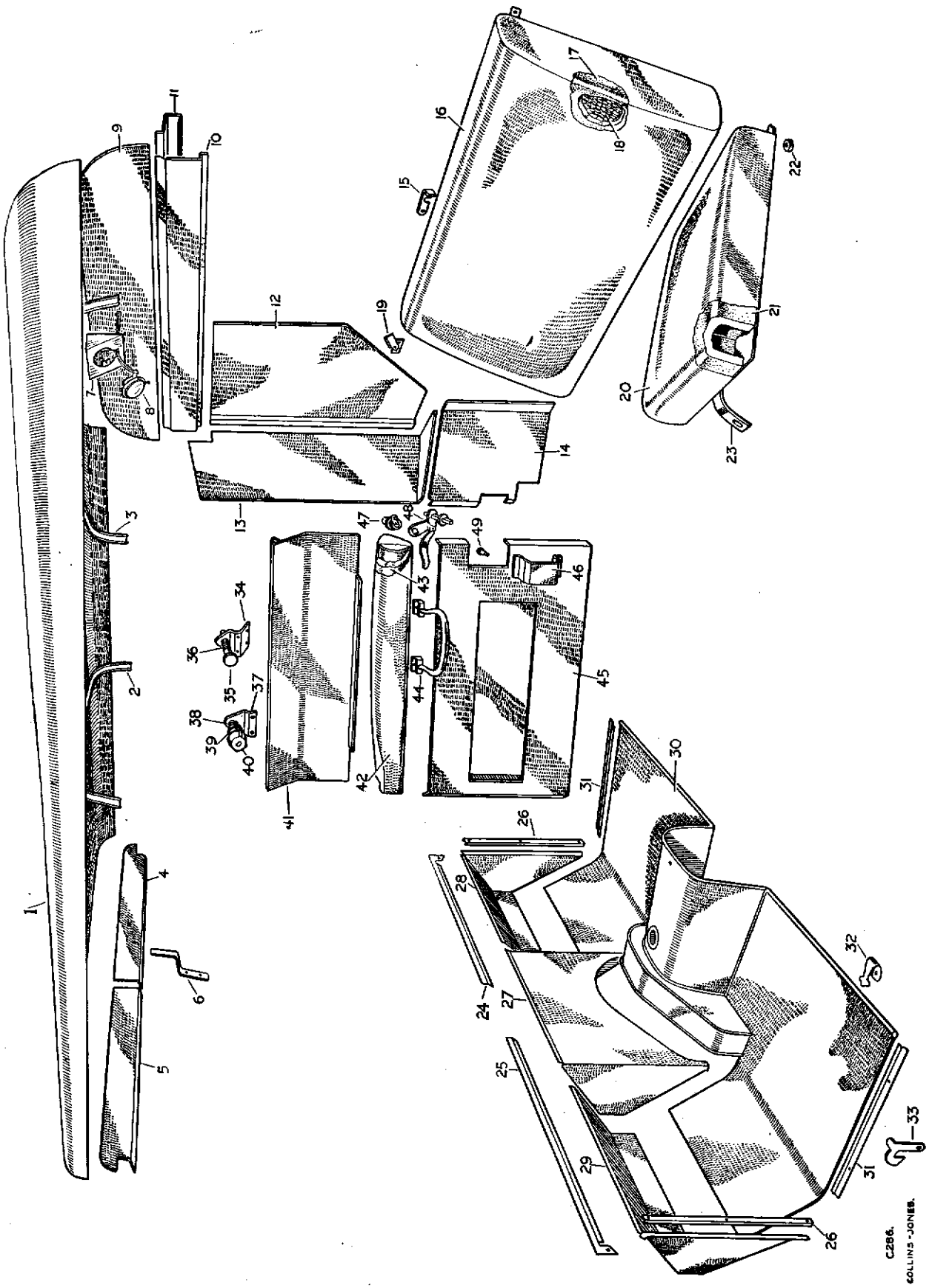
CAB DE-LUXE TRIM



CAB DE-LUXE TRIM

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Lining for roof	1	305393	
	Drive screw } Fixing roof	6	77949	
	Plain washer } lining	6	3852	
2	Moulding for roof, front	1	306299	
3	Moulding for roof, rear	1	306300	
	Drive screw, short } Fixing mouldings	2	77704	
	Drive screw, long } to roof panel	4	78160	
4	Canopy moulding, trimmed, R.H.	1	305593	
5	Canopy moulding, trimmed, L.H.	1	305594	
	Drive screw fixing moulding to windscreen	2	78126	
	Fixing bracket for canopy moulding, R.H.	1	305561	
	Fixing bracket for canopy moulding, L.H.	1	305562	
	Drive screw fixing bracket to moulding	2	78140	
6	Centre support for canopy moulding	1	305563	
	Drive screw fixing support to windscreen	2	77903	
7	Bracket for roof lamp, trimmed, blue	1	305335	For round type roof lamp
	Drive screw fixing casings and brackets	4	78140	
8	Roof lamp, plain lens	1	245385	
	Roof lamp, moulded lens	1	340704	Alternative types; check before ordering
	Bulb for roof lamp	1	10211	
	Drive screw } Fixing	2	77707	
	Drive screw } roof lamp	2	77892	
	Cable for roof lamp, 9 ft. 4 in. long, LU 861618	1	245386	
	Grommet for roof lamp cable	1	233244	
	Cable clip } Fixing roof lead to	2	41379	
	Drive screw } roof and dash	2	78155	
	Fuse box	1	219078	
	Screw } Fixing fuse box to	2	3279	
	Nut } R.H. of dash	2	3280	
9	Panel, rear top, trimmed upper, blue	1	307714	
10	Panel, rear top, trimmed, lower, blue	1	305754	
	Panel, rear top, upper, trimmed embossed green	1	307887	
	Panel, rear top, lower, trimmed embossed green	1	307888	
	Panel, rear top, upper, trimmed grey	1	320092	
	Panel, rear top. lower, trimmed grey	1	320093	
11	Support channel for top rear upper panel	2	305704	
12	Quarter back panel casing trimmed, R.H., blue	1	305735	
	Quarter back panel casing trimmed, L.H., blue	1	305736	
	Quarter back panel casing R.H., embossed green	1	307889	
	Quarter back panel casing L.H., embossed green	1	307890	
	Quarter back panel casing R.H., grey	1	320094	
	Quarter back panel casing L.H., grey	1	320095	
	Drive screw fixing casing to cab	2	77903	
13	Quarter side panel casing trimmed, R.H., blue	1	305740	
	Quarter side panel casing trimmed, L.H., blue	1	305741	
	Quarter side panel casing R.H., embossed green	1	307891	
	Quarter side panel casing L.H., embossed green	1	307892	
	Quarter side panel casing R.H., grey	1	320096	
	Quarter side panel casing L.H., grey	1	320097	
	Rivet } Fixing side casings	6	312529	
	Drive screw } to shut pillar	2	78140	
14	Trim casing, rear corner R.H. lower, blue	1	305337	
	Trim casing, rear corner L.H. lower, blue	1	305338	

CAB DE-LUXE TRIM

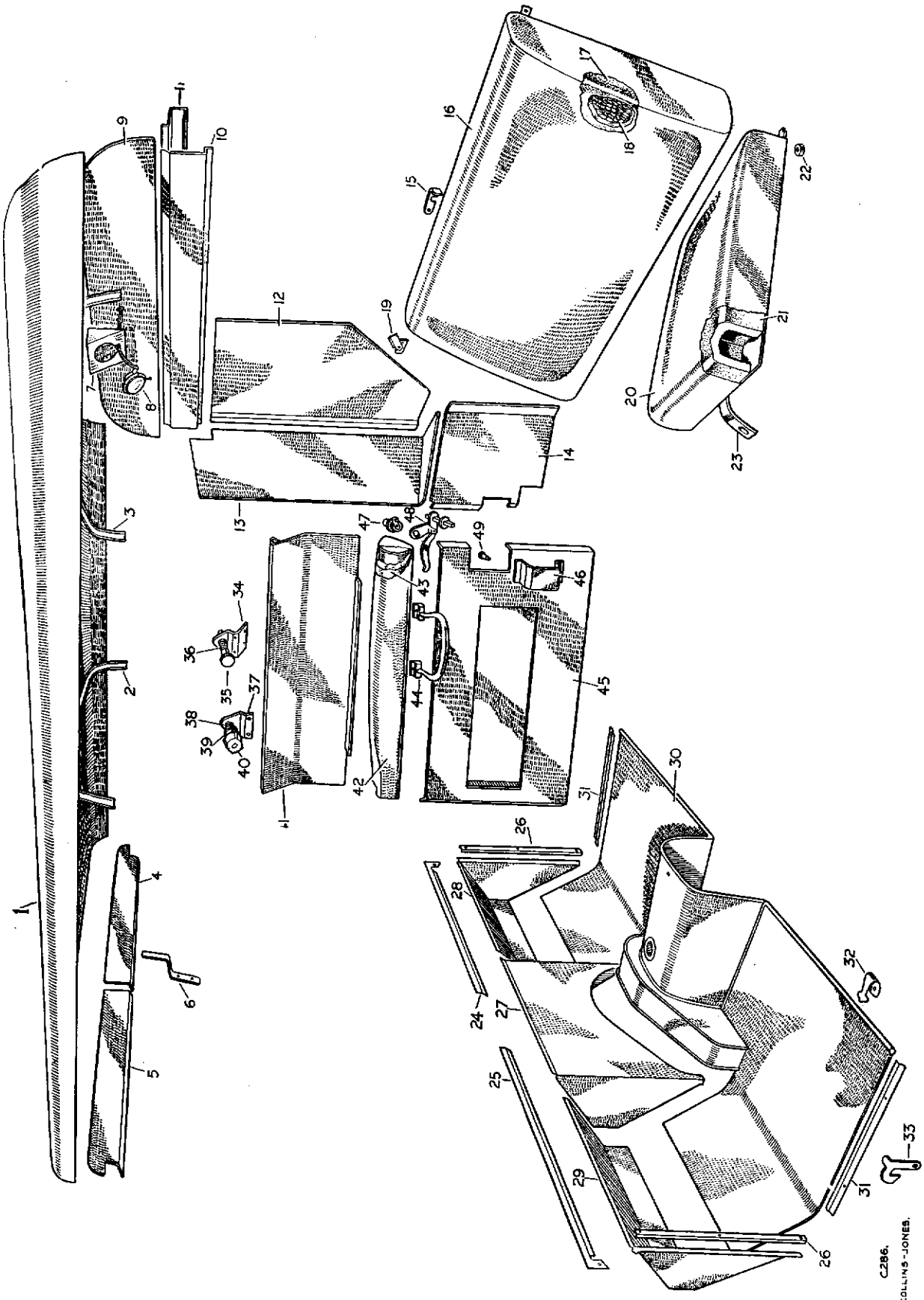


CAB DE-LUXE TRIM

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Trim casing, rear corner R.H., lower, embossed green	1	307893	
	Trim casing, rear corner L.H., lower, embossed green	1	307894	
	Trim casing, rear corner R.H., lower, grey	1	320098	
	Trim casing, rear corner L.H., lower, grey	1	320099	
15	Locking catch for back light	1	306041	
	Screw (2 B.A. x ¾" long) — Fixing catch to L.H. back light	1	77861	
	Packing washer — Fixing catch to L.H. back light	2	3902	
	Locknut (2 B.A.) — Fixing catch to L.H. back light	2	25996	
	Screw (2 B.A. x ½" long) — On R.H. back light for catch	1	77700	
	Plain washer — On R.H. back light for catch	2	3902	
	Spring washer — On R.H. back light for catch	1	3073	
	Nut (2 B.A.) — On R.H. back light for catch	1	2247	
16	Rear squab complete, trimmed in plastic	1	307986	Alternatives; check before ordering
	Rear squab complete, trimmed in Viscose	1	307987	Alternatives; check before ordering
	Rear squab complete, trimmed in embossed green	1	307927	Alternatives; check before ordering
	Rear squab complete, trimmed in grey	1	320089	Alternatives; check before ordering
17	Topping for squab	1	305224	
18	Pad for squab	2	307849	
	Drive screw fixing squab to rear panel	6	78153	
19	Catch plate, R.H. — For squab	1	306146	
	Catch plate, L.H. — For squab	1	306147	
	Drive screw fixing catch plates	4	66783	
20	Seat cushion complete, trimmed in plastic	3	305392	Alternatives; check before ordering
	Seat cushion complete, trimmed in Viscose	3	267682	Alternatives; check before ordering
	Seat cushion complete, trimmed in embossed green	3	307875	Alternatives; check before ordering
	Seat cushion complete, trimmed in grey	3	320080	Alternatives; check before ordering
21	Rubber interior for seat	3	303809	
22	Rubber buffer locating seat	6	304347	
	Woodscrew — Fixing buffer	6	20142	
	Plain washer — Fixing buffer	6	3867	
23	Retaining strap for cushion	3	303978	
	Sliding backlight complete, R.H. half	1	304852	
	Sliding backlight complete, L.H. half	1	304853	
	Knob for back light	2	302628	
24	Retainer for floor covering at dash, R.H. side top	1	304717	Standard equipment on Canadian vehicles
25	Retainer for floor covering at dash, L.H. side top	1	304718	Standard equipment on Canadian vehicles
26	Retainer for floor covering at dash "A" post	2	304716	Standard equipment on Canadian vehicles
	Drive screw fixing retainers to dash	10	78140	
27	Floor covering at dash centre, blue	1	305394	Alternative to 3 lines below
28	Floor covering at dash side, R.H., blue	1	305398	Alternative to 3 lines below
29	Floor covering at dash side, L.H., blue	1	305399	Alternative to 3 lines below
	Floor covering at dash centre, black	1	307936	Standard equipment on Canadian vehicles
	Floor covering at dash side, R.H., black	1	307937	Standard equipment on Canadian vehicles
	Floor covering at dash side, L.H., black	1	307938	Alternative to 3 lines above
30	Floor covering, main, black	1	307815	
	Front floor mat, R.H.	1	307789	
	Front floor mat, L.H.	1	307790	
31	Retainer for floor covering at door	2	304715	
32	Carpet clip for floor covering	4	77210	Standard equipment on Canadian vehicles
	Drive screw fixing carpet clips	8	69310	Standard equipment on Canadian vehicles
33	Safety catch for L.H. door lock	1	306040	

* Asterisk indicates a new part which has not been used on any previous model.

CAB DE-LUXE TRIM



CAB DE-LUXE TRIM

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Screw (2 B.A. x $\frac{5}{8}$" long) } Fixing safety catch and door lock	1	313860	
	Packing washer } Fixing safety catch and door lock	1	3851	
	Locknut (2 B.A.) } Fixing safety catch and door lock	2	25996	
34	Bracket for door light locking screw	2	306102†	
	Drive screw fixing locking bracket to sidescreen frame	8	78140†	
35	Locking screw for door light	2	306043†	
36	Spring for locking screw	2	306044†	
37	Bracket for door light locking screw	2	307495††	Except Canadian vehicles
	Screw (2 B.A. x $\frac{3}{8}$" long) } Fixing bracket to sidescreen	4	77941††	Except Canadian vehicles
	Spring washer } Fixing bracket to sidescreen	4	3073††	Except Canadian vehicles
38	Locking screw for door light	2	307496††	Except Canadian vehicles
39	Spring for locking screw	2	307498††	Except Canadian vehicles
40	Knob for locking screw	2	307497††	Except Canadian vehicles
	Door light locking screw complete	2	320321	Canadian vehicles
	Drive screw } Fixing locking screw to door top	4	77704	Canadian vehicles
	Plain washer } Fixing locking screw to door top	4	3851	Canadian vehicles
41	Trim casing for sidescreen, R.H., blue	1	305361†	
	Trim casing for sidescreen, L.H., blue	1	305362†	
	Trim casing for sidescreen, R.H., blue	1	307408††	Except Canadian vehicles
	Trim casing for sidescreen, L.H., blue	1	307409††	Except Canadian vehicles
	Trim casing for sidescreen, R.H., embossed green	1	307899††	
	Trim casing for sidescreen, L.H., embossed green	1	307900††	
	Trim casing for sidescreen, R.H., grey	1	320100††	Except Canadian vehicles
	Trim casing for sidescreen, L.H., grey	1	320101††	Except Canadian vehicles
	Drive screw fixing trim casing to sidescreen	4	78126	
42	Side armrest complete, R.H., blue	1	305530	Except Canadian vehicles
	Side armrest complete, L.H., blue	1	305531	Except Canadian vehicles
	Side armrest complete R.H., embossed green	1	307885	
	Side armrest complete L.H., embossed green	1	307886	
	Side armrest complete R.H., grey	1	320090	Except Canadian vehicles
	Side armrest complete L.H., grey	1	320091	Except Canadian vehicles
43	Topping for side arm rest	1	304705	
	Shakeproof washer } Fixing armrest to sidescreen frame	4	74236	
	Nut (2 B.A.) } Fixing armrest to sidescreen frame	4	2247	
	Side curtain casing trimmed assembly	2	320280	Canadian vehicles
	Door roll, top panel trimmed assembly R.H.	1	320283	Canadian vehicles
	Door roll, top panel trimmed assembly L.H.	1	320285	Canadian vehicles
	Drive screw } Fixing roll top panel to door	8	77903	Canadian vehicles
	Plain washer } Fixing roll top panel to door	8	4032	Canadian vehicles
	Side armrest trimmed assembly	2	320278	Canadian vehicles
	Drive screw } Fixing side armrest	8	77903	Canadian vehicles
	Plain washer } Fixing side armrest	8	4032	Canadian vehicles
44	Pull handle for door	2	306460	
	Screw (2 B.A. × $\frac{1}{2}$" long) } Fixing pull handles to front door	4	77869	
	Spring washer } Fixing pull handles to front door	4	3073	
	Nut (2 B.A.) } Fixing pull handles to front door	4	2247	
45	Trim casing for doors, R.H., blue	1	305369	For doors without check strap
	Trim casing for doors, L.H., blue	1	305370	For doors without check strap

* Asterisk indicates a new part which has not been used on any previous model.

† 1954-55 models numbered in the range:

86	47100001 onwards	57100001 onwards
	47160001 onwards	57160001 onwards
	47130001 onwards	57130001 onwards
107	47200001 onwards	57200001 onwards
	47260001 onwards	57260001 onwards
	47230001 onwards	57230001 onwards

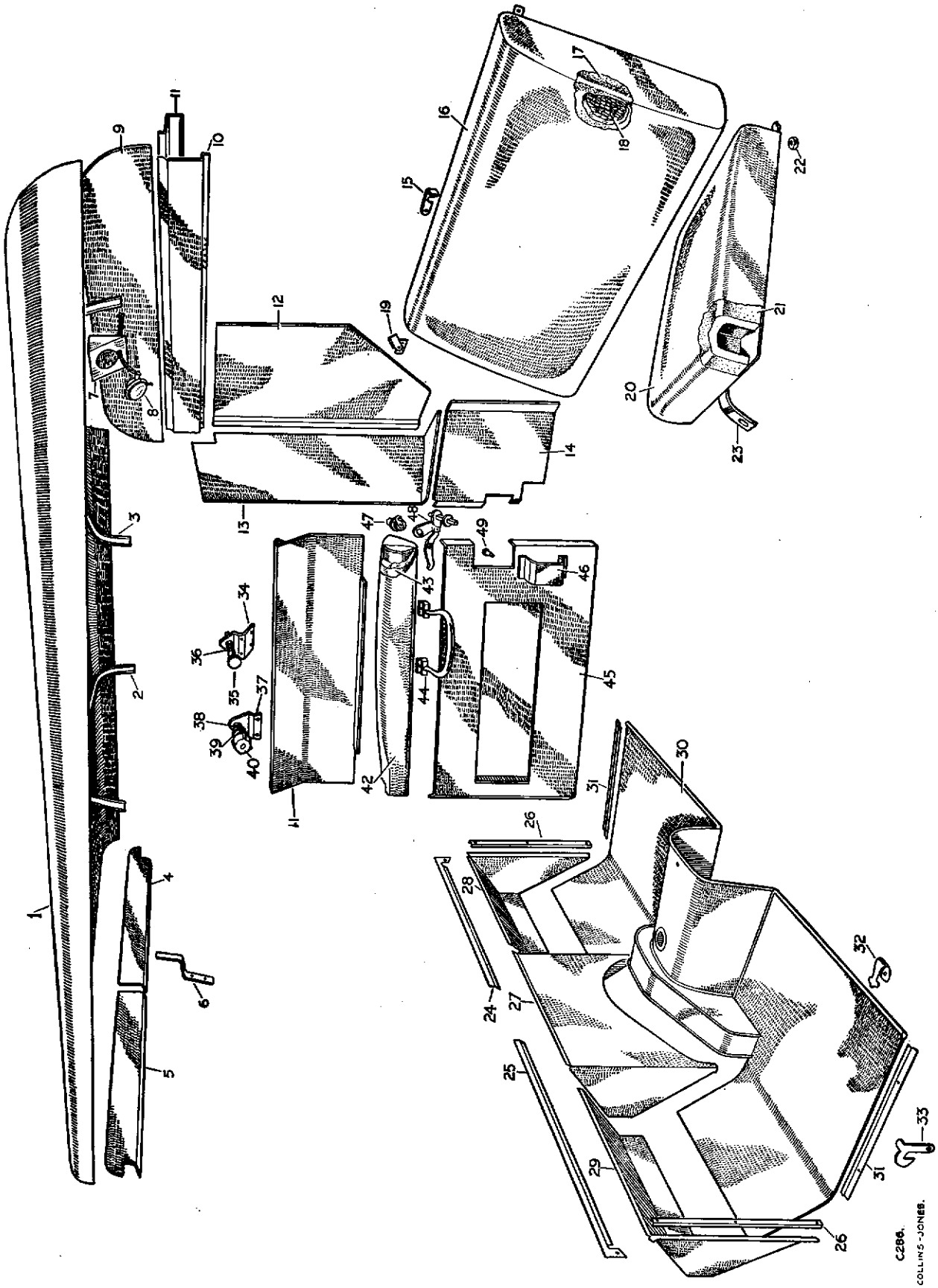
†† 86 and 88 models numbered in the range:

R.H.D. Home	170600001 onwards
R.H.D. Export	176600001 onwards
L.H.D. Export	173600001 onwards

107 and 109 models:

R.H.D. Home	270600001 onwards
R.H.D. Export	276600001 onwards
L.H.D. Export	273600001 onwards

CAB DE-LUXE TRIM



CAB DE-LUXE TRIM

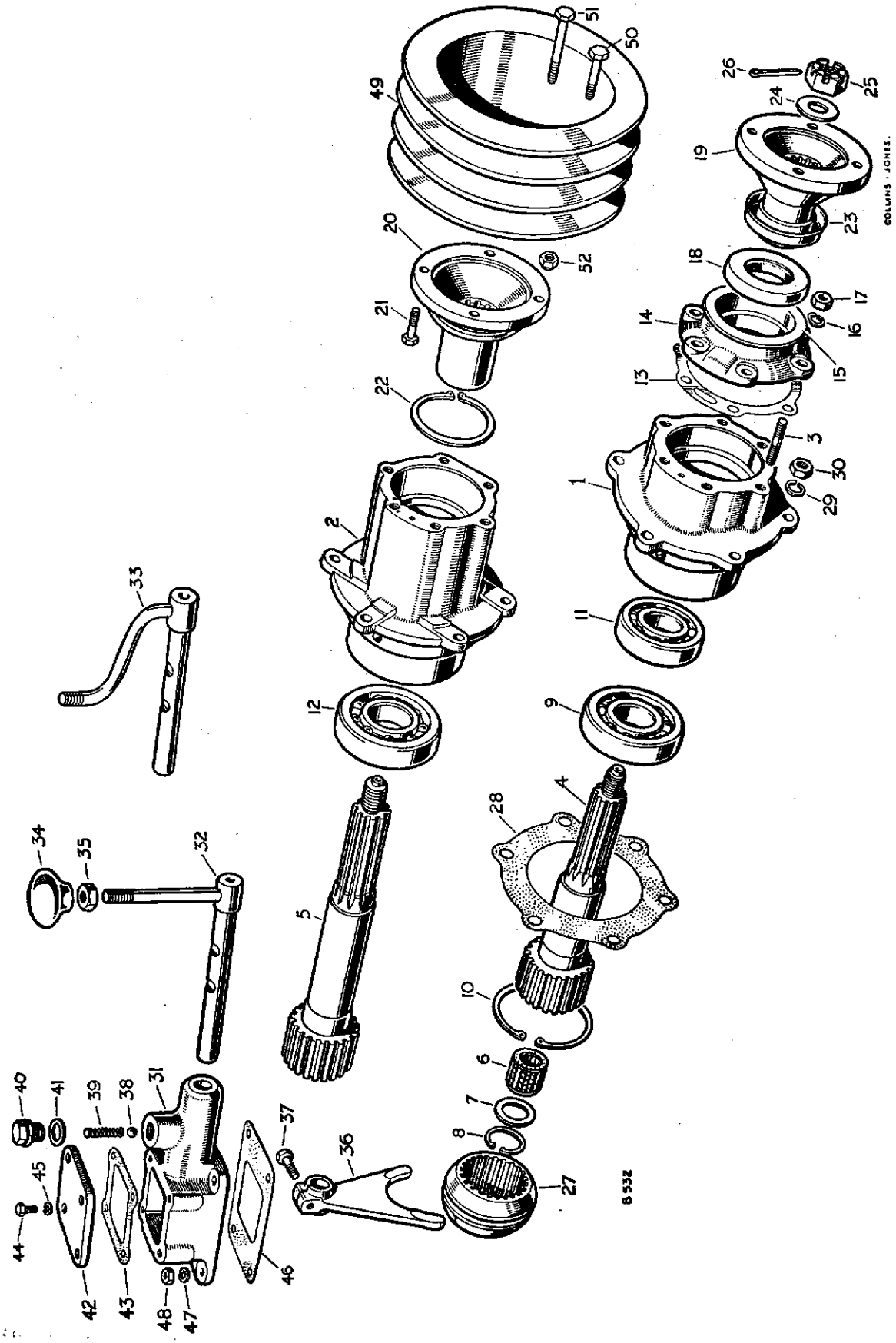
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Trim casing for door R.H., blue	1	320260	For doors with check strap — Except Canadian vehicles
	Trim casing for door L.H., blue	1	320261	For doors with check strap — Except Canadian vehicles
	Trim casing for door R.H., embossed green	1	320243	For doors with check strap
	Trim casing for door L.H., embossed green	1	320245	For doors with check strap
	Trim casing for door R.H., grey	1	320244	For doors with check strap — Except Canadian vehicles
	Trim casing for door L.H., grey	1	320246	For doors with check strap — Except Canadian vehicles
	Trim casing for door R.H.	1	320286	Canadian vehicles
	Trim casing for door L.H.	1	320289	Canadian vehicles
	Drive screw	16	77903	Canadian vehicles
	Plain washer	16	4032	Canadian vehicles
	Cover for cab lower back panel	1	320303	Canadian vehicles
46	Trim casing for door lock, blue	2	306105	
	Trim casing for door lock, embossed green	1	307898	
	Trim casing for door lock, grey	2	320105	
	Drive screw fixing trim casing to doors	20	69310	
47	Barrel lock and catch	1	306036	
	Key for barrel lock	1	307289	Please state key number when ordering
48	Door handle and lock bracket	1	308959	
49	Locking pillar for catch	1	306039	
	Plain washer — Fixing pillar to R.H. door	1	2226	
	Spring washer — Fixing pillar to R.H. door	1	3073	
	Nut (2 B.A.) — Fixing pillar to R.H. door	1	2247	
	Pivot bracket, R.H., for front door check strap	1	306468	Except Canadian vehicles
	Pivot bracket, R.H., for front door check strap	1	320274	Canadian vehicles
	Pivot bracket, L.H., for front door check strap	1	306469	
	Bolt ($\frac{1}{4}$" x $\frac{7}{8}$" long) fixing pivot bracket	4	237142	
	CHECK STRAP ASSEMBLY FOR FRONT DOORS	2	306474	
	Rod for check strap	2	306473	
	Rubber for check strap	2	306471	
	Plain washer — Fixing check strap	4	4035	
	Spring washer — Fixing check strap	2	3074	
	Nut ($\frac{1}{4}$") — Fixing check strap	4	3819	
	Plain washer — Fixing check strap to bracket	4	4148	
	Clevis pin — Fixing check strap to bracket	2	306564	
	Split pin — Fixing check strap to bracket	2	3901	
	Check strap tube, R.H. — For front doors	1	306466	Except Canadian vehicles
	Check strap tube, R.H. — For front doors	1	320266	Canadian vehicles
	Check strap tube, L.H. — For front doors	1	306467	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) — Fixing tube to dash	8	237140	5 off on Canadian vehicles
	Plain washer, small — Fixing tube to dash	8	3946	
	Plain washer, large — Fixing tube to dash	8	2213	
	Spring washer — Fixing tube to dash	8	3074	
	Nut ($\frac{1}{4}$") — Fixing tube to dash	8	2823	
	Packing plate for R.H. check strap tube	1	320265	Canadian vehicles

* Asterisk indicates a new part which has not been used on any previous model.

REAR POWER TAKE-OFF

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
		Complete kits of parts of the various combinations of rear power take-off are supplied under the part numbers listed below:—			
		REAR POWER TAKE-OFF COMPLETE ASSEMBLY, WITHOUT REAR PULLEY, 86 and 88	1	241706	Comprises all standard items on pages 249 to 255
		CENTRE POWER TAKE-OFF, LESS CENTRE PULLEY	1	261835	Comprises 230855 and 230693
		REAR POWER TAKE-OFF COMPLETE ASSEMBLY WITHOUT REAR PULLEY 107 and 109	1	245874	Comprises all the standard items on Page 249 to 255 except those marked "86" and "88". Can only be used on Vehicles numbered 47200090, 47230452, 47260573, 47730001 and 47760033 onwards. If required for earlier vehicles Chassis frame 244367 R.H.D. or 244368 L.H.D. must also be supplied.

REAR & CENTRE POWER TAKE-OFF DRIVE SECTION.
GEARBOX UNITS

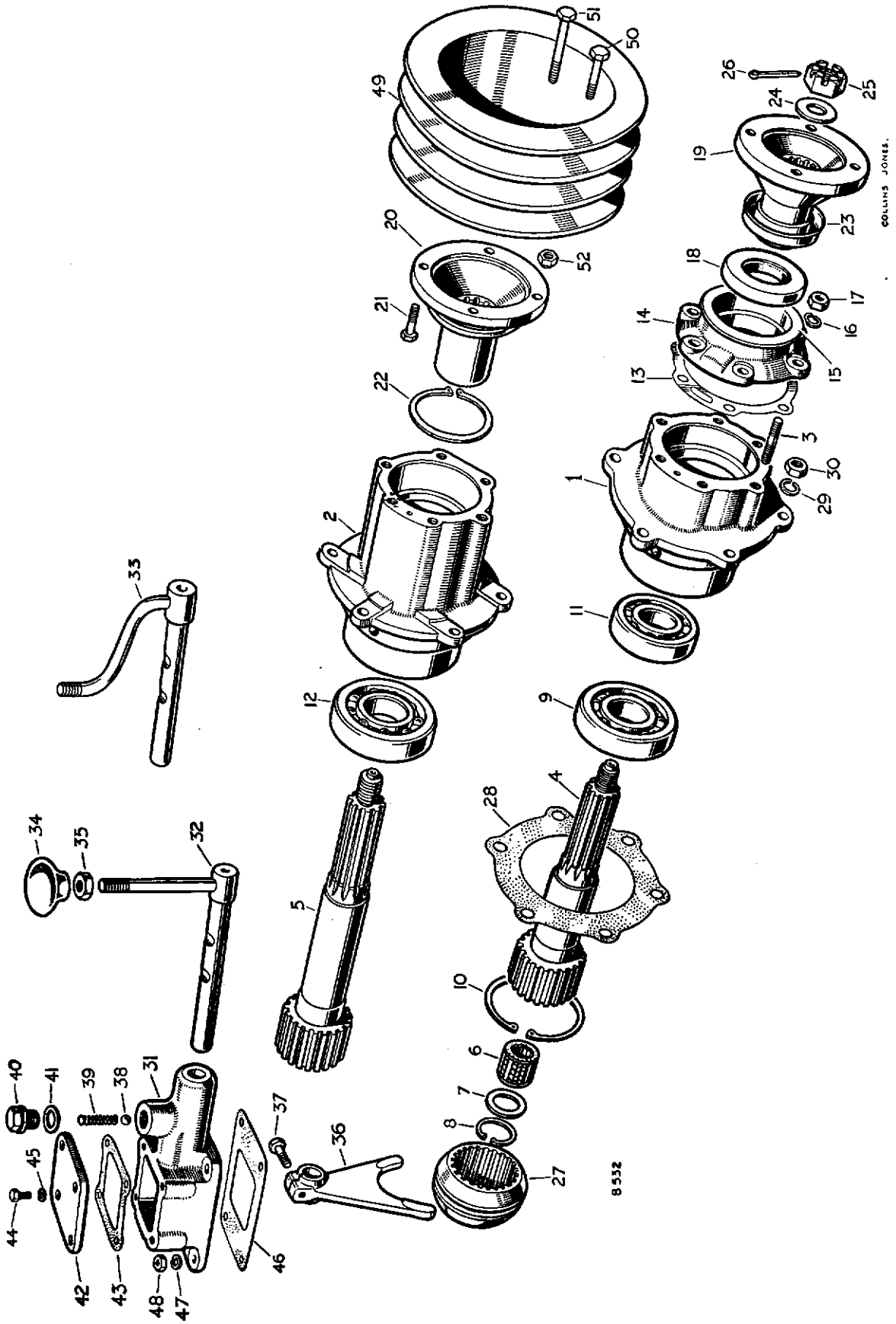


REAR & CENTRE POWER TAKE-OFF DRIVE SECTION.
GEARBOX UNITS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	GEARBOX P.T.O. DRIVE ASSEMBLY	1	230855	
	GEARBOX P.T.O. DRIVE ASSEMBLY	1	235241	For use with Air Compressor and Welder
1	HOUSING ASSEMBLY FOR DRIVE BEARING	1	219860	
2	HOUSING ASSEMBLY FOR DRIVE BEARING	1	235239	For use with Air Compressor and Welder
3	Stud for oil seal housing	6	216986	
4	Shaft for P.T.O. drive	1	219744	
5	Shaft for P.T.O. drive	1	235237	For use with Air Compressor and Welder
6	Bearing for gearbox mainshaft	1	217478	
7	Retaining plate for bearing	1	217523	
8	Circlip fixing retaining plate	1	217525	
9	Bearing for drive shaft, front	1	55714	
10	Circlip, bearing to housing	1	217972	
11	Bearing for drive shaft, rear	1	217325	
12	Bearing for drive shaft, rear	1	235240	For use with Air Compressor and Welder
13	Shim for bearing, .003"	As required	41050	
	Shim for bearing, .005"	As required	41131	
14	Housing for oil seal	1	236543	
15	Mudshield for housing	1	236548	
16	Spring washer } Fixing oil seal housing to	6	3075	
17	Nut (5/16") } bearing housing	6	2828	
18	Oil seal for drive shaft	1	236417	
19	Flange for P.T.O. drive shaft	1	237912	
20	Flange for P.T.O. drive shaft	1	235253	For use with Air Compressor and Welder
21	Bolt (3/8" x 1 5/16" long) for flange	4	237340	
22	Circlip retaining bolts	1	217546	
23	Mudshield for flange	1	236074	
24	Plain washer } Fixing flange to shaft	1	3300	
25	Slotted nut }	1	3259	
26	Split pin }	1	2428	
27	Dog clutch for P.T.O. shaft	1	217522	
28	Joint washer for housing	1	217680	
29	Spring washer } Fixing housing to	6	3076	
30	Nut (3/8") } transfer case	6	2827	
	P.T.O. SELECTOR ASSEMBLY	1	230693	
	P.T.O. SELECTOR ASSEMBLY	1	231853	Welder and Air Compressor
31	Housing for P.T.O. selector	1	217773	
32	Selector shaft and rod for P.T.O.	1	218171	
33	Selector shaft and rod for P.T.O.	1	231507	Welder and Air Compressor
34	Knob for rod	1	218050	
35	Locknut (7/16") for knob	1	3764	
36	Fork for selector shaft	1	217584	
37	Set bolt (5/16" x 1" long) fixing fork to shaft	1	237160	
38	Steel ball } For selector	1	1643	
39	Spring } shaft	1	214290	
40	Plug for spring	1	217763	

* Asterisk indicates a new part which has not been used on any previous model.

REAR & CENTRE POWER TAKE-OFF DRIVE SECTION.
GEARBOX UNITS



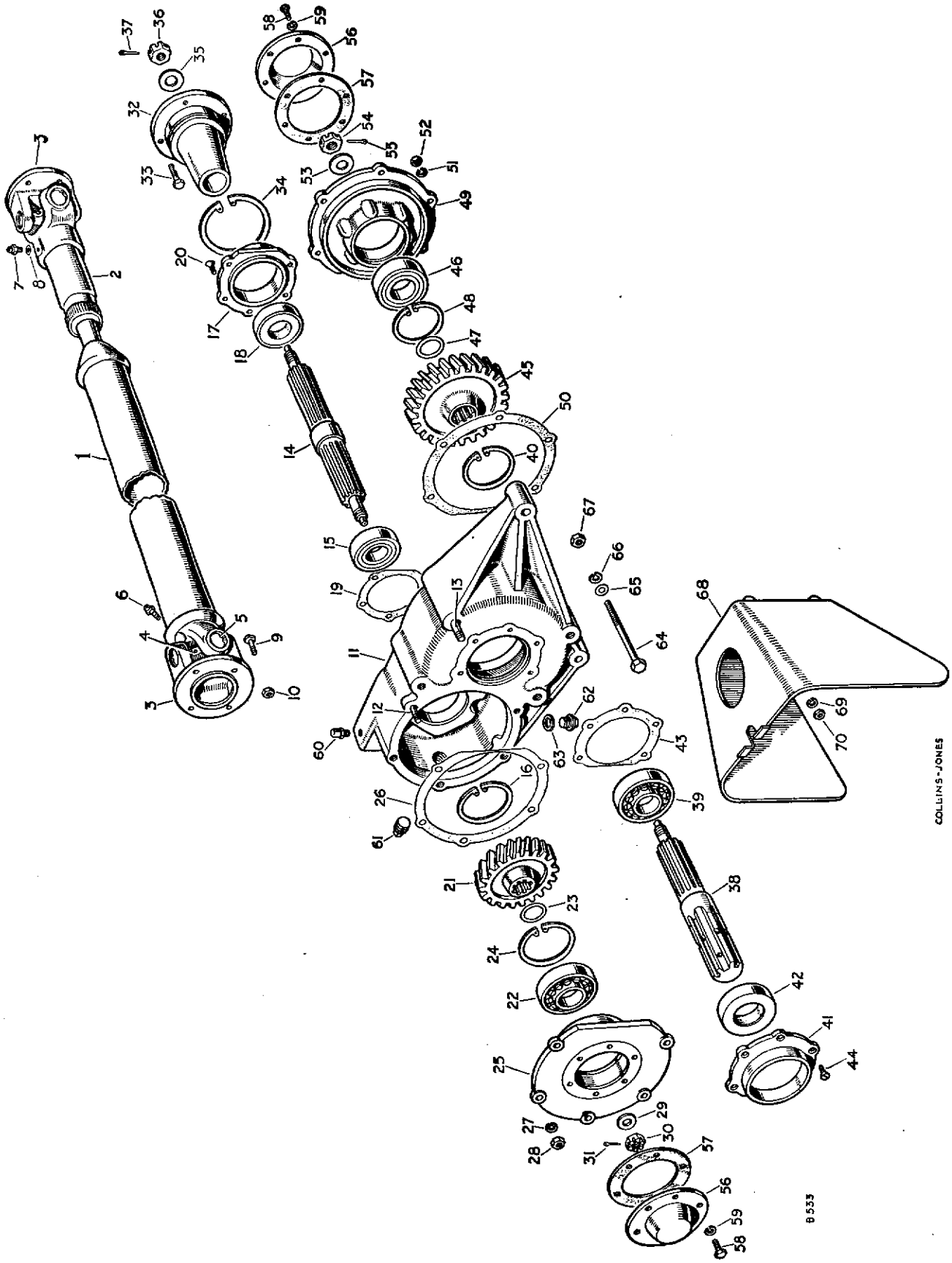
REAR & CENTRE POWER TAKE-OFF DRIVE SECTION. GEARBOX UNITS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
41	Joint washer for plug	1	213960	
42	Cover plate for housing	1	217774	
43	Joint washer for plate	1	219995	
44	Set bolt ($\frac{1}{4}$" Whit. x $\frac{3}{4}$" long) } Fixing	4	215594	
45	Spring washer } plate	4	3074	
46	Joint washer for housing	1	217771	
47	Spring washer } Fixing housing to	4	3075	
48	Nut ($\frac{5}{16}$") } transfer box	4	2828	
49	Pulley for centre power take-off	1	231636	
50	Bolt ($\frac{3}{8}$" x $1\frac{3}{8}$" long) }	4	237343	When centre P.T.O. pulley only is fitted
51	Bolt ($\frac{3}{8}$" x $1\frac{5}{8}$" long) } Fixing pulley	4	237344	When rear P.T.O. is also fitted
52	Self-locking nut ($\frac{3}{8}$") }	4	251322	
	Cover for P.T.O. knob	1	301957	
	Spring clip for cover	1	301139	
	Plain washer } Fixing spring clip	1	2869	
	Rivet } to centre panel	1	300783	

When centre power take-off is fitted, Part Nos. 230855, Gearbox power take-off drive assembly and 230693, Power take-off selector assembly are required; the pulley and bolts are normally supplied by the makers of any special equipment fitted.

When Part Nos. 230855 Gearbox power take-off drive assembly and 230693 Power take-off selector assembly are fitted, the following parts, listed on page 81, are not required:—230696 Mainshaft bearing housing complete, 217970 Cover plate.

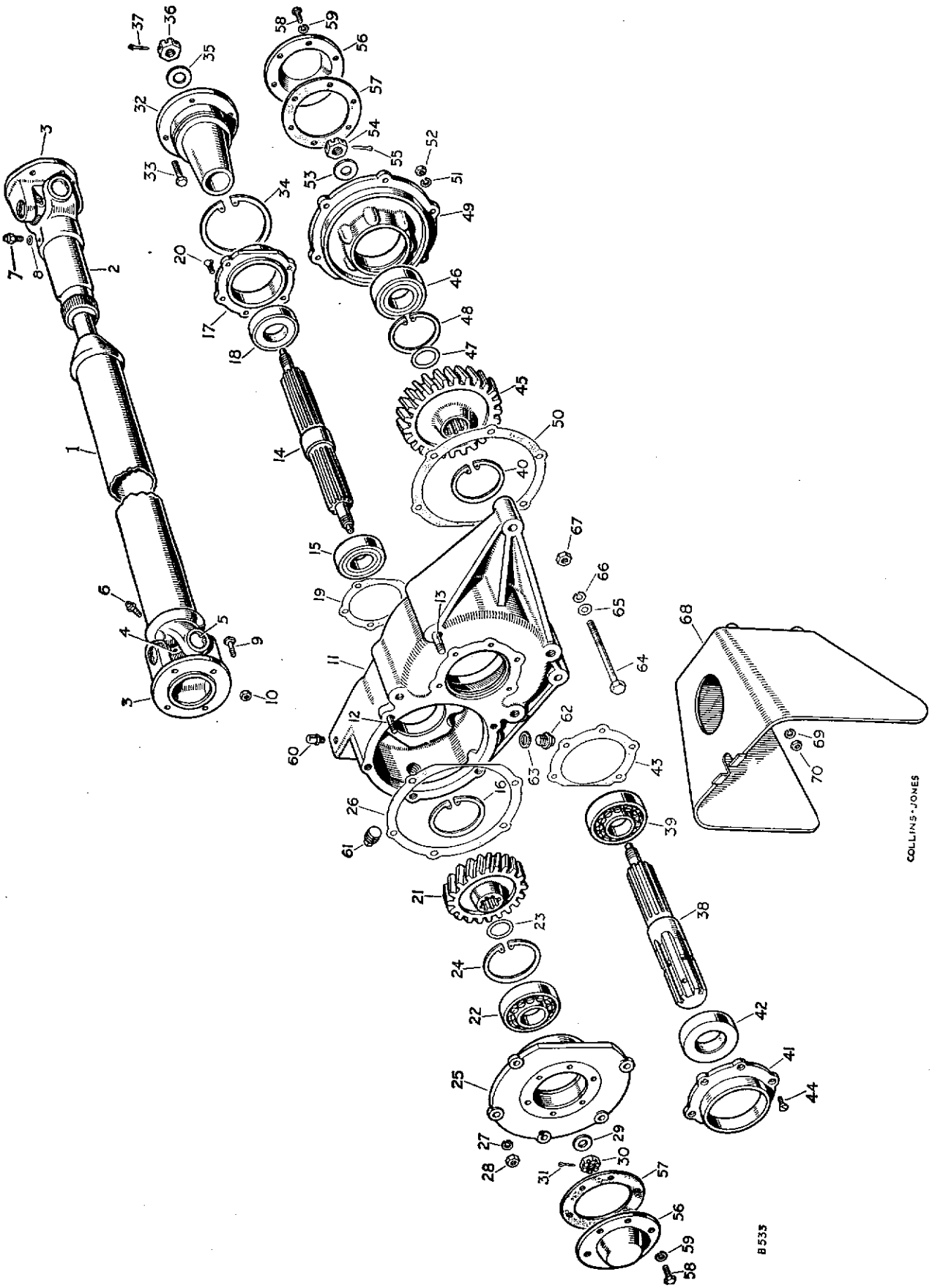
REAR POWER TAKE-OFF DRIVE SECTION



REAR POWER TAKE-OFF DRIVE SECTION

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Propeller shaft, P.T.O. drive	1	236941	
2	Splined end } For	1	262468	
3	Flange } propeller shaft	2	262469	
4	Journal complete for propeller shaft	2	43023	86 and 88
5	Circlip for journal	8	242522	
6	Grease nipple for journal	2	232557	
7	Grease nipple for propeller shaft .250" dia.	1	234532	
8	Washer for nipple	1	261428	
	Propeller shaft, front half	1	244379	
	Flange for shaft	1	262469	
	Journal for shaft	1	43023	
	Circlip for journal	4	242522	
	Grease nipple for journal	1	232557	
	Dust shield	1	261774	
	Bearing for shaft	1	261775	
	Support tube and plate	1	261776	
	Bolt (⅜" x 2½" long)	2	215285	
	Steel bush	2	244380	
	Rubber bush } Fixing centre of	2	235919	
	Plain washer propeller shaft	2	3933	
	Spring washer	2	3076	
	Nut (⅜")	2	2827	
	Flange for propeller shaft	2	261924	107 and 109
	Woodruff key	2	261925	Can only be supplied for Vehicles numbered 47200090,
	Special castle nut....	1	243196	47230452, 47260573, 47730001 and 47760033 onwards.
	Split pin	1	2428	If required for earlier vehicles Chassis frame 244367
	Propeller shaft, rear half	1	244381	R.H.D. or 244368 L.H.D. must also be supplied.
	Splined end } For	1	262468	
	Flange } shaft	2	262469	
	Journal for shaft	2	43023	
	Circlip for journal	8	242522	
	Grease nipple for spline	1	234532	
	Shim for propeller shaft centre bearing	As required	232684	
	Intermediate support for propeller shaft	1	244720	
	Bolt (¼" x ¾" long) } Fixing	4	237141	
	Plain washer } intermediate support	4	2213	
	Self-locking nut (¼") } to chassis frame	4	251320	
9	Special bolt } Fixing propeller shaft	4	237341	
10	Self-locking nut (⅜") } to drive flanges	8	50526	12 off on 107 and 109
	REAR POWER TAKE-OFF DRIVE ASSEMBLY 6 SPLINE	1	230176	
11	HOUSING ASSEMBLY FOR P.T.O.	1	230288	
12	Stud for bearing housing	10	214054	
13	Stud (2 5/16" long) for pulley housing or guard	4	231432	
14	Input shaft for P.T.O.	1	217562	
15	Bearing for input shaft, front	1	217504	
16	Circlip, bearing to housing....	1	217566	
17	Retainer for oil seal } For input	1	217663	
18	Oil seal } shaft	1	217508	
19	Joint washer for retainer	1	217664	
20	Screw (¼" Whit. x 5/16" long) fixing retainer	5	55779	
21	Gear wheel, 20 teeth	1	236301	Only supplied in pairs

REAR POWER TAKE-OFF DRIVE SECTION

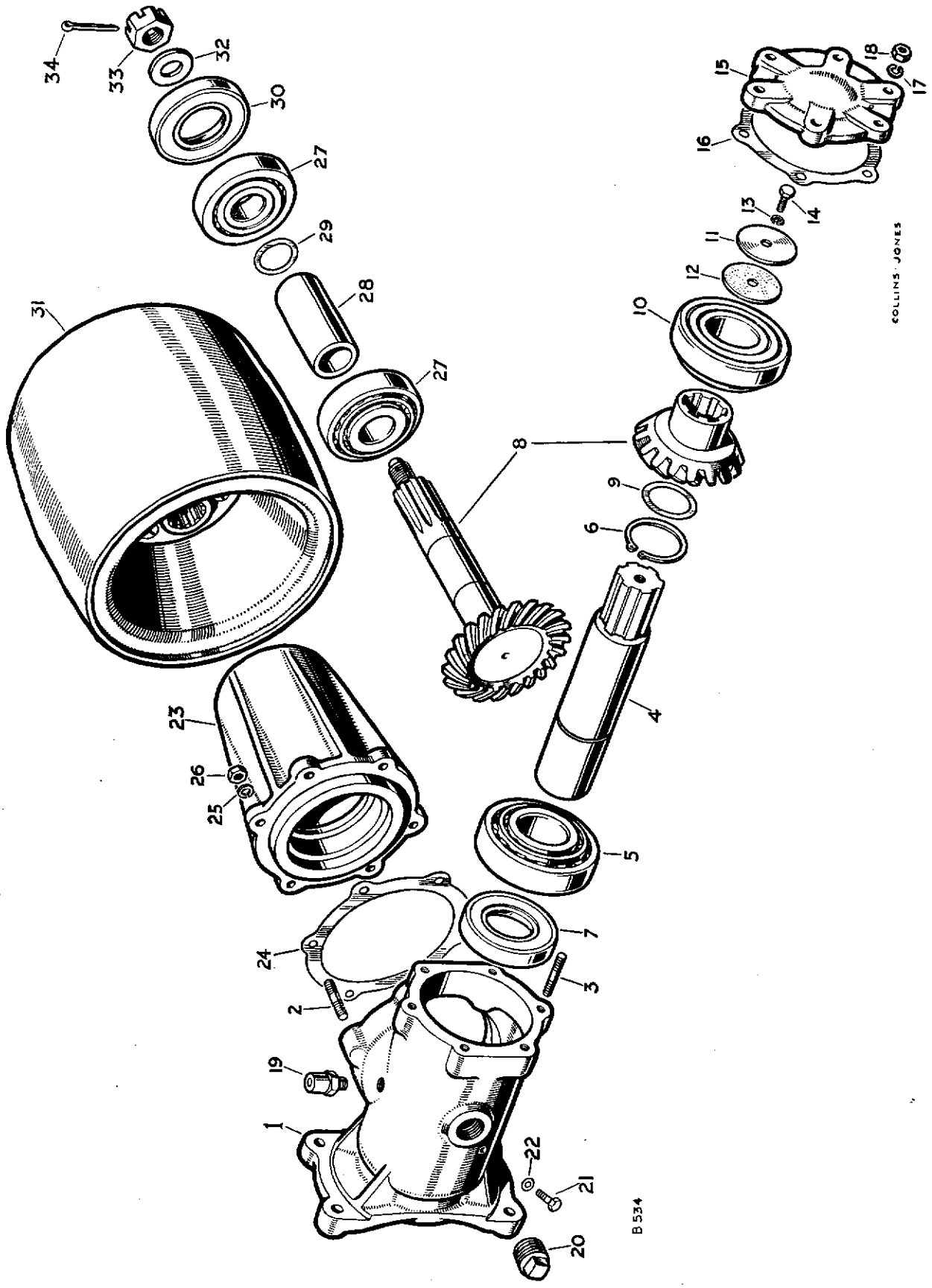


REAR POWER TAKE-OFF DRIVE SECTION

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
22	Bearing for input shaft, rear	1	217504	
	Shim .005"	As required	217553	
23	Shim .010" For rear input shaft bearing	As required	217554	
	Shim .020"	As required	217555	
24	Circlip, bearing to housing	1	217566	
25	Housing for rear input shaft bearing	1	217661	
26	Joint washer for rear bearing housing	1	217662	
27	Spring washer Fixing bearing housing	5	3075	
28	Nut ($\frac{5}{16}$") to casing	5	2828	
29	Plain washer	1	3300	
30	Slotted nut Fixing rear bearing to input shaft	1	3259	
31	Split pin	1	2428	
32	Flange for P.T.O. input shaft	1	217667	
33	Special bolts for propeller shaft	4	217565	
34	Circlip retaining bolts to flange	1	217546	
35	Plain washer	1	3300	
36	Slotted nut Fixing flange to input shaft	1	3259	
37	Split pin	1	2428	
38	Output shaft for P.T.O. 6-spline	1	230098	
39	Bearing for output shaft, rear	1	217504	
40	Circlip for bearing	1	217566	
41	Retainer for oil seal For output	1	217663	
42	Oil seal shaft	1	217508	
43	Joint washer for retainer	1	217664	
44	Screw ($\frac{1}{4}$" Whit. x $\frac{5}{16}$" long) fixing retainer	5	55779	
45	Gear wheel, 24 teeth	1	236301	Only supplied in pairs
46	Bearing for output shaft, front	1	217504	
	Shim .005"	As required	217553	
47	Shim .010" For front output shaft bearing	As required	217554	
	Shim .020"	As required	217555	
48	Circlip, bearing to housing	1	217566	
49	Housing for output shaft front bearing	1	217661	
50	Joint washer for bearing housing	1	217662	
51	Spring washer Fixing bearing housing	5	3075	
52	Nut ($\frac{5}{16}$") to casing	5	2828	
53	Plain washer	1	3300	
54	Slotted nut Fixing front bearing to output shaft	1	3259	
55	Split pin	1	2428	
56	Cover plate for bearings	2	217659	
57	Joint washer for cover plate	2	217660	
58	Set bolt ($\frac{1}{4}$" Whit. x $\frac{1}{2}$" long) Fixing cover plates to bearing housings	12	215758	
59	Spring washer	12	3074	
60	Breather for casing	1	42431	
61	Filler plug	1	3292	
62	Drain plug for casing	1	3088	
63	Fibre washer for plug	1	213960	
64	Bolt ($\frac{3}{8}$" x $5\frac{1}{2}$" long)	2	237350	
	Bolt ($\frac{3}{8}$" x $2\frac{3}{4}$" long)	1	237346	
65	Plain washer	2	2219	
66	Spring washer Fixing P.T.O. assembly to chassis	3	3076	
67	Nut ($\frac{3}{8}$")	3	2827	
68	Guard for P.T.O. spline	1	230122	
69	Spring washer Fixing	4	3076	
70	Nut ($\frac{3}{8}$") guard	4	2827	
	Anchor for pintle hook	1	231498	

* Asterisk indicates a new part which has not been used on any previous model.

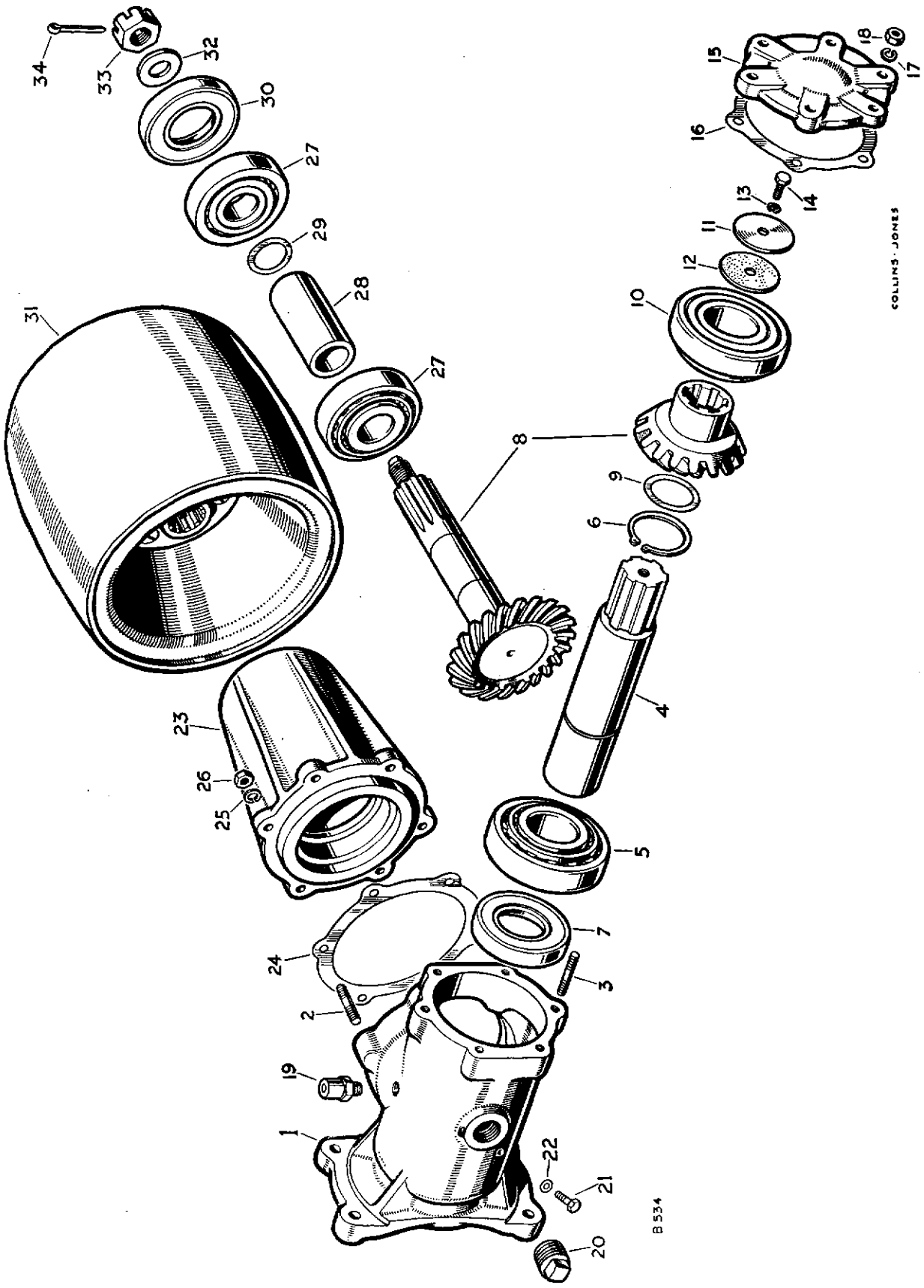
REAR POWER TAKE-OFF PULLEY SECTION



REAR POWER TAKE-OFF PULLEY SECTION

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	POWER TAKE-OFF ASSEMBLY, PULLEY SECTION 6-SPLINE	1	230177	
1	HOUSING ASSEMBLY FOR P.T.O. PINION	1	218846	
2	Stud for pulley drive housing	6	214054	
3	Stud for end plate	6	212103	
4	Pinion driving sleeve, 6-spline	1	232960	
5	Bearing for sleeve	1	217505	
6	Circlip, bearing to sleeve	1	217567	
7	Oil seal for driving sleeve	1	217507	
8	Spiral bevel wheel and pinion	1	233377	
9	Shim .005" } For spiral bevel wheel	As required	231308	
	Shim .010" } For spiral bevel wheel	As required	231309	
	Shim .020" } For spiral bevel wheel	As required	231310	
10	Bearing for bevel wheel	1	217505	
11	Retaining plate for bevel wheel	1	217657	
12	Cork washer for retaining plate	1	217658	
13	Spring washer .... } Fixing plate to	1	3074	
14	Set bolt ($\frac{1}{4}$" Whit. x $\frac{1}{2}$" long) } driving sleeve	1	237139	
15	End plate for bevel wheel bearing	1	218841	
16	Shim .005" } For bevel wheel end plate	As required	218842	
	Shim .010" } For bevel wheel end plate	As required	218843	
	Shim .020" } For bevel wheel end plate	As required	218844	
17	Spring washer } Fixing bearing end plate	6	3074	
18	Nut ($\frac{1}{4}$") } to pinion housing	6	2823	
19	Breather for housing	1	42431	
20	Filler plug for housing	1	3292	
21	Plug for oil level	1	215769	
22	Washer for plug	1	232037	
23	Housing for pulley drive pinion	1	217650	
24	Shim .005" } For pulley drive pinion housing	As required	217651	
	Shim .010" } For pulley drive pinion housing	As required	217652	
	Shim .020" } For pulley drive pinion housing	As required	217653	
25	Spring washer } Fixing pulley drive	6	3075	
26	Nut ($\frac{5}{16}$") } housing to pinion housing	6	2828	
27	Bearing for pinion	2	217506	

REAR POWER TAKE-OFF PULLEY SECTION

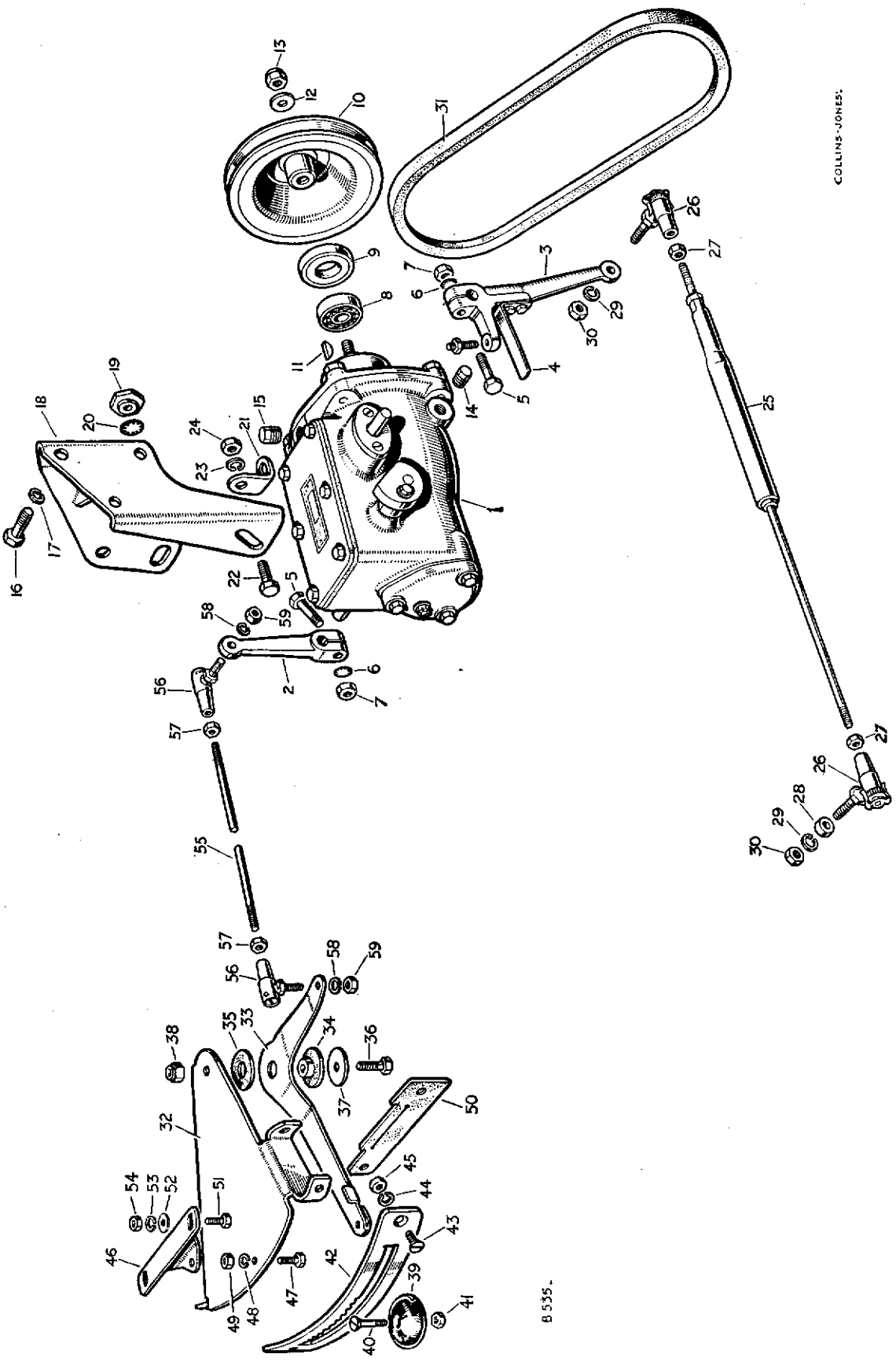


REAR POWER TAKE-OFF PULLEY SECTION

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
28		Distance tube for bearings	 1	217560	
		Shim .005"	As required	217553	
29		Shim .010" For bevel pinion bearings	As required	217554	
		Shim .020"	As required	217555	
30		Oil seal for bevel pinion bearings	 1	217507	
31		Pulley	 1	217647	
32		Plain washer	1	3300	
33		Slotted nut Fixing pulley to bevel pinion	1	3259	
34		Split pin	1	2428	

* Asterisk indicates a new part which has not been used on any previous model.

ENGINE GOVERNOR, PETROL MODELS

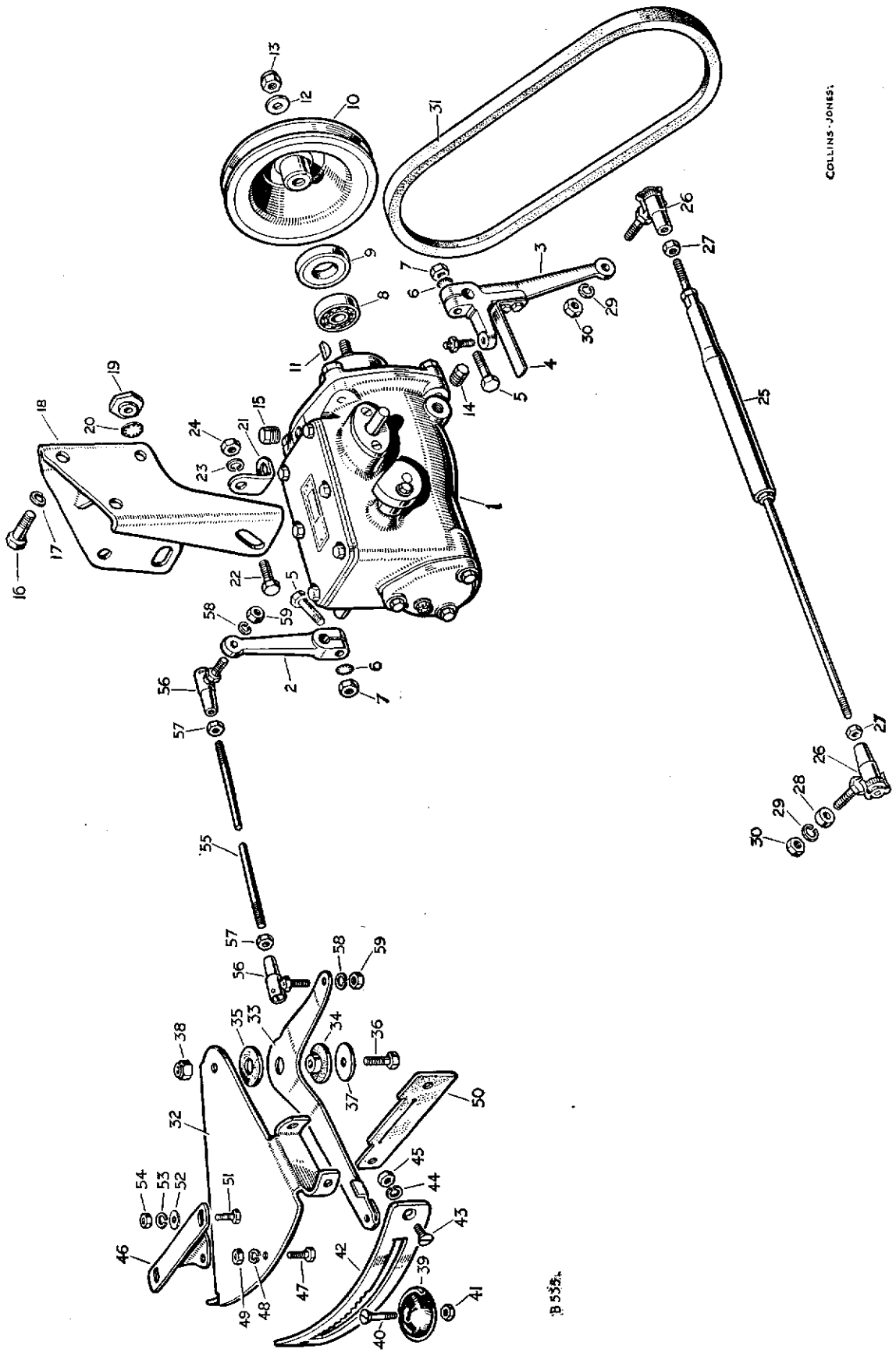


ENGINE GOVERNOR, PETROL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	ENGINE GOVERNOR COMPLETE ASSEMBLY	1	241708	
1	Engine governor complete	1	240628	
2	Lever, governor to quadrant	1	261515	
3	Lever, governor to bell crank	1	244339	
4	Spring blade for bell crank	1	263059	
5	Bolt ($\frac{1}{4}$" x 1" long) } Fixing levers	2	237143	
6	Shakeproof washer } to governor	2	70884	
7	Nut ($\frac{1}{4}$") }	2	2823	
8	Bearing, large } For engine	1	262729	
	Bearing, small } governor	1	262728	
9	Oil seal for pulley end	1	261573	
10	Pulley for governor	1	261517	
11	Woodruff key for pulley	1	261561	
12	Plain washer } Fixing pulley	1	3665	
13	Special self locking nut }	1	261518	
14	Level plug for governor	1	261574	
15	Filler plug for governor	1	261575	
16	Set bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) } Fixing governor	3	237159	
17	Spring washer } to bracket	3	3075	
18	Bracket for governor	1	219511	
19	Special nut } Fixing bracket	3	219508	
20	Shakeproof washer } to thermostat housing	3	73353	
21	Support for bracket	1	232610	
22	Bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) } Fixing support	1	237159	
23	Spring washer } to bracket	1	3075	
24	Nut ($\frac{5}{16}$") }	1	2828	
25	Control rod, governor to bell crank	1	240490	
26	Ball joint complete for rod	2	231261	
27	Locknut ($\frac{1}{4}$") for ball joint	2	2823	
28	Distance piece, bell crank lever end	1	231356	
29	Spring washer } Fixing rod to	2	3074	
30	Nut ($\frac{1}{4}$") } levers	2	2823	
31	Belt for governor drive	1	219560	
	GOVERNOR CONTROL QUADRANT ASSEMBLY	1	240066	
32	Housing for governor control quadrant	1	219644	
33	Lever for control	1	235097	
34	Bush for lever	1	235098	
35	Washer for lever	1	219659	
36	Bolt ($\frac{5}{16}$" x 1" long) } Fixing control lever	1	237160	
37	Plain washer } to housing	1	3662	
38	Self-locking nut ($\frac{5}{16}$") }	1	50525	
39	Knob for lever	1	219512	

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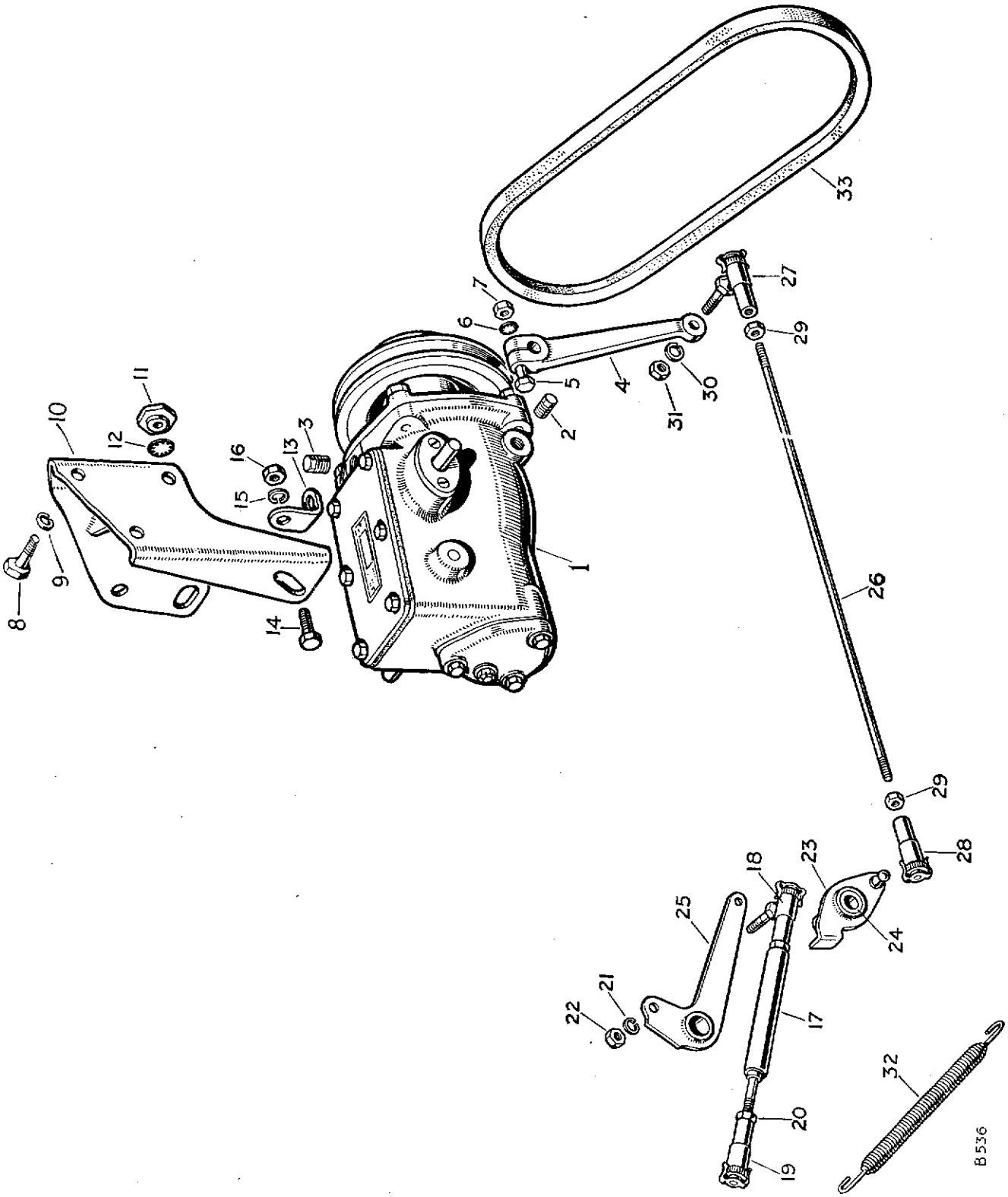
ENGINE GOVERNOR, PETROL MODELS



ENGINE GOVERNOR, PETROL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
40	Special screw } Fixing knob to	1	219673	
41	Nut (2 B.A.) } lever	1	2247	
42	Quadrant plate	1	219463	
43	Special screw } Fixing quadrant plate to	2	219675	
44	Spring washer } housing	2	3074	
45	Nut (¼") }	2	2823	
46	Support for governor control	1	240065	
47	Bolt (2 B.A. x ½" long) } Fixing support	1	234603	
48	Spring washer } to housing	1	3073	
49	Nut (2 B.A.) }	1	2247	
50	Rubber draught excluder	1	231625	
51	Bolt (2 B.A. x ½" long) } Fixing control	2	234603	
52	Plain washer } to dash	2	3685	
53	Spring washer }	2	3073	
54	Nut (2 B.A.) }	2	2247	
55	Operating rod, quadrant to governor	1	240410	
56	Ball joint for rod	2	219065	
57	Locknut (¼") for ball joint on rod	2	2823	
58	Spring washer } Fixing operating rod to	2	3074	
59	Nut (¼") } governor and control lever	2	2823	
	Special stud for governor bracket	3	232955	
	Fan pulley and governor drive	1	218563	
	Distance washer for fan pulley	1	233803	
	Spring for carburetter pump rod	1	237774	

ENGINE GOVERNOR. 35 M.P.H. SPEED LIMITER
PETROL MODELS

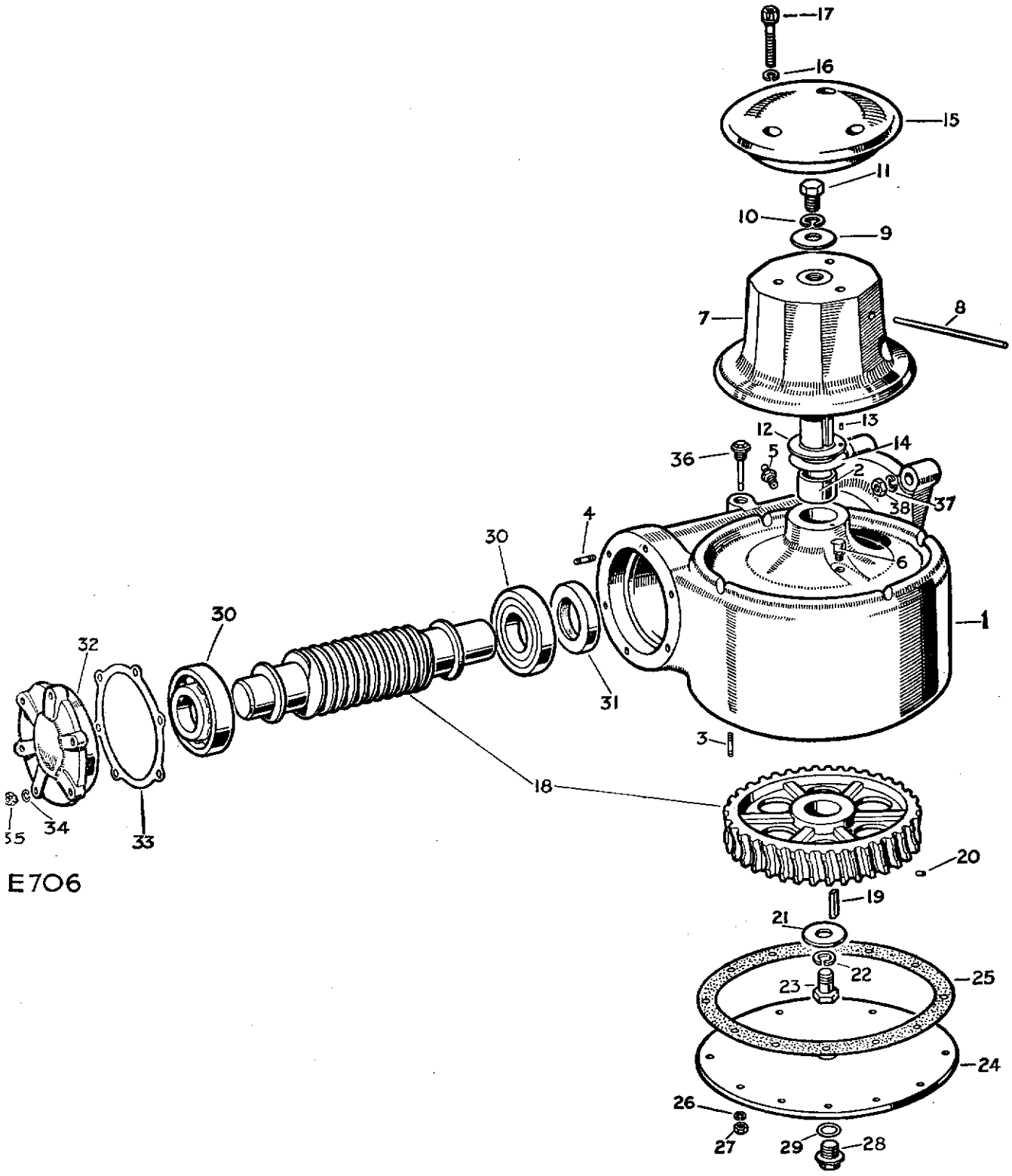


ENGINE GOVERNOR. 35 M.P.H. SPEED LIMITER PETROL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	ENGINE GOVERNOR COMPLETE ASSEMBLY	1	241709	35 M.P.H. Speed Limiter
1	Engine governor complete	1	236623	
2	Level plug	1	261574	
3	Filler plug	1	261575	
4	Lever, governor to relay....	1	244440	
5	Bolt ($\frac{1}{4}$" x 1" long) }	1	237143	
6	Shakeproof washer } Fixing level to governor	1	70884	
7	Nut ($\frac{1}{4}$") }	1	2823	
8	Bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) } Fixing governor	3	237159	
9	Spring washer } to bracket	3	3075	
10	Bracket for governor	1	219511	
11	Special nut } Fixing bracket to	3	219508	
12	Shakeproof washer } thermostat housing	3	73353	
13	Support for bracket	1	232610	
14	Bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) }	1	250703	
15	Spring washer } Fixing support	1	3075	
16	Nut ($\frac{5}{16}$") }	1	2828	
17	Control rod complete, accelerator cross shaft to engine	1	236514	
18	Ball joint complete	1	231261	
19	Ball joint body	1	236519	
20	Locknut for ball joints	2	2823	
21	Spring washer } Fixing control rod to	1	3074	
22	Nut ($\frac{1}{4}$") } carburetter relay	1	2823	
23	Relay lever for governor	1	240682	
	Ball end	1	1481	
24	Bush for lever	1	240303	
25	Bell crank lever for carburetter	1	240683	
26	Control rod, relay lever to governor	1	236520	
27	Ball joint complete	1	231261	
28	Ball joint body	1	236519	
29	Lock nut for ball joint	2	2823	
30	Spring washer } Fixing control rod	1	3074	
31	Nut (2 B.A.) } to governor lever	1	2823	
32	Return spring for throttle	1	243225	
33	Belt for governor drive	1	236624	
	Fan pulley and governor drive	1	218563	
	Special stud for governor	3	232955	
	Distance washer for fan pulley	1	233803	

* Asterisk indicates a new part which has not been used on any previous model.

REAR CAPSTAN WINCH



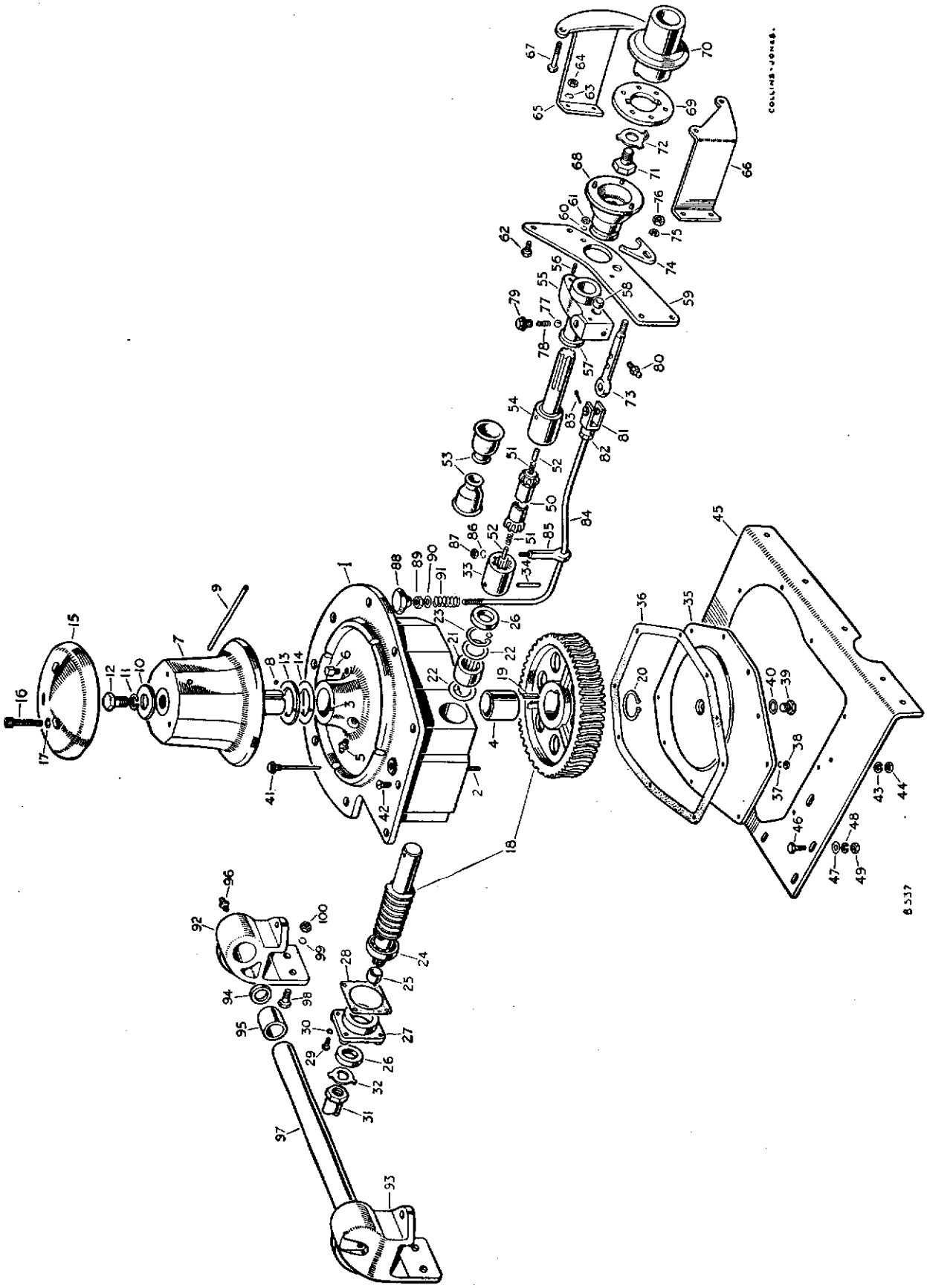
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REAR CAPSTAN WINCH

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	CAPSTAN WINCH ASSEMBLY	1	231709	Assembly no longer serviced, component parts only supplied
1	HOUSING ASSEMBLY FOR CAPSTAN WINCH	1	231710	
2	Bush for housing	2	219161	
3	Stud for bottom cover	8	212104	
4	Stud for end cover	6	212103	
5	Grease nipple for shaft	1	219696	
6	Breather cup for housing	1	219564	
7	BOLLARD AND SHAFT ASSEMBLY	1	232125	
8	Pin for bollard	1	237006	
9	Plain washer } Fixing bollard to shaft	1	8060	
10	Spring washer } Fixing bollard to shaft	1	3078	
11	Set bolt ($\frac{1}{2}$" x $\frac{13}{16}$" long) } Fixing bollard to shaft	1	215767	
12	Thrust washer for bollard	1	219089	
13	Peg for thrust washer	1	09561	
14	Shim for bollard	As required	233324	
15	Cap for bollard	1	219115	
16	Spring washer } Fixing cap to bollard	3	3076	
17	Special screw } Fixing cap to bollard	3	219742	
18	Worm wheel and worm	1	232230	
19	Special key for worm wheel	1	219125	
20	Peg for special key	1	09561	
21	Plain washer } Fixing worm wheel to shaft	1	8060	
22	Spring washer } Fixing worm wheel to shaft	1	3078	
23	Set bolt ($\frac{1}{2}$" x $\frac{13}{16}$" long) } Fixing worm wheel to shaft	1	215767	
24	Bottom cover for rear winch housing	1	231701	
25	Joint washer for bottom cover	1	231702	
26	Spring washer } Fixing bottom cover to housing	8	3074	
27	Nut ($\frac{1}{4}$") } Fixing bottom cover to housing	8	2823	
28	Drain plug for rear winch	1	3088	
29	Joint washer for drain plug	1	230507	
30	Roller bearing for worm	2	217505	
31	Oil seal for worm	1	217507	
32	End cover for rear winch housing	1	218841	
33	Shim .005" } For end cover	As required	218842	
	Shim .010" } For end cover	As required	218843	
	Shim .020" } For end cover	As required	218844	
34	Spring washer } Fixing end cover to housing	6	3074	
35	Nut ($\frac{1}{4}$") } Fixing end cover to housing	6	2823	
36	Filler plug and dipstick	1	231706	
37	Spring washer } Fixing rear winch to rear power take-off	4	3076	
38	Nut ($\frac{3}{8}$") } Fixing rear winch to rear power take-off	4	2827	

*Asterisk indicates a new part which has not been used on any previous model.

FRONT CAPSTAN WINCH, PETROL MODELS

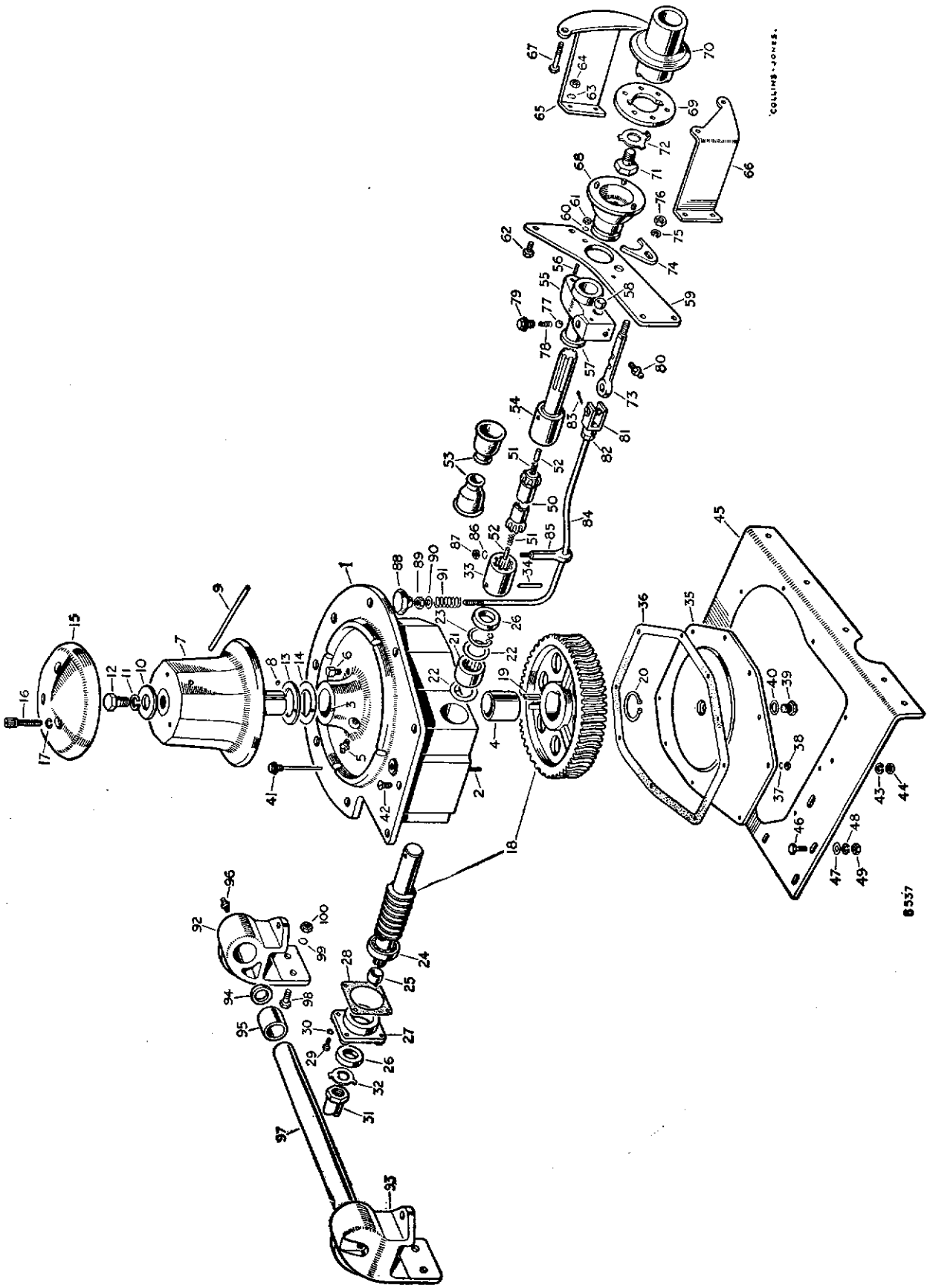


FRONT CAPSTAN WINCH, PETROL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	FRONT WINCH COMPLETE ASSEMBLY	1	234809	86 and 107
	FRONT WINCH COMPLETE ASSEMBLY	1	269880	88 and 109
	FRONT WINCH ASSEMBLY	1	269163	
	CASING ASSEMBLY FOR FRONT WINCH	1	268698	
2	Stud for bottom cover	10	212104	
3	Dowel for thrust washer	1	09561	
4	Bush for bollard shaft	2	219161	
5	Grease nipple for shaft	1	219696	
6	Breather cup for housing	1	219564	
7	BOLLARD AND SHAFT ASSEMBLY	1	234370	
8	Dowel for shaft	1	09561	
9	Pin for bollard	1	237006	
10	Plain washer } Fixing bollard to shaft	1	8060	
11	Spring washer } Fixing bollard to shaft	1	3078	
12	Set bolt ($\frac{1}{2}$" x $\frac{13}{16}$" long) } Fixing bollard to shaft	1	215767	
13	Thrust washer } For bollard	1	219089	
14	Shim } For bollard	As required	233324	
15	Cap for bollard	1	219115	
16	Special screw } Fixing cap to bollard	3	219742	
17	Spring washer } Fixing cap to bollard	3	3076	
18	Worm wheel and worm complete	1	234807	
19	Special key for worm wheel	1	219125	
20	Circlip fixing worm wheel	1	219691	
21	Roller bearing for worm	1	235646	
22	Washer for bearing	2	235648	
23	Circlip fixing bearing to casing	1	235647	
24	Ball bearing for worm shaft	1	219088	
25	Distance piece for worm shaft	1	219113	
26	Oil seal for worm shaft	2	219624	
27	Retainer for oil seal	1	219062	
28	Joint washer for oil seal retainer	1	219119	
29	Set bolt (2 B.A. x $\frac{1}{2}$" long) } Fixing oil seal retainer to housing	4	250960	
30	Spring washer } Fixing oil seal retainer to housing	4	3073	
31	Starting dog	1	219087	
32	Lock washer for starting dog	1	219118	
33	Universal joint sleeve	1	219083	
34	Special pin fixing sleeve to worm ($\frac{1}{4}$" dia.)	1	50473 } Alternative types, check before ordering	
	Special pin fixing sleeve to worm ($\frac{5}{16}$" dia.)	1	250362 } Alternative types, check before ordering	
35	Bottom cover for winch casing	1	219117	
36	Joint washer for bottom cover	1	219116	
37	Spring washer } Fixing bottom cover to casing	10	3074	
38	Nut ($\frac{1}{4}$") } Fixing bottom cover to casing	10	2823	
39	Drain plug for front winch	1	3088	
40	Joint washer for drain plug	1	230507	
41	Filler plug and dipstick	1	219179	

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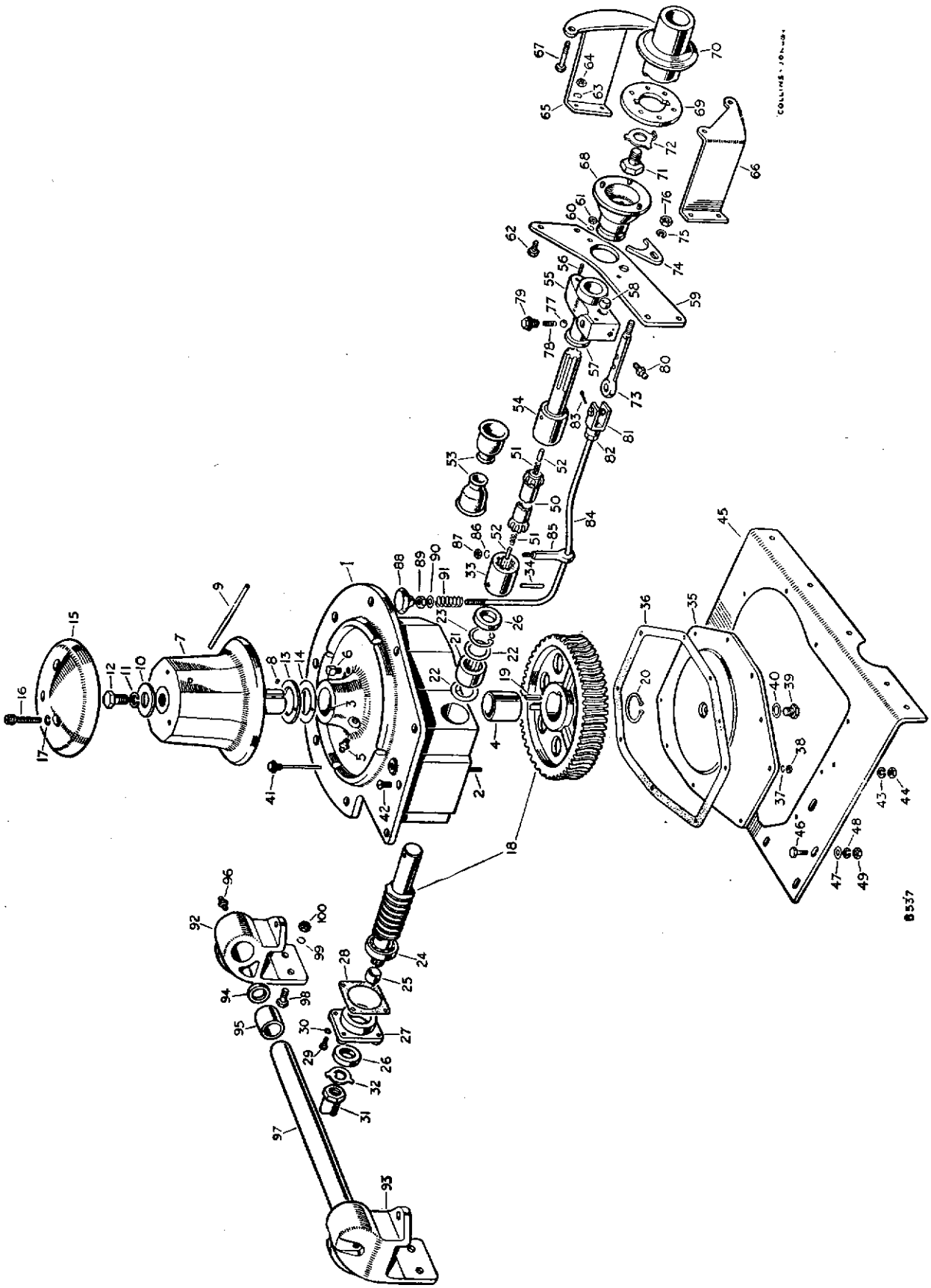
FRONT CAPSTAN WINCH, PETROL MODELS



FRONT CAPSTAN WINCH, PETROL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
42	Special bolt } Fixing	9	219601	
43	Spring washer } front winch to	9	3075	
44	Nut (5/16") } support plate	9	2828	
45	Support plate for front winch	1	219120	86 and 107
	Support plate for front winch	1	268695	88 and 109
	Bolt (5/16" x 5 5/16" long) }	5	215207	} Alternative fixings, check before ordering
	Bolt (5/16" x 7/8" long) }	5	250704	
46	Bolt (5/16" x 3/4" long) } Fixing support plate	5	237159	
47	Plain washer } to cross member	5	2550	
48	Spring washer } and front bumper	10	3075	
49	Nut (5/16") }	10	2828	
	Riv-nut (5/16") }	5	268703	
50	Propeller shaft for front winch	1	274209	
51	Plunger spring }	2	55742	
52	Plunger } For propeller shaft	2	219093	
53	Dust cover }	2	219080	
54	Driving shaft for front winch	1	269162	
55	WINCH SHAFT HOUSING ASSEMBLY....	1	219793	
56	Stud for support plate	2	212104	
57	Bush for winch driving shaft	1	219104	
58	Bush for control shaft	2	219103	
59	Support plate for winch shaft	1	236511	
60	Spring washer } Fixing housing to	2	3074	
61	Nut (1/4") } support plate	2	2823	
62	Bolt (5/16" x 3/4" long) } Fixing support	4	237159	
63	Spring washer } plate to bracket	4	3075	
64	Nut (5/16") } on front cover	4	2828	
65	Bracket for winch shaft support plate, R.H.	1	219074	
66	Bracket for winch shaft support plate, L.H.	1	236510	
67	Set bolt (5/16" x 2" long) fixing brackets to front cover	4	250530	
68	Driving flange for front winch	1	263356	
69	Winch driving plate	1	218549	
70	Driving flange for fan pulley	1	218653	
71	Special plug } Fixing driving flange	1	218584	
72	Lock washer } and plate	1	218605	
73	Control shaft for driving flange	1	219561	
74	Selector fork for control shaft	1	219562	
75	Spring washer } Fixing fork	1	3074	
76	Nut (1/4") } to shaft	1	2823	
77	Steel ball }	1	3050	
78	Spring } For control shaft	1	211382	
79	Plug for spring }	1	219101	
80	Grease nipple for control shaft	1	219696	
81	Clevis complete } Fixing	1	215809	
82	Locknut (5/16") } control rod	1	2828	
83	Split pin } to shaft	1	2392	
84	Control rod for winch	1	219557	
85	Eyebolt for winch control rod	1	219559	
86	Spring washer } Fixing eyebolt to	1	3074	
87	Nut (1/4") } winch support plate	1	2823	

FRONT CAPSTAN WINCH, PETROL MODELS



FRONT CAPSTAN WINCH, PETROL MODELS

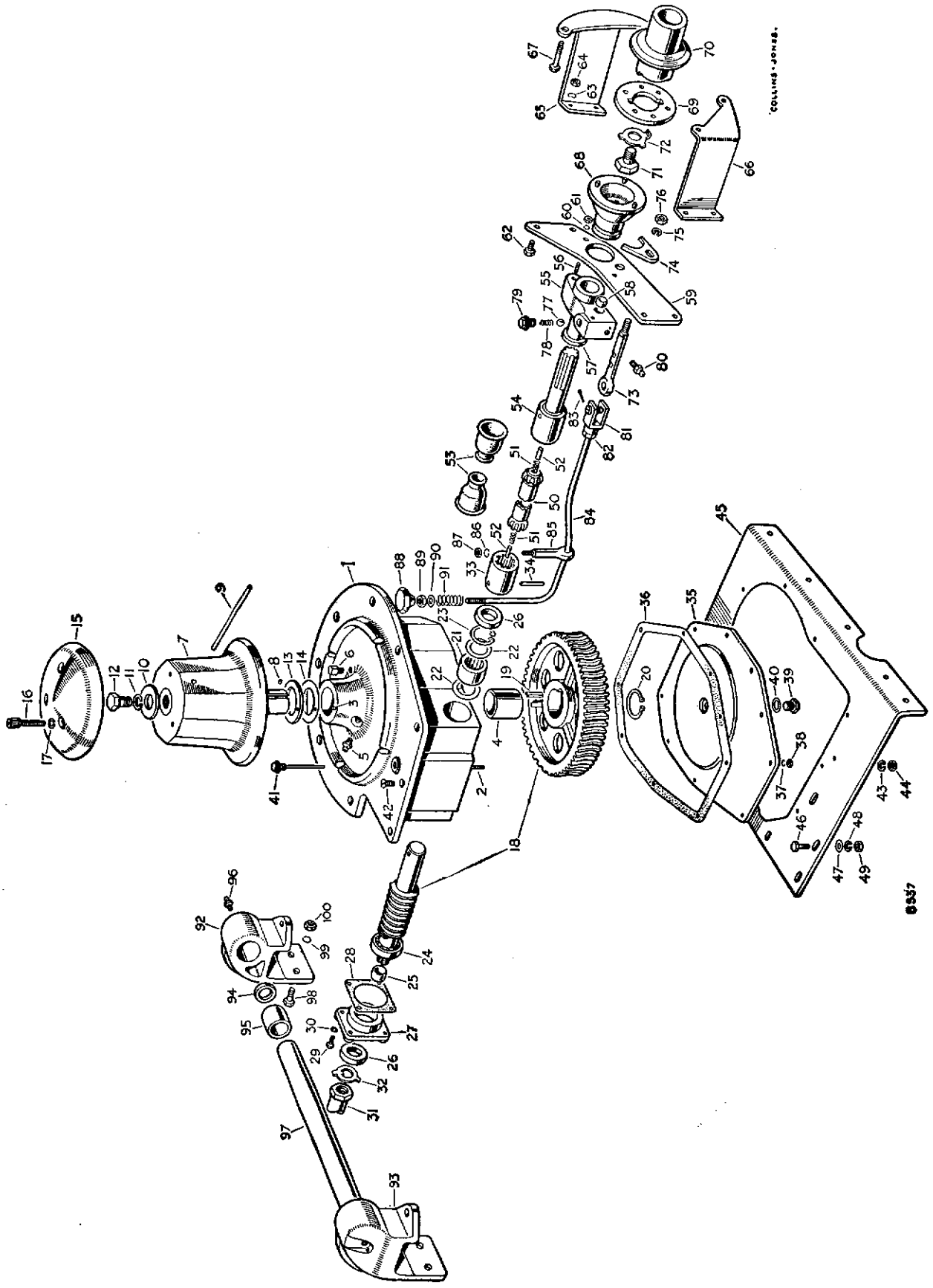
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
88	Knob for control rod	1	219558	
89	Locknut (⅜") for knob	1	2827	
90	Plain washer for spring	2	2251	
91	Spring for control rod	1	212943	
92	ROPE GUIDE BRACKET ASSEMBLY R.H.	1	219577	
93	ROPE GUIDE BRACKET ASSEMBLY L.H.	1	219576	
94	Thrust washer	2	219241	
95	Bush for guide bar	2	219237	
96	Grease nipple for bush	2	219696	
97	Guide bar for winch rope	1	219214	
	Bolt (⅜" x 1" long) } Fixing rope guide to	2	250539	
98	Bolt (⅜" x 1⅛" long) } support plate and	4	250540	
99	Spring washer } front bumper	6	3076	
100	Nut (⅜") }	6	2827	
	Starting handle	1	234402	
	CHASSIS FRAME ASSEMBLY	1	239861	R.H.D.† } 1954-55
	CHASSIS FRAME ASSEMBLY	1	239862	L.H.D.† } 1954-55
	Tube for cross member No. 2	5	219743	
	Front bumper complete	1	219796††	
	Front spring, driver's side	1	241283	From vehicles numbered: 111703625 onwards
				112702419 onwards
	Front spring, passenger's side	1	242863	114703925 onwards

* Asterisk indicates a new part which has not been used on any previous model.

† Standard chassis frames (check vehicle number for type required) converted by adding distance tubes Part No. 219743 to cross member No. 2.

†† Standard front bumper converted by drilling additional holes.

FRONT CAPSTAN WINCH, DIESEL MODELS

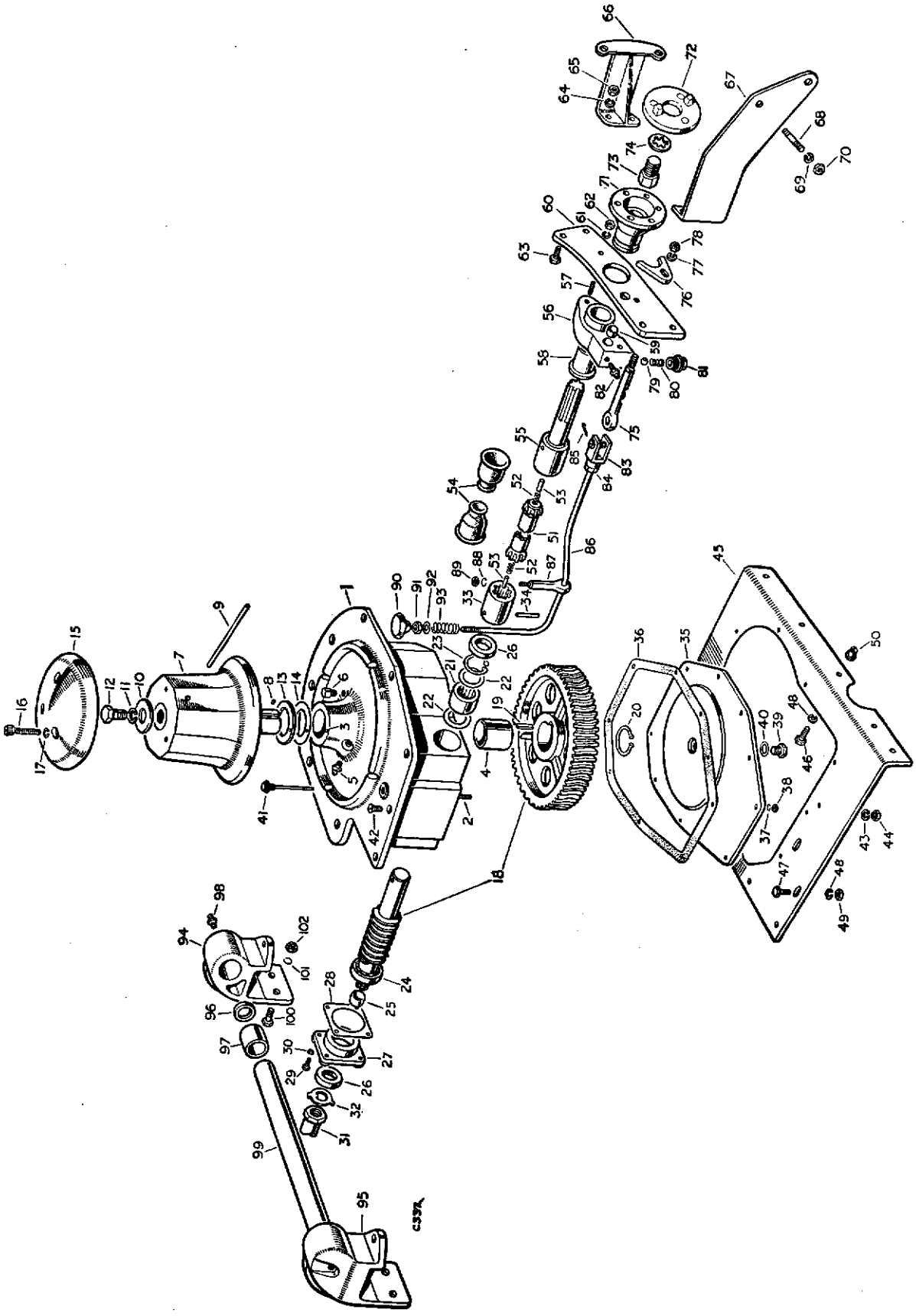


FRONT CAPSTAN WINCH, DIESEL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	FRONT WINCH COMPLETE ASSEMBLY	1	271101	
	FRONT WINCH ASSEMBLY	1	269163	
1	CASING ASSEMBLY FOR FRONT WINCH	1	268698	
2	Stud for bottom cover	10	212104	
3	Dowel for thrust washer	1	09561	
4	Bush for bollard shaft	2	219161	
5	Grease nipple for shaft	1	219696	
6	Breather cup for housing	1	219564	
7	BOLLARD AND SHAFT ASSEMBLY	1	234370	
8	Dowel for shaft	1	09561	
9	Pin for bollard	1	237006	
10	Plain washer } Fixing	1	8060	
11	Spring washer } bollard	1	3078	
12	Set bolt ($\frac{1}{2}$" x $\frac{13}{16}$" long) } to shaft	1	215767	
13	Thrust washer } For	1	219089	
14	Shim } bollard	As required	233324	
15	Cap for bollard	1	219115	
16	Special screw } Fixing cap	3	219742	
17	Spring washer } to bollard	3	3076	
18	Worm wheel and worm complete	1	234807	
19	Special key for worm wheel	1	219125	
20	Circlip fixing worm wheel	1	219691	
21	Roller bearing for worm	1	235646	
22	Washer for bearing	2	235648	
23	Circlip fixing bearing to casing	1	235647	
24	Ball bearing for worm shaft	1	219088	
25	Distance piece for worm shaft	1	219113	
26	Oil seal for worm shaft	2	219624	
27	Retainer for oil seal	1	219062	
28	Joint washer for oil seal retainer	1	219119	
29	Set bolt (2 B.A. x $\frac{1}{2}$" long) } Fixing oil seal re-	4	250960	
30	Spring washer } tainer to housing	4	3073	
31	Starting dog	1	219087	
32	Lock washer for starting dog	1	219118	
33	Universal joint sleeve	1	219083	
34	Special pin fixing sleeve to worm	1	250362	
35	Bottom cover for winch casing	1	219117	
36	Joint washer for bottom cover	1	219116	
37	Spring washer } Fixing bottom cover	10	3074	
38	Nut ($\frac{1}{4}$") } to casing	10	2823	
39	Drain plug for front winch	1	3088	
40	Joint washer for drain plug	1	230507	
41	Filler plug and dipstick	1	219179	

* Asterisk indicates a new part which has not been used on any previous model.

FRONT CAPSTAN WINCH, DIESEL MODELS

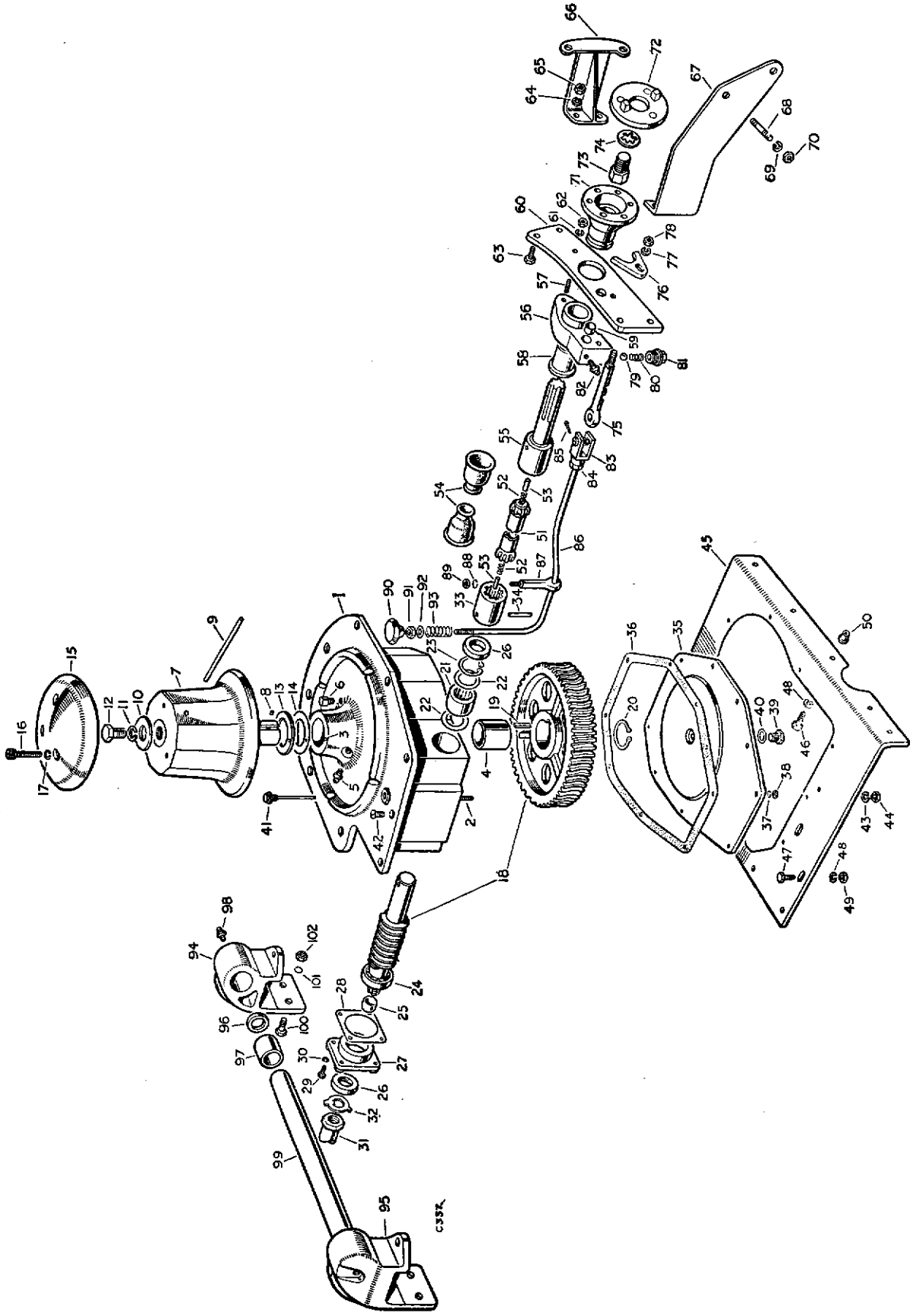


FRONT CAPSTAN WINCH, DIESEL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
42	Special bolt } Fixing	9	219601	
43	Spring washer } front winch to	9	3075	
44	Nut (5/16") } support plate	9	2828	
45	Support plate for front winch	1	268695	
46	Bolt (5/16" x 7/8" long) }	5	250704	
47	Bolt (5/16" x 3/4" long) } Fixing support plate	5	237159	
48	Spring washer } to cross member	10	3075	
49	Nut (5/16") } and front bumper	5	2828	
50	Riv-nut }	5	268703	
51	Propeller shaft for front winch	1	268914	
52	Plunger spring }	2	55742	
53	Plunger } For propeller shaft	2	219093	
54	Dust cover }	2	219080	
55	Driving shaft for front winch	1	269162	
56	WINCH SHAFT HOUSING ASSEMBLY	1	504248	
57	Stud for support plate	2	212104	
58	Bush for winch driving shaft, overall length 1.750"	1	219104	Alternatives Check before ordering
	Bush for winch driving shaft, overall length 1.437"	1	504250	
59	Bush for control shaft	2	219103	
60	Support plate for winch shaft	1	268910	
61	Spring washer } Fixing housing to	2	3074	
62	Nut (1/4") } support plate	2	2823	
63	Bolt (5/16" x 7/8" long) }	4	237161	
	Shim } Fixing support plate to bracket on front cover	As required	279068	
64	Spring washer }	4	3075	
65	Nut (5/16") }	4	2828	
66	Bracket for winch shaft support plate, R.H	1	268907	
67	Bracket for winch shaft support plate, L.H.	1	268905	
68	Stud in front cover for brackets	4	252511	
69	Spring washer } Fixing brackets	4	3075	
70	Nut (5/16" U.N.F. }	4	254801	
71	Winch driving flange	1	268903	
72	Winch driving plate	1	268900	
73	Special plug } Fixing driving	1	269461	
74	Shakeproof washer } plate	1	78193	
75	Control shaft for driving flange, detents for steel ball .437" apart	1	219561	Alternatives Check before ordering
	Control shaft for driving flange, detents for steel ball .687" apart	1	504253	
76	Selector fork for control shaft	1	219562	
77	Spring washer } Fixing fork	1	3074	
78	Nut (1/4") } to shaft	1	2823	
79	Steel ball }	1	3050	
80	Spring } For control shaft	1	211382	
81	Plug for spring }	1	219101	
82	Grease nipple for control shaft	1	219696	
83	Clevis complete } Fixing	1	215809	
84	Locknut (5/16") } control rod	1	2828	
85	Split pin } to shaft	1	2392	
86	Control rod for winch	1	268916	
87	Eyebolt for winch control rod	1	269197	
88	Spring washer } Fixing eyebolt to	1	3074	
89	Nut (1/4") } winch support plate	1	2823	

* Asterisk indicates a new part which has not been used on any previous model.

FRONT CAPSTAN WINCH, DIESEL MODELS

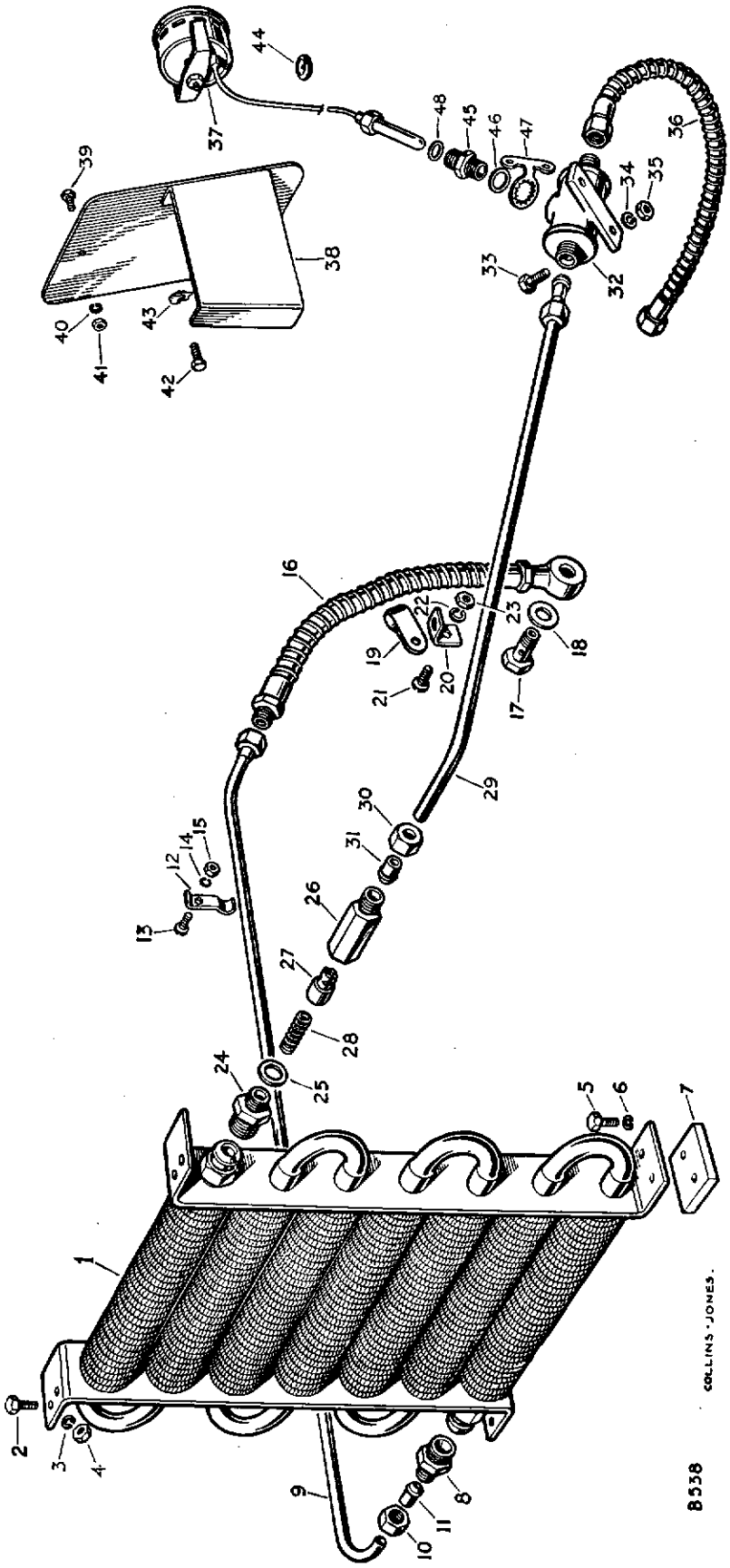


FRONT CAPSTAN WINCH, DIESEL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
90	Knob for control rod	1	219558	
91	Locknut (⅝") for knob	1	2827	
92	Plain washer for spring	2	2251	
93	Spring for control rod	1	212943	
94	ROPE GUIDE BRACKET ASSEMBLY R.H.	1	219577	
95	ROPE GUIDE BRACKET ASSEMBLY L.H.	1	219576	
96	Thrust washer	2	219241	
97	Bush for guide bar	2	219237	
98	Grease nipple for bush	2	219696	
99	Guide bar for winch rope	1	219214	
	Bolt (⅜" x 1" long) } Fixing rope guide to	2	250539	
100	Bolt (⅜" x 1¼" long) } support plate and	4	237179	
101	Spring washer } front bumper	6	3076	
102	Nut (⅜") }	6	2827	
	Starting handle	1	234402	
	Front bumper complete	1	219796†	
	Wrench for bollard cap screw	1	237255	

*Asterisk indicates a new part which has not been used on any previous model
† Standard front bumper converted by drilling additional holes.

OIL COOLER, PETROL MODELS

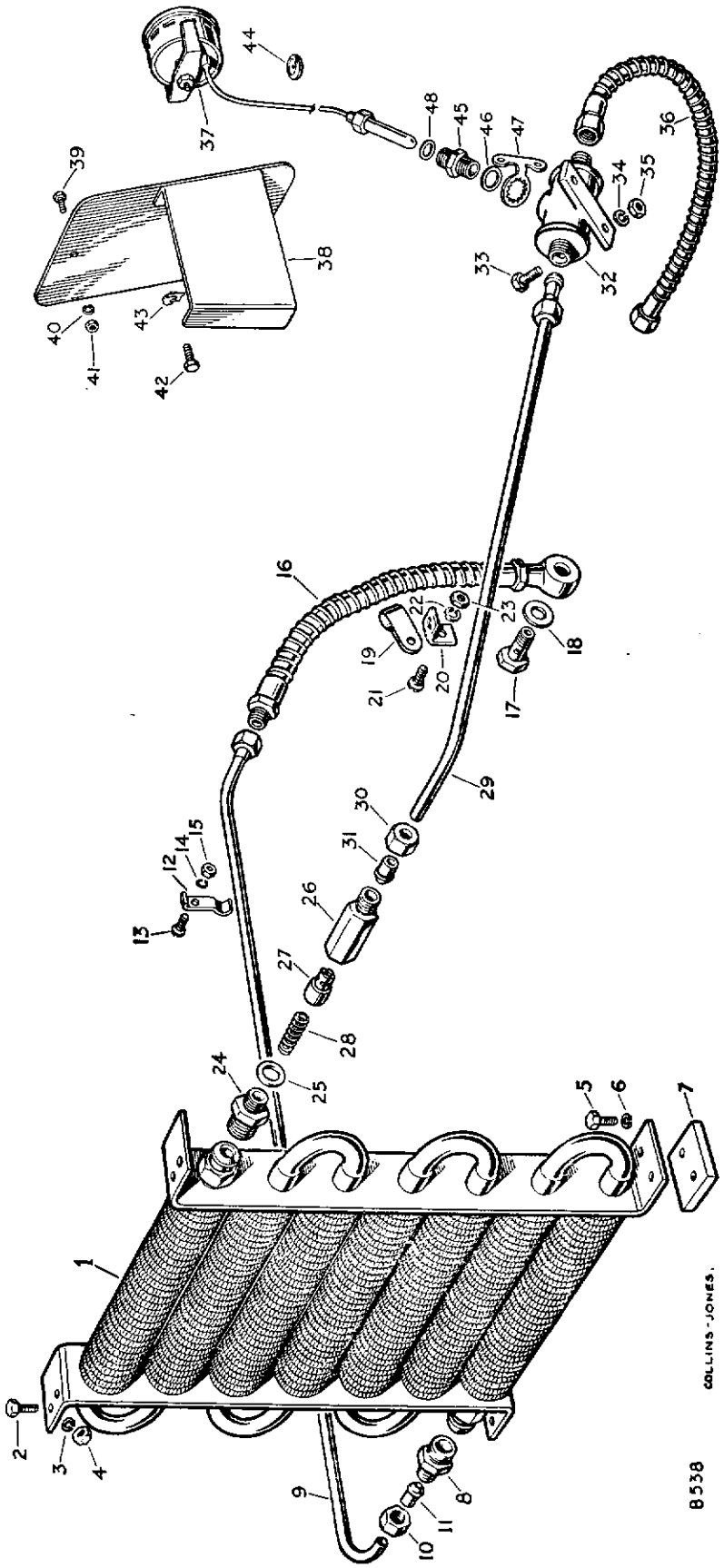


OIL COOLER, PETROL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	OIL COOLER COMPLETE ASSEMBLY	1	241711	1954
	OIL COOLER COMPLETE ASSEMBLY	1	264266	1955 86 and 107
	OIL COOLER COMPLETE ASSEMBLY	1	269973	88 and 109
1	Oil cooler complete	1	232212	
2	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing oil cooler	4	237140	
3	Spring washer } to radiator	4	3074	
4	Nut ($\frac{1}{4}$") }	4	2823	
5	Set bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long) } Fixing oil cooler	4	237139	
6	Spring washer } to frame	4	3074	
7	Tapping plate for oil cooler	2	232231	
8	Union for oil return pipe	1	232141	
9	Oil return pipe complete	1	232346	86 and 107
	Oil return pipe complete	1	269178	88 and 109
10	Union nut } For oil return	2	2338	
11	Nipple } pipe	2	2337	
12	Clip for oil return pipe	1	216708	
13	Screw (2 B.A. x $\frac{1}{2}$" long) }	1	71164	
14	Spring washer } Fixing clip	1	3073	
15	Nut (2 B.A.) }	1	2247	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } For earthing clip on	1	237140	
	Spring washer } radiator	1	3074	
	Nut ($\frac{1}{4}$") }	1	3819	
16	Flexible oil pipe, return to sump	1	232180	
17	Banjo centre } Fixing flexible pipe	1	232349	
18	Joint washer } to sump	2	232042	
19	Clip for flexible pipe	1	50690	
20	Bracket for clip	1	232351	
21	Screw (2 B.A. x $\frac{1}{2}$" long) }	1	71164	
22	Spring washer } Fixing clip	1	3073	
23	Nut (2 B.A.) }	1	2247	
	OIL RELIEF VALVE ASSEMBLY	1	232145	
24	Oil union }	1	232141	
25	Joint washer for union }	1	231577	
26	Body } For oil relief valve	1	232143	
27	Plunger }	1	232144	
28	Spring for plunger }	1	232142	
29	Oil pipe complete to relief valve	1	232344	
30	Union nut } For oil	2	2338	1954
31	Nipple } pipe	2	2337	
	Oil pipe, union to flexible pipe	1	264527	
	Oil pipe to relief valve	1	263181	86 and 107
	Oil pipe to relief valve	1	269176	88 and 109 } 1955–58
	Clip for pipe	1	264528	
	Union for oil pipe } On oil filter	1	264529	
	Joint washer for union } adaptor	1	231577	
32	Thermometer pocket complete	1	232339	
33	Bolt (2 B.A. x $\frac{1}{2}$" long) }	2	234603	
34	Spring washer } Fixing pocket to	2	3073	1954-57 and early 1958
35	Nut (2 B.A.) } wing valance	2	2247	

* Asterisk indicates a new part which has not been used on any previous model.

OIL COOLER, PETROL MODELS

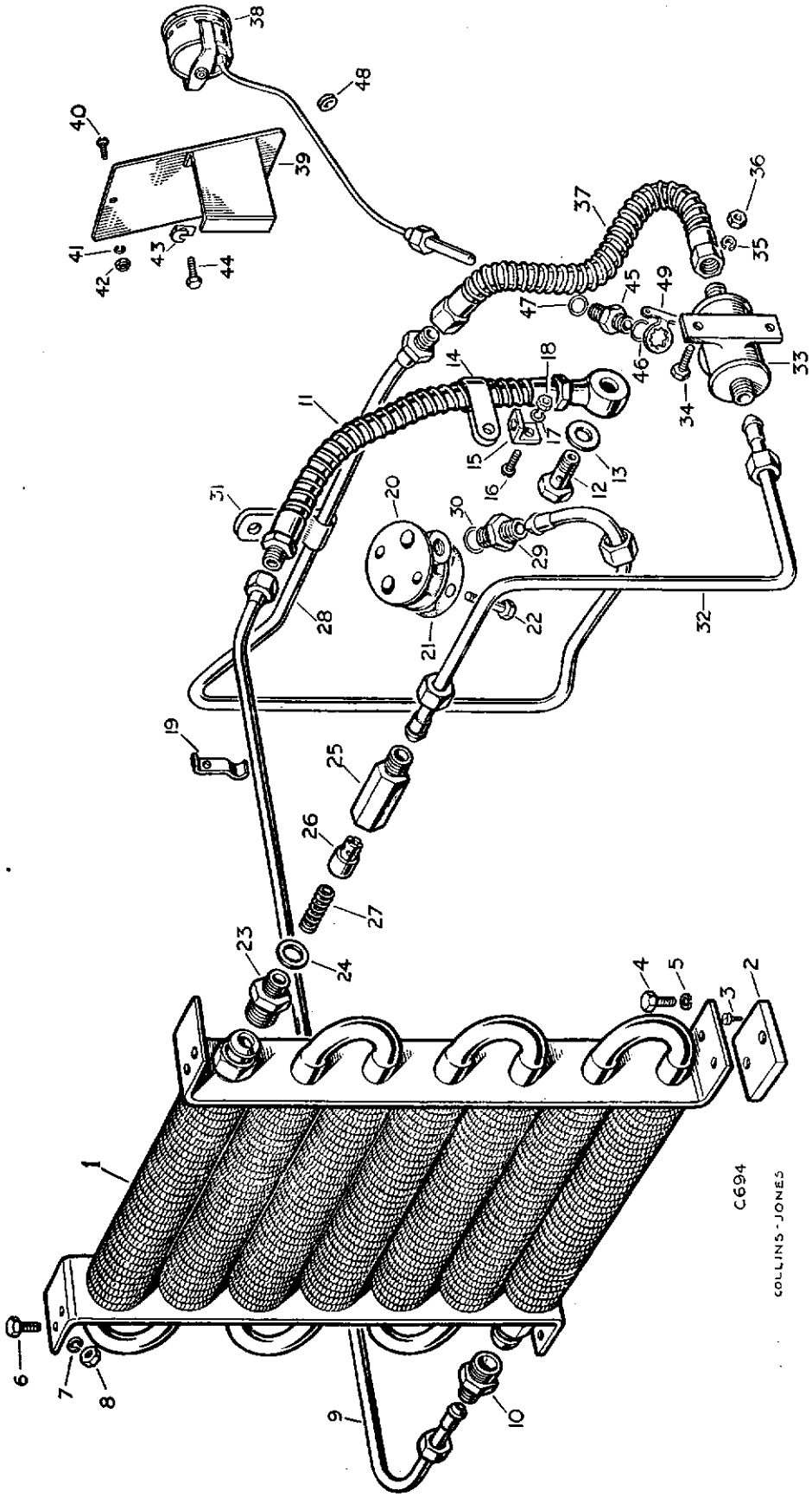


OIL COOLER, PETROL MODELS

PLATE REF	1 2 3 4 DESCRIPTION	Qty.	Part No.		REMARKS
	Bracket for thermometer pocket	1	279811	Late 1958	
	Bolt (2 B.A. x $\frac{5}{8}$" long)	2	250960		
	Plain washer } Fixing bracket	2	3557		
	Spring washer } to L.H. wing	2	3073		
	Nut (2 B.A.) } valance	2	2247		
	Bolt (2 B.A. x $\frac{5}{8}$" long) } Fixing	2	250960		
	Spring washer } pocket to	2	3073		
	Nut (2 B.A.) } bracket	2	2247		
36	Flexible oil pipe, pump to pocket	1	232181		
37	Oil temperature gauge	1	240733		
38	Mounting bracket for gauge	1	503147		
39	Bolt (2 B.A. x $\frac{1}{2}$" long) }	2	234603		
40	Spring washer	2	3073		
41	Nut (2 B.A.) } Fixing mounting	2	2247		
42	Special bolt } bracket to dash	1	302533		
43	Special nut }	1	302532		
44	Grommet for pipe in dash	1	311200		
45	Union for gauge bulb	1	218512		
46	Joint washer for union	1	3055		
47	Locker for union	1	217321		
48	Joint washer for gauge bulb	1	218751		
	Oil pump gear, driver	1	214996		These items replace similar parts in the standard Parts List. They must be fitted when the Oil Cooler is used.
	OIL PUMP COVER ASSEMBLY	1	234297		
	Dowel locating body	2	52710		
	Spindle for idler wheel	1	234307		
	Castle nut ($\frac{3}{8}$") fixing spindle	1	251602		
	Split pin for nut	1	2556		
	OIL PUMP IDLER GEAR ASSEMBLY	1	214994		
	Bush for idler wheel	1	214995		
	Special bolt }	4	234838		
	Castle nut ($\frac{5}{16}$") } Fixing oil pump cover	4	251601		
	Split pin }	4	2555		
	Split pin fixing strainer	1	2422		
	Crankcase sump	1	241156	1954	
	Crankcase sump	1	263332	1955–58	
	Special set screw locating pump	1	232182	1954	
	Plunger for oil release valve	1	09038	1955–58	
	Adjusting screw } For oil pump	1	232245		
	Spring } relief valve	1	232244		
	Fan complete	1	245654		
	Radiator block complete	1	242398	86 and 107	
	Radiator block complete	1	269184	88 and 109	
	Cowl for radiator block	1	261881	86 and 107	
	Cowl for radiator block	1	269952	88 and 109	
	Filler cap for radiator, 10 lbs.	1	242399		

* Asterisk indicates a new part which has not been used on any previous model.

OIL COOLER, DIESEL MODELS

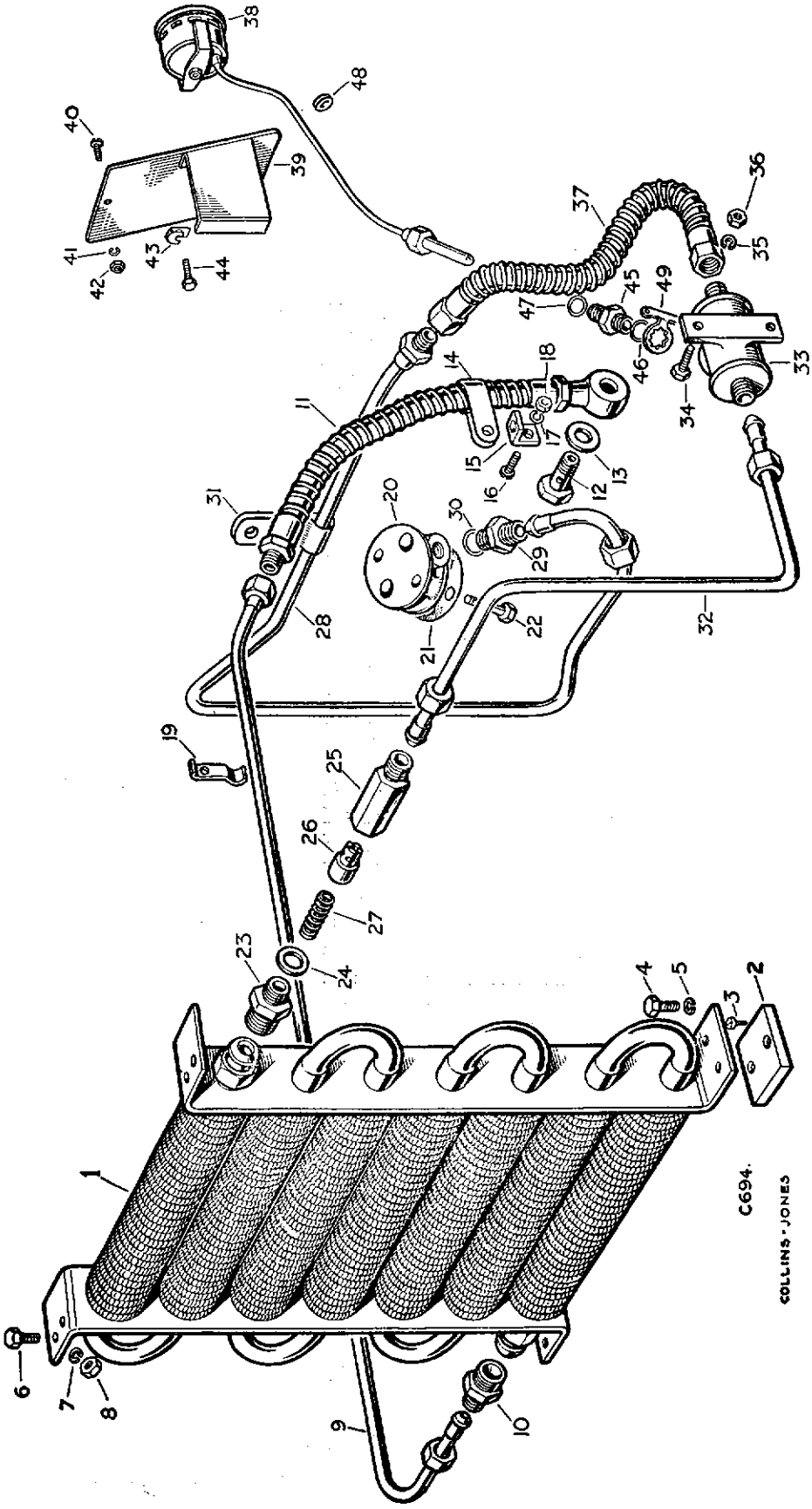


OIL COOLER, DIESEL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	OIL COOLER COMPLETE ASSEMBLY	1	504766	
1	Oil cooler	1	232212	
2	Tapping plate	2	270605	
3	Drive screw fixing plate to frame	4	78167	
4	Set bolt ($\frac{1}{4}$" B.S.F. x $\frac{1}{2}$" long) } Fixing cooler to	4	237139	
5	Spring washer } chassis frame	4	3074	
6	Bolt ($\frac{1}{4}$" B.S.F. x $\frac{5}{8}$" long) } Fixing cooler to	4	237140	
7	Spring washer } radiator and grille	4	3074	
8	Nut ($\frac{1}{4}$" B.S.F.) } panel assembly	4	2823	
9	Oil return pipe	1	270074	
10	Union for return pipe	1	232141	
11	Flexible oil pipe, return to sump	1	232180	
12	Banjo centre } Fixing flexible oil	1	232349	
13	Joint washer } pipe to sump	2	232042	
14	Clip for flexible oil pipe	1	50690	
15	Bracket for clip	1	232351	
16	Screw (2 B.A. x $\frac{1}{2}$" long) } Fixing return	1	71164	
17	Spring washer } pipe clip to	1	3073	
18	Nut (2 B.A.) } bracket	1	2247	
19	Clip for oil return pipe	1	216708	
20	Adaptor for engine oil filter	1	247753	
21	Joint washer for adaptor	1	272839	
22	Bolt ($\frac{7}{16}$" U.N.F. x 2$\frac{3}{4}$" long) fixing adaptor	2	256067	
	OIL COOLER RELIEF VALVE ASSEMBLY	1	232145	
23	Oil union	1	232141	
24	Joint washer	1	231577	
25	Body	1	232143	
26	Plunger	1	232144	
27	Spring for plunger	1	232142	
28	Oil pipe, union to flexible pipe	1	527442	
29	Union for oil pipe	1	264529	
30	Joint washer for union	1	243959	
32	Oil pipe to relief valve	1	502521	
33	Thermometer pocket complete	1	232339	
34	Bolt (2 B.A. x $\frac{1}{2}$" long) } Fixing	2	234603	
35	Spring washer } thermometer pocket	2	3073	
36	Nut (2 B.A.) } to valance	2	2247	
37	Flexible oil pipe, pump to pocket	1	232181	
38	Oil temperature gauge	1	500555	
39	Mounting bracket for gauge	1	503147	
40	Bolt (2 B.A. x $\frac{1}{2}$" long)	2	234603	
41	Spring washer } Fixing mounting	2	3073	
42	Nut (2 B.A.) } bracket to glove	2	2247	
43	Spire nut } box and dash	1	302532	
44	Acme bolt	1	302533	
45	Union for gauge bulb	1	218512	
46	Joint washer for union	1	3055	
47	Joint washer for gauge bulb	1	218751	
48	Rubber grommet	1	311200	
49	Locker	1	217321	
	Crankcase sump	1	269611	
	Fan	1	279551	
	Fan, with fixing bolts at front	1	279551 }	Alternatives
	Fan, with fixing bolts at side	1	502723 }	Check before ordering

* Asterisk indicates a new part which has not been used on any previous model.

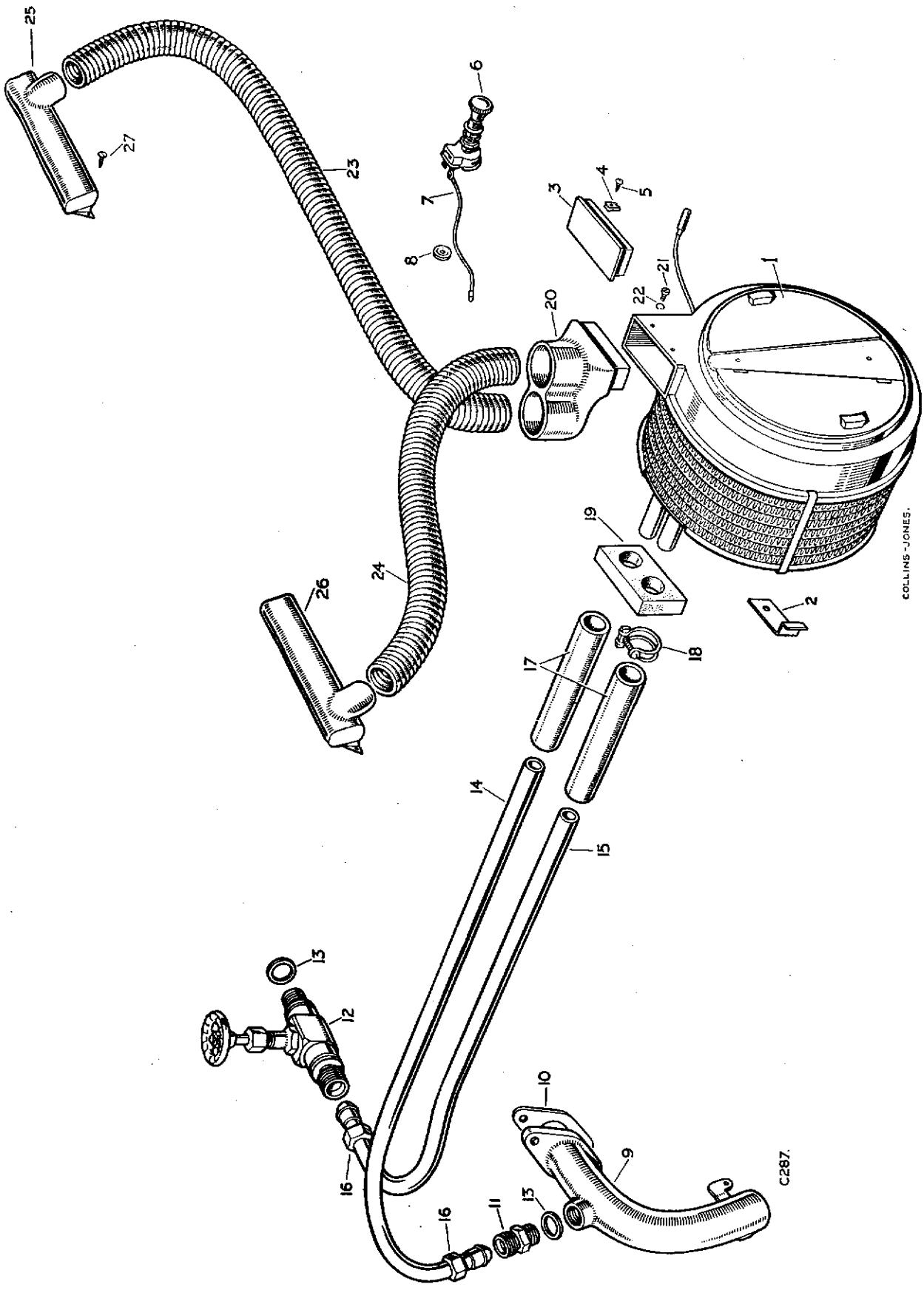
OIL COOLER, DIESEL MODELS



OIL COOLER, DIESEL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Plug retaining oil relief spring in pump	1	500427	
	Damper flywheel and bush assembly	1	500198	
	Fan pulley, with fixing bolts at front	1	277687	Alternatives
	Fan pulley, with fixing bolts at side	1	502729	Check before ordering
	Dynamo pulley	1	277686	
	Fan belt, pair	1	502829	
	Set bolt ($\frac{1}{4}$" U.N.F. x 1$\frac{1}{2}$" long) fixing fan	4	250517	
	Bracket for pipe clip	1	500556	
	Bolt ($\frac{1}{4}$" B.S.F. x $\frac{3}{4}$" long) Fixing	1	250694	
	Plain washer bracket to	1	2213	
	Spring washer engine front	1	3074	
	Nut ($\frac{1}{4}$" B.S.F.) lifting bracket	1	2823	
	Clip for union to flexible pipe	1	264528	
	Bolt ($\frac{1}{4}$" B.S.F. x $\frac{5}{8}$" long) Fixing	1	250693	
	Spring washer clip to	1	3074	
	Nut ($\frac{1}{4}$" B.S.F.) bracket	1	2823	
	Clip fixing flexible pipe to L.H. battery support	1	56667	

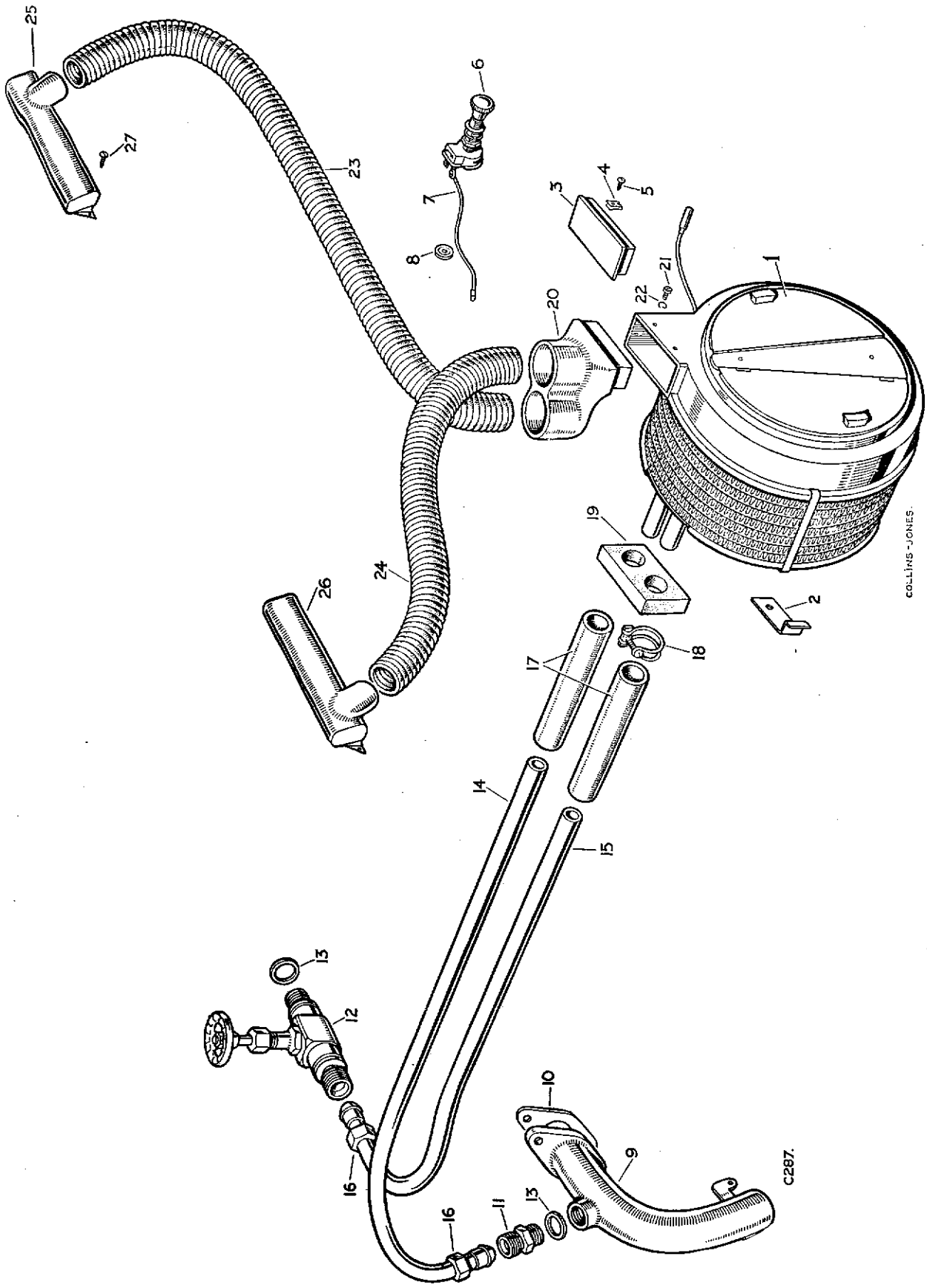
RECIRCULATING VEHICLE HEATER, PETROL MODELS



RECIRCULATING VEHICLE HEATER, PETROL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	HEATER UNIT COMPLETE WITH DEMISTER	1	330976	
1	Heater only, SM 620	1	304326	
2	Bracket for heater unit	3	320009	
3	Blanking cap } Fixing blanking-off	1	302672	} Not required when demister is fitted.
4	Special nut } cap	2	304098	
5	Drive screw }	2	304099	
6	Switch for heater, LU 54033070	1	519726	
	Knob for heater switch	1	519725	
7	Feed wire for heater, LU 861167	1	240649	
8	Grommet for heater leads	1	70742	
9	Inlet pipe for water pump	1	277509	
10	Joint washer for inlet pipe	1	213724	
11	Reducing union for heater outlet pipe	1	213276	
12	Valve for heater water supply	1	214264	
13	Joint washer for union and valve	2	213961	
14	Water outlet pipe complete	1	264631	
15	Water inlet pipe complete	1	264629	
16	Union nut fixing pipes	2	213275	
17	Hose for water pipes	2	240639	
18	Clip for hose	4	50306	
19	Rubber seal for pipes	1	304327	
	Bracket for pipe clip	1	264575	
	Saddle for pipe clip bracket	1	213513	
	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) } Fixing saddle	1	237141	
	Nut ($\frac{1}{4}$") } to bracket	1	251320	
	Thermostat housing assembly	1	212379	
	Plug } Blanking thermostat	1	3088	
	Fibre washer } housing	1	3055	
	DEMISTER KIT ASSEMBLY	1	305199	
20	Junction box for demister tubes	1	304348	
21	Set screw (4 B.A. x $\frac{1}{4}$" long) } Fixing junction	2	78149	
22	Spring washer } box to heater	2	3072	
23	Tube for demister, R.H.	1	304345	
24	Tube for demister, L.H.	1	304346	
25	Nozzle for demister, R.H.	1	332558	
26	Nozzle for demister, L.H.	1	332558	
27	Drive screw fixing nozzle	4	77789	
	HEATER UNIT COMPLETE, FRONT R.H.	1	307901	Must be used in conjunction with Part No. 330976
	Heater only	1	304326	
	Bracket for heater unit	3	320009	
	Blanking cap	1	302672	
	Special nut } Fixing	2	304098	
	Drive screw } blanking-off cap	2	304099	
	Switch for heater	1	75298	
	Feed wire for heater	1	240649	
	Grommet for heater leads	1	70742	
	Elbow hose	4	246778	
	Clip for hose	6	50306	
	Rubber seal for hose	1	304327	
	Top pipe to second heater	1	248829	
	Lower pipe, first heater to second heater	1	248828	

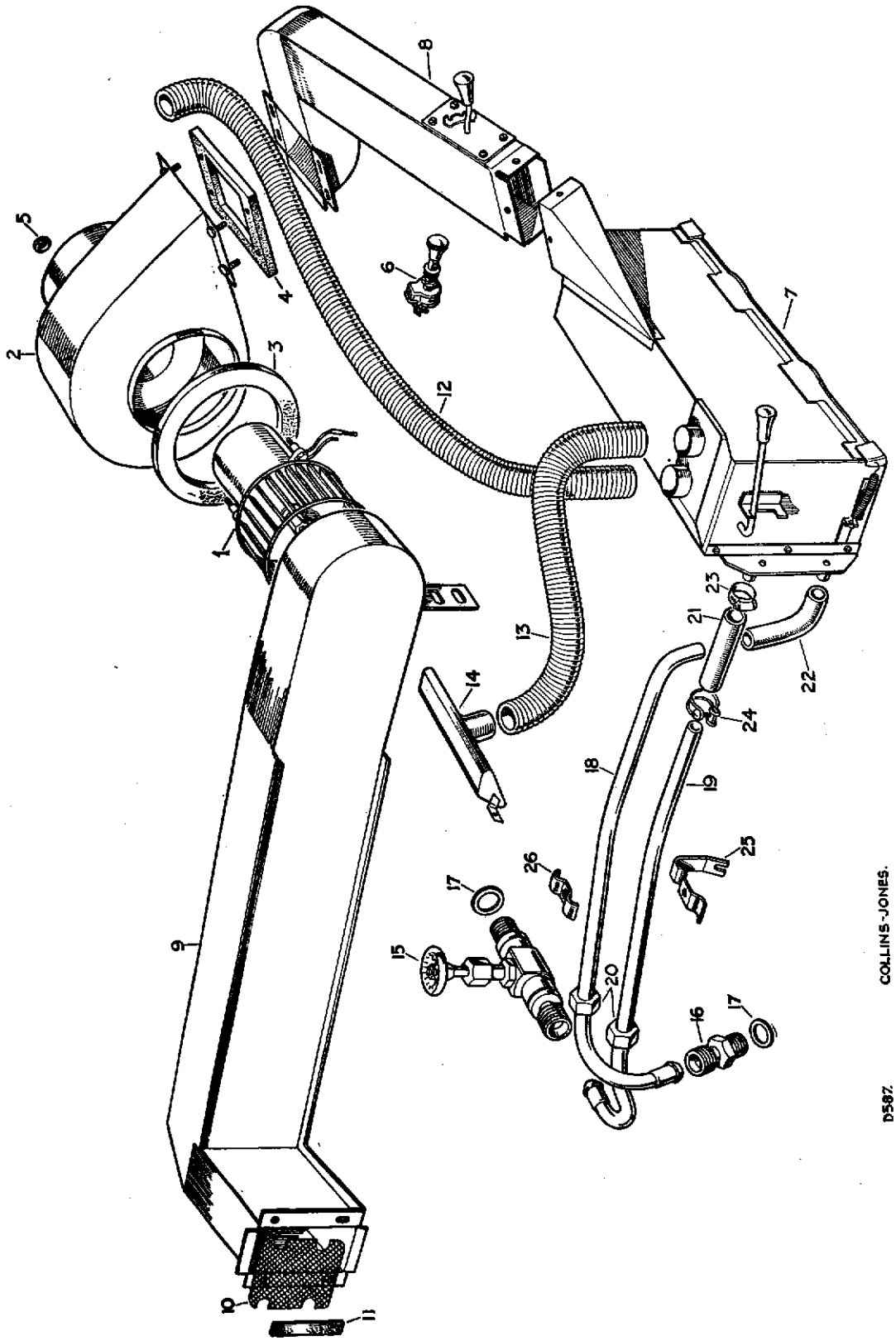
RECIRCULATING VEHICLE HEATER, PETROL MODELS



RECIRCULATING VEHICLE HEATER, PETROL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	HEATER UNIT COMPLETE FOR REAR BODY	1	307902	Must be used in conjunction with Part No. 330976 and spare wheel must be on bonnet
	Heater only, rear	1	306426	
	Bracket for heater unit	3	320009	
	Switch for heater, rear, LU 54033070	1	519726	
	Knob for heater switch	1	519725	
	Feed wire for heater, rear	1	264837	
	Grommet for heater leads	1	70742	
	Clips fixing heater leads	3	240429	
	Water outlet pipe complete	1	248939	
	Water inlet pipe complete	1	248825	
	Inlet pipe for rear heater, front	1	248827	
	Inlet pipe for rear heater, rear	1	248830	
	Outlet pipe for rear heater, front	1	248826	
	Outlet pipe for rear heater, rear	1	248831	
	Hose, straight } For rear heater	2	240639	
	Elbow hose } For rear heater	4	246778	
	Hose clip } For rear heater	12	50306	
	Fixing plate } For rear heater pipes	1	306425	
	Sealing rubber } For rear heater pipes	1	306424	
	Drive screws for fixing plate	4	78002	
	Bracket clip for rear heater pipes, front	1	265050	
	Cradle for clip, front	1	213513	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing bracket to dash and cradle to bracket	3	237140	
	Plain washer } Fixing bracket to dash and cradle to bracket	3	3946	
	Spring washer } Fixing bracket to dash and cradle to bracket	3	3074	
	Nut ($\frac{1}{4}$") } Fixing bracket to dash and cradle to bracket	3	2823	
	Clip for rear heater pipes, centre	1	248822	
	Drive screw fixing clip to chassis	2	72626	
	Cradle for clip, centre	1	213513	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing cradle to clip	3	237140	
	Spring washer } Fixing cradle to clip	1	3074	
	Nut ($\frac{1}{4}$") } Fixing cradle to clip	1	2823	
	Cradle for pipes, rear	2	213513	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing cradles to rear pipes at front panel of rear body	1	237140	
	Spring washer } Fixing cradles to rear pipes at front panel of rear body	1	3074	
	Nut ($\frac{1}{4}$") } Fixing cradles to rear pipes at front panel of rear body	1	2823	

FRESH AIR VEHICLE HEATER, PETROL MODELS

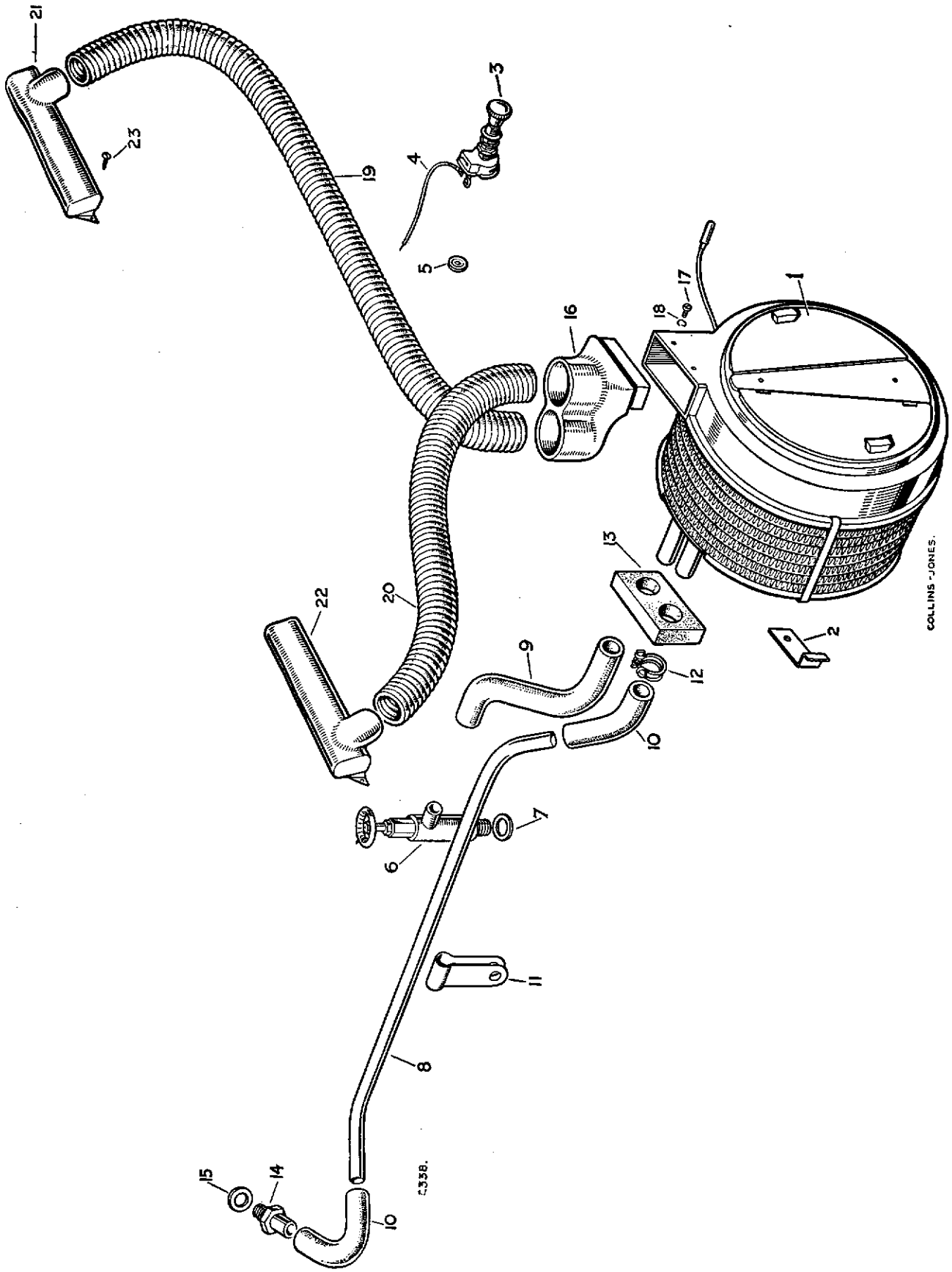


FRESH AIR VEHICLE HEATER, PETROL MODELS

1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
HEATER, COMPLETE ASSEMBLY	1	320346	
Heater blower and fan complete	1	320251	
Blower volute and shroud	1	320168	
Sealing rubber, volute to wing duct	1	320174	
Sealing rubber, volute and duct to dash toebox	1	320198	
Plain washer } Fixing volute, dash air	4	3840	
Spring washer } duct and sealing rubbers	4	3074	
Nut ($\frac{1}{4}$" B.S.F.) } to dash toebox	4	3819	
Grommet in blower shroud for leads	1	233243	
Switch for heater	1	519726	
Knob for heater switch	1	519725	
Feed wire for heater	1	240649	
Heater box assembly	1	332531	
Air duct assembly at dash	1	332540	
Air flow control mechanism assembly ...	1	320186	
Coil spring } Fixing	1	320273	
Plain washer } air flow	2	2678	
Split pin } control spindle	1	2422	
Drive screw } Fixing control	4	78153	
Spire nut } plate to air duct	4	78237	
Air duct assembly at wing	1	320157	
Air duct mesh	1	320175	
Special bolt } Fixing mesh	2	301502	
Plain washer } and air duct	2	3900	
Spring washer } to wing valance	2	3074	
Nut ($\frac{1}{4}$" B.S.F.) } at front	2	3819	
Bolt ($\frac{1}{4}$" B.S.F. x $\frac{5}{8}$" long) } Fixing air	2	237140	
Plain washer } duct support	2	2213	
Spring washer } bracket to	2	3074	L.H.D.
Nut ($\frac{1}{4}$" B.S.F.) } dash toebox	2	2823	
Sealing rubber at air intake	1	320197	
Drive screw } Fixing dash air duct	4	78153	
Spire nut } to heater box	4	78237	
Bolt ($\frac{1}{4}$" B.S.F. x $\frac{5}{8}$" long) }	4	237140	
Plain washer } Fixing heater	4	3900	
Spring washer } box to dash	3	3074	
Nut ($\frac{1}{4}$" B.S.F.) }	3	3819	
Demister tube R.H.	1	304345	
Demister tube L.H.	1	304346	
Demister nozzle	2	332558	
Drive screw fixing nozzle	4	77789	
Valve for water heater	2	214264	
Reducing union	1	213276	
Joint washer for reducing union	As required	213961	
Heater water outlet pipe	1	278500	
Heater water inlet pipe	1	264629	
Union nut for pipes	2	213275	
Hose, water inlet	1	278702	
Hose, water outlet	1	278703	
Clip, $1\frac{1}{2}$" diameter } For	2	279630*	
Clip, $1\frac{7}{8}$" diameter } hoses	2	50306	
Pipe clip bracket	1	264575	
Saddle for pipe clip bracket	1	213513	
Bolt ($\frac{1}{4}$" B.S.F. x $\frac{1}{4}$" long) } Fixing saddle and	1	237141	
Self-locking nut } water pipes			
($\frac{1}{4}$" B.S.F.) } to bracket	1	251320	

* Asterisk indicates a new part which has not been used on any previous model.

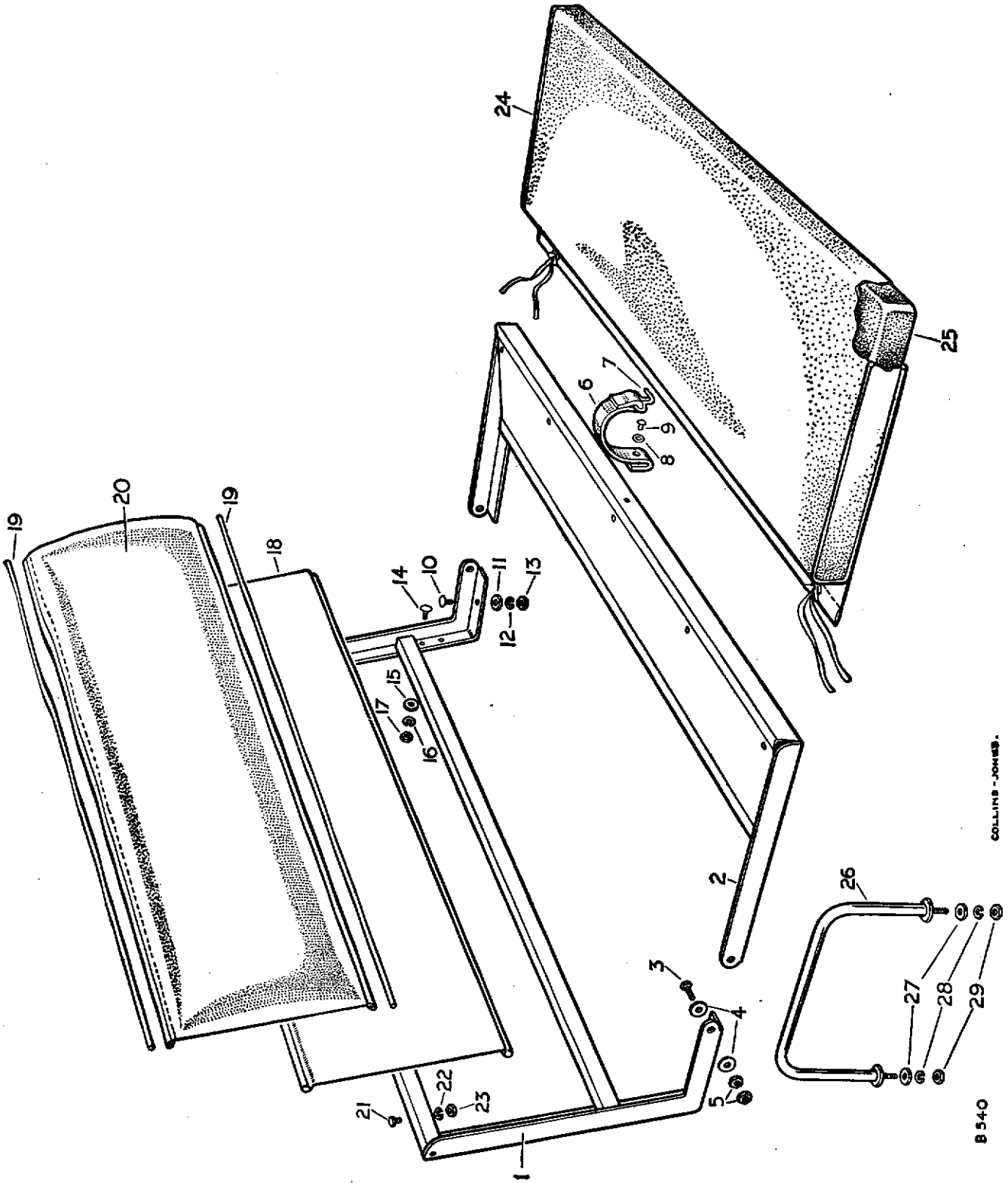
RECIRCULATING VEHICLE HEATER, DIESEL MODELS



RECIRCULATING VEHICLE HEATER, DIESEL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	HEATER UNIT COMPLETE WITH DEMISTER	1	307512	
1	Heater only	1	307838	
2	Bracket for heater unit	3	304331	
3	Switch for heater	1	519726	
	Knob for heater switch	1	519725	
4	Feed wire for heater	1	240649	
5	Grommet for heater leads	1	70742	
6	Valve for heater water supply	1	269562	
7	Joint washer for valve	2	213960	
8	Water outlet pipe complete	1	500880	
9	Water inlet pipe complete	1	269567	
10	Hose for outlet pipe to heater	1	234063	
	Hose for outlet pipe to pump	1	242358	
	Water outlet pipe, thermostat to radiator (vertical boss)	1	500859	
11	Pipe clip for outlet pipe, steel	1	278891	
12	Clip for hose and inlet pipe	6	50304	
13	Rubber seal for pipes	1	304327	
14	Adaptor for return pipe hose	1	269565	
15	Joint washer for adaptor	1	213960	
16	Junction box for demister tubes	1	304348	
17	Set screw (4 B.A. x ¼" long) } Fixing junction	2	78149	
18	Spring washer } box to heater	2	3072	
19	Tube for demister, R.H.	1	304345	
20	Tube for demister, L.H.	1	304346	
21	Nozzle for demister, R.H.	1	332558	
22	Nozzle for demister, L.H.	1	332558	
23	Drive screw fixing nozzle	4	77789	

REAR SEATS. 86 & 88

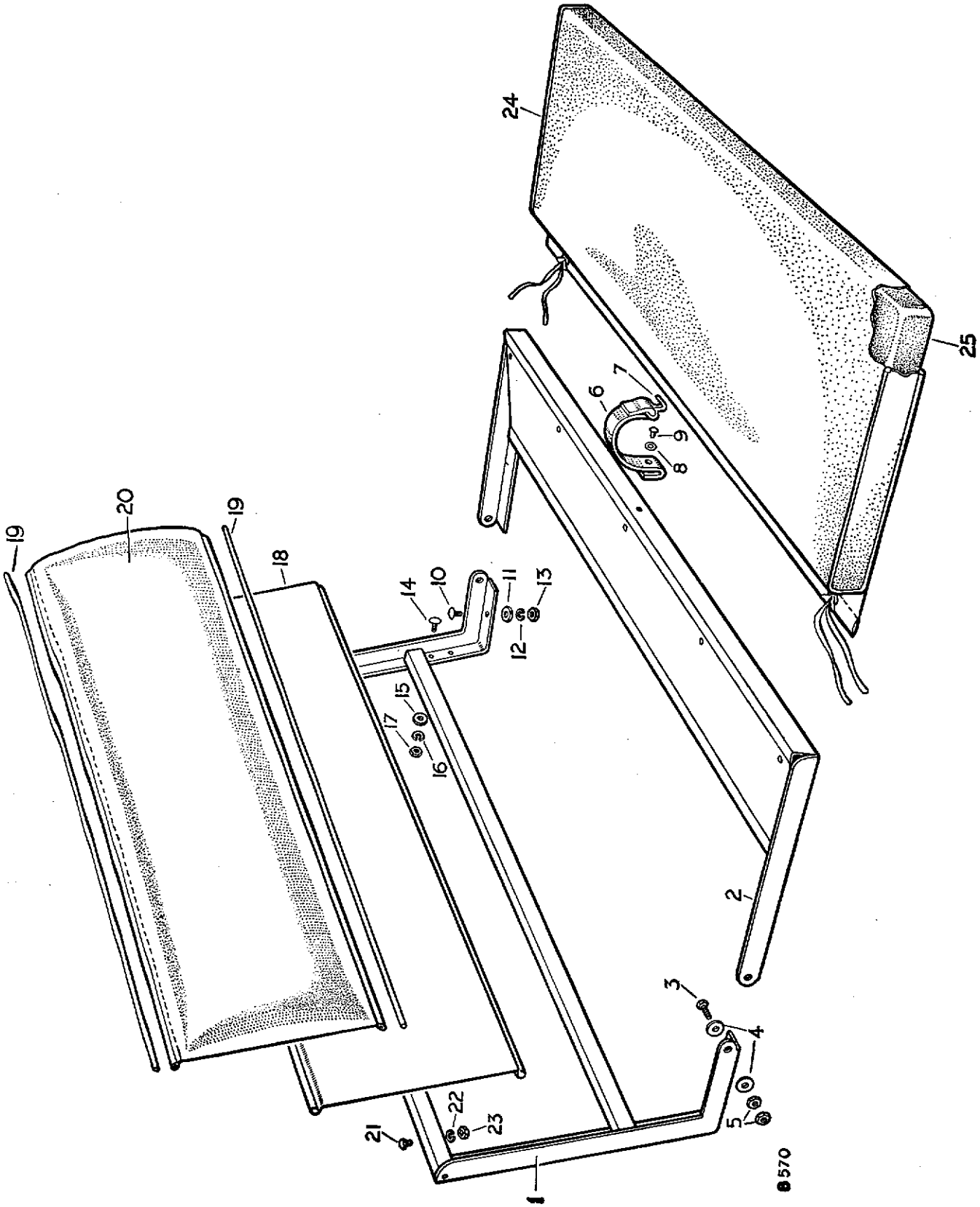


REAR SEATS. 86 & 88

DESCRIPTION	Qty.	Part No.	REMARKS
EAT COMPLETE ASSEMBLY,			
N	2	304981	
EAT COMPLETE ASSEMBLY,			
OSSED GREEN	2	307878	
EAT COMPLETE ASSEMBLY,			
....	2	320083	
AT COMPLETE ASSEMBLY, BLUE	2	307800	
SEAT FRAME COMPLETE			
SEMBLY	2	307956	
eat back frame	2	307957	
d base for rear seat	2	303986	
¼" x ¾" long) } Fixing base to	4	237141	
washer } back frame	12	3821	
¼")	4	2823	
trap complete, 9½" strap	2	302648	
ok for strap	2	301005	
washer } Fixing strap to	4	3816	
ivet } hinged base	2	300782	
bolt	4	301502	} Only required with frame having no locating clips
asher } Fixing seat frame to	4	3821	
washer } wheel arch box	4	3074	
)	4	2823	
bolt	4	301502	
asher } Fixing seat frame to	4	3900	
washer } body side cappings	4	3074	
")	4	2823	
SEAT BACK REST TRIMMED			
SSEMBLY, GREEN	2	304196	
SEAT BACK REST TRIMMED			
SSEMBLY, EMBOSSED GREEN	2	307876	
SEAT BACK REST TRIMMED			
SSEMBLY, GREY	2	320081	
SEAT BACK REST TRIMMED			
SSEMBLY, BLUE	2	307801	
rest panel	2	304162	
ining rod for pad	4	304159	
for back rest	2	304157	
" x ½" long) } Fixing back rest	12	237139	
washer } to frame	12	3074	
")	12	2823	
SEAT CUSHION ASSEMBLY,			
REEN	2	304197	
SEAT CUSHION TRIMMED			
SSEMBLY, EMBOSSED GREEN	2	307877	
SEAT CUSHION TRIMMED			
SSEMBLY, GREY	2	320082	
SEAT CUSHION ASSEMBLY, BLUE	2	307802	
for rear cushion	2	304158	
rail for rear seats	2	301500	
washer } Fixing rail to	4	2249	
g washer } corner bracket	4	3075	
16")	4	2828	

* Asterisk indicates a new part which has not been used on any previous model.

REAR SEATS. 107 & 109

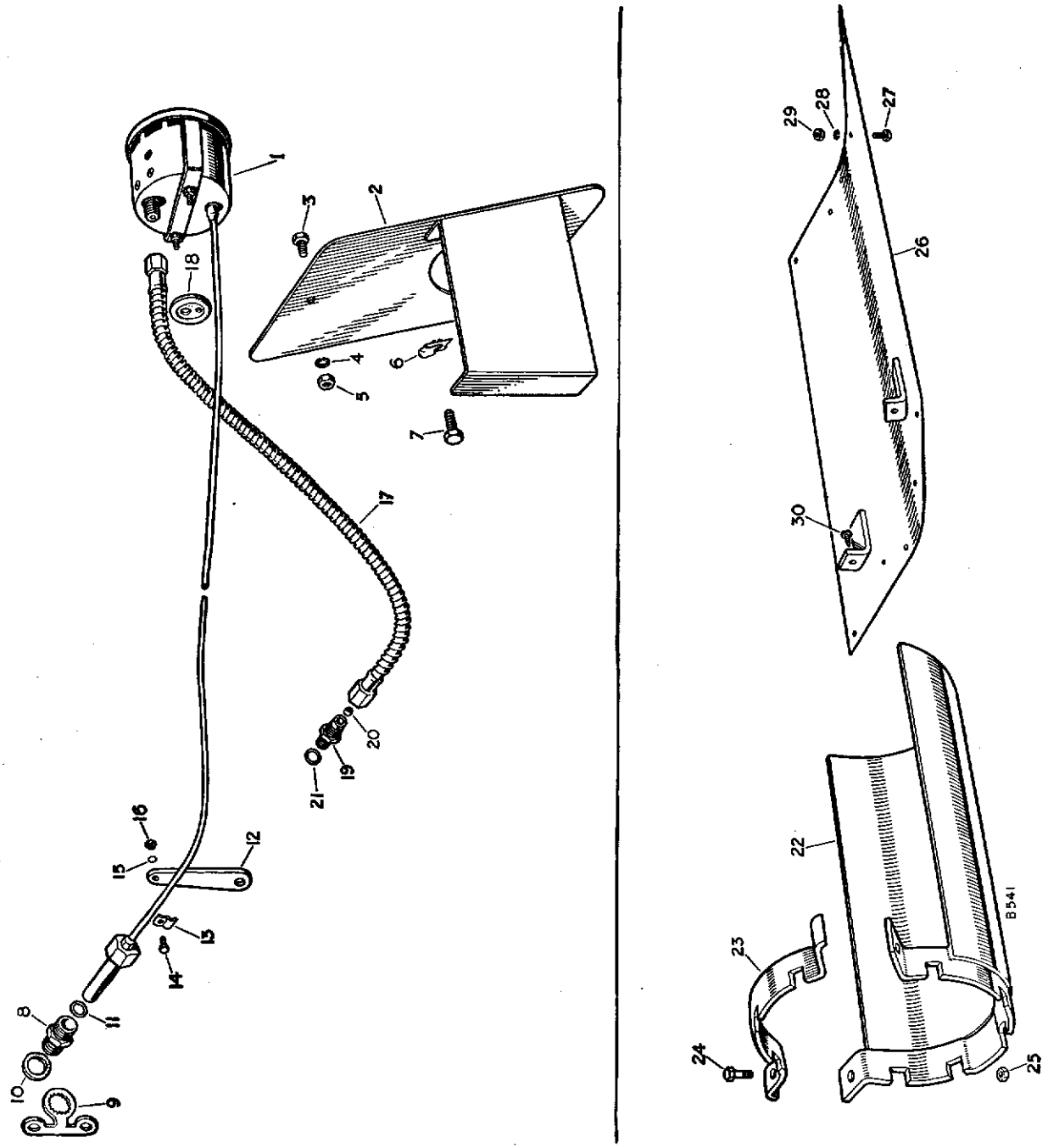


REAR SEATS. 107 & 109

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	REAR SEAT COMPLETE ASSEMBLY, BLUE	2	305198	Up to four seats may be fitted in the body of the 107 or 109
	REAR SEAT COMPLETE ASSEMBLY, GREEN	2	238348	
	REAR SEAT COMPLETE ASSEMBLY, EMBOSSED GREEN	2	307881	
	REAR SEAT COMPLETE ASSEMBLY, GREY	2	320086	
	REAR SEAT FRAME COMPLETE ASSEMBLY	2	307950	
1	Rear seat back frame	2	307951	
2	Hinged base for rear seat	2	301489	
3	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) — Fixing base to back frame	4	237141	
4	Plain washer — Fixing base to back frame	12	3821	
5	Nut ($\frac{1}{4}$") — Fixing base to back frame	4	2823	
6	Seat strap complete	2	302648	
7	Hook for strap	2	301005	
8	Plain washer — Fixing strap to hinged base	4	3816	
9	Pop rivet — Fixing strap to hinged base	2	300782	
10	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) — Fixing seat frame to wheelarch box	4	237141	
11	Plain washer, thin — Fixing seat frame to wheelarch box	4	3821	
	Plain washer, thick — Fixing seat frame to wheelarch box	As required	2228	
12	Spring washer — Fixing seat frame to wheelarch box	4	3074	
13	Nut ($\frac{1}{4}$") — Fixing seat frame to wheelarch box	4	2823	
14	Special bolt — Fixing seat frame to body side cappings	4	301502	Not required where wheelarch box brackets are fitted — Alternative types, check before ordering
15	Plain washer — Fixing seat frame to body side cappings	4	3900	
16	Spring washer — Fixing seat frame to body side cappings	4	3074	
17	Nut ($\frac{1}{4}$") — Fixing seat frame to body side cappings	4	2823	
	Wing nut — Fixing seat to wheelarch box brackets	4	301267	With wheelarch box locating brackets — Alternative types, check before ordering
	Plain washer — Fixing seat to wheelarch box brackets	4	2760	
	Spring washer — Fixing seat to wheelarch box brackets	4	3074	
	REAR SEAT BACK REST TRIMMED ASSEMBLY, BLUE	2	306456	
	REAR SEAT BACKREST TRIMMED ASSEMBLY, GREEN	2	304352	
	REAR SEAT BACK REST, TRIMMED EMBOSSED GREEN	2	307879	
	REAR SEAT BACK REST, TRIMMED GREY	2	320084	
18	Back rest panel	2	301470	
19	Retaining rod for pad	4	301476	
20	Pad for back rest	2	302647	
21	Bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long) — Fixing back rest to frame	12	237139	
22	Spring washer — Fixing back rest to frame	12	3074	
23	Nut ($\frac{1}{4}$") — Fixing back rest to frame	12	2823	
24	REAR SEAT CUSHION ASSEMBLY, BLUE	2	306457	
	REAR SEAT CUSHION ASSEMBLY, GREEN	2	304353	
	REAR SEAT CUSHION, TRIMMED EMBOSSED GREEN	2	307880	
	REAR SEAT CUSHION, TRIMMED GREY	2	320085	
25	Pad for rear cushion	2	331835	

*Asterisk indicates a new part which has not been used on any previous model.

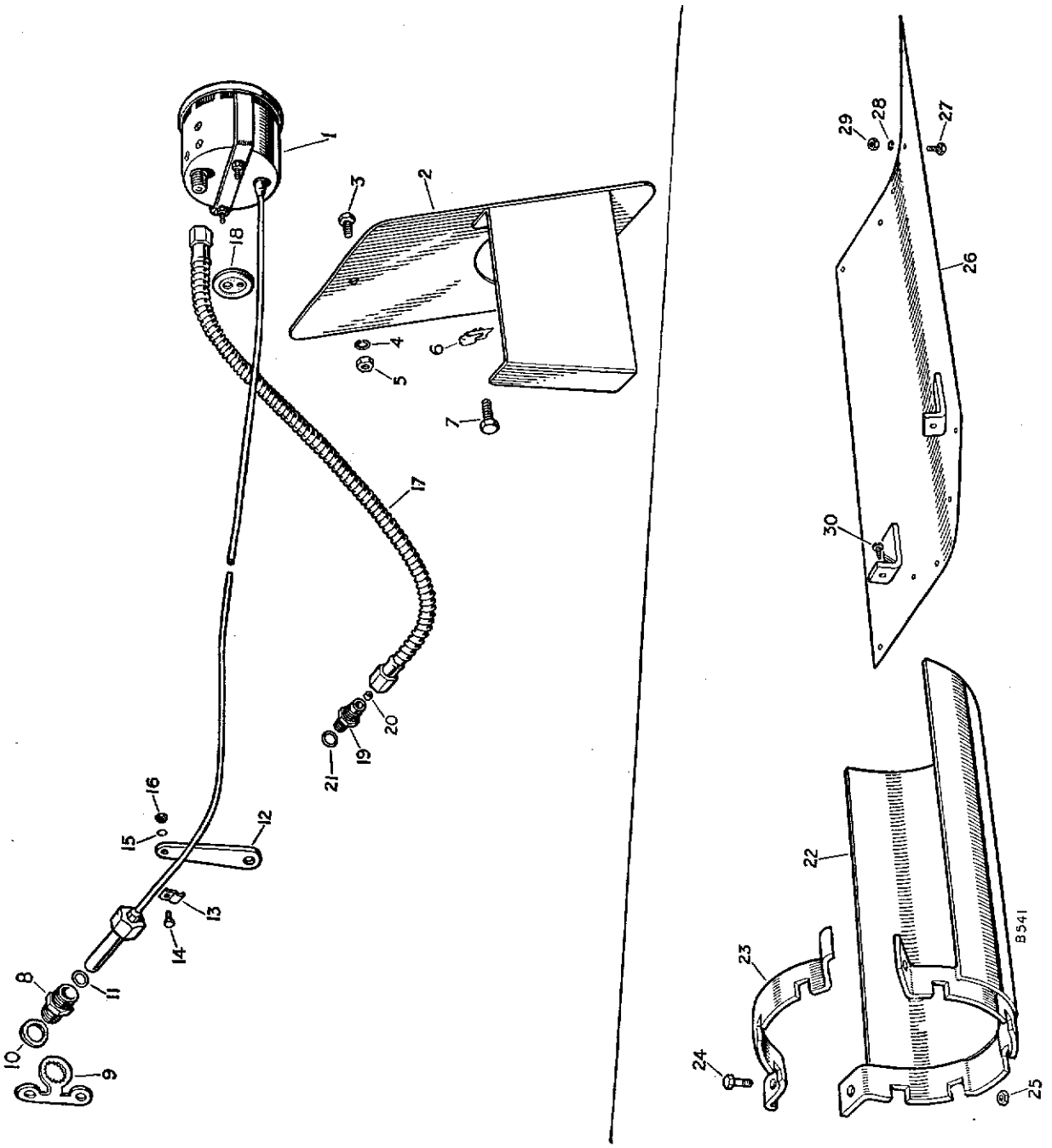
WATER TEMPERATURE AND OIL PRESSURE GAUGE, PETROL MODELS



WATER TEMPERATURE AND OIL PRESSURE GAUGE
PETROL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	WATER TEMPERATURE AND OIL PRESSURE GAUGE COMPLETE ASSEMBLY	1	241713	
1	Water temperature and oil pressure gauge, JA TO 10	1	233480	
	Rubber cleat, LU 941834 } Fixing capillary	1	240429	R.H.D.
	Clip, LU 850881 } pipe	2	50647	L.H.D.
2	Mounting bracket for gauge	1	503147	
3	Bolt (2 B.A. x ½" long) }	2	234603	
4	Spring washer	2	3073	
5	Nut (2 B.A.) } Fixing mounting	2	2247	
6	Special nut bracket to dash	1	302533	
7	Special bolt }	1	302532	
8	Union for thermometer bulb, JA WA/8/P/7059	1	218512	
9	Locker for union	1	217321	
10	Washer for union....	1	3055	
11	Washer for thermometer bulb, JA WA/8/P/9423	1	218751	
12	Bracket supporting thermometer pipe	1	234059	
13	Clip for thermometer pipe	5	41379	
14	Screw (2 B.A. x ½" long) }	5	71164	
15	Spring washer } Fixing clips	5	3073	
16	Nut (2 B.A.) }	5	2247	
17	Oil pipe for gauge....	1	275377	
18	Grommet for pipe in dash	1	311200	
	Clip for flexible pipe	1	50642	
	Bolt (¼" x ½" long) }	1	237139	
	Spring washer } Fixing clip to dash	1	3074	
	Nut (¼") }	1	2823	
19	Double-ended union complete	1	270938	
20	Meter plug for adaptor	1	212023	
21	Washer for union	1	232039	
	THERMOSTAT HOUSING ASSEMBLY	1	263695	
	Plug, large } Blanking heater	1	10713	
	Fibre washer } tapping in housing	1	213961	

WATER TEMPERATURE AND OIL PRESSURE GAUGE, PETROL MODELS AND UNIVERSAL JOINT COVER PLATES



WATER TEMPERATURE AND OIL PRESSURE GAUGE, PETROL MODELS

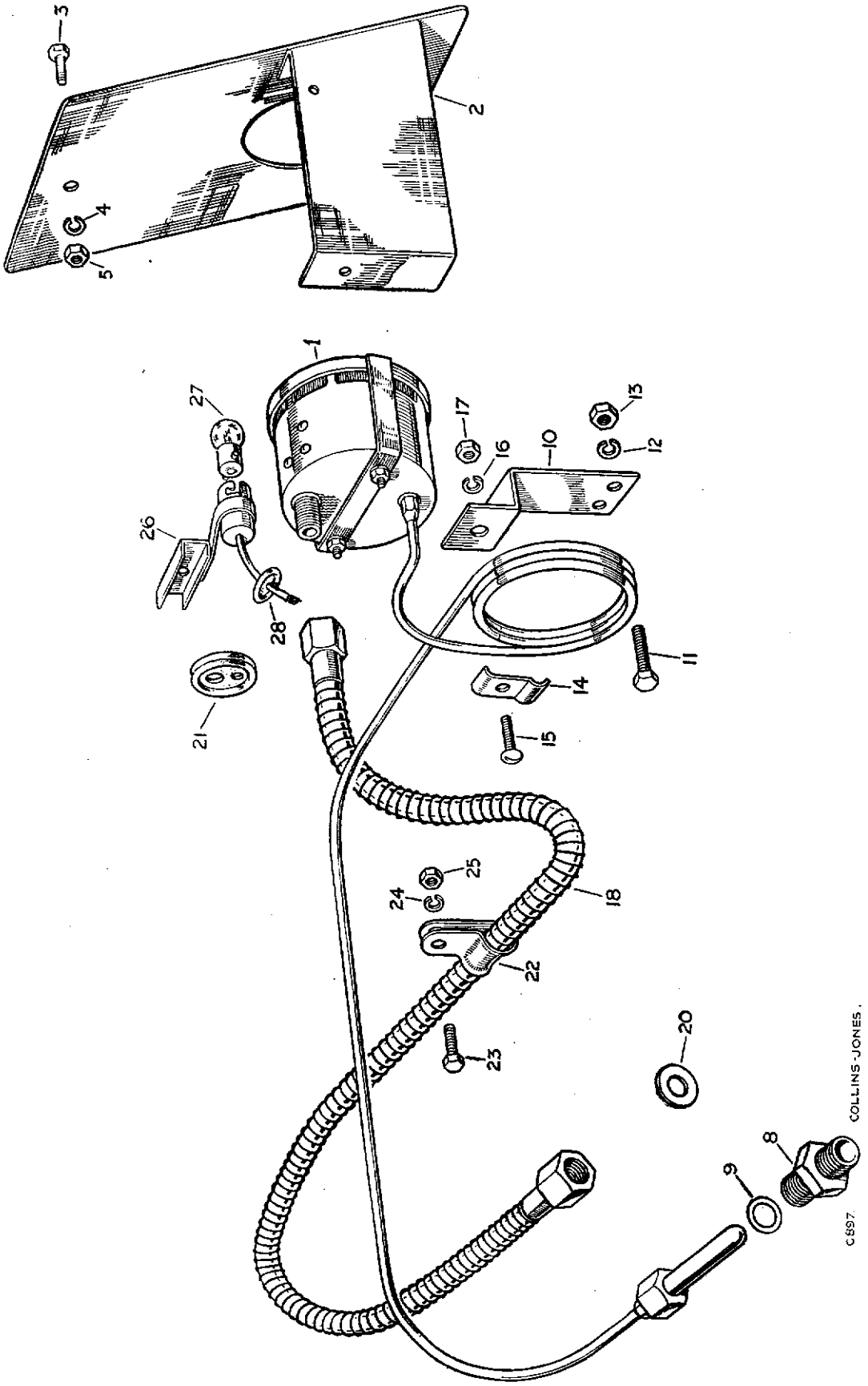
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Panel light adaptor with bulb and lead, LU39024B	1	273714	
	Bulb for panel light	1	10211	
	Grommet for adaptor	1	233244	R.H.D.
	Grommet blanking oil warning light hole in instrument panel	1	274897	Late 1957 onwards
	Mounting bracket for gauge	1	503147	
	Water temperature gauge	1	501272	
	Union for gauge bulb	1	218512	
	Locker for union	1	217321	
	Joint washer for union	1	3055	
	Joint washer for gauge bulb	1	218751	
	Support bracket for pipe clip	1	234059	
	Bolt (2 B.A. x ½" long) — Fixing mounting bracket to dash	2	234603	
	Spring washer — Fixing mounting bracket to dash	2	3073	
	Nut (2 B.A.) — Fixing mounting bracket to dash	2	2247	
	Special bolt — Fixing mounting bracket to dash	1	302533	Standard equipment on Canadian vehicles
	Special nut — Fixing mounting bracket to dash	1	302532	
	Grommet in dash for capillary pipe	1	311200	
	Panel light adaptor	1	273714	
	Bulb for adaptor	1	10211	
	Clip for capillary pipe	6	41379	
	Screw (2 B.A. x ½" long) — Fixing clip	6	71164	
	Spring washer — Fixing clip	6	3073	
	Nut (2 B.A.) — Fixing clip	6	2247	

UNIVERSAL JOINT COVER PLATES

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	UNIVERSAL JOINT COVER PLATE COMPLETE ASSEMBLY	1	261829	
22	Cover plate for joint at differential housings	2	233071	
23	Top strap for cover plate	2	233068	
24	Bolt (¼" x ⅞" long) — Fixing cover plates to differential housings	4	237142	
25	Nut (¼") — Fixing cover plates to differential housings	4	2823	
26	Shield for joint at transfer box	1	233073	
27	Bolt (2 B.A. x ½" long) — Fixing shield	2	234603	
28	Spring washer — Fixing shield	2	3073	
29	Nut (2 B.A.) — Fixing shield	2	2247	
30	Drive screw — Fixing shield	2	77926	

* Asterisk indicates a new part which has not been used on any previous model.

WATER TEMPERATURE AND OIL PRESSURE GAUGE, DIESEL MODELS

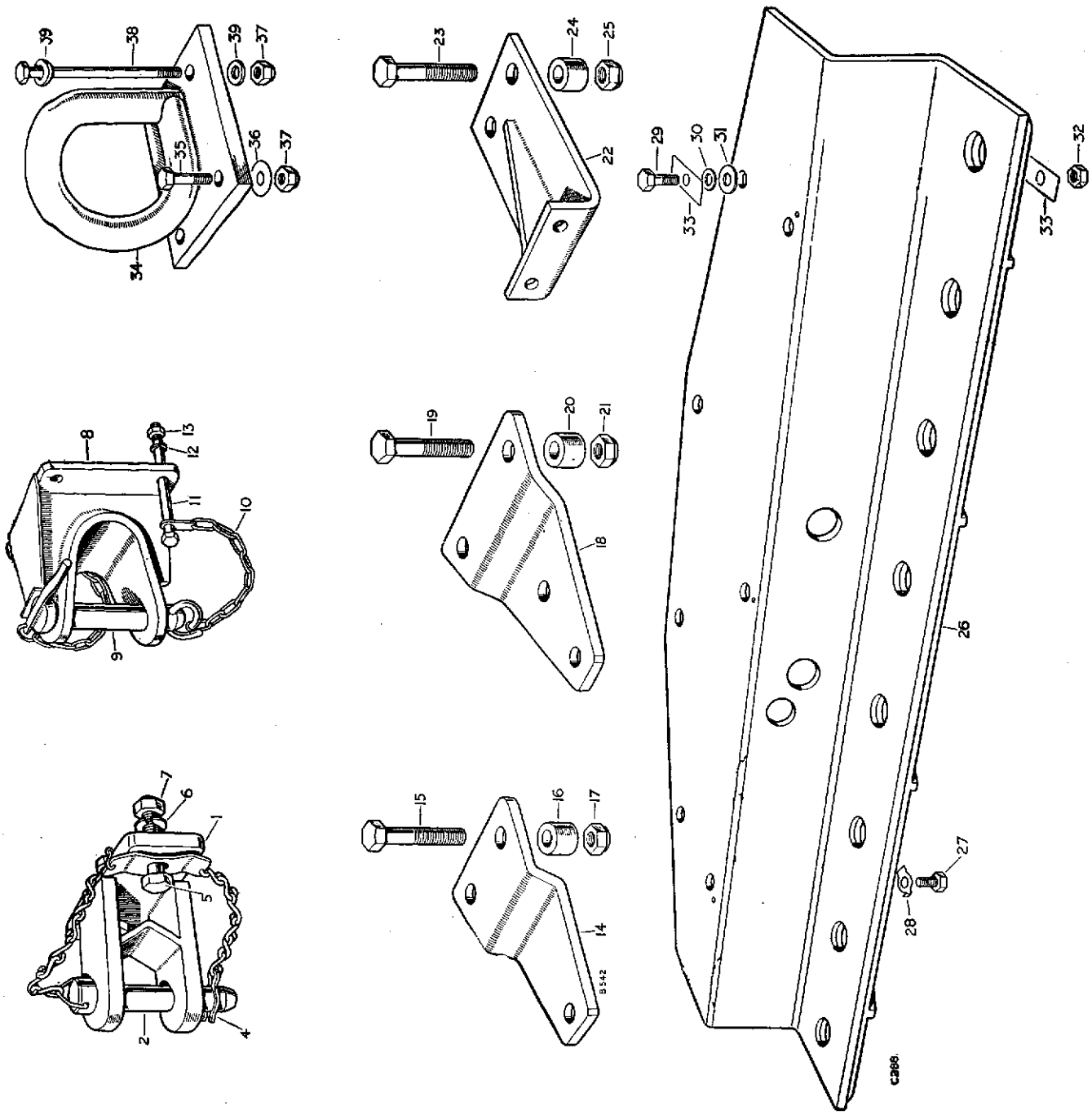


WATER TEMPERATURE AND OIL PRESSURE GAUGE, DIESEL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	WATER TEMPERATURE AND OIL PRESSURE GAUGE COMPLETE	1	525590	May be fitted as optional equipment from engines numbered: 116800619 onwards, 119800116 onwards, 126800297 onwards, 129800028 onwards
1	Water temperature and oil pressure gauge	1	279784	
2	Mounting bracket for gauge	1	503147	
3	Bolt (2 B.A. x ½" long) — Fixing mounting bracket to dash	2	234603	
4	Spring washer — Fixing mounting bracket to dash	2	3073	
5	Nut (2 B.A.) — Fixing mounting bracket to dash	2	2247	
	Bolt (¼" U.N.F. x ½" long) — Fixing mounting bracket to dash	1	255004	
	Spring washer — Fixing mounting bracket to dash	1	3074	
	Nut (¼" U.N.F.) — Fixing mounting bracket to dash	1	254800	
8	Union for thermometer bulb	1	278165	
9	Joint washer for gauge bulb	1	218751	
10	Support bracket for pipe clip	1	279783	
11	Bolt (2 B.A. x ½" long) — Fixing bracket to dash	2	234603	
12	Spring washer — Fixing bracket to dash	2	3073	
13	Nut (2 B.A.) — Fixing bracket to dash	2	2247	
14	Clip for thermometer pipe	1	41379	
15	Screw (2 B.A. x ½" long) — Fixing pipe clip to support bracket	1	71164	
16	Spring washer — Fixing pipe clip to support bracket	1	3073	
17	Nut (2 B.A.) — Fixing pipe clip to support bracket	1	2247	
18	Oil pipe for gauge	1	279785	
20	Joint washer for union	2	231575	
21	Grommet for oil pipe in dash	1	311200	
22	Clip for pipe	3	50642	
23	Bolt (¼" U.N.F. x ½" long) — Fixing clips to dash	3	255004	
24	Spring washer — Fixing clips to dash	3	3074	
25	Nut (¼" U.N.F.) — Fixing clips to dash	3	254800	
26	Panel light adaptor, LU 39024B	1	273714	
27	Bulb for panel light, LU 207	1	10211	
28	Grommet for panel light lead, LU 859341	1	233244	
	Banjo for oil pipe	1	502655	
	Adaptor for oil pipe	1	502653	
	Joint washer for oil pipe	2	232039	

* Asterisk indicates a new part which has not been used on any previous model.

TOWING ATTACHMENTS

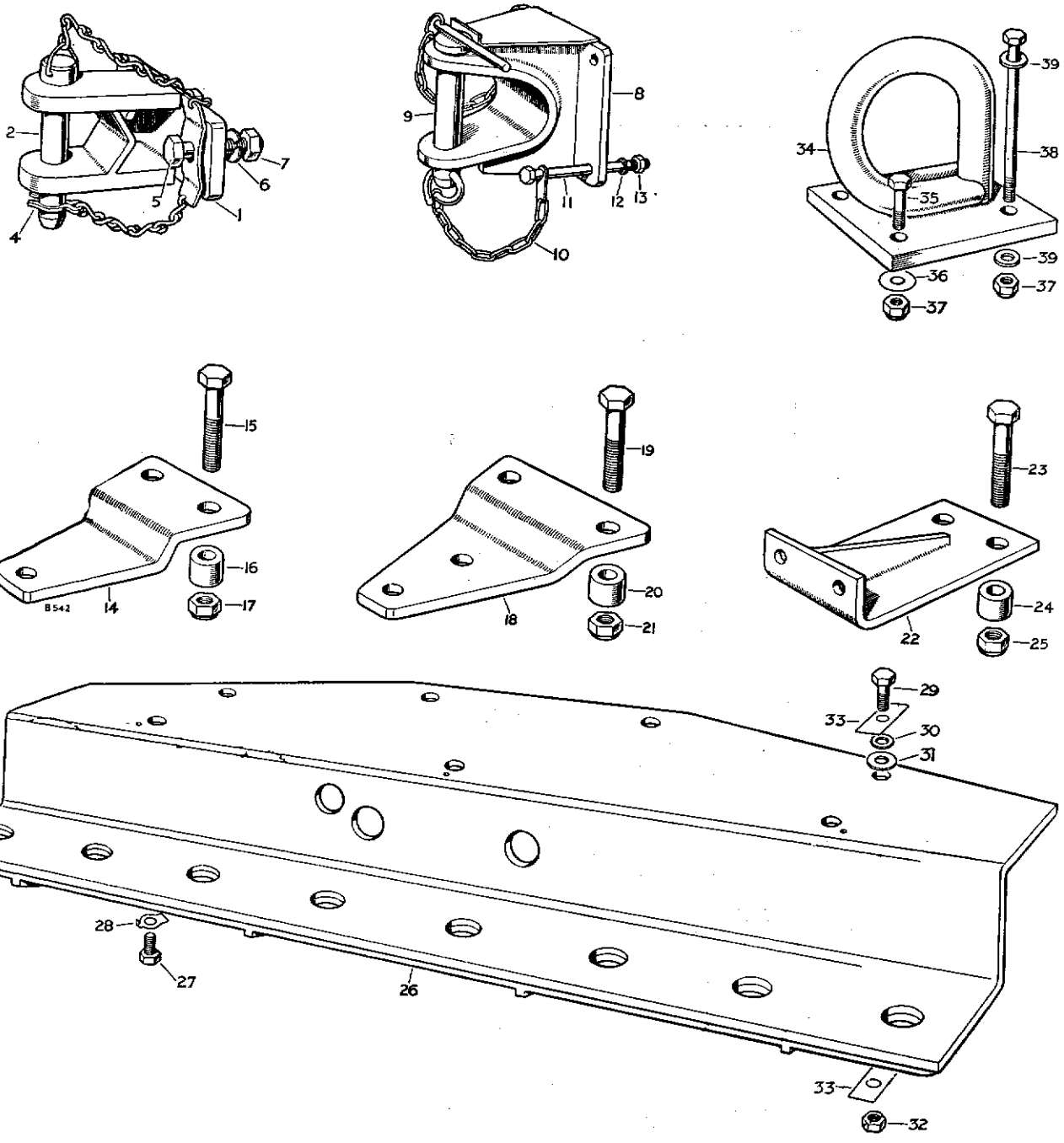


TOWING ATTACHMENTS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	TOWING JAW COMPLETE ASSEMBLY	1	518674	
1	TOWING JAW ASSEMBLY	1	517489	
2	Pintle pin chain and ring complete	1	524134	
	Spring for pin	1	269598	
4	Spring clip for chain	1	235268	} Alternatives.
	Locking ring for chain	1	517773	Part of 524134 } Check before ordering
5	Bolt ($\frac{5}{8}$" x $1\frac{3}{4}$" long) } Fixing	2	240964	} Alternative types, check before ordering
6	Spring washer } jaw to	2	3080	
7	Nut ($\frac{5}{8}$") } chassis frame	2	219668	
	Bolt ($\frac{5}{8}$" x $2\frac{1}{2}$" long) }	2	273879*	
	Nut ($\frac{5}{8}$") }	4	219668	
	TOWING JAW COMPLETE ASSEMBLY	1	232493	
8	Towing jaw	1	232474	
9	Pin for towing jaw	1	232484	
10	Chain for towing jaw pin	1	232512	
11	Bolt ($\frac{3}{8}$" x $4\frac{13}{32}$" long) }	4	215305	Except on 107 Station Wagon } Alternative types, check before ordering
	Bolt ($\frac{3}{8}$" x $3\frac{1}{4}$" long) }	4	237191*	} 107 Station Wagon
	Packing washer }	4	4067	}
12	Spring washer }	4	3076	}
13	Nut ($\frac{3}{8}$") } Fixing jaw to chassis	4	2827	}
	Bolt ($\frac{3}{8}$" x $4\frac{3}{4}$" long) }	4	273483	Except on 107 Station Wagon }
	Bolt ($\frac{3}{8}$" x $3\frac{1}{2}$" long) }	4	273480	} 107 Station Wagon }
	Plain washer }	4	4094	}
	Nut ($\frac{3}{8}$") }	8	3485	}
	REAR TOW PLATE ASSEMBLY	1	231213	
14	Rear tow plate	1	219684	
	Bolt ($\frac{3}{4}$" x 2" long) } Fixing tow plate to	2	267431	
	Self-locking nut ($\frac{3}{4}$") } rear draw bar	2	234828	
15	Bolt ($\frac{3}{4}$" x $2\frac{3}{4}$" long) } Fixing tow plate	2	219686	} Alternative to 267431
16	Distance piece } to	2	219685	}
17	Self-locking nut ($\frac{3}{4}$") } rear draw bar	2	234828	
	REAR TOW PLATE ASSEMBLY	1	231214	} For use with combine harvester only
18	Rear tow plate	1	230123	}
	Bolt ($\frac{3}{4}$" x 2" long) } Fixing tow plate to	2	267431	
	Self-locking nut ($\frac{3}{4}$") } rear draw bar	2	234828	
19	Bolt ($\frac{3}{4}$" x $2\frac{3}{4}$" long) } Fixing tow plate	2	219686	} For use with combine harvester only
20	Distance piece } to	2	219685	} Alternative to 267431
21	Self-locking nut ($\frac{3}{4}$") } rear draw bar	2	50531	For use with combine harvester only
22	Anchor plate for towing jaw	1	231498	Only required when Power take-off is fitted
	Bolt ($\frac{3}{4}$" x 2" long) } Fixing tow plate to	2	267431	
	Self-locking nut ($\frac{3}{4}$") } rear draw bar	2	234828	
23	Bolt ($\frac{3}{4}$" x $2\frac{3}{4}$" long) } Fixing towing plate	2	219686	} Only required when Power take-off is fitted
24	Distance piece } to	2	219685	} Alternative to 267431
25	Self-locking nut ($\frac{3}{4}$") } rear draw bar	2	50531	Only required when Power take-off is fitted
	REAR TOW PLATE ASSEMBLY	1	265088	}
26	Rear tow plate }	1	502125	} Supplied as optional equipment from Vehicles numbered:—
27	Set bolt ($\frac{3}{8}$" x $\frac{7}{8}$" long) }	3	250713	}
28	Locking plate }	3	235731	} 86: R.H.D. Home 57102760
29	Bolt ($\frac{3}{8}$" x 1" long) } Fixing towing plate	4	250539	} L.H.D. Export 57131995
30	Plain washer, small } to rear	4	2219	} R.H.D. Export 57161177
31	Plain washer, large } cross member	4	3040	} 107: R.H.D. Home 57200394
32	Nut ($\frac{3}{8}$") }	4	2827	} L.H.D. Export 57230935
33	Locking plate }	8	235730	} R.H.D. Export 57261114

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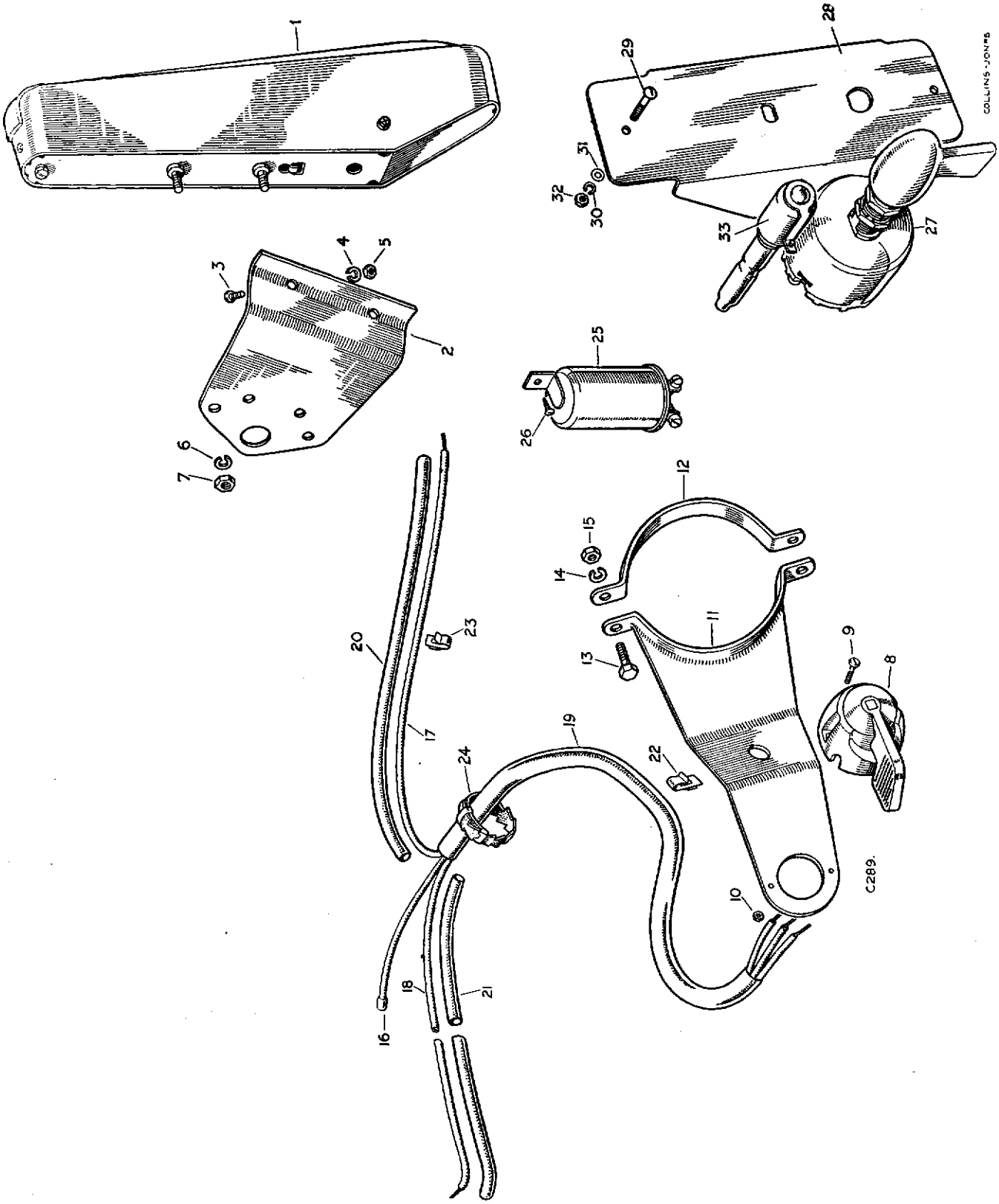
TOWING ATTACHMENTS



TOWING ATTACHMENTS

PLATE REF.	1 2 3 4 DESCRIPTION		Qty.	Part No.	REMARKS
	FRONT LIFTING AND TOWING RINGS ASSEMBLY		1	267950	
34	Lifting and towing ring		2	242139	
35	Bolt (⅜" x 1¼" long)	Fixing towing	4	250541	
36	Plain washer	ring to	4	2219	1955–58. Supplied as optional equipment
37	Self-locking nut (⅜")	front bumper	4	251322	
38	Bolt (⅜" x 4½" long)	Fixing towing ring and	4	231099	
39	Plain washer	bumper to frame	8	2204	

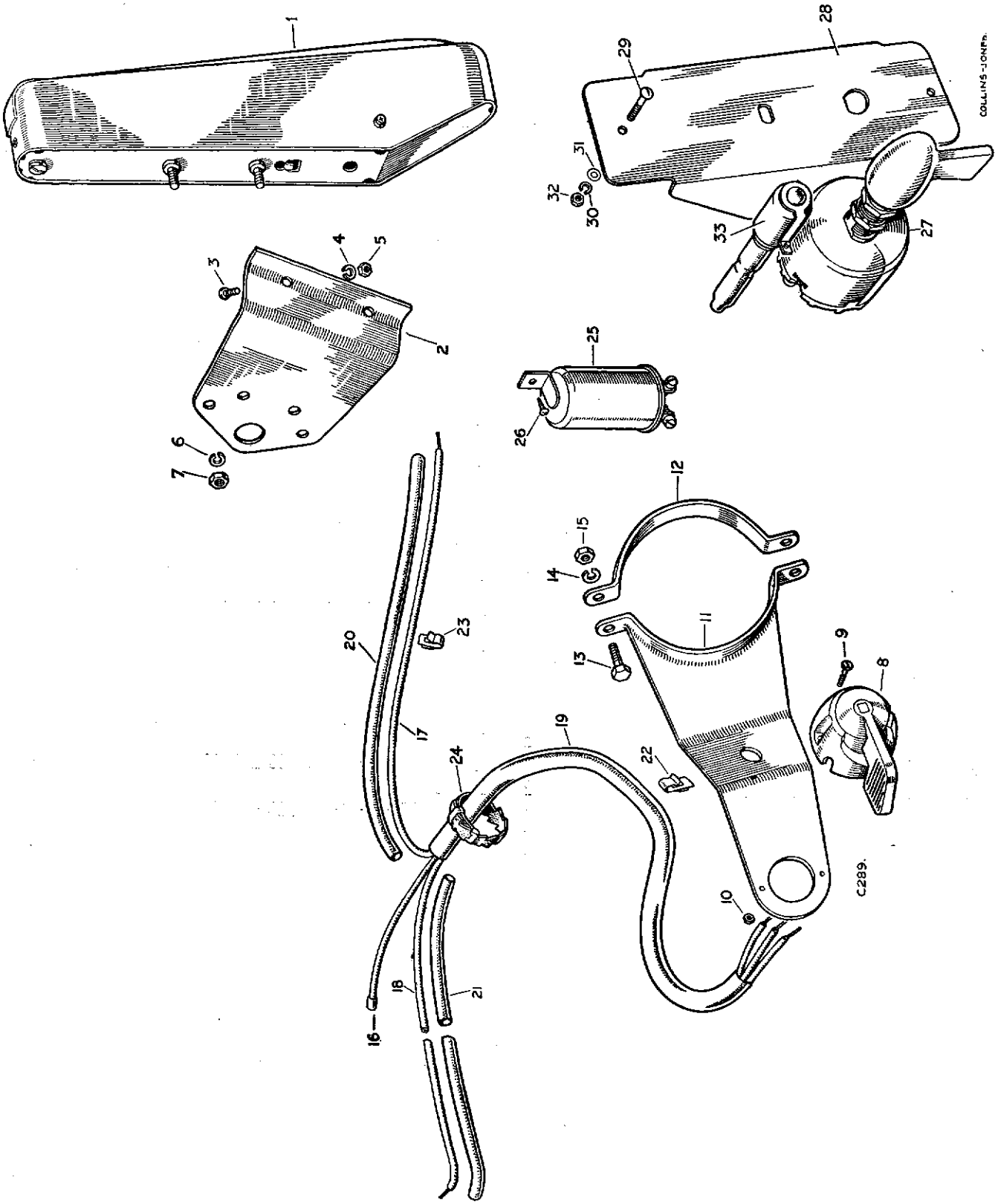
TRAFFICATORS AND FLASHERS



TRAFFICATORS AND FLASHERS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	TRAFFICATOR COMPLETE ASSEMBLY	1	241717	
1	Trafficator, LU SE 100 54050 A	2	240578	
	Arm for trafficator, LU 581175	2	263064	
	Bulb for trafficator, LU 256	2	67762	
2	Bracket for trafficator	2	304500	
3	Set bolt (2 B.A. x ½" long) } Fixing	4	312712	
4	Spring washer } bracket to	4	3073	
5	Nut (2 B.A.) } windscreen	4	2247	
6	Spring washer } Fixing trafficator	4	3073	
7	Nut (2 B.A.) } to bracket	4	2247	
8	Switch for trafficator, LU 31379 A	1	230281	
9	Screw (5 B.A. x ½" long) } Fixing switch	2	76480	
10	Nut (5 B.A.) } to bracket	2	3280	
11	Bracket for trafficator switch	1	240470	
12	Clamp for bracket	1	240472	
13	Bolt (¼" x ¾" long) } Fixing bracket	2	237141	Not required on 88 and 109
14	Spring washer } and clamp to	2	3074	
15	Nut (¼") } steering column	2	2823	
	Mounting plate for trafficator switch	1	275778	
	Screw (2 B.A. x ⅜" long)	1	77869	
	Screw (2 B.A. x ⅜" long) Fixing	1	77941	
	Plain washer } mounting plate	2	3685	88 and 109
	Spring washer } to dash	2	3075	
	Nut (2 B.A.)	2	2247	
16	Feed lead to switch	1	240579	
17	Short lead } Switch to	1	240580	
18	Long lead } trafficator	1	240581	
19	Sheath, trafficator leads to switch, LU 861166	1	240589	Not required on 88 and 109
20	Sheath, trafficator leads in hand rail, LU 861164	1	240590	
21	Sheath, trafficator leads in windscreen, LU 861165	2	240591	
	Sleeve for trafficator lead, L.H. Red, LU 859495	2	232912	
	Sleeve for trafficator lead, R.H. White, LU 859494	2	232913	
22	Cable clip on switch bracket	1	236365	Not required on 88 and 109
23	Cable clip at glove box	2	240406	
24	Cable cleat at steering column	1	240431	Not required on 88 and 109
	Clip for trafficator leads	4	219501	
	Screw (2 B.A. × ½" long) } Fixing clips	4	77869	1955
	Spring washer } to dash	4	3073	
	Nut (2 B.A.) } hand rail	4	2247	

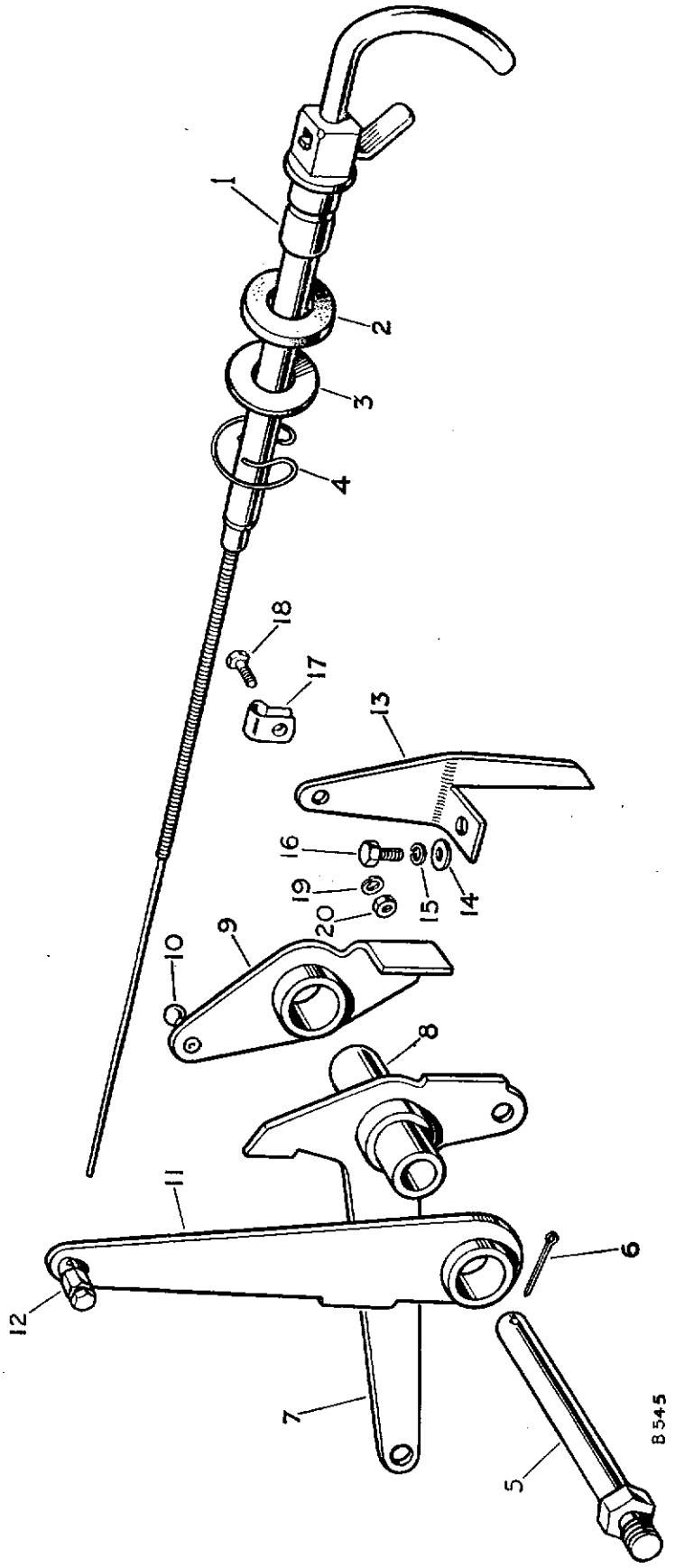
TRAFFICATORS AND FLASHERS



TRAFFICATORS AND FLASHERS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.		REMARKS
	FLASHER UNIT COMPLETE ASSEMBLY	1	264784		Fitted to all 1955–58 Station Wagons and America Dollar area vehicles. Also supplied as optional equipment on other 1955–58 vehicles.
25	Flasher unit, LU FL3 35003 A	1	232402		
26	Drive screw fixing flasher unit	1	72628		
27	Switch for flasher, LU PRS7 031618	1	264370		
28	Mounting plate for flasher switch	1	264369		
29	Screw (2 B.A. × ½" long) — Fixing mounting plate	2	77896		
30	Spring washer — Fixing mounting plate	2	3073		
31	Plain washer — Fixing mounting plate	2	2678		
32	Nut (2 B.A.) — Fixing mounting plate	2	2247		
33	Warning light for flasher, LU 38125A	1	264429		
	Bulb for warning light, LU 987	1	232590		
	Green lens for warning light	1	271915		
	Harness for flasher, LU 862363 B	1	264371		
	Lead for side and flasher lamps, LU 862362	2	264349		
	Side and flasher lamps, LU 488 52240 D	2	234215		
	Bulb for side and flasher lamps, LU 361	2	235727		
	Grommet for flasher harness, LU 859059	1	233243		
	Clip for flasher harness at bell housing	1	266081		
	Clip for flasher harness on R.H. wing valance	3	240406	L.H.D.	
	Clip for flasher harness, R.H. side of dash	1	233771		
	Cleat for flasher harness, at tie bar	2	240429		

HAND THROTTLE, PETROL MODELS



HAND THROTTLE, PETROL MODELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	HAND THROTTLE COMPLETE ASSEMBLY	1	241715	
1	Hand throttle control	1	239016	
2	Cork washer }	1	232095	
3	Plain washer } For hand throttle	1	2218	
4	Circlip }	1	232097	
5	Spindle for carburetter bell crank	1	219499	
6	Split pin for spindle	1	2392	
7	BELL CRANK LEVER ASSEMBLY	1	231289	
8	Bush for levers....	1	231290	
9	RELAY LEVER ASSEMBLY	1	231291	
10	Ball end for lever	1	1481	
11	HAND THROTTLE LEVER ASSEMBLY	1	231292	
12	Swivel clamp for wire	1	219582	
13	Abutment bracket for hand throttle	1	239531	
14	Plain washer } Fixing abut-	1	2550	
15	Spring washer } ment bracket	1	3075	
16	Set bolt ($\frac{5}{16}$" Whit. x $\frac{11}{16}$" long) } to manifold	1	215647	
17	Cable clip } Fixing hand	1	219501	
18	Screw ($\frac{1}{2}$" x 2 B.A.) } throttle cable	1	71164	
19	Spring washer } to	1	3073	
20	Nut (2 B.A.) } abutment bracket	1	2247	

* Asterisk indicates a new part which has not been used on any previous model.

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF 1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
	SUPPORT ASSEMBLY FOR SPARE WHEEL, 6" TYRES	1	307274	
	Support for spare wheel on bonnet with $\frac{3}{8}$" holes	1	300748	Alternative, check before ordering.
	Support for spare wheel on bonnet with $\frac{1}{2}$" holes	1	307233	
	Rivet fixing support	9	300783	
	Clamp for spare wheel, for $\frac{3}{8}$" bolt	2	300752	Alternative, check before ordering.
	Clamp for spare wheel, for $\frac{1}{2}$" bolt	2	307235	
	Support block for clamp	1	301275	For 7" tyres with
	Drive screw fixing block	2	77892	$\frac{3}{8}$" clamp bolt
	Special bolt for spare wheel clamp ($\frac{3}{8}$")	2	301274	Alternative, check before ordering.
	Special bolt fos spare wheel clamp ($\frac{1}{2}$")	2	307234	
	Split pin for bolt (3/32" x $\frac{3}{4}$" long)	2	2392	Alternative, check before ordering.
	Split pin for bolt (5/32" x 1" long)	2	3707	
	Rubber support block for spare wheel	4	304434	
	Special screw — Fixing supports to bonnet top	8	77869	
	Plain washer, (small) — Fixing supports to bonnet top	8	3816	
	Plain washer, (large) — Fixing supports to bonnet top	8	3008	
	Spring washer — Fixing supports to bonnet top	8	3073	
	Nut (2 B.A.) — Fixing supports to bonnet top	8	2247	
	Wedge block for re-boring	1	261287	
	Rubber pad for brake and clutch pedals	2	232126	
	Chaff guard for radiator	1	307393	
	Filler cap for radiator, 10 lbs.	1	242399	
	FLY SCREEN COMPLETE ASSEMBLY FOR DASH VENT....	1	306637	
	Fly screen, centre	1	306527	
	Fly screen, outer R.H.	1	306522	
	Fly screen, outer L.H.	1	306523	
	Retainer for fly screen	3	306531	
	Attachment plate for fly screen	2	306530	
	Drive screw fixing plate and retainers to dash	6	77932	
	Tie plate for fly screen	2	306528	
	Plain washer — Fixing tie plate to attachment plate	8	3816	
	Spring washer — Fixing tie plate to attachment plate	2	3073	
	Nut (2 B.A.) — Fixing tie plate to attachment plate	2	3823	
	EXTERIOR SUN VISOR ASSEMBLY	1	278458	
	Exterior sun visor with brackets	1	278457	
	Drive screw — Fixing sun visor to brackets and brackets to windscreen	2	78155	
	Bolt (2 B.A. x $\frac{5}{8}$" long) — Fixing sun visor to brackets and brackets to windscreen	13	78177	
	Shakeproof washer — Fixing sun visor to brackets and brackets to windscreen	15	71082	
	Plain washer — Fixing sun visor to brackets and brackets to windscreen	15	3852	
	Nut (2 B.A.) — Fixing sun visor to brackets and brackets to windscreen	13	2247	

* Asterisk indicates a new part which has not been used on any previous model.

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
		Skid chains, set	1	262247	6" tyres only
		Floor mat, front	1	306113	R.H.D.
		Floor mat, front	1	306114	L.H.D.
		Floor mat, rear body	1	306117	86 and 88
		Floor mat, rear body	1	306119	107 and 109
		Rubber tube for bleeding brakes	1	261844	
		Condensor, coil, dynamo, pump and wiper motor	4	50693	Radio interference suppressors
		Drive screw — Fixing wiper suppressor	1	78155	
		Plain washer — Fixing wiper suppressor	1	3851	
		Bolt (2 B.A. x ½" long) — Fixing coil suppressor	1	234603	
		Plain washer — Fixing coil suppressor	1	3851	
		Shakeproof washer — Fixing coil suppressor	1	74236	
		Nut (2 B.A.) — Fixing coil suppressor	1	2247	
		Resistor for distributor lead	1	213646	
		Terminal for fuel pump and coil, LU 189367	2	232990	
		Terminal for dynamo, LU 189364	1	232991	
		Insulation cap for capacitor for suppressing wiper motor	1	278420	
		Ross-Courtney eyelet for wiper motor suppressor	1	243380	
		"Cool-ride" pad for seats	1	302526	
		Wrench for winch bollard screw	1	237255	Front and rear winch only
		Wheel brace, divided rim wheels	1	237421	
		Cylinder liner, shaped	4	239420	1954
		Cylinder liner, shaped	4	246762	1955–58
		Trailer plug and lead, on trailer	1	240697	3-pin type
		Trailer socket and lead, on chassis, LU 809069	1	240696	3-pin type
		Trailer plug and lead, on trailer, 4-pin type	1	273245	
		Trailer socket and lead on chassis, 4-pin type	1	269985	
		Dummy socket on chassis, 4-pin type	1	270186	Must be used when flashers are used on trailer
		Bracket for dummy socket	1	273276	Must be used when flashers are used on trailer
		Drive screw fixing bracket to chassis	2	72628	Must be used when flashers are used on trailer
		Grommet in chassis for flasher plug leads	1	70742	Must be used when flashers are used on trailer
		Flasher plug and leads	1	269986	Must be used when flashers are used on trailer
		Snap connector for flasher leads	2	3549	Must be used when flashers are used on trailer
		WINDSCREEN WIPER ASSEMBLY	1	273211	
		Windscreen wiper, LU 75113/E, Type FW2	1	267889	
		Arm, LU 735061 or 737900	1	261503	
		Blade, LU 727803	1	261504	Alternative types, check before ordering
		Blade, LU 737673	1	272306	Alternative types, check before ordering
		Plug socket for wiper feed, LU 305514	1	233531	
		Cap for wiper feed socket, LU 572363	1	240408	
		Grommet for feed cable, LU 859341	2	233244	
		Feed lead, earth and plug, LU996705	1	233533	
		Feed lead, gauge to socket	1	240497	
		Plug for redundant hole	1	73198	
		Cable clip for wiper feed	1	240406	

* Asterisk indicates a new part which has not been used on any previous model.

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF. 1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
	RADIO SET COMPLETE ASSEMBLY	1	332966	
	RADIO SET ASSEMBLY	1	306428	
	Radio only	1	306429	
	Fixing bracket, R.H. side	1	306432	
	Fixing bracket, L.H. side	1	306433	
	Fixing bracket, rear	1	306434	
	Screw (2 B.A. x $\frac{3}{8}$" long) } Fixing brackets to dash	2	77846	
	Bolt (2 B.A. x $\frac{1}{2}$" long) } Fixing brackets to dash	1	234603	
	Plain washer } Fixing brackets to dash	6	3816	
	Spring washer } Fixing brackets to dash	3	3073	
	Nut (2 B.A.) } Fixing brackets to dash	3	2247	
	Power pack amplifier	1	306430	
	Support bracket for amplifier	1	306431	
	Bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long) } Fixing support bracket	4	237139	
	Spring washer } Fixing support bracket	4	3074	
	Nut ($\frac{1}{4}$") } Fixing support bracket	4	2823	
	Box for speaker	1	304309	
	Speaker complete	1	304312	
	Grille for speaker	1	304313	
	Packing washer for speaker	1	304314	
	Screw (4 B.A. x $\frac{3}{4}$" long) } Fixing speaker, grille, packing and box together	4	78146	
	Spring washer } Fixing speaker, grille, packing and box together	4	3072	
	Nut (4 B.A.) } Fixing speaker, grille, packing and box together	4	77963	
	Spring washer } Fixing speaker and box to dash	4	3073	
	Nut (2 B.A.) } Fixing speaker and box to dash	4	2247	
	L.T. lead, regulator box to radio	1	306439	
	Connecting cable, amplifier to radio	1	306440	
	Clip for lead, at instrument panel	2	306435	
	Clip for lead, at steering column bracket	1	4020	
	AERIAL ASSEMBLY	1	304551	
	Aerial and lead complete	1	302387	
	Bracket for aerial	1	304501	
	Bush for aerial	1	304553	
	Grommet for aerial lead	1	70742	
	Support bracket	1	304500	Only required when trafficators are not fitted.
	Screw (2 B.A. x $\frac{1}{2}$" long) } Fixing support bracket to windscreen	2	312712	Only required when trafficators are not fitted.
	Packing washer } Fixing support bracket to windscreen	2	3851	Only required when trafficators are not fitted.
	Spring washer } Fixing support bracket to windscreen	2	3073	Only required when trafficators are not fitted.
	Nut (2 B.A.) } Fixing support bracket to windscreen	2	2247	Only required when trafficators are not fitted.
	Front spring, passenger's side	1	242863	86 and 88 Petrol models only. Heavy duty road springs and shock absorbers. Must be fitted in complete sets when replacing standard equipment.
	Front spring, driver's side	1	241283	86 and 88 Petrol models only. Heavy duty road springs and shock absorbers. Must be fitted in complete sets when replacing standard equipment.
	Main leaf for front spring	2	243125	86 and 88 Petrol models only. Heavy duty road springs and shock absorbers. Must be fitted in complete sets when replacing standard equipment.
	Second leaf for front spring	2	243126	86 and 88 Petrol models only. Heavy duty road springs and shock absorbers. Must be fitted in complete sets when replacing standard equipment.
	Dowel for front spring	2	243131	86 and 88 Petrol models only. Heavy duty road springs and shock absorbers. Must be fitted in complete sets when replacing standard equipment.
	Rear spring, passenger's side....	1	265989	Heavy duty road springs and shock absorbers. Must be fitted in complete sets when replacing standard equipment.
	Rear spring, driver's side	1	241285	Heavy duty road springs and shock absorbers. Must be fitted in complete sets when replacing standard equipment.
	Main leaf for rear spring	2	243127	Heavy duty road springs and shock absorbers. Must be fitted in complete sets when replacing standard equipment.
	Second leaf for rear spring....	2	243128	Heavy duty road springs and shock absorbers. Must be fitted in complete sets when replacing standard equipment.
	Dowel for rear spring	2	243132	Heavy duty road springs and shock absorbers. Must be fitted in complete sets when replacing standard equipment.
	Shock absorber, front	2	512102	Heavy duty road springs and shock absorbers. Must be fitted in complete sets when replacing standard equipment.
	Shock absorber, rear	2	512086	Heavy duty road springs and shock absorbers. Must be fitted in complete sets when replacing standard equipment.
	Hydraulic stop light switch assembly	1	272540	

* Asterisk indicates a new part which has not been used on any previous model.

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Auxiliary plates assembly for rear springs	1	272542	
	Auxiliary plates for rear spring, driver's side	1	269868	107 and 109
	Auxiliary plates for rear spring, passenger's side	1	269869	
	Cover for spare wheel 7" tyres only, blue trim	1	305493	107 and 109. Can be used on 86 and 88 if 7" tyres are used and spare wheel is fitted to bonnet
	Cover for spare wheel, 7" tyres only, green trim	1	320012	
	Speedometer, with trip—M.P.H.	1	240426	
	Speedometer, with trip—K.P.H.	1	240427	
	Interior driving mirror	1	307906	
	Drive screw fixing mirror	2	78155	
	ROVER BODY REPAIR KIT	1	314000	
	Demon welding blowpipe complete with nozzles	1	314001	
	Rubber hose, red	1	314002	
	Rubber hose, black	1	314003	
	Tubular container for welding rod	2	314004	
	Birmabright welding rod, .080" x 23" long	100 sticks	13605	
	Birmabright welding rod, .125" x 23" long	50 sticks	13606	
	Sheets of coated Birmabright	12	13604	
	Welding flux	....2 tins	13607	
	Filzall rods for filling body panels	100 sticks	13608	
	Electric paddle, 240v.	1	314005	
	Electric paddle, 110v.	1	313998	Please state voltage when ordering
	Element for electric paddle, 240v.	1	314006	
	Element for electric paddle, 110v.	1	313999	
	Wooden paddle, small	1	314007	
	Wooden paddle, medium	1	314008	
	Wooden paddle, large	1	314009	
	Lubricant for wooden paddle	....1 tin	13609	
	Steel wool	2 rolls	99710	
	Glass paper, No. 2	6 sheets	97188	
	Fire extinguisher and bracket	1	501025	
	Screw (2 B.A. x $\frac{5}{8}$" long) Fixing	5	75940	
	Spring washer bracket	5	3073	
	Nut (2 B.A.) to dash	5	2247	
	MUD FLAP ASSEMBLY	1	278969	
	Front mud flap	2	278967	
	Support bracket for mud flap L.H.	1	278962	
	Support bracket for mud flap R.H.	1	278963	
	Strengthening strip for front mud flap	2	278964	
	Bolt (2 B.A. x $\frac{7}{8}$" long) Fixing front mud flap	8	250962	
	Plain washer to support and	8	3885	
	Spring washer strengthening	8	3073	
	Nut (2 B.A.) brackets	8	2247	
	Read mud flap	2	278968	
	Strengthening strip for rear mud flap	2	278966	
	Bolt (2 B.A. x $\frac{7}{8}$" long) Fixing	4	250962	
	Plain washer strengthening	4	3885	
	Spring washer strips to rear	4	3073	
	Nut (2 B.A.) mud flap	4	2247	
	Drive screw	6	78417	

* Asterisk indicates a new part which has not been used on any previous model.

OVERHAUL KITS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Engine overhaul gasket kit	1	270567	1954
	Engine overhaul gasket kit	1	270568	1955–57
	Gasket set, decarbonising	1	262102	1954
	Gasket set, decarbonising	1	269365	1955–58 with steel gasket
	Carburetter gasket set	1	274895	
	Carburetter overhaul kit	1	266693	
	Fuel pump repair kit, AC 1524507	1	272069	} Diesel
	Fuel pump overhaul kit, AC 1524994	1	272070	For pump 266655 (AC 7950285) } Diesel
	Fuel pump overhaul kit, AC 7950463	1	524684	For pump 501030 (AC 7950445) } Diesel
	Water pump overhaul kit	1	265255	
	Brake wheel cylinder overhaul kit, front	1	275744*	86, 88 and 107 with 10″ brakes
	Brake wheel cylinder overhaul kit front	1	266684*	107 with 11″ brakes, and 109
	Brake wheel cylinder overhaul kit, rear	1	266687*	86, 88 and 107 with 10″ brakes
	Brake wheel cylinder overhaul kit, rear	1	266683*	107 with 11″ brakes, and 109
	Brake master cylinder overhaul kit	1	278523*	107 with 11″ brakes, and 109
	Brake master cylinder overhaul kit	1	278524*	86, 88 and 107 with 10″ brakes
	Swivel pin overhaul kit	1	266752*	

* Asterisk indicates a new part which has not been used on any previous model.

LAND-ROVER

REGISTERED TRADE MARK

86 and 88

STATION WAGON

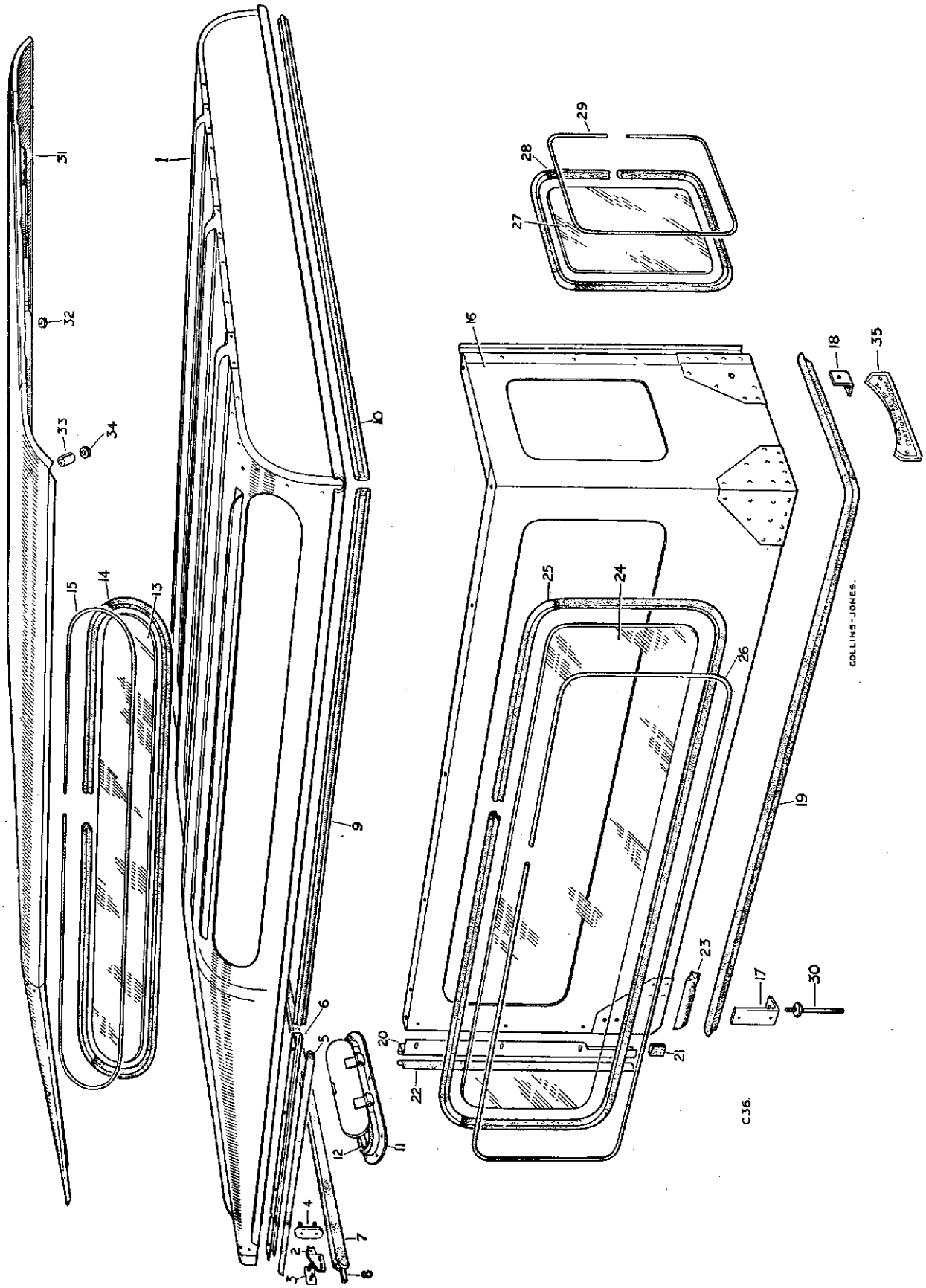
GENERAL EXPLANATION

The Station Wagon is mounted on a standard Land-Rover 86 or 88 chassis with a modified body. The majority of spare parts are, therefore, the same as those required for the basic vehicle. The following pages, 322 to 339 inclusive, list the parts which are peculiar to the Station Wagon.

The Extras and additional equipment listed below are also required:—

Spare wheel carrier on bonnet, 6" tyres	Listed on page 316
Trafficators	Listed on page 313

86 & 88 STATION WAGON, BODY PANELS AND WINDOWS

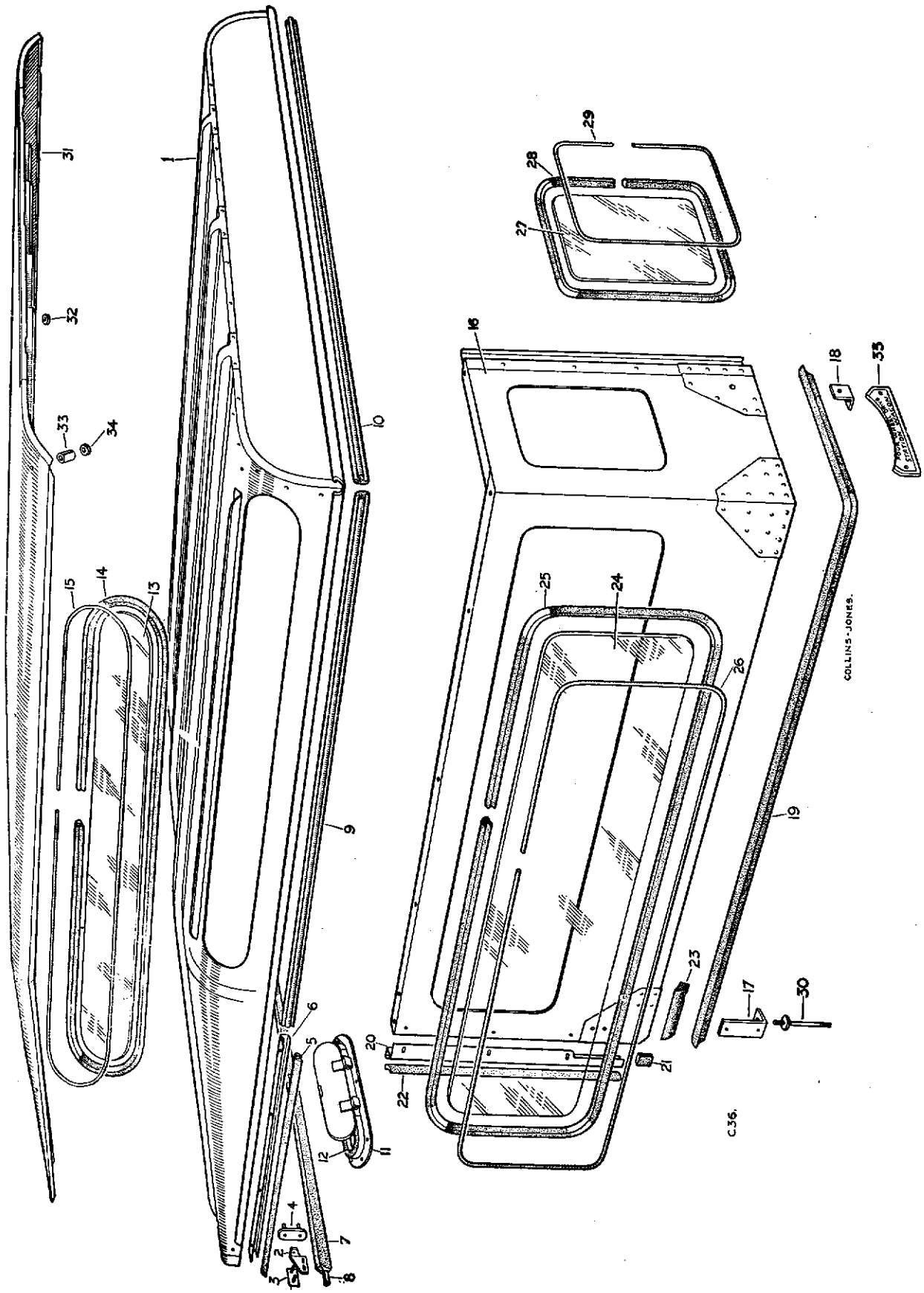


86 & 88 STATION WAGON, BODY PANELS AND WINDOWS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	ROOF COMPLETE ASSEMBLY WITH TWO VENTILATORS	1	306341	
	ROOF COMPLETE ASSEMBLY, WITH FOUR VENTILATORS AND TROPICAL ROOF	1	307738	
2	Adjustment bracket R.H. (Canopy to screen)	1	302068	Alternative types, check before ordering
	Adjustment bracket L.H. (Canopy to screen)	1	302069	Alternative types, check before ordering
	Fixing bracket, R.H. (Canopy to screen)	1	307996	Alternative types, check before ordering
	Fixing bracket, L.H. (Canopy to screen)	1	307997	Alternative types, check before ordering
3	Stud plate (Fixing adjustment brackets)	2	302070	
	Plain washer (Fixing adjustment brackets)	4	3850	
	Spring washer (Fixing adjustment brackets)	4	3075	
	Nut ($\frac{5}{16}$") (Fixing adjustment brackets)	4	2828	
4	Adjustable link	2	302072	
	Bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) (Fixing link to adjustment bracket)	2	237159	
	Plain washer (Fixing link to adjustment bracket)	2	3830	
	Spring washer (Fixing link to adjustment bracket)	2	3075	
	Nut ($\frac{5}{16}$") (Fixing link to adjustment bracket)	2	2828	
	Plain washer (On link for fixing canopy to screen)	2	3830	
	Spring washer (On link for fixing canopy to screen)	2	3075	
	Nut ($\frac{5}{16}$") (On link for fixing canopy to screen)	2	2828	
5	Seal for door, top front	2	303972	
	Retaining strip for front door seal, R.H.	1	304238	
6	Retaining strip for front door seal, L.H.	1	304239	
	Rivets, fixing door seal to retainer	24	302818	
	Screw (2 B.A. x $\frac{1}{2}$" long) (Fixing strip and seal to cant rail rear and sides)	13	77869	
	Spring washer (Fixing strip and seal to cant rail rear and sides)	13	3073	
	Plain washer (Fixing strip and seal to cant rail rear and sides)	21	3867	
	Nut (2 B.A.) (Fixing strip and seal to cant rail rear and sides)	13	2247	
7	Rubber seal for canopy	1	304211	
8	Stiffening strip for canopy seal	1	304212	
	Drive screw fixing strip	4	77932	
9	Rubber seal, roof to side	2	304237	
10	Rubber seal, roof to back	1	302123	
11	Roof ventilator, complete	4	306374	
12	Sealing rubber for ventilator	4	307739	
	Drive screw, fixing ventilator to roof	32	77789	
13	Side light for roof	2	306213	Perspex
14	Weather strip for side light	2	306389	For perspex side light
	Side light for roof	2	306870	Glass
	Weather strip for side light	2	304235	For glass side light
15	Filler strip for weather strip	2	304236	
	Bolt ($\frac{5}{16}$" x 1" long) (In roof for fixing at rear corners, sides and rear)	4	237160	
	Bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) (In roof for fixing at rear corners, sides and rear)	10	237159	
	Plain washer (In roof for fixing at rear corners, sides and rear)	28	3889	
	Spring washer (In roof for fixing at rear corners, sides and rear)	14	3075	
	Nut ($\frac{5}{16}$") (In roof for fixing at rear corners, sides and rear)	14	2828	
	SIDE PANEL ASSEMBLY, R.H.	1	306342	
16	SIDE PANEL ASSEMBLY, L.H.	1	306343	
17	Mounting bracket, front	2	302115	
18	Mounting bracket, rear	2	302093	
	Bolt ($\frac{5}{16}$" x 1" long) (Fixing mounting brackets to body sides)	8	237160	
	Spring washer (Fixing mounting brackets to body sides)	8	3075	
	Nut ($\frac{5}{16}$") (Fixing mounting brackets to body sides)	8	2828	

* Asterisk indicates a new part which has not been used on any previous model.

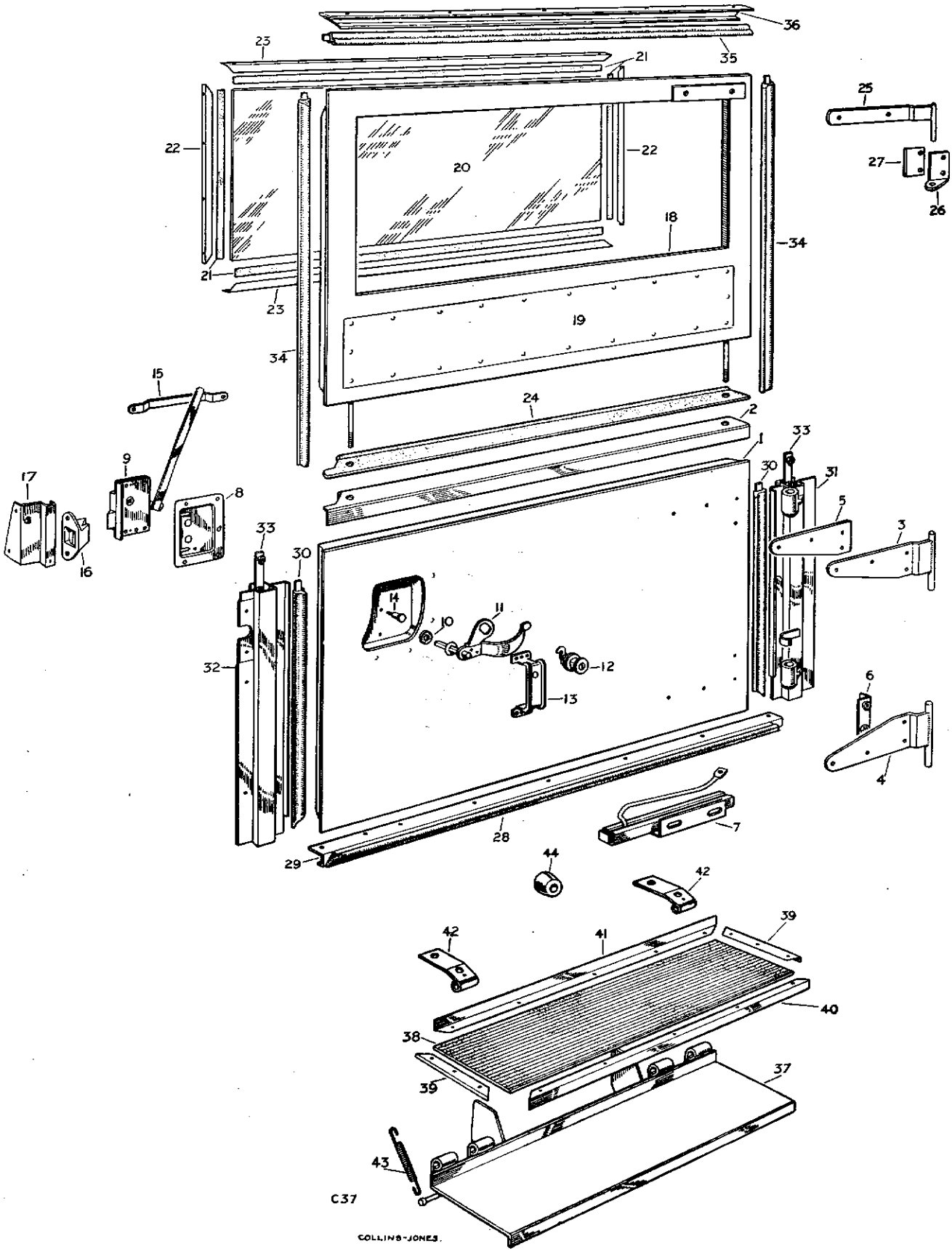
86 & 88 STATION WAGON, BODY PANELS AND WINDOWS



86 & 88 STATION WAGON, BODY PANELS AND WINDOWS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
19	Rubber sealing strip, lower edge to body	2	304233	
	Capping for front door rear seal, R.H.	1	304465	
20	Capping for front door rear seal, L.H.	1	304466	
	Special bolt }	6	301502	
	Plain washer } Fixing capping to	6	3986	
	Spring washer } side panels	6	3074	
	Nut (¼") }	6	2823	
21	Draught strip for capping	2	305196	
22	Seal for front door, upper	2	303973	
	Rivet fixing seal to capping	14	302818	
23	Rubber draught filler piece for corner	2	302223	
24	Glass for side windows	2	306214	
25	Weather strip	2	306288	
26	Filler strip for weather strip	2	306290	
27	Glass for rear side window	2	306269	
28	Weather strip for glass	2	306287	
29	Filler strip for weather strip	2	306289	
30	Mounting stud }	4	332157	
	Plain washer } Fixing side panels	8	3898	
	Spring washer } to body	8	3075	
	Nut (5/16" U.N.F.) }	8	254811	
	Tropical roof panel, four-ventilator type	1	307437	
	Screw (2 B.A. x ½" long) }	10	77869	
	Plain washer } Fixing panel	20	3852	
32	Rubber washer } to roof at end	10	302371	
	Shakeproof washer } of stiffener	10	71082	
	Nut (2 B.A.) }	10	2247	
	Screw (¼" x ½" long) }	10	78102	
	Plain washer }	20	3900	
33	Distance piece }	10	302372	
34	Rubber washer } Fixing panel to roof	10	302373	
	Spring washer } at sides	10	3074	
	Nut (¼") }	10	2823	
	Drive screw }	51	77704 } Alternative	
	Pop rivet }	51	300919 }	
35	"Station Wagon" nameplate, front and rear	2	306407	
	Backing plate for nameplate, front	1	306408	
	Screw (2 B.A. x ½" long) }	2	77700	
	Plain washer } Fixing nameplate	2	2260	
	Spring washer } to radiator grille	2	3073	
	Nut (2 B.A.) }	2	2247	
	Pop rivet fixing nameplate to body	2	300919	

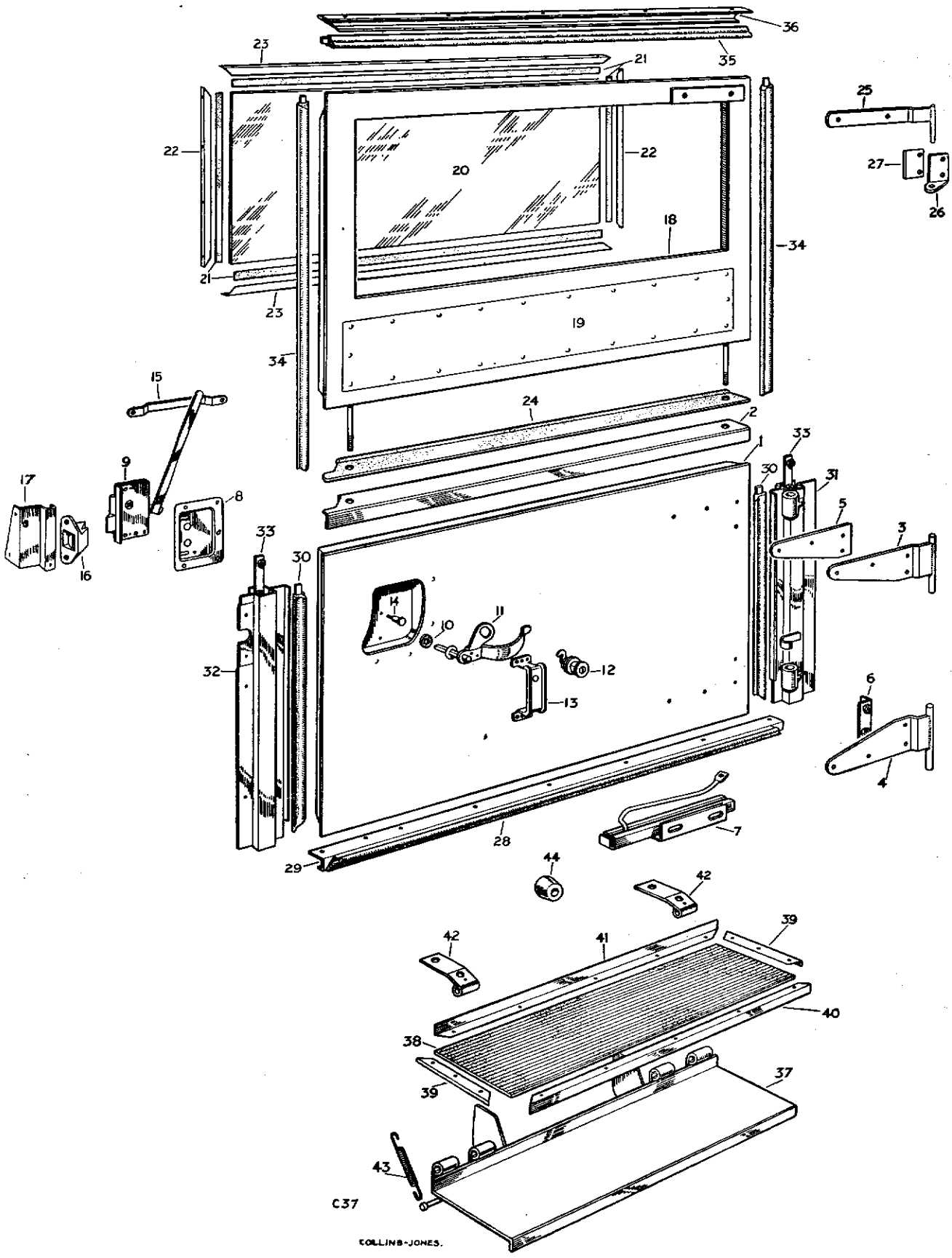
86 & 88 STATION WAGON, REAR DOOR



86 & 88 STATION WAGON, REAR DOOR

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	REAR DOOR ASSEMBLY, LOWER	1	306509	
2	Top capping for door	1	302759	
	Pop rivet fixing cappings	16	300919	
3	Hinge, top	1	306241	
4	Hinge, bottom	1	302762	
5	Packing plate for hinge	2	302752	
6	Nut plate for hinge	2	302806	
7	Check strap complete	1	306291	
	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) } Fixing hinges, check straps and plate to door	6	237141	
	Bolt ($\frac{1}{4}$" x $\frac{7}{8}$" long)	2	237142	
	Spring washer	8	3074	
	Plain washer	2	2760	
	Nut ($\frac{1}{4}$")	4	3819	
	DOOR LOCK, MOUNTING AND HANDLE ASSEMBLY	1	307985	
8	Mounting plate for door lock	1	302852	
9	Door lock	1	306511	
10	Washer, handle to cover	1	302859	
11	Handle and catch bracket	1	308959	
12	Private lock and catch	1	306036	
	Key for private door lock	1	307289	Please state key number when ordering.
13	Bracket for door handle	1	302854	
	Screw (2 B.A. x $\frac{1}{2}$" long) } Fixing lock together	6	313858	
	Spring washer	6	3073	
	Plain washer	4	3685	
	Nut (2 B.A.)	6	2247	
	Special bolt } Fixing door lock mounting to rear door panel	4	307369	
	Spring washer	4	3074	
	Nut	3	2823	
14	Locking pillar for catch	1	306039	
	Plain washer } Fixing pillar to rear door	1	2226	
	Spring washer	1	3073	
	Nut (2 B.A.)	1	2247	
15	Retainer, inner rear door lock handle	1	306512	
	Bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long) } Retainer to door	2	237139	
	Spring washer	2	3074	
	Nut ($\frac{1}{4}$")	2	2823	
16	Striking plate for rear door	1	302913	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing striking plate to support bracket	2	237140	
	Plain washer	2	3912	
	Spring washer	2	3074	
	Nut ($\frac{1}{4}$")	2	2823	
	Cover for striking plate	1	307839	
17	Support bracket for door striking plate	1	306262	
	Plain washer } Fixing rear door check strap to body floor	1	3912	
	Spring washer	1	3074	
	Nut ($\frac{1}{4}$")	1	3819	

86 & 88 STATION WAGON, REAR DOOR

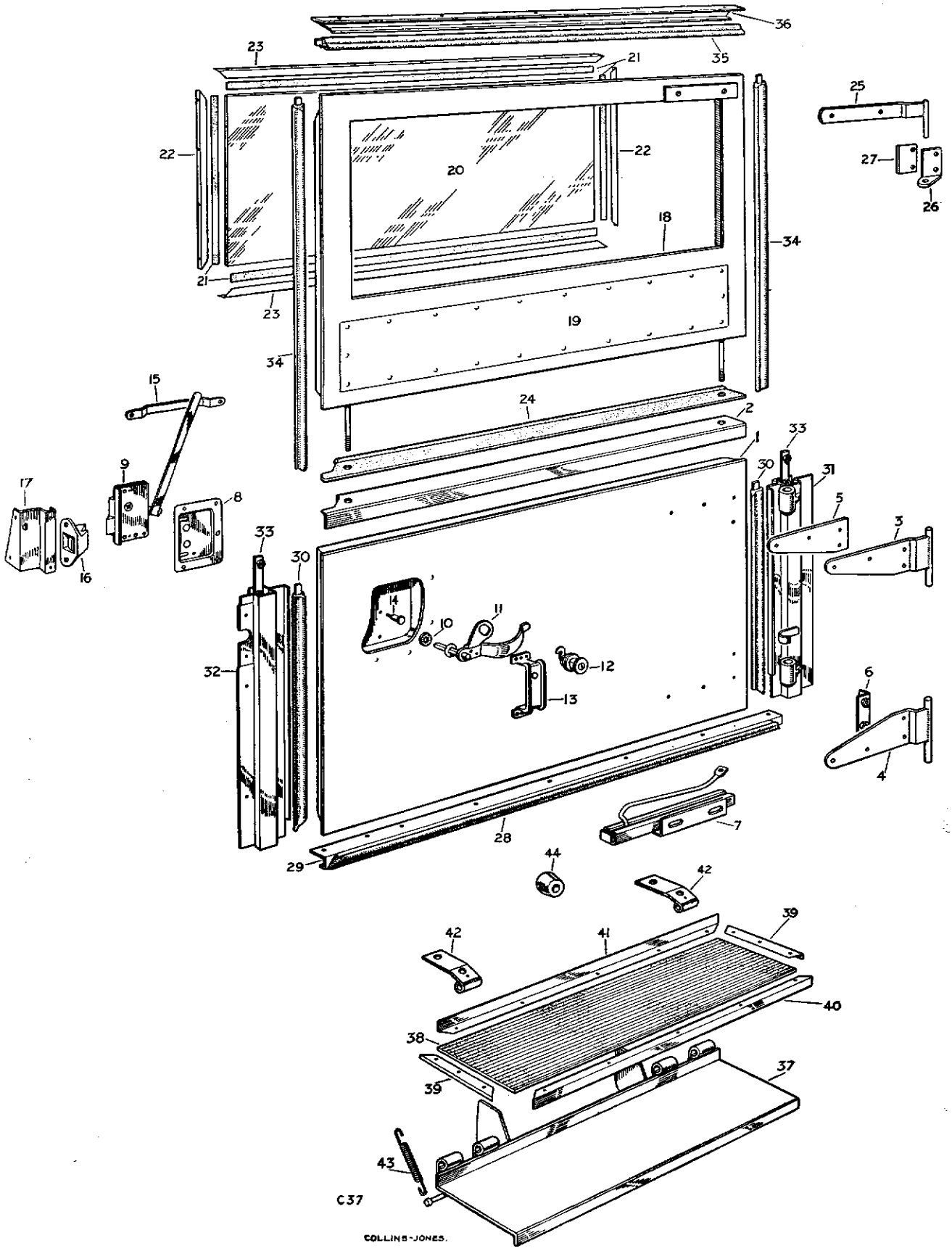


86 & 88 STATION WAGON, REAR DOOR

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
18	REAR DOOR ASSEMBLY, UPPER	1	306510	
19	Filler panel for rear door, upper	1	306231	
	Rivet fixing filler panel	24	305192	
20	Glass for rear door	1	306232	
21	Glazing strip	2	305231	
22	Retainer for glass, vertical	2	306234	
23	Retainer for glass, horizontal	2	306233	
	Drive screw fixing retainers	24	78126	
24	Sealing strip on lower edge	1	303935	
	Pop rivets } Fixing sealing	10	300781	
	Plain washer } strip	10	3867	
25	Hinge plate for rear door, upper	1	303930	
	Bolt ($\frac{1}{4}$" x $2\frac{1}{4}$" long) }	2	237150	
	Plain washer	2	3817	
	Spring washer } Fixing hinge plate	2	3074	
	Plain washer	2	3912	
	Nut ($\frac{1}{4}$")	2	2823	
	Shim	As required	305427	
	Plain washer } Fixing	2	3843	
	Spring washer } upper door to	2	3077	
	Nut ($\frac{7}{16}$") } lower door	2	3844	
26	Top pivot bracket at rear door, upper	1	306249	
27	Packing for top pivot bracket	As required	306928	
	Bolt ($\frac{1}{4}$" x 1" long) }	2	237143	
	Plain washer } Fixing top pivot bracket	2	3821	
	Spring washer } to side panel	2	3074	
	Nut ($\frac{1}{4}$")	2	3819	
28	Seal for rear door, bottom } On	1	303975	
29	Seal retainer, small, for rear door bottom } body	1	307467	
	Seal retainer, large, for rear door bottom }	1	307468	1956–57
	Drive screw fixing retainer to rear floor	4	77932	
	Rivet fixing seals to retainer	16	302818	1954-55
	Rivet fixing seals to retainers, and retainers together	14	302818	1956–58
30	Seal, rear door, side lower } On	2	303972	
	Rivet, seals to retainer } body	16	302818	
31	Seal retainer, R.H. } For lower	1	307993	
32	Seal retainer, L.H. } rear door	1	306252	
	Screw (2 B.A. x $\frac{5}{8}$" long) } Fixing	10	78177	
	Screw (2 B.A. x $\frac{1}{2}$" long countersunk) } seal	2	77784	
	Plain washer } retainer	12	3867	
	Spring washer } and	12	3073	
	Nut (2 B.A.) } striker	4	2247	
33	Nut retainer } support	2	306244	
	Rivet } bracket to	2	300789	
	Rivet } body sides	8	300784	
34	Rubber sealing strip for rear door, side upper	2	303972	
	Rivet fixing seal to retainer	10	302818	
35	Seal for door, top rear	1	303975	
36	Retainer for seal	1	306246	

*Asterisk indicates a new part which has not been used on any previous model.

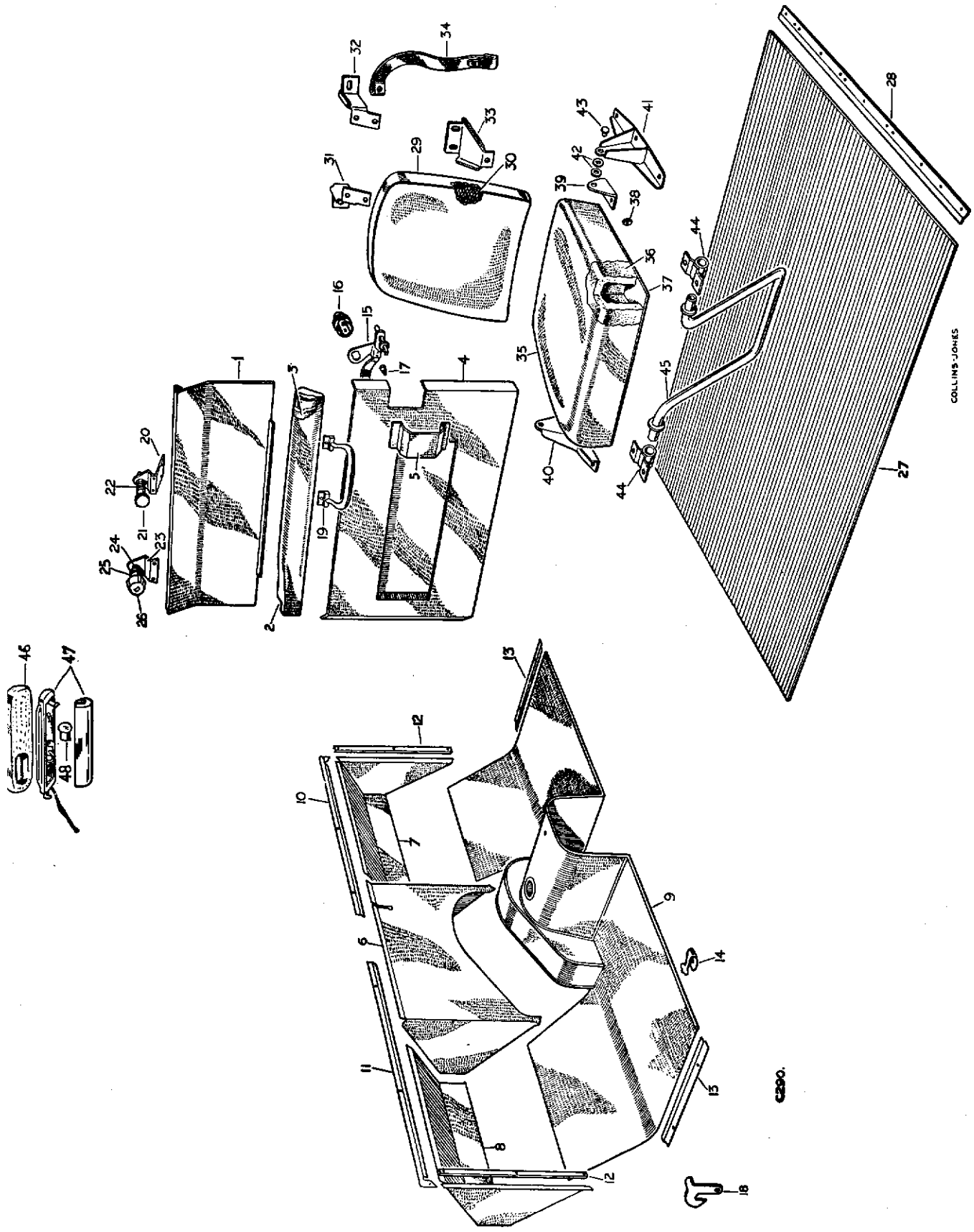
86 & 88 STATION WAGON, REAR DOOR



86 & 88 STATION WAGON, REAR DOOR

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
37	REAR STEP COMPLETE	1	501053	
38	Rubber mat for step	1	245137	
39	Retainer for rear step mat, side	2	245136	
40	Retainer for rear step mat, front	1	245135	
41	Retainer for rear step mat, rear	1	245134	
	Rivets fixing mat end cappings	26	4022	
42	Hinge centre for rear step	2	245131	
	Bolt ($\frac{3}{8}$" x 4" long) } Fixing hinge centre	2	237194	
	Locknut } to rear step	4	2323	
	Bolt ($\frac{3}{8}$" x $1\frac{1}{8}$" long)	2	237179	
	Bolt ($\frac{3}{8}$" x $\frac{7}{8}$" long)	2	250713	
	Locker } Fixing hinge centre	2	235731	
	Plain washer to rear cross-member	2	2251	
	Packing washer	2	3921	
	Shakeproof washer } Fixing hinge centre to	2	73352	
	Self-locking nut ($\frac{3}{8}$") } rear cross-member	2	251322	
43	Spring for rear step....	2	264362	
44	Buffer for rear step	1	304125	
	Plain washer } Fixing buffer to	1	3867	
	Drive screw } rear cross-member	1	78142	

86 & 88 STATION WAGON, TRIM AND SEATS



86 & 88 STATION WAGON, TRIM AND SEATS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Trim casing for sidescreen, R.H., blue	1	305361†	
	Trim casing for sidescreen, L.H., blue	1	305362†	
	Trim casing for sidescreen, R.H., blue	1	307408††	
	Trim casing for sidescreen, L.H., blue	1	307409††	
	Trim casing for sidescreen, R.H., embossed green	1	307899††	
	Trim casing for sidescreen, L.H., embossed green	1	307900††	
	Trim casing for sidescreen, R.H., grey	1	320100	
	Trim casing for sidescreen, L.H., grey	1	320101	
	Drive screw fixing trim casing to sidescreen	4	78125	
2	Side armrest complete, R.H., blue	1	305530	
	Side armrest complete, L.H., blue	1	305531	
	Side armrest complete, R.H., embossed green	1	307885	
	Side armrest complete, L.H., embossed green	1	307886	
	Side armrest complete, R.H., grey	1	320090	
	Side armrest complete, L.H., grey	1	320091	
3	Topping for side armrest	2	304705	
	Shakeproof washer } Fixing armrest to	2	74236	
	Nut (2 B.A.) } sidescreen frame	2	2247	
4	Trim casing for door, R.H., blue	1	305369	When check strap
	Trim casing for door, L.H., blue	1	305370	is *not* fitted
	Trim casing for door, R.H., blue	1	320260	When check strap
	Trim casing for door, L.H., blue	1	320261	*is* fitted
	Trim casing for door, R.H., embossed green	1	320243	When check strap
	Trim casing for door, L.H., embossed green	1	320245	is fitted
	Trim casing for door, R.H., grey	1	320244	
	Trim casing for door, L.H., grey	1	320246	
	Drive screw fixing trim casing to door	20	69310	
5	Trim casing for door lock	2	306105	
	Trim casing for door lock, embossed green	2	307898	
	Trim casing for door lock, grey	2	320105	
6	Floor covering at dash, centre, blue	1	305394	
7	Floor covering at dash, side, R.H., blue	1	305398	Alternative to
8	Floor covering at dash, side, L.H., blue	1	305399	6 lines below
9	Floor covering main, blue	1	305377	
	Floor covering at dash, centre, black	1	307936	
	Floor covering at dash, side, R.H., black	1	307937	
	Floor covering at dash, side, L.H., black	1	307938	Alternative to
	Floor covering main, black	1	307815	4 lines above
	Front floor mat, R.H.	1	307789	
	Front floor mat, L.H.	1	307790	
10	Retainer for floor covering at dash, R.H. side, top	1	304717	
11	Retainer for floor covering at dash, L.H. side, top	1	304718	
12	Retainer for floor covering at dash	2	304716	
	Drive screw fixing retainer at dash	10	77949	
13	Retainer for floor covering at door	2	304715	
14	Carpet clip for floor covering	4	77210	
	Drive screw fixing carpet clip	8	69310	
	Pivot bracket, R.H. } For front door	1	306468	
	Pivot bracket, L.H. } check strap	1	306469	
	Bolt ($\frac{1}{4}$" x $\frac{7}{8}$") fixing pivot brackets	4	237142	

* Asterisk indicates a new part which has not been used on any previous model.

† 1954-55 models numbered in the range:

86	47100001 onwards	57100001 onwards
	47160001 onwards	57160001 onwards
	47130001 onwards	57130001 onwards
107	47200001 onwards	57200001 onwards
	47260001 onwards	57260001 onwards
	47230001 onwards	57230001 onwards

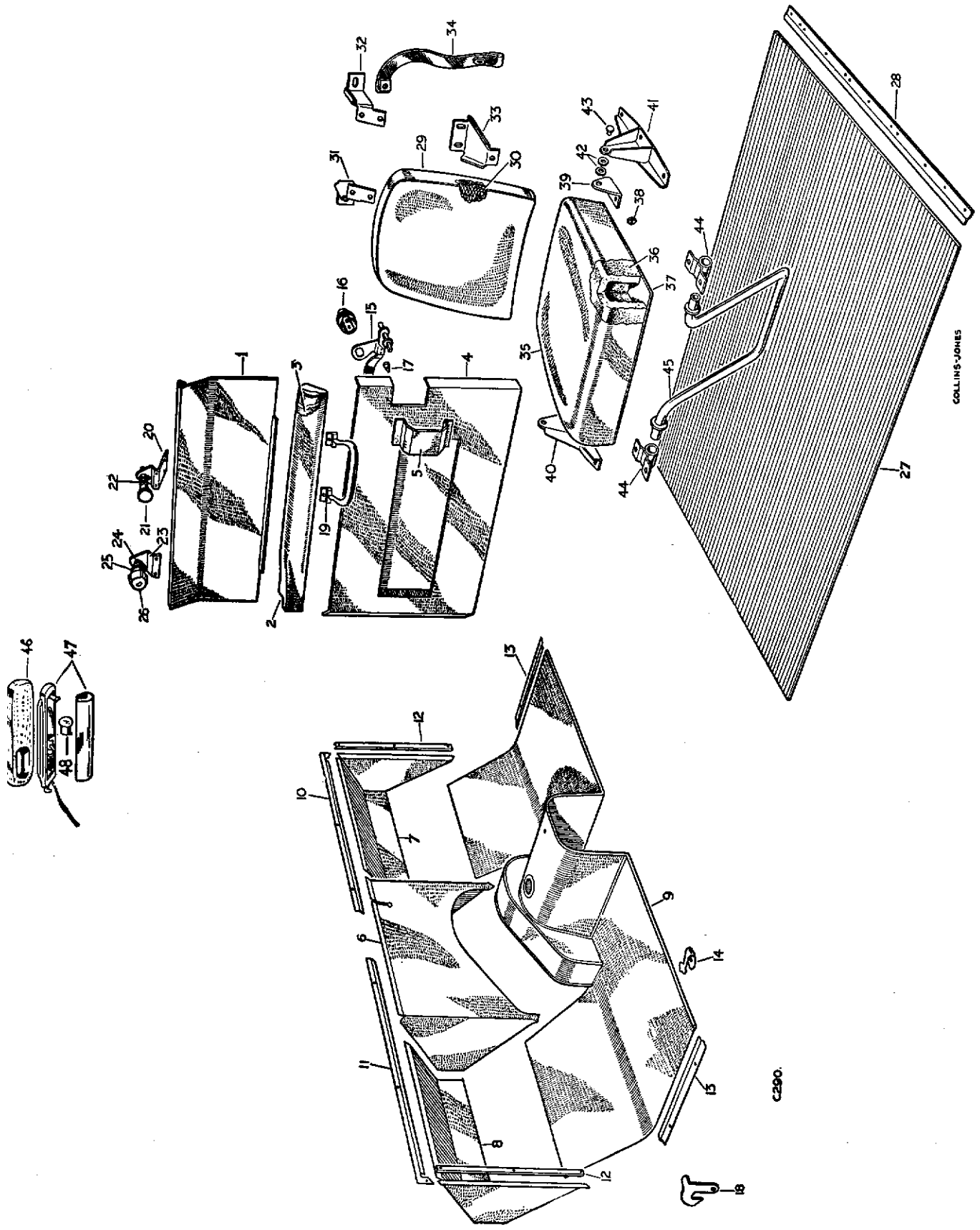
†† 86 models numbered in the range:

R.H.D. Home	170600001 onwards
R.H.D. Export	176600001 onwards
L.H.D. Export	173600001 onwards

107 models:

R.H.D. Home	270600001 onwards
R.H.D. Export	276600001 onwards
L.H.D. Export	273600001 onwards

86 & 88 STATION WAGON, TRIM AND SEATS



86 & 88 STATION WAGON, TRIM AND SEATS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	CHECK STRAP ASSEMBLY FOR FRONT DOORS	2	306474	
	Rod }	2	306473	
	Rubber }	2	306471	
	Plain washer } For check strap	4	4035	
	Spring washer }	2	3074	
	Nut (¼") }	4	3819	
	Plain washer }	4	3815	
	Clevis pin } Fixing check strap to bracket	2	306564	
	Split pin }	2	3901	
	Check strap tube, R.H. } For	1	306466	
	Check strap tube, L.H. } front doors	1	306467	
	Bolt (¼" x ⅝" long) }	8	237140	
	Plain washer, small }	8	3946	
	Plain washer, large } Fixing check strap	8	2213	
	Spring washer } tubes to dash	8	3074	
	Nut (¼") }	8	2823	
15	Door handle and catch bracket	1	306101	
16	Private lock and catch	1	306036	
	Key for private lock	1	307289	Please state key number when ordering
17	Locking pillar for catch	1	306039	
	Plain washer }	1	2226	
	Spring washer } Fixing pillar to R.H. door	1	3073	
	Nut (2 B.A.) }	1	2247	
18	Safety catch for L.H. door lock	1	306040	
	Screw (2 B.A. x ⅝" long) } Fixing	1	313860	
	Packing washer } safety catch and	1	3851	
	Locknut (2 B.A.) } door lock	2	25996	
19	Pull handle for front door	2	306460	
	Screw (2 B.A. x ½" long) } Fixing	4	77869	
	Spring washer } handles to	4	3073	
	Nut (2 B.A.) } door cappings	4	2247	
20	Bracket for door light locking screw	2	306102†	
	Drive screw fixing bracket	8	78140†	
21	Locking screw for door light	2	306043†	
22	Spring for locking screw	2	306044†	
23	Bracket for door light locking screw	2	307495††	
	Screw (2 B.A. x ⅜" long) } Fixing bracket	4	77941††	
	Spring washer } to sidescreen	4	3073††	
24	Locking screw for door light	2	307496††	
25	Spring for locking screw	2	307498††	
26	Knob for locking screw	2	307497††	
27	Rubber mat for rear body floor	1	306346	
28	Retaining strip for floor mat	1	306268	
	Drive screw fixing retainer	7	77932	
29	Rear seat backrest complete, blue	4	306325	
	Rear seat backrest, embossed green	4	307882	
	Rear seat backrest, grey	4	320087	
30	Pad for rear seat backrest	4	304054	
31	Backrest squab fixing bracket, upper, R.H.	4	306206	
32	Backrest squab fixing bracket, upper, L.H.	4	306207	

For front doors

For front doors

* Asterisk indicates a new part which has not been used on any previous model.

† 1954-55 models numbered in the range:

86	47100001 onwards	57100001 onwards
	47160001 onwards	57160001 onwards
	47130001 onwards	57130001 onwards
107	47200001 onwards	57200001 onwards
	47260001 onwards	57260001 onwards
	47230001 onwards	57230001 onwards

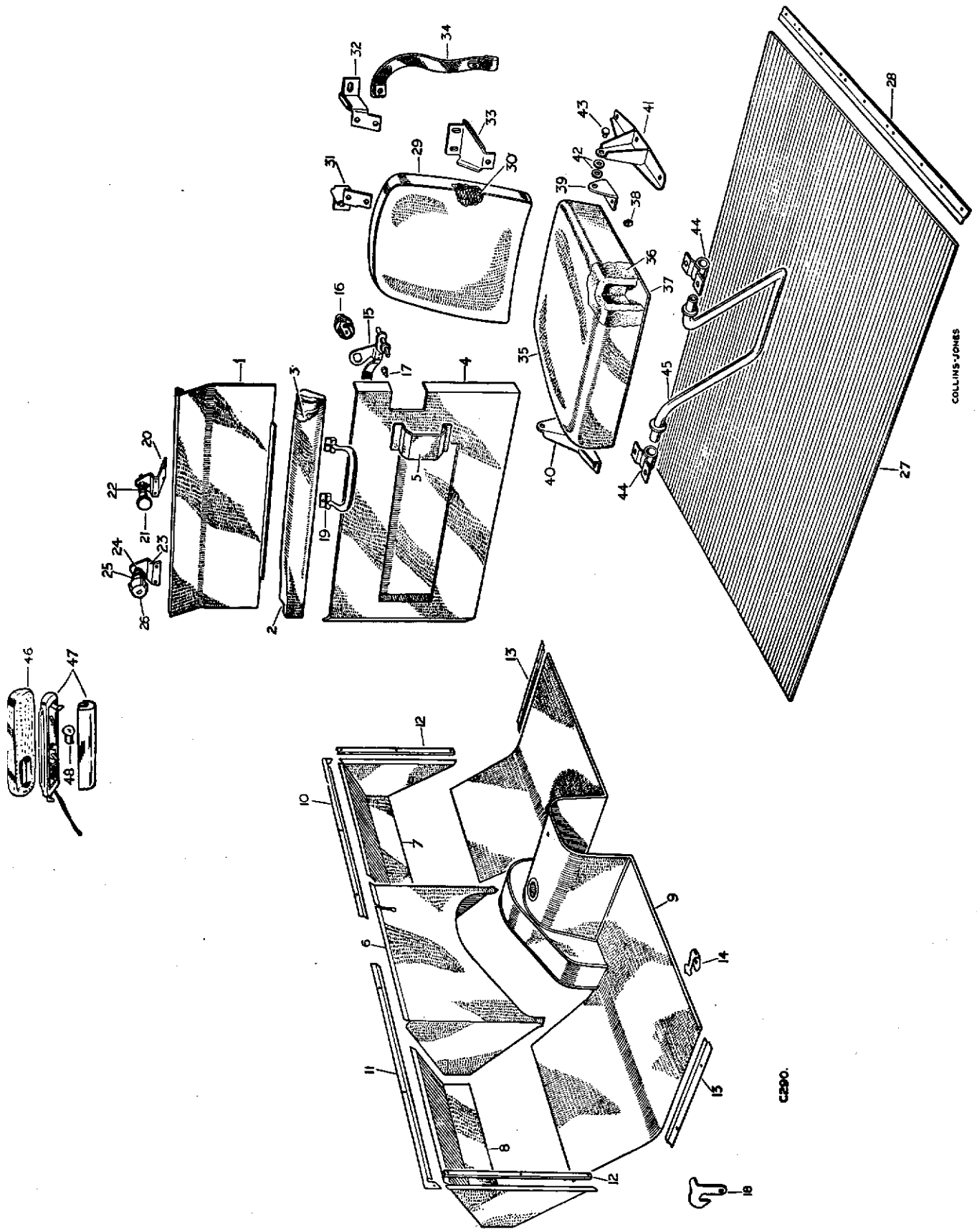
†† 86 models numbered in the range:

R.H.D. Home	170600001 onwards
R.H.D. Export	176600001 onwards
L.H.D. Export	173600001 onwards

107 models:

R.H.D. Home	270600001 onwards
R.H.D. Export	276600001 onwards
L.H.D. Export	273600001 onwards

86 & 88 STATION WAGON, TRIM AND SEATS

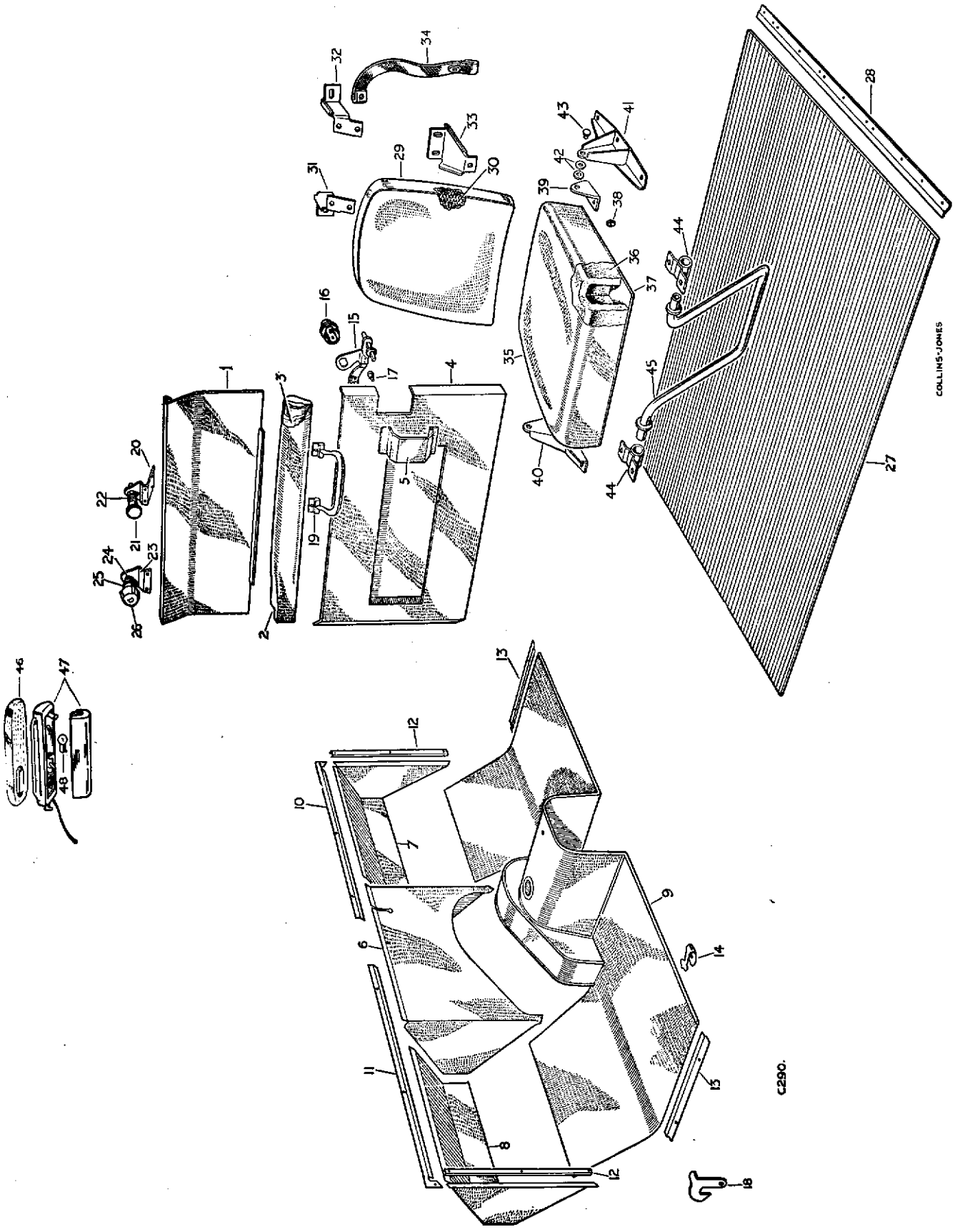


86 & 88 STATION WAGON, TRIM AND SEATS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
33	Backrest squab fixing bracket, lower	8	306208	
	Bolt (¼" x ½" long) } Fixing brackets	24	237139	
	Plain washer } to "D" nuts on	24	3912	
	Spring washer } backrest panel	24	3074	
34	Retaining strap complete for seat cushion	4	306326	
	Plain washer	8	3816	
	Special nut } Fixing backrest and	8	78296	
	Special bolt } strap to upper body	8	313483	
	Bolt (¼" x ⅝" long) }	16	237140	
	Plain washer } Fixing backrest in lower	16	3912	
	Spring washer } position to body capping	16	3074	
	Nut (¼") }	16	2823	
35	Rear seat cushion complete, blue	4	306334	
	Rear seat cushion complete, embossed green	4	307883	
	Rear set cushion complete, grey	4	320088	
36	Rubber interior for seat cushion	4	303809	
37	Seat base panel	4	306316	
	Fastener stud	4	243618	
	Plain washer }	4	3557	
	Spring washer } Fixing stud	4	3073	
	Nut (2 B.A.) }	4	2247	
38	Rubber buffer for rear seat cushion	4	312028	
	Woodscrew } Fixing	16	20025	
	Woodscrew } base panel to seat	32	20034	
	Cup washer } cushion frame	48	73962	
	Front finisher for rear seats	4	307418	1956–58
	Side finisher for rear seats, R.H.	4	307419	1956–58
	Side finisher for rear seats, L.H.	4	307420	1956–58
	Woodscrew } Fixing finishers	8	20138	1956–58
	Woodscrew }	16	20147	1956–58
39	Cushion pivot bracket on frame	8	306201	
40	Cushion pivot bracket complete, R.H.	4	306202	
41	Cushion pivot bracket complete, L.H.....	4	306203	
42	Plain washer } Fixing brackets	16	3966	
43	Special rivet } together	8	306314	
44	Support tube bearing } For rear	8	306199	
45	Support tube } seat cushion	4	306200	
	Bolt (¼" x ⅞" long) } Fixing cushion pivot	24	237142	
	Bolt (¼" x 1¼" long) } bracket and support	8	237145	
	Plain washer } tube bearings to seat	32	3912	
	Spring washer } cushion frame	32	3074	
	Bolt (¼" x ⅝" long) }	24	237140	
	Plain washer } Fixing cushion pivot	24	3900	
	Spring washer } bracket to wheelarch box	24	3074	
	Nut (¼") }	24	2823	

* Asterisk indicates a new part which has not been used on any previous model.

86 & 88 STATION WAGON, TRIM AND SEATS



86 & 88 STATION WAGON, TRIM AND SEATS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
46	Packing block for roof lamp, blue	1	307713	
	Packing block for roof lamp, embossed green	1	320014	
	Packing block for roof lamp, grey	1	320106	
47	Roof lamp complete, plain lens	1	245385*	Alternatives to
48	Bulb for roof lamp, LU 207	1	10211	266657 and 242491
	Roof lamp, moulded lens	1	340704	Alternatives to
	Bulb for roof lamp, LU 222	1	242491	245385 and 10211
	Drive screws fixing lamp and block	2	77892	
	Lead for roof lamp, LU 861618	1	245386	
	Grommet for lead, LU 859341	2	233244	
	Cable clip — Fixing roof	2	41379	
	Drive screw — lamp lead	2	78155	
	Fuse box, LU SF5/2 37131	1	219078	
	Special screw, LU 153564 — For	2	3279	
	Special nut, LU 167530 — fuse box	2	3280	

* Asterisk indicates a new part which has not been used on any previous model.

LAND-ROVER

REGISTERED TRADE MARK

107 STATION WAGON

COMMENCING VEHICLE NUMBERS

Home Vehicles	**870600001, 131700001 and 131800001**
L.H.D. Export Vehicles	**873600001, 132700001 and 132800001**
R.H.D. Export Vehicles	**876600001, 133700001 and 133800001**
C.K.D. L.H.D. Export	**874600001, 134700001 and 134800001**
C.K.D. R.H.D. Export	**877600001, 135700001 and 135800001**

GENERAL EXPLANATION

The 107 Station Wagon is mounted on a modified Land-Rover 107 chassis; the majority of spare parts are, however, the same as those required for the basic vehicle.

The following pages, 342 to 375 inclusive, list the parts which are peculiar to the 107 Station Wagon.

The Extra equipment listed below is also fitted.

Flasher unit on page 313.

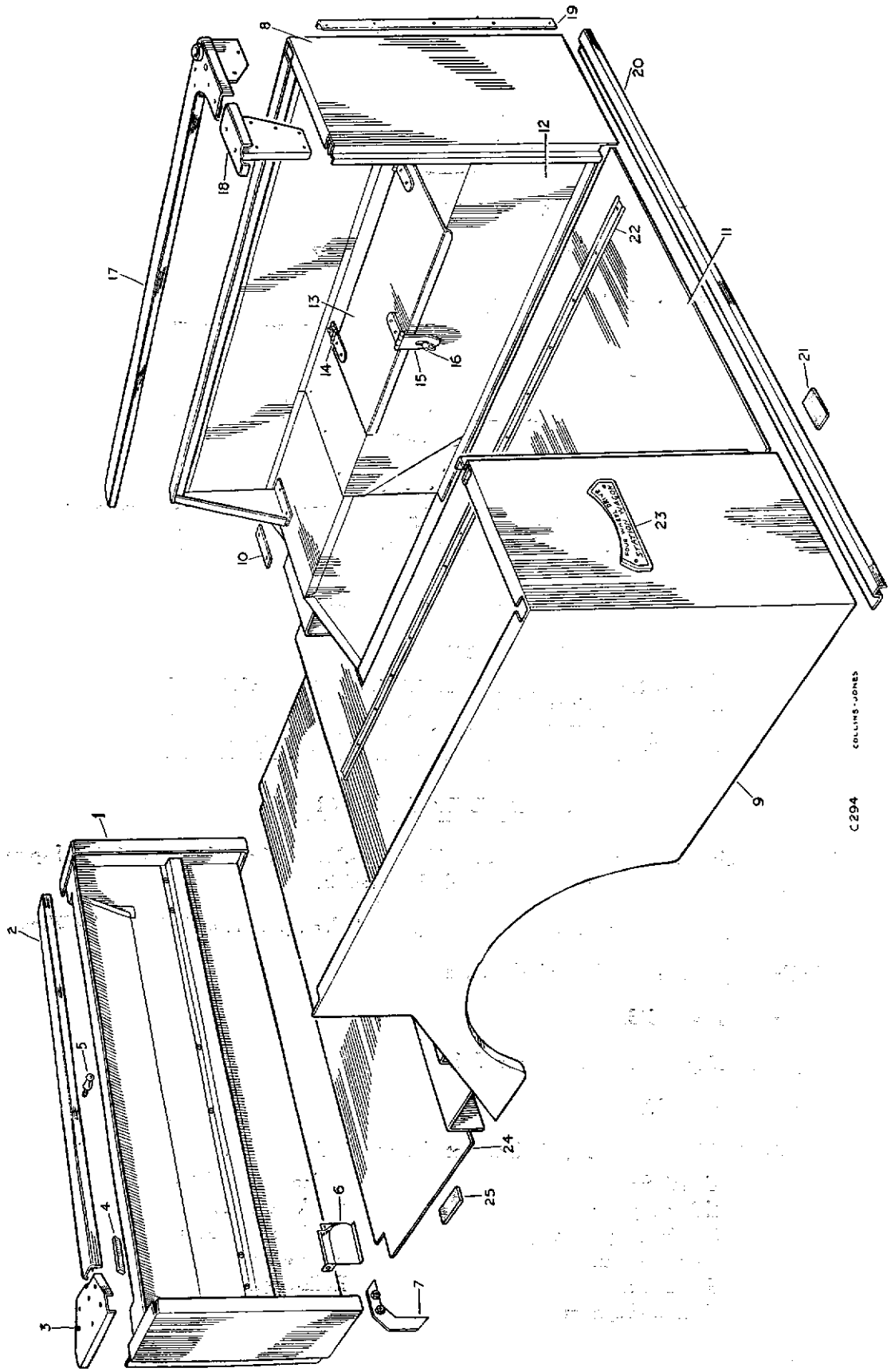
Support assembly for spare wheel on page 316.

Rear seats on page 299.

Note also the following changes, which are not illustrated in this Section.

Chassis frame
Exhaust system
Steering relay lever, upper
Rear axle assembly
Rear axle casing
Front road springs
Spring bottom plates
Shock absorbers
Towing attachments
Front wings
Radiator grille

107 STATION WAGON, REAR BODY, LOWER

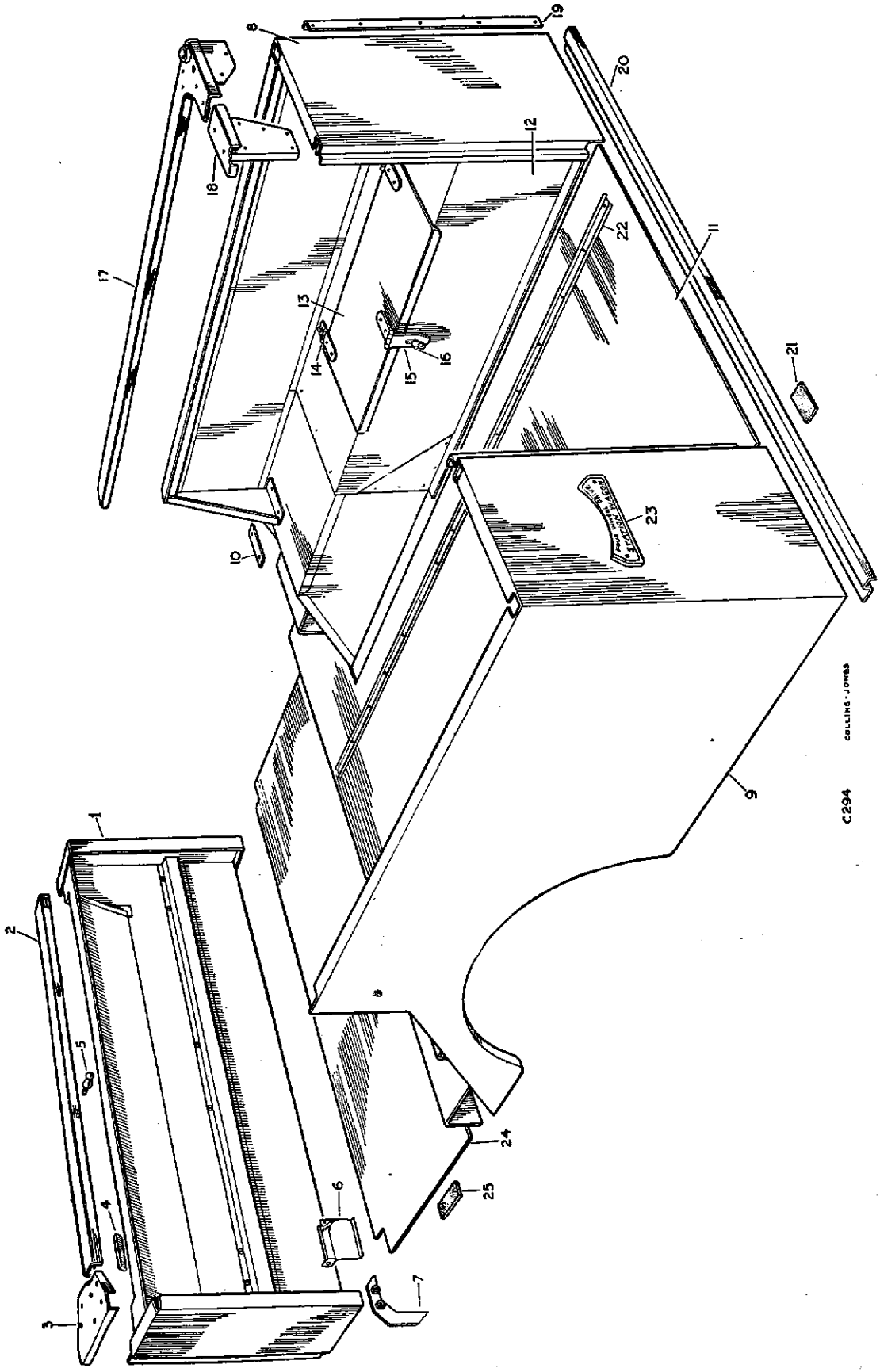


107 STATION WAGON, REAR BODY, LOWER

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	FRONT BODY PANEL ASSEMBLY, LOWER	1	308516	
2	Capping for top front body panel, lower	1	308121	
	Rivet } Fixing	6	300783	
	Pop rivet } capping	6	300781	
	Capping, R.H., for top front panel, end	1	308071	
3	Capping, L.H., for top front panel, end	1	308072	
	Pop rivet } Fixing	8	300781	
	Rivet } capping	4	300783	
4	Pad between front squab and front panel	3	307254	
5	Stud for front squab retaining strap	1	302463	
	Screw (2 B.A. x 1¼″ long) } Fixing stud to front panel top capping	1	77993	
	Spring washer } Fixing stud to front panel top capping	1	3073	
	Nut (2 B.A.) } Fixing stud to front panel top capping	1	2247	
	Cover for front body panel mounting, R.H.	1	308358	
6	Cover for front body panel mounting, L.H.	1	308359	
	Drive screw } Fixing covers to front body panel	4	78167	
	Bolt (¼″ x ½″ long) } Fixing covers to front body panel	2	237139	
	Plain washer } Fixing covers to front body panel	2	3831	
	Spring washer } Fixing covers to front body panel	2	3074	
	Nut (¼″) } Fixing covers to front body panel	2	2823	
	Set bolt (5/16″ x 1¼″ long) } Fixing front body panel to chassis	4	237163	
	Captive plate, R.H. } Fixing front body panel to chassis	1	308362	
7	Captive plate, L.H. } Fixing front body panel to chassis	1	308363	
	Spring washer } Fixing front body panel to chassis	4	3075	
	Plain washer } Fixing front body panel to chassis	4	3830	
	Shim } Fixing front body panel to chassis	As required	305232	
	BODY COMPLETE ASSEMBLY, LOWER (REAR)	1	308515	
8	Side and wheelarch complete, R.H.	1	308893	
9	Side and wheelarch complete, L.H.	1	308894	
10	Packing plate } Fixing support bracket to wheelarch	4	308226	
	Bolt (¼″ x ⅞″ long) } Fixing support bracket to wheelarch	4	237142	
	Spring washer } Fixing support bracket to wheelarch	4	3074	
	Nut (¼″) } Fixing support bracket to wheelarch	4	2823	
11	Rear floor	1	308375	Alternative types, check before ordering
	Rear floor	1	308886	Alternative types, check before ordering
	Locating bracket for rear seats	4	308889	Alternative types, check before ordering
12	Rear tool locker, R.H.	1	308392	
	Rear tool locker, L.H.	1	308393	
13	Rear locker lid	2	304401	
14	Hinge complete	4	303875	
	Pop rivet fixing hinge to lid	8	300781	
	Bolt (¼″ x ⅝″ long) } Fixing hinge to wheelarch box	4	237140	
	Plain washer } Fixing hinge to wheelarch box	4	3968	
	Spring washer } Fixing hinge to wheelarch box	4	3074	
	Nut (¼″) } Fixing hinge to wheelarch box	4	2823	
15	Hasp complete	2	303871	
	Rivet fixing hasp to lid	4	300789	
16	Turnbuckle for locker lid	2	300851	
	Screw (2 B.A. x ½″ long) } Fixing turnbuckle to wheelarch box	6	77784	
	Spring washer } Fixing turnbuckle to wheelarch box	6	3073	
	Nut (2 B.A.) } Fixing turnbuckle to wheelarch box	6	2247	
17	Capping for body, top side R.H.	1	308721	
	Capping for body, top side L.H.	1	308722	
	Pop rivet } Fixing cappings to body side	22	300781	
	Rivet } Fixing cappings to body side	28	300783	

* Asterisk indicates a new part which has not been used on any previous model.

107 STATION WAGON, REAR BODY, LOWER

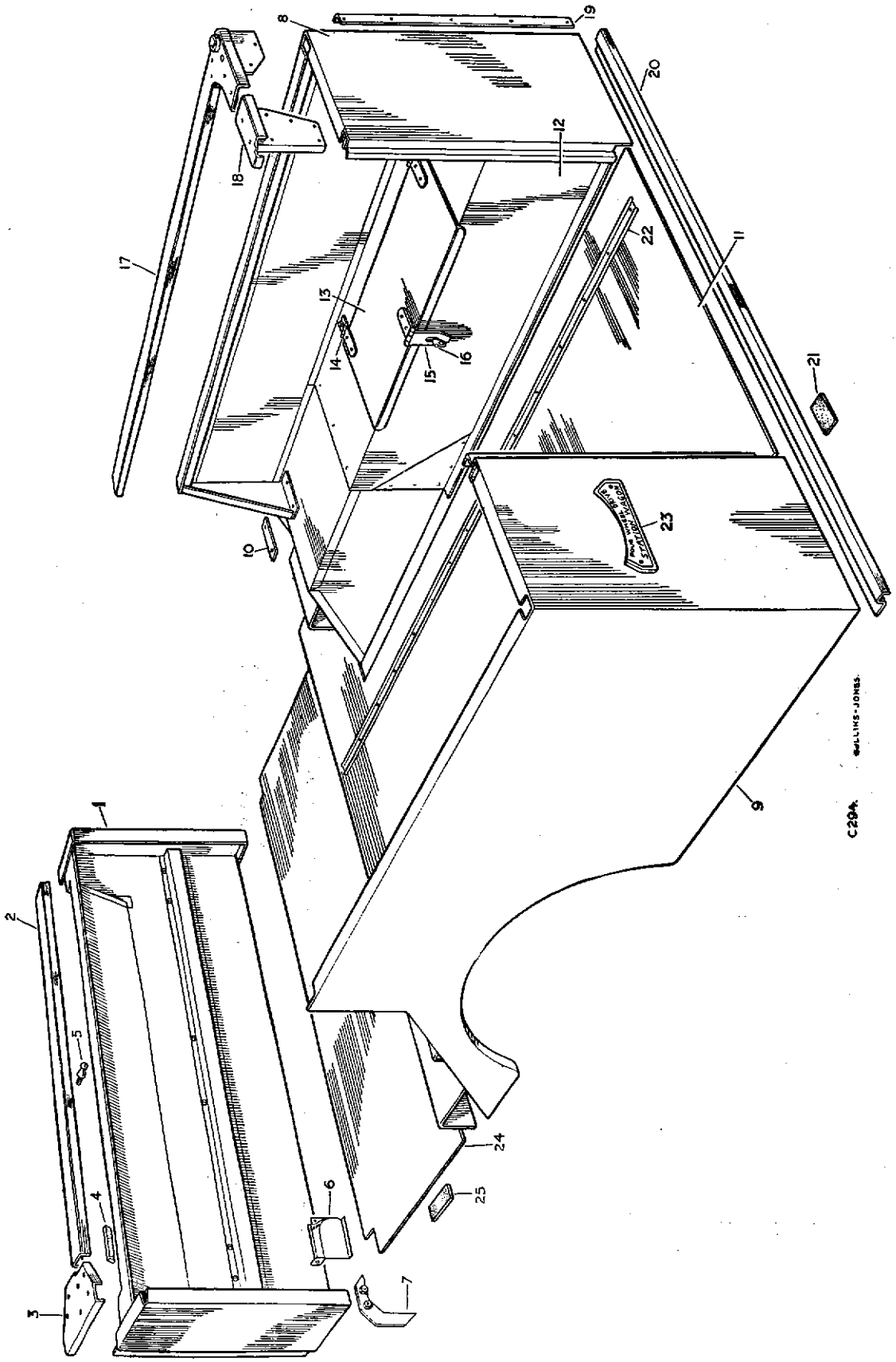


107 STATION WAGON, REAR BODY, LOWER

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
18	Corner bracket, R.H. } At rear	1	308110	
	Corner bracket, L.H. } door	1	308111	
	Rivet } Fixing corner bracket	10	300783	
	Pop rivet } to rear body	4	300781	
19	Rear corner protector angle	2	304410	
	Rivet } Fixing protector	14	300783	
	Rivet } angles	4	300784	
20	Rear mounting angle	1	304499	
21	Mounting pad for cross member	10	302833	
	Bifurcated rivet, fixing pad	20	73979	
22	Tread plate for rear floor	4	308206	
	Drive screw fixing plates to floor	44	78155	
23	"Station Wagon" name plate for front and rear	2	306407	
	Backing plate for name plate, front	1	306408	
	Screw (2 B.A. x ½" long) } Fixing name plate to radiator grille and body	2	77700	
	Plain washer	2	2260	
	Spring washer	2	3073	
	Nut (2 B.A.)	2	2247	
	Pop rivet	2	300919	
24	Front floor for rear body	1	308246	
25	Mounting rubber for cross members	4	302833	
	Bifurcated rivet, fixing pad	8	73979	
	Special bolt } Fixing front floor	10	307338	Alternative types;
	Special bolt	10	320045	check before ordering
	Plain washer	10	3900	
	Special nut	10	302532	
	Bolt (5/16" x 7/8" long) } Fixing rear of rear body to chassis	10	237161	
	Plain washer	10	3830	
	Spring washer	10	3075	
	Nut (5/16")	10	2828	
	Bolt (5/16" x 1¼" long) } Fixing front of rear body to chassis	4	237163	
	Plain washer	4	3830	
	Spring washer	4	3075	
	Shim	As required	305232	
	Nut (5/16")	4	2828	
	Front wing, top R.H.	1	308795	
	Front wing, top L.H.	1	308796	
	Radiator grille panel assembly	1	267818	
	Clip for grille bottom fixing	2	320044	
	Rivet fixing clip to grille panel	4	300784	
	Bonnet rest strip	1	300824	
	Bifurcated rivet	12	68087	
	Chassis frame	1	269454	
	Steering relay lever, upper	1	263807	
	Rear axle assembly	1	272196	Semi-floating type
	Rear axle assembly	1	273887	Fully-floating type
	Rear axle casing	1	272194	
	Stiffener for rear number plate support	1	307908	America. Dollar Area
	Rivet fixing stiffener to body	4	302222	America. Dollar Area

* Asterisk indicates a new part which has not been used on any previous model.

107 STATION WAGON, REAR BODY, LOWER



107 STATION WAGON, REAR BODY, LOWER

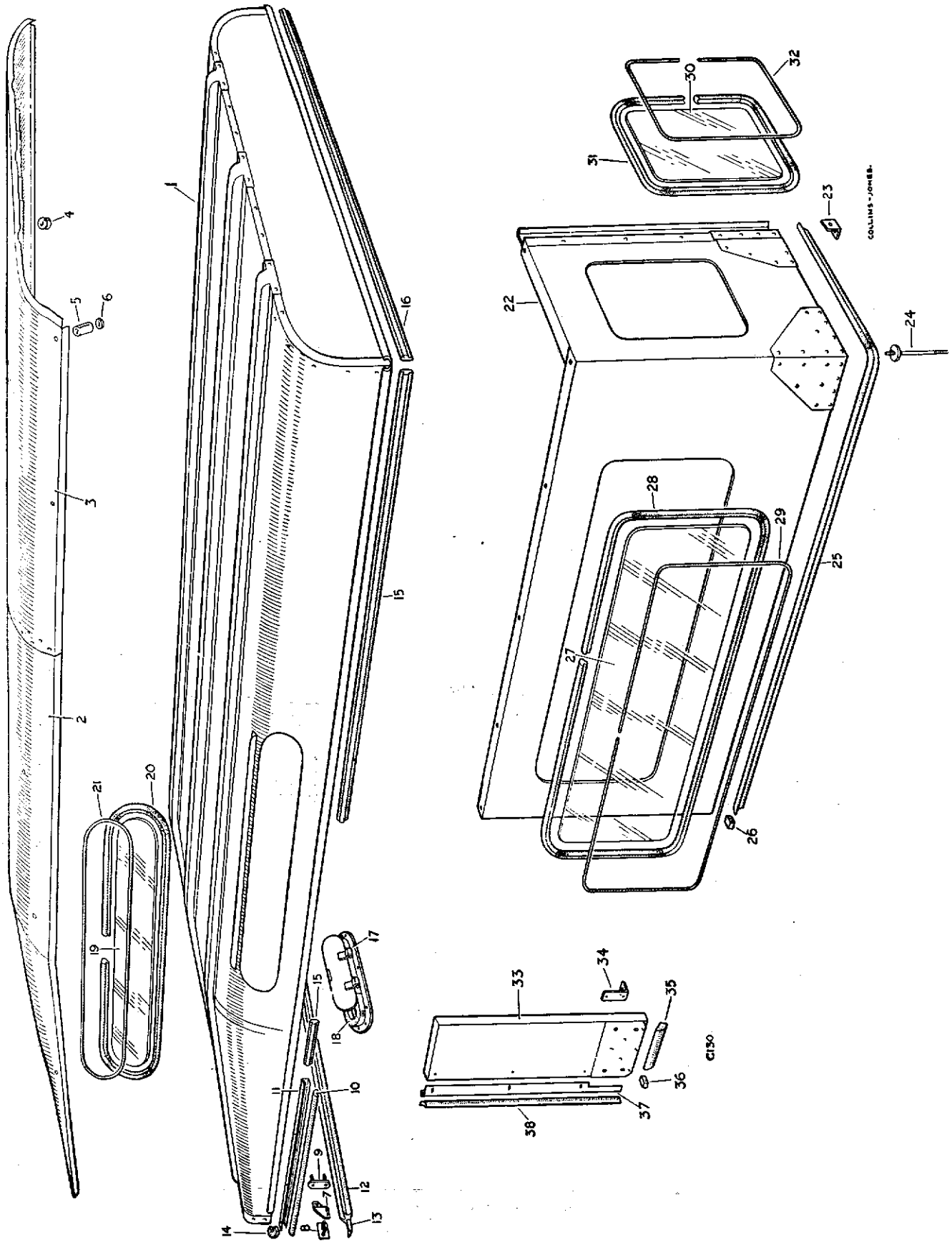
PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Exhaust silencer	1	263662	L.H.D.
	Exhaust silencer	1	263661	R.H.D.
	Front exhaust pipe	1	505855	
	Intermediate exhaust pipe	1	263663	
	Pipe clamp bracket } For front of intermediate	1	264886	
	Saddle for pipe clamp } pipe mounting	1	264889	
	Pipe clamp bracket for tailpipe mounting	1	264865	
	Brake pipe for supply tank GI 3334240W	1	268787	L.H.D.
	Brake pipe to rear hose GI 3312730W	1	268786	
	Front spring, drivers' side	1	264563	
	Front spring, passengers' side	1	264562	
	Main leaf } For front spring	2	265459	
	2nd leaf } For front spring	2	265460	
	Spring bottom plate, rear	2	265642	
	Shackle pin, front end of rear spring	2	270741	
	Shock absorber, front	2	502532	
	Shock absorber, rear	2	512089	
	Bracket for towing attachments	1	265126	
	Bolt ($\frac{3}{8}$" x $3\frac{1}{2}$" long)	4	237192	
	Spring washer	4	3076	
	Nut ($\frac{3}{8}$")	4	2827	Alternative types, check
	Bolt ($\frac{3}{8}$" x $3\frac{3}{4}$" long) Fixing attachment bracket to rear cross member	4	273481	before ordering
	Plain washer	4	4094	
	Nut ($\frac{3}{8}$")	8	3485	
	TOWING JAW ASSEMBLY	1	233828	
	Pintle pin for jaw	1	233988	
	Spring for pin	1	269598	
	Retaining chain complete for pin	1	233989	
	Spring clip for chain	1	235268	
	Bolt ($\frac{5}{8}$" x $2\frac{1}{4}$" long)	2	240966	
	Spring washer	2	3080	
	Nut ($\frac{5}{8}$")	2	219668	Alternative types, check
	Bolt ($\frac{5}{8}$" x $2\frac{1}{2}$" long) Fixing towing jaw to attachment bracket	2	273879	before ordering
	Nut ($\frac{5}{8}$")	4	219668	
	Road spring complete, rear, driver's	1	270923†	
	Road spring complete, rear, passenger's	1	270924†	
	Road spring complete, rear, driver's	1	272967††	
	Road spring complete, rear, passenger's	1	272968††	
	Dowel for rear spring	2	272289†	
	Dowel for rear spring	2	279762††	
	"U" bolt	4	242926	

* Asterisk indicates a new part which has not been used on any previous model.

† Vehicles numbered from:
870600062 to 131700041
873600554 to 134700805
876600491 to 132700682

†† Vehicles numbered from:
131700042 onwards
134700806 onwards
132700683 onwards

107 STATION WAGON, BODY PANELS AND WINDOWS, UPPER

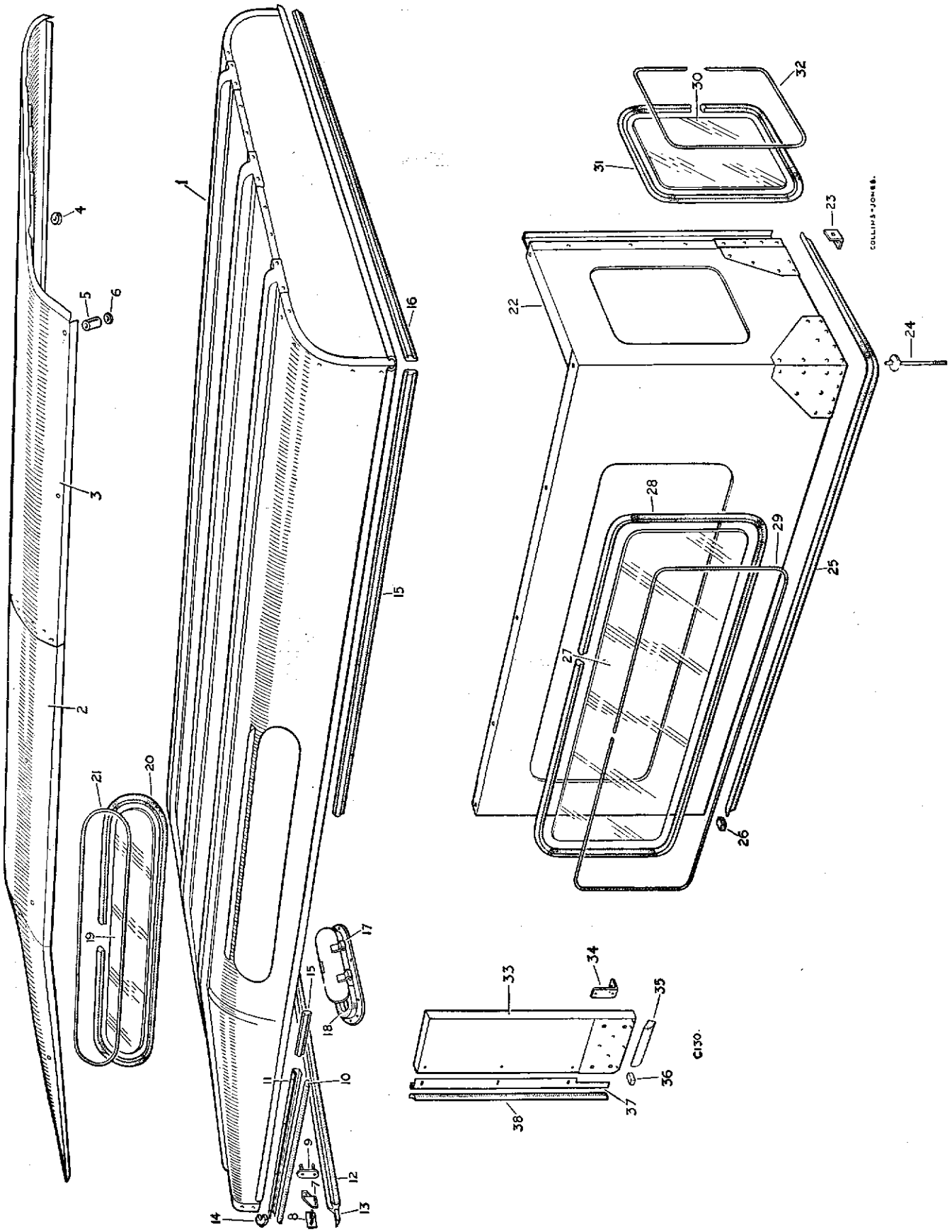


107 STATION WAGON, BODY PANELS AND WINDOWS, UPPER

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	ROOF WITH TROPICAL ROOF ASSEMBLY	1	308859	
2	Tropical roof panel, front and intermediate	1	308497	
3	Tropical roof panel, rear	1	308180	
	Rivet fixing front and rear roof together	60	300789	
	Screw (2 B.A. x ½" long) }	10	77869	
	Plain washer }	20	3852	
4	Rubber washer } Fixing panel to roof at end of stiffener	10	302371	
	Shakeproof washer }	10	71082	
	Nut (2 B.A.) }	10	2247	
	Screw (¼" x 2" long) }	8	78102	
	Screw (¼" x 2½" long) }	6	77995	
	Plain washer }	28	3900	
5	Distance piece } Fixing panel to	14	302372	
6	Rubber washer } roof at sides	14	302373	
	Spring washer }	14	3074	
	Nut (¼") }	14	2823	
	Drive screw } Fixing panel to	75	77704 }	Alternative
	Pop rivet } roof stiffener	75	300919 }	fixing
	Adjustment bracket, R.H. }	1	302068 }	
7	Adjustment bracket, L.H. } Canopy to	1	302069 }	Alternative types, check
	Fixing bracket, R.H. } screen	1	307996 }	before ordering
	Fixing bracket, L.H. }	1	307997 }	
8	Stud plate }	2	302070	
	Plain washer } Fixing adjustment plate	4	3830	
	Spring washer } to canopy	4	3075	
	Nut (5/16") }	4	2828	
9	Adjustable link	2	302072	
	Bolt (5/16" x ¾" long) }	2	237159	
	Plain washer } Fixing link to adjustment	2	3830	
	Spring washer } bracket	2	3075	
	Nut (5/16") }	2	2828	
	Plain washer }	2	3830	
	Spring washer } On link for fixing canopy to screen	2	3075	
	Nut (5/16") }	2	2828	
10	Front door seal, top	2	303972	
	Retaining strip for door seal, R.H.	1	304238	
11	Retaining strip for door seal, L.H.	1	304239	
	Rivet fixing door seal to retainer	16	302818	
	Screw (2 B.A. x ½" long) }	8	77869	
	Plain washer } Fixing strips and seals	16	3852	
	Spring washer } to cant rail sides	8	3073	
	Nut (2 B.A.) }	8	2247	
12	Canopy seal	1	304211	
13	Stiffening strip for canopy seal	1	304212	
	Drive screw fixing strip to canopy brackets	4	77932	
14	Draught strip for canopy outer corner	2	307254	
15	Seal, roof to side	2	308067	
16	Seal, roof to back	1	302123	
17	Ventilator for roof	4	306374	
18	Sealing rubber for ventilator	4	307739	
	Drive screw fixing ventilator to roof	16	77789	
	Drive screw fixing ventilator to roof	16	77932	

*Asterisk indicates a new part which has not been used on any previous model.

107 STATION WAGON, BODY PANELS AND WINDOWS, UPPER



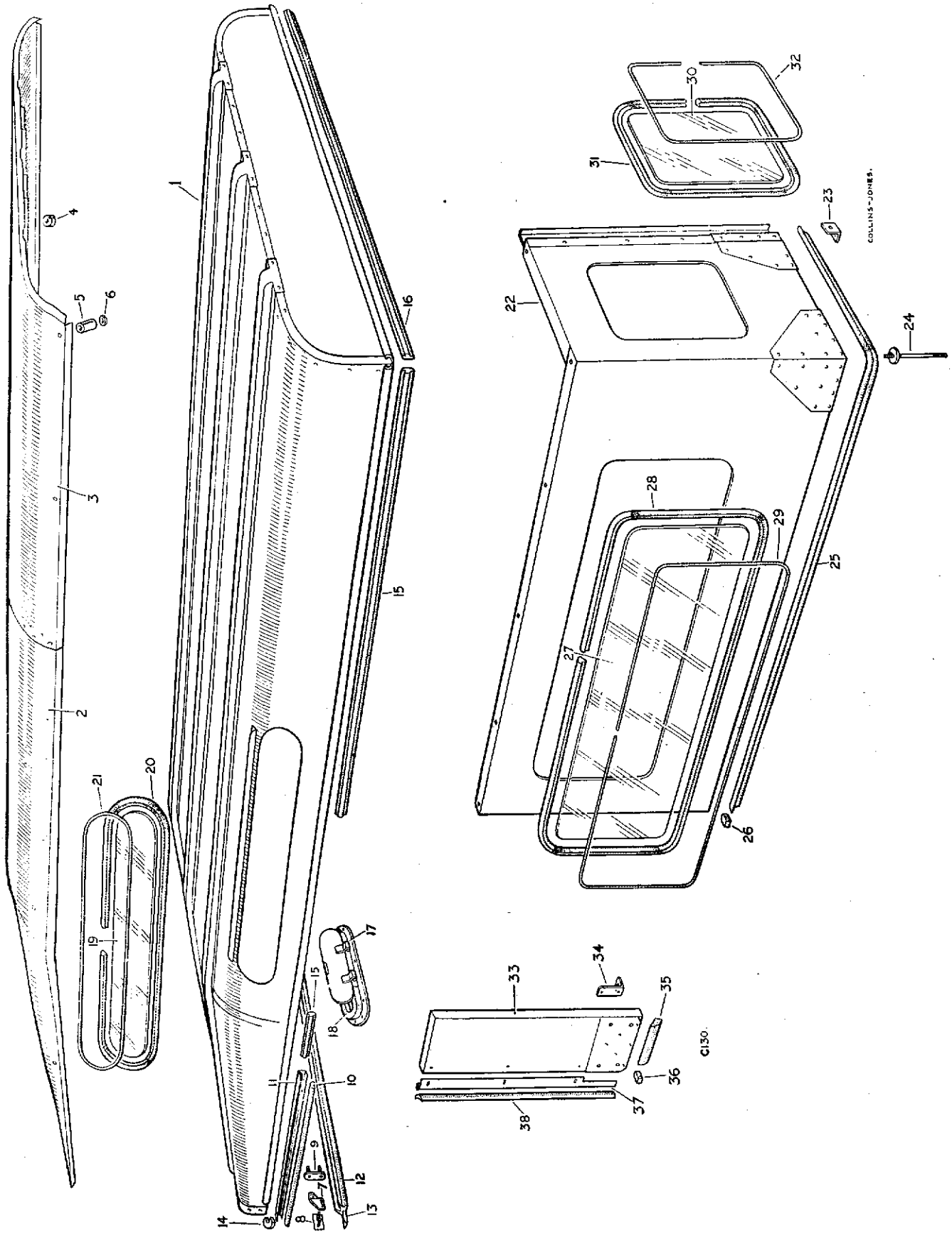
107 STATION WAGON, BODY PANELS AND WINDOWS, UPPER

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
19	Roof side lights	2	308070	
20	Weather strip for roof side light	2	302177	
21	Filler strip for weather strip	2	302178	
	Bolt ($\frac{5}{16}$" x 1" long) } In roof for fixing at rear corners	4	237160	
	Plain washer } In roof for fixing at rear corners	8	3899	
	Spring washer } In roof for fixing at rear corners	4	3075	
	Nut ($\frac{5}{16}$") } In roof for fixing at rear corners	4	2828	
	Bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) } In roof for fixing at sides and rear	14	237159	
	Plain washer } In roof for fixing at sides and rear	28	3899	
	Spring washer } In roof for fixing at sides and rear	14	3075	
	Nut ($\frac{5}{16}$") } In roof for fixing at sides and rear	14	2828	
	SIDE PANEL, REAR UPPER ASSEMBLY, R.H.	1	308418	
22	SIDE PANEL, REAR UPPER ASSEMBLY, L.H.	1	308419	
23	Rear mounting bracket	2	302093	
	Bolt ($\frac{5}{16}$" x 1" long) } Fixing rear mounting brackets	4	237160	
	Plain washer } Fixing rear mounting brackets	4	3830	
	Spring washer } Fixing rear mounting brackets	4	3075	
	Nut ($\frac{5}{16}$") } Fixing rear mounting brackets	4	2828	
24	Mounting stud } Fixing side panels to body	2	332157	
	Plain washer } Fixing side panels to body	4	3898	
	Spring washer } Fixing side panels to body	4	3075	
	Nut ($\frac{5}{16}$" U.N.F.) } Fixing side panels to body	4	254811	
25	Sealing strip lower edge } Lower edge to body	2	304233	
26	Draught filler piece for front lower corner } Lower edge to body	2	302223	
27	Glass for side window	2	308055	
28	Weather strip for glass	2	308116	
29	Filler strip for weather strip	2	308118	
30	Glass for rear side window	2	306269	
31	Weather strip for glass	2	306287	
32	Filler strip for weather strip	2	306289	
	SIDE PANEL, FRONT UPPER ASSEMBLY, R.H.	1	308932	
33	SIDE PANEL, FRONT UPPER ASSEMBLY, L.H.	1	308933	
34	Front panel mounting bracket	4	302115	2 off 1957-58
	Bolt ($\frac{5}{16}$" x 1" long) } Fixing mounting brackets and plates to panel assembly	8	237160	4 off 1957-58
	Plain washer } Fixing mounting brackets and plates to panel assembly	8	3830	4 off 1957-58
	Spring washer } Fixing mounting brackets and plates to panel assembly	8	3075	4 off 1957-58
	Nut ($\frac{5}{16}$") } Fixing mounting brackets and plates to panel assembly	8	2828	4 off 1957-58
	Bolt, mushroom head ($\frac{1}{4}$" x $\frac{3}{4}$" long) } Fixing mounting brackets and plates to panel assembly	4	307201	
	Plain washer } Fixing mounting brackets and plates to panel assembly	4	3900	
	Plain washer } Fixing mounting brackets and plates to panel assembly	4	3817	
	Spring washer } Fixing mounting brackets and plates to panel assembly	4	3074	
	Nut ($\frac{1}{4}$") } Fixing mounting brackets and plates to panel assembly	4	2823	
	Bolt ($\frac{5}{16}$" x $\frac{7}{8}$" long) } In bracket on front upper panel for fixing to lower body	4	237161	
	Plain washer } In bracket on front upper panel for fixing to lower body	8	3841	
	Spring washer } In bracket on front upper panel for fixing to lower body	4	3075	
	Nut ($\frac{5}{16}$") } In bracket on front upper panel for fixing to lower body	4	2828	
35	Draught filler piece for front panel, lower	2	302223	
36	Draught strip top and bottom of retainer	8	305196	
	Vertical seal retainer, R.H., for front panel, front	1	308925	

Alternative types, check before ordering

* Asterisk indicates a new part which has not been used on any previous model.

107 STATION WAGON, BODY PANELS AND WINDOWS, UPPER

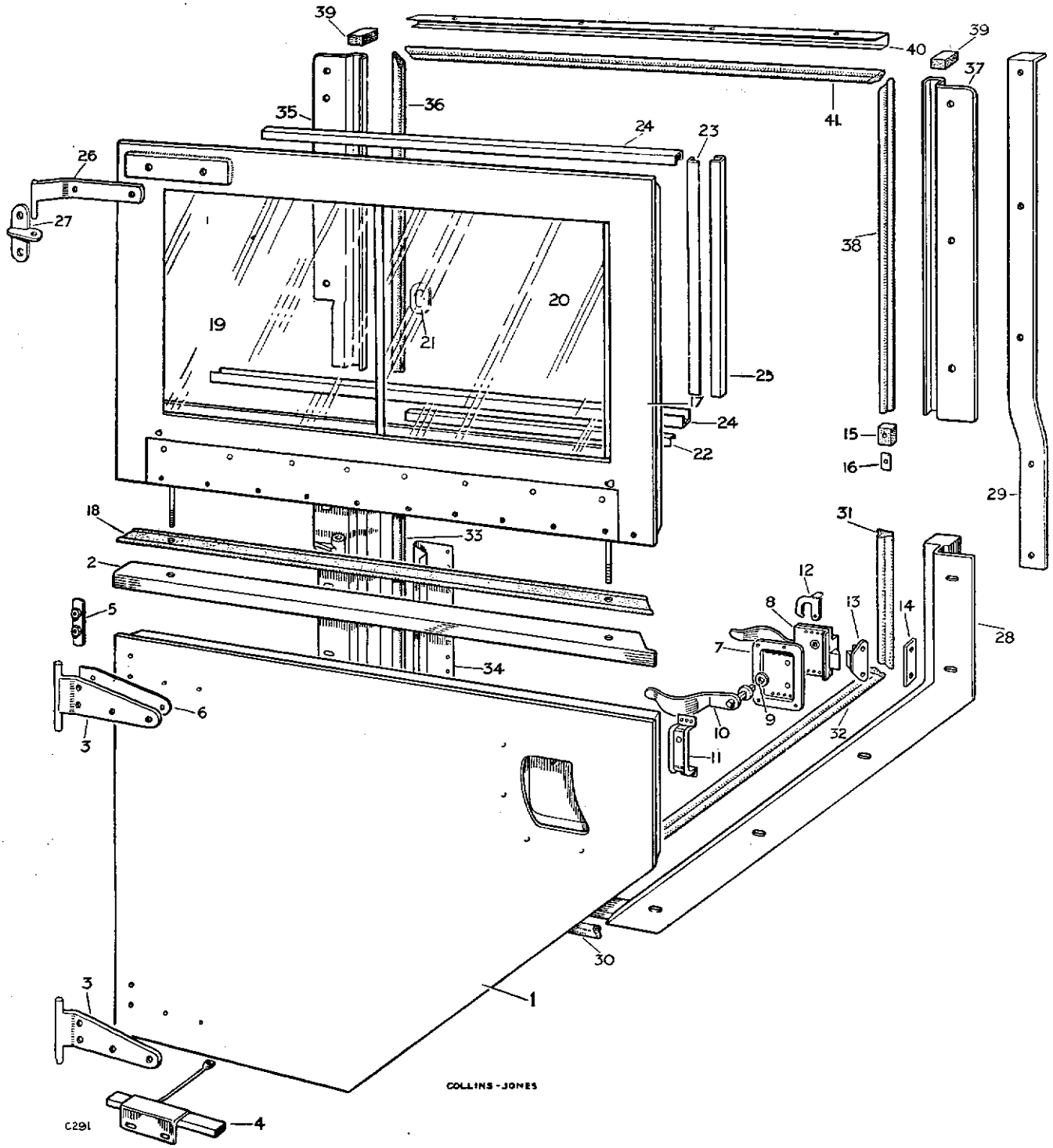


107 STATION WAGON, BODY PANELS AND WINDOWS, UPPER

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
37		Vertical seal retainer, L.H., for front panel, front	1	308926	
		Special bolt	5	301502	3 off 1957-58 — Alternative types
		Plain washer	5	3986	3 off 1957-58 — check before
		Plain washer — Fixing retainers to front panel	3	3817	ordering
		Spring washer	5	3074	3 off 1957-58
		Nut ($\frac{1}{4}$")	5	2823	
38		Door seal, upper rear front door	2	333972	
		Door seal, lower rear front door	2	308324	

* Asterisk indicates a new part which has not been used on any previous model.

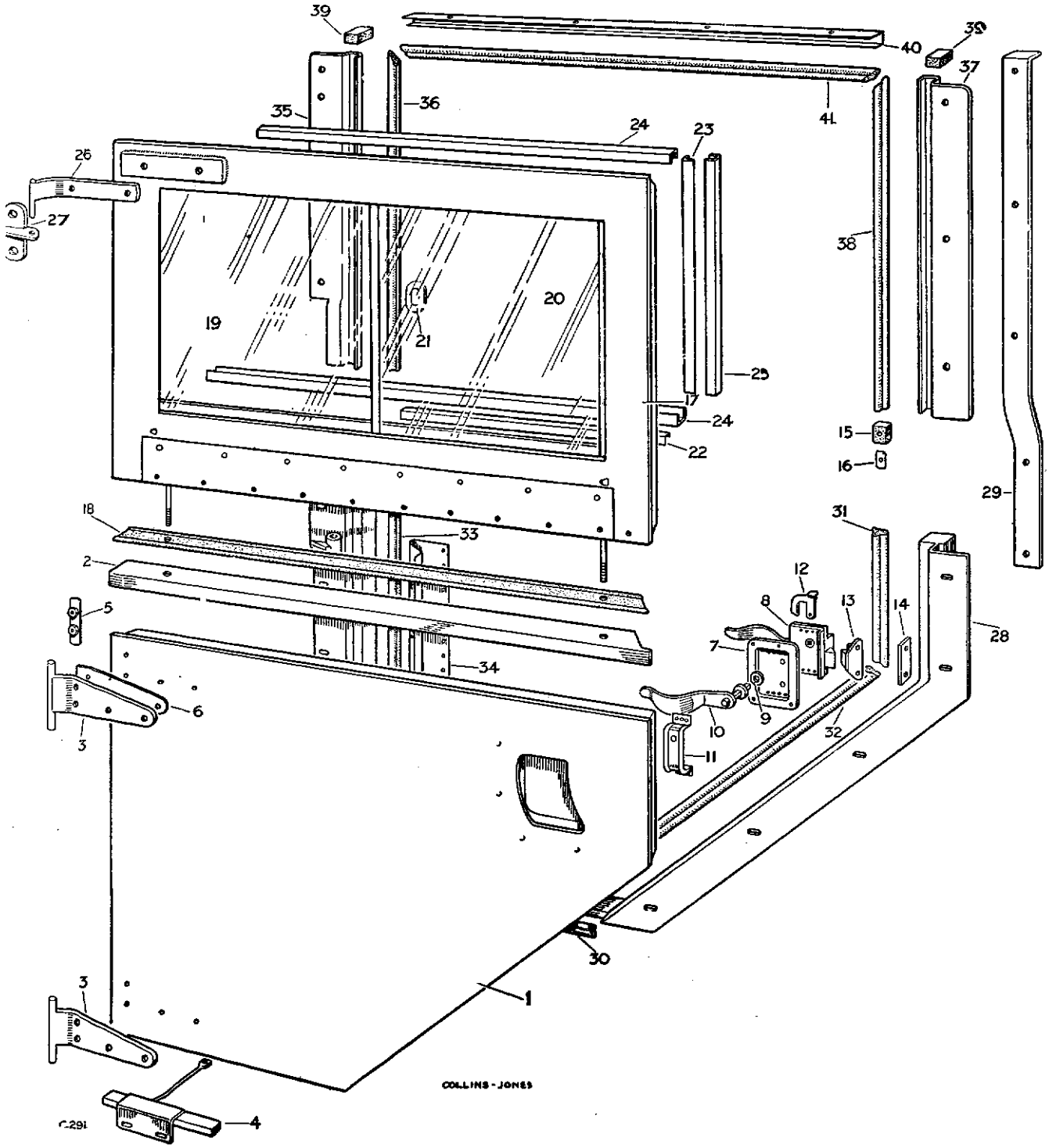
107 STATION WAGON, REAR SIDE DOORS



107 STATION WAGON, REAR SIDE DOORS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	REAR SIDE DOOR LOWER ASSEMBLY, R.H.	1	308510	
1	REAR SIDE DOOR LOWER ASSEMBLY, L.H.	1	308511	
2	Top capping for door	2	308088	
	Pop rivet fixing capping to door	28	300919	
	Hinge leaf, R.H.	2	308214	
3	Hinge leaf, L.H.	2	308215	
	Check strap complete, R.H.	1	308339	
4	Check strap complete, L.H.	1	308340	
5	Nut plate for hinge	4	302806	
6	Packing plate for hinge	4	302752	
	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long)	12	237141	
	Bolt ($\frac{1}{4}$" x $\frac{7}{8}$" long)	4	237142	
	Spring washer } Fixing hinges, check strap and plate	16	3074	
	Plain washer } to doors	4	2760	
	Nut ($\frac{1}{4}$")	8	3819	
	DOOR LOCK, MOUNTING AND HANDLE ASSEMBLY, R.H.	1	307984	
	DOOR LOCK, MOUNTING AND HANDLE ASSEMBLY, L.H.	1	307983	
7	Mounting plate for door lock	2	302852	
	Door lock, R.H.	1	307975	
8	Door lock, L.H.	1	307976	
9	Sealing washer, handle to cover	2	302859	
	Handle for door lock, R.H.	1	307977	
10	Handle for door lock, L.H.	1	307978	
11	Bracket for door lock	2	302854	
	Special screw } Fixing lock bracket	10	313858	
	Spring washer } Fixing lock bracket	12	3073	
	Plain washer } and cover together	8	3685	
	Nut (2 B.A.) } and cover together	10	2247	
	Safety catch, R.H.	1	308389	
12	Safety catch, L.H.	1	306040	
	Special screw } Fixing safety catch to door lock	2	313860	
	Plain washer } Fixing safety catch to door lock	2	3851	
	Locknut (2 B.A.) } Fixing safety catch to door lock	4	25996	
	Special bolt } Fixing lock mounting to door panel top and	8	307369	
	Spring washer } Fixing lock mounting to door panel top and	8	3074	
	Nut ($\frac{1}{4}$") } Fixing lock mounting to door panel top and bottom	6	2823	
	Plain washer } Fixing check strap to rear body front floor	2	3900	
	Spring washer } Fixing check strap to rear body front floor	2	3074	
	Nut ($\frac{1}{4}$") } Fixing check strap to rear body front floor	2	2823	
13	Striking plate for door locks	2	302913	
14	Tapped plate } Fixing striking plate to body	2	308057	
	Spring washer } Fixing striking plate to body	4	3074	
	Set bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing striking plate to body	4	237140	
	Cover for striking plate	2	307839	
15	Buffer for door	2	303967	
16	Fixing plate for door buffer	2	303968	
	Drive screw fixing door buffer	2	77903	

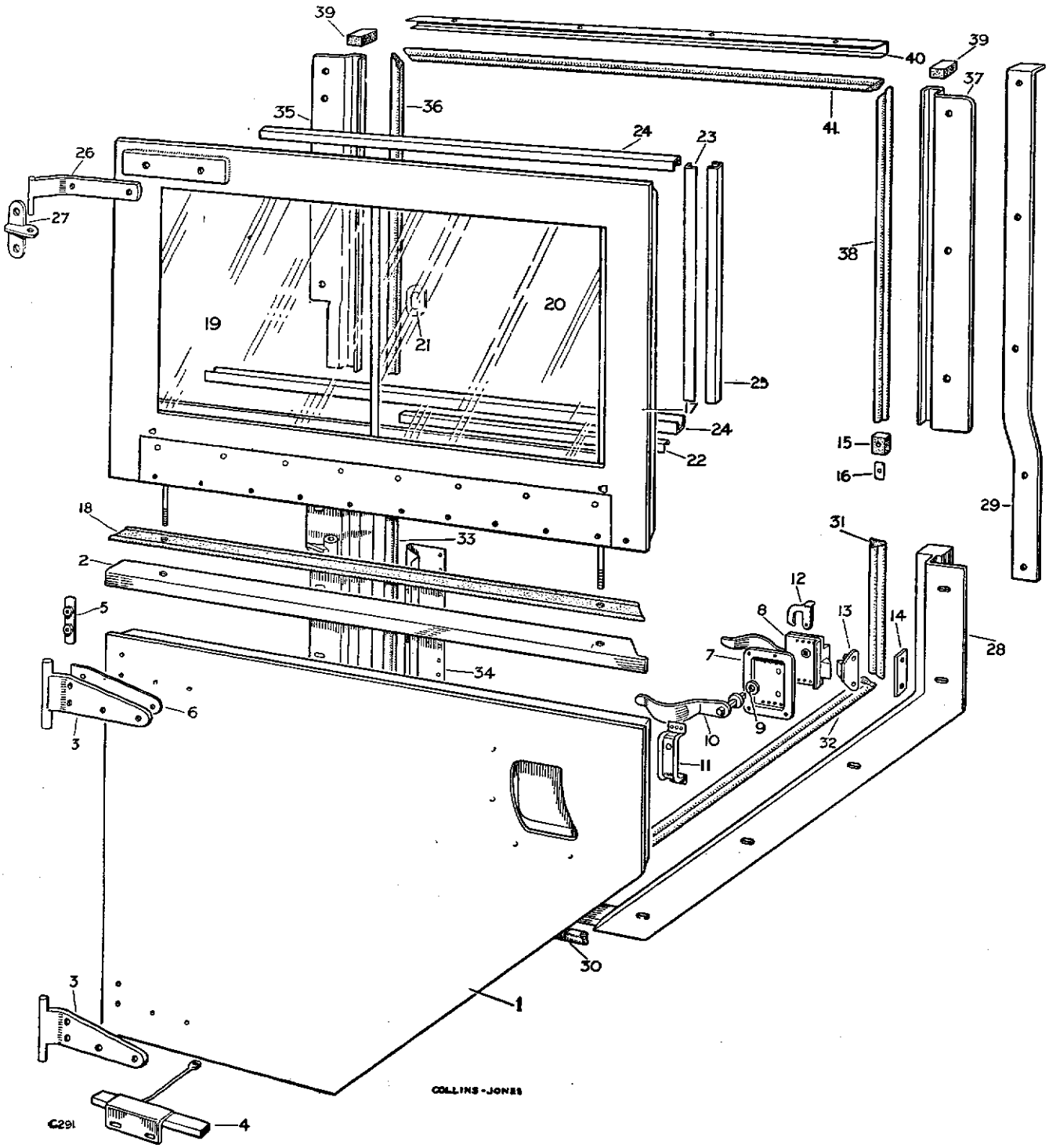
107 STATION WAGON, REAR SIDE DOORS



107 STATION WAGON, REAR SIDE DOORS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	SIDESCREEN ASSEMBLY REAR SIDE, R.H.	1	308512	
17	SIDESCREEN ASSEMBLY REAR SIDE, L.H.	1	308513	
18	Sealing strip, upper to lower door	2	308089	
	Plain washer } Fixing sealing strip	10	3912	
	Pop rivet } to upper door	10	300781	
19	Fixed window, front	2	308486	
	Retainer for window	2	306406	
	Drive screw fixing retainer	8	78140	
20	Sliding window, rear	2	303841	
21	Knob for sliding window	2	302628	
22	Filler, top and bottom } For windows	4	302919	
23	Filler, rear }	2	302880	
24	Channel, top and bottom	4	308487	
25	Channel, rear	2	302881	
	Drive screw fixing channels	22	66783	
	Plain washer }	4	3843	
	Spring washer } Fixing upper door to lower door	4	3077	
	Nut ($\frac{7}{16}$") }	4	3844	
	Hinge leaf complete, top R.H. rear side door	1	308204	
26	Hinge leaf complete, top L.H. rear side door	1	308205	
	Bolt ($\frac{1}{4}$" x 2" long) }	4	246019	
	Plain washer } Fixing hinge leaf to rear	4	3912	
	Plain washer } side door, upper	4	3817	
	Nut ($\frac{1}{4}$") }	4	2823	
27	Hinge plate for side door, upper	2	308253	
	Special bolt }	4	307201	
	Plain washer } Fixing hinge plate to front	4	3817	
	Spring washer } upper body panel	4	3074	
	Nut ($\frac{1}{4}$") }	4	2823	
	Frame for rear side door, lower R.H.	1	308918	
28	Frame for rear side door, lower L.H.	1	308919	
	Rear pillar reinforcement, R.H.	1	308376	
29	Rear pillar reinforcement, L.H.	1	308377	
	Special bolt } At	4	307354	
	Plain washer } reinforcement	4	3900	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) }	16	237140	
	Plain washer }	24	3817	
	Spring washer } Fixing frames to lower body at side only	20	3074	
	Plain washer }	10	3840	
	Nut ($\frac{1}{4}$") }	14	2823	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) }	4	237140	
	Plain washer } Fixing frames at	8	3817	
	Spring washer } seat box	4	3074	
	Nut ($\frac{1}{4}$") }	4	2823	
30	Rear side door lower seal, bottom	2	308321	
31	Rear side door lower seal, rear upper	2	308322	
32	Rear side door lower seal, rear lower	2	308323	
33	Rear side door lower seal, front	2	303973	
	Pop rivet fixing seal to frame	38	300919	
	Sealing strip for rear side door frame	2	308857	
	Front pillar finisher, R.H.	1	308244	
34	Front pillar finisher, L.H.	1	308245	
	Pop rivet fixing finisher to opening frame	16	300919	

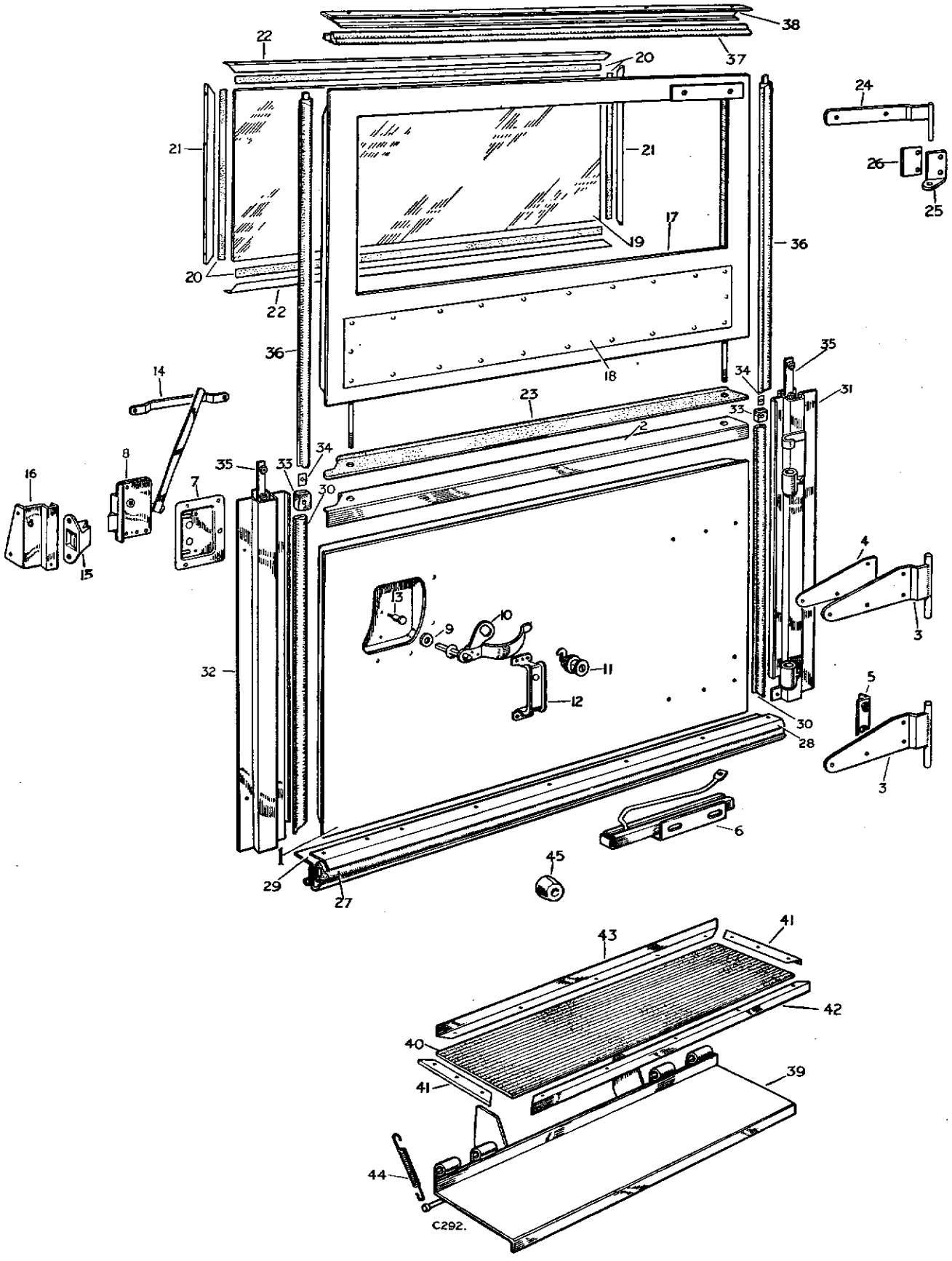
107 STATION WAGON, REAR SIDE DOORS



107 STATION WAGON, REAR SIDE DOORS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Vertical seal retainer, R.H., for front panel, rear	1	308927	
35	Vertical seal retainer, L.H., for front panel, rear	1	308928	
	Special bolt }	5	301502	3 off 1957-58 }
	Plain washer }	5	3986	}
	Plain washer } Fixing retainers to	3	3817	1957-58 } Alternative types
	Spring washer } front panel	5	3074	3 off 1957-58 }
	Nut (¼") }	5	2823	3 off 1957-58 }
36	Door seal, rear front and front rear side	2	308320	
	Rivets fixing seals to retainer	20	302818	
	Vertical seal retainer, R.H., for rear side door, rear	1	308383	
37	Vertical seal retainer, L.H., for rear side door, rear	1	308384	
38	Rear side door seal, rear upper	2	308320	
	Rivet fixing seal to capping	10	302818	
39	Draught strip for rear side door rear seal	4	305196	
	Special bolt }	6	307354	
	Plain washer, large }	6	3986	
	Plain washer, small } Fixing seal retainer to side panel	6	3840	
	Spring washer }	6	3074	
	Nut (¼") }	6	2823	
	Seal retainer for rear side door, top R.H.	1	308122	
40	Seal retainer for rear side door, top L.H.	1	308123	
	Rivet fixing door seal to retainer	16	302818	
	Screw (2 B.A. x ½" long) }	8	77869	
	Plain washer } Fixing seal retainers	16	3852	
	Spring washer } to body side	8	3073	
	Nut (2 B.A.) }	8	2247	
41	Seal for rear side door, top	2	308325	

107 STATION WAGON, REAR DOOR

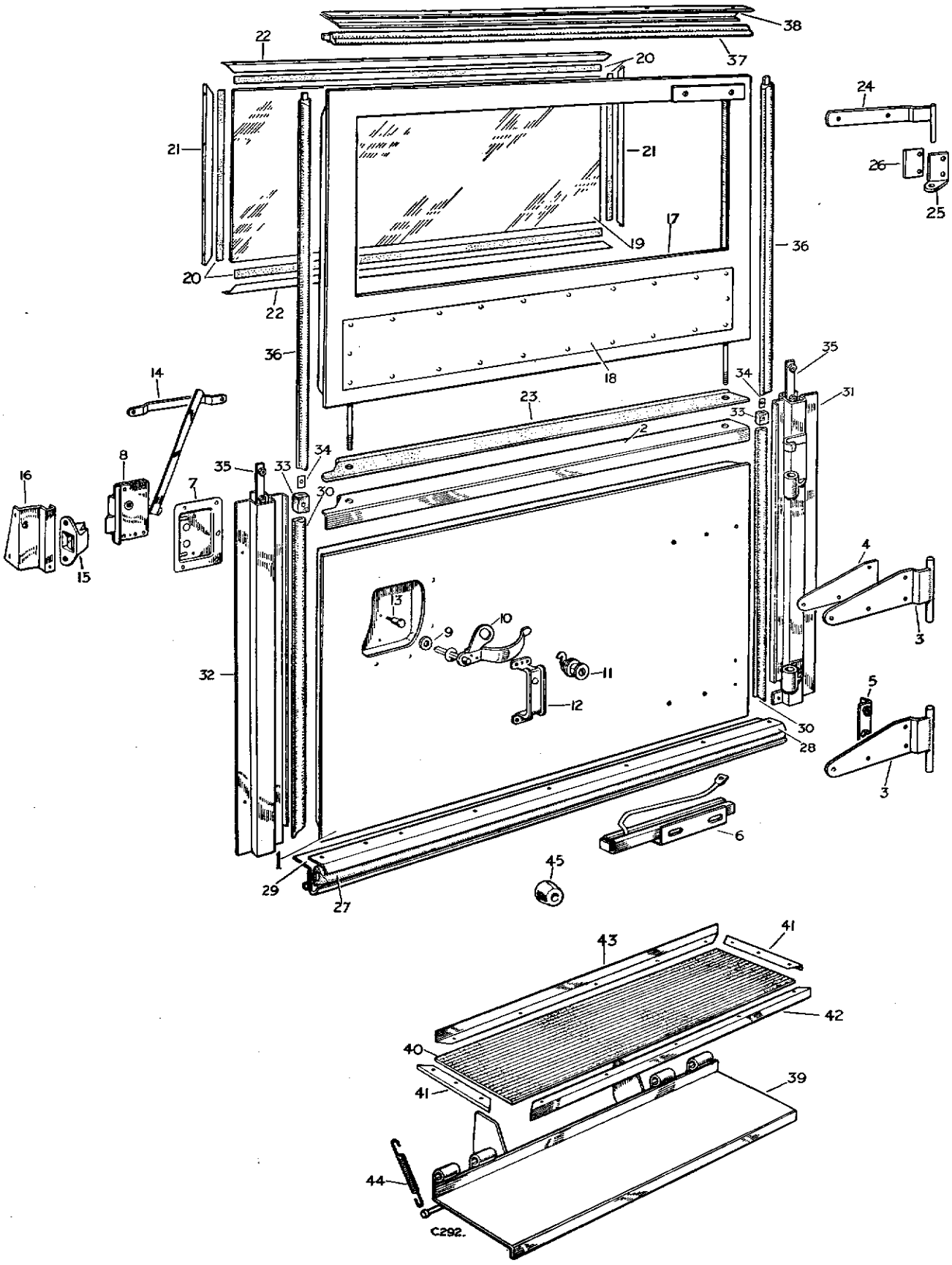


107 STATION WAGON, REAR DOOR

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	REAR DOOR ASSEMBLY, LOWER	1	308514	
2	Top capping for door	1	302759	
	Pop rivet for fixing capping	16	300919	
3	Hinge arm complete for rear door	2	302762	
4	Packing plate for hinge	2	302752	
5	Nut plate for hinge	2	302806	
6	Check strap complete	1	306291	
	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) }	6	237141	
	Bolt ($\frac{1}{4}$" x $\frac{7}{8}$" long) }	2	237142	
	Spring washer } Fixing hinges, check strap and plates	8	3074	
	Plain washer } to door	2	2760	
	Nut ($\frac{1}{4}$") }	4	3819	
	DOOR LOCK, MOUNTING AND HANDLE ASSEMBLY	1	307985	
7	Mounting plate for door lock	1	302852	
8	Door lock	1	306511	
9	Washer, handle to cover	1	302859	
10	Handle and catch bracket	1	308959	
11	Private lock and catch	1	306036	
12	Bracket for door handle	1	302854	
	Screw (2 B.A. x $\frac{1}{2}$" long) }	6	313858	
	Spring washer } Fixing lock, bracket	6	3073	
	Plain washer } and cover together	4	3685	
	Nut (2 B.A.) }	6	2247	
	Special bolt }	4	307369	
	Spring washer } Fixing door lock mounting to rear door	4	3074	
	Nut ($\frac{1}{4}$") }	3	2823	
13	Locking pillar for catch	1	306039	
	Plain washer }	1	2226	
	Spring washer } Fixing pillar to rear door	1	3073	
	Nut (2 B.A.) }	1	2247	
14	Retainer, inner rear door lock handle	1	306512	
	Bolt ($\frac{1}{4}$" x $\frac{1}{2}$" long) }	2	237139	
	Spring washer } Fixing retainer to rear door capping	2	3074	
	Nut ($\frac{1}{4}$") }	2	2823	
	Plain washer }	1	3912	
	Spring washer } Fixing rear door check strap to floor	1	3074	
	Nut ($\frac{1}{4}$") }	1	3819	
15	Striking plate for rear door	1	302913	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) }	2	237140	
	Plain washer } Fixing striking plate	2	3912	
	Spring washer } to support bracket	2	3074	
	Nut ($\frac{1}{4}$") }	2	2823	
	Cover for striking plate	1	307839	
16	Support bracket for door striking plate	1	308075	
	Screw (2 B.A. x $\frac{1}{2}$" long) }	2	77784	
	Spring washer } Fixing support bracket to body	2	3073	
	Nut (2 B.A.) }	2	2247	

* Asterisk indicates a new part which has not been used on any previous model.

107 STATION WAGON, REAR DOOR

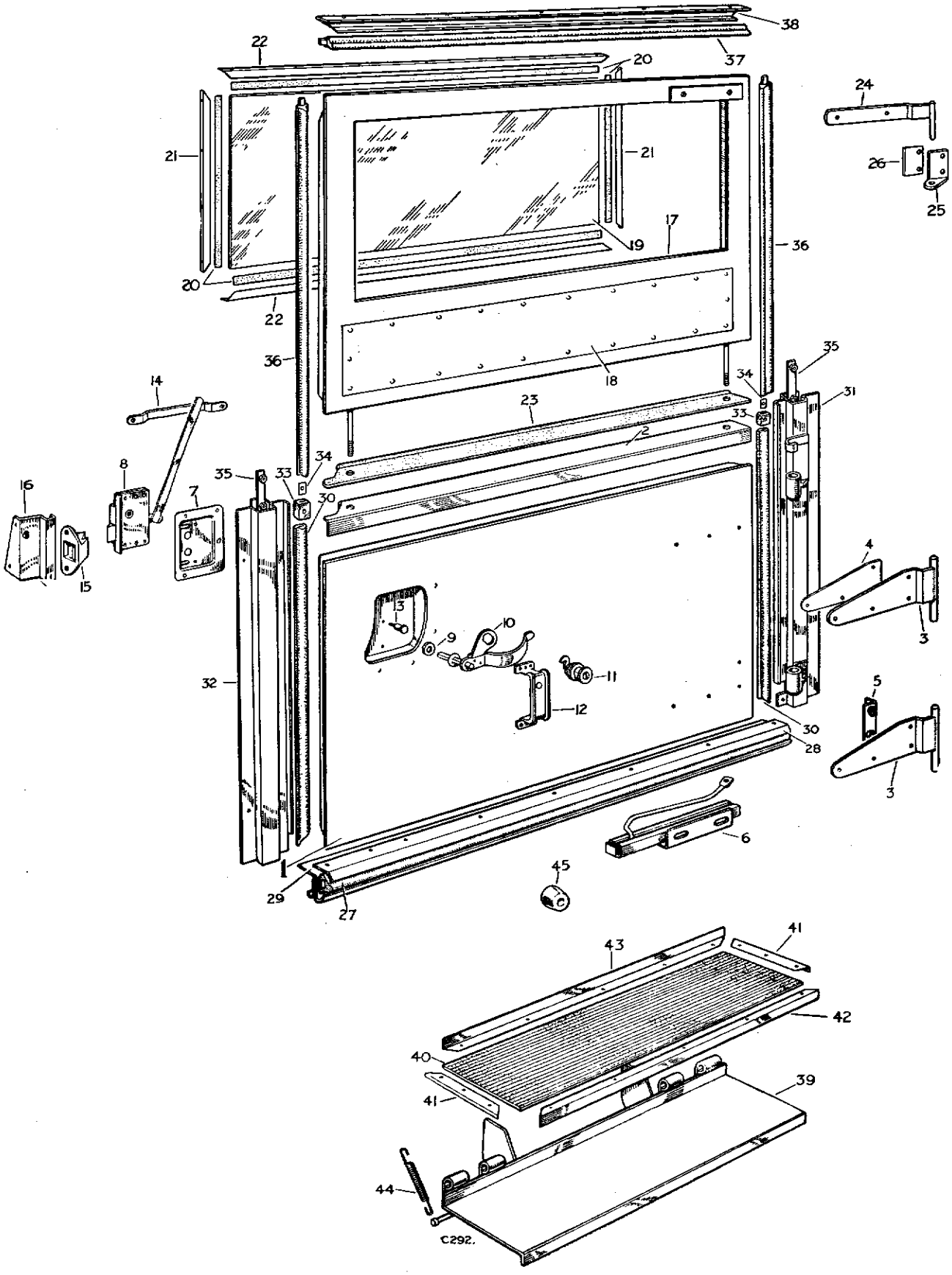


107 STATION WAGON, REAR DOOR

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
17	REAR DOOR ASSEMBLY, UPPER	1	306510	
18	Filler panel for rear door, upper	1	306231	
	Rivet for fixing filler panel	24	305192	
19	Glass for rear door	1	306232	
20	Glazing strip	1	305231	
21	Retainer for glass, vertical	2	306234	
22	Retainer for glass, horizontal	2	306233	
	Drive screw fixing retainer	24	78126	
23	Sealing strip on lower edge	1	303935	
	Pop rivet } Fixing sealing	5	300781	
	Plain washer } strip	5	3867	
24	Hinge plate for rear door, upper	1	303930	
	Bolt ($\frac{1}{4}$" x $2\frac{1}{4}$" long) }	2	237150	
	Plain washer, small	2	3912	
	Plain washer, large } Fixing hinge plate	2	3817	
	Spring washer	2	3074	
	Nut ($\frac{1}{4}$")	2	2823	
	Plain washer }	2	3843	
	Spring washer } Fixing upper door to lower door	2	3077	
	Nut ($\frac{7}{16}$")	2	3844	
25	Top pivot bracket for rear door, upper	1	306249	
26	Packing for rear door top pivot bracket	As required	306928	
	Bolt ($\frac{1}{4}$" x 1" long) }	2	237143	
	Plain washer } Fixing top pivot bracket	2	3821	
	Spring washer } to side panel	2	3074	
	Nut ($\frac{1}{4}$")	2	3819	
27	Seal for rear door bottom	1	303975	
28	Seal retainer for rear door bottom, small }	1	307467	
29	Seal retainer for rear door bottom, large } On	1	307468	
	Rivet fixing retainers together } body	6	302818	
	Drive screws fixing retainer to rear floor }	4	77932	
30	Seal for rear door, side lower } On	2	308320	
	Rivet fixing seals to retainer } body	8	302818	
31	Seal retainer and hinge assembly R.H. } For lower	1	308922	
32	Seal retainer L.H. } rear door	1	308105	
33	Buffer for rear door	1	303967	
34	Fixing plate for door buffer	1	303968	
	Screw (4 B.A. x $\frac{1}{2}$" long) } Fixing door buffer	1	77899	
	Nut (4 B.A.) }	1	77963	
35	Nut retainer strip for door panel	2	308103	
	Rivet, bottom }	4	300789	
	Rivet, centre }	8	300783	
	Rivet, top } Fixing seal retainer	4	300784	
	Set screw (2 B.A. x $\frac{5}{8}$" long) } to body	12	78177	
	Plain washer }	12	3867	
	Spring washer }	12	3073	
	Nut (2 B.A.) }	2	2247	

* Asterisk indicates a new part which has not been used on any previous model.

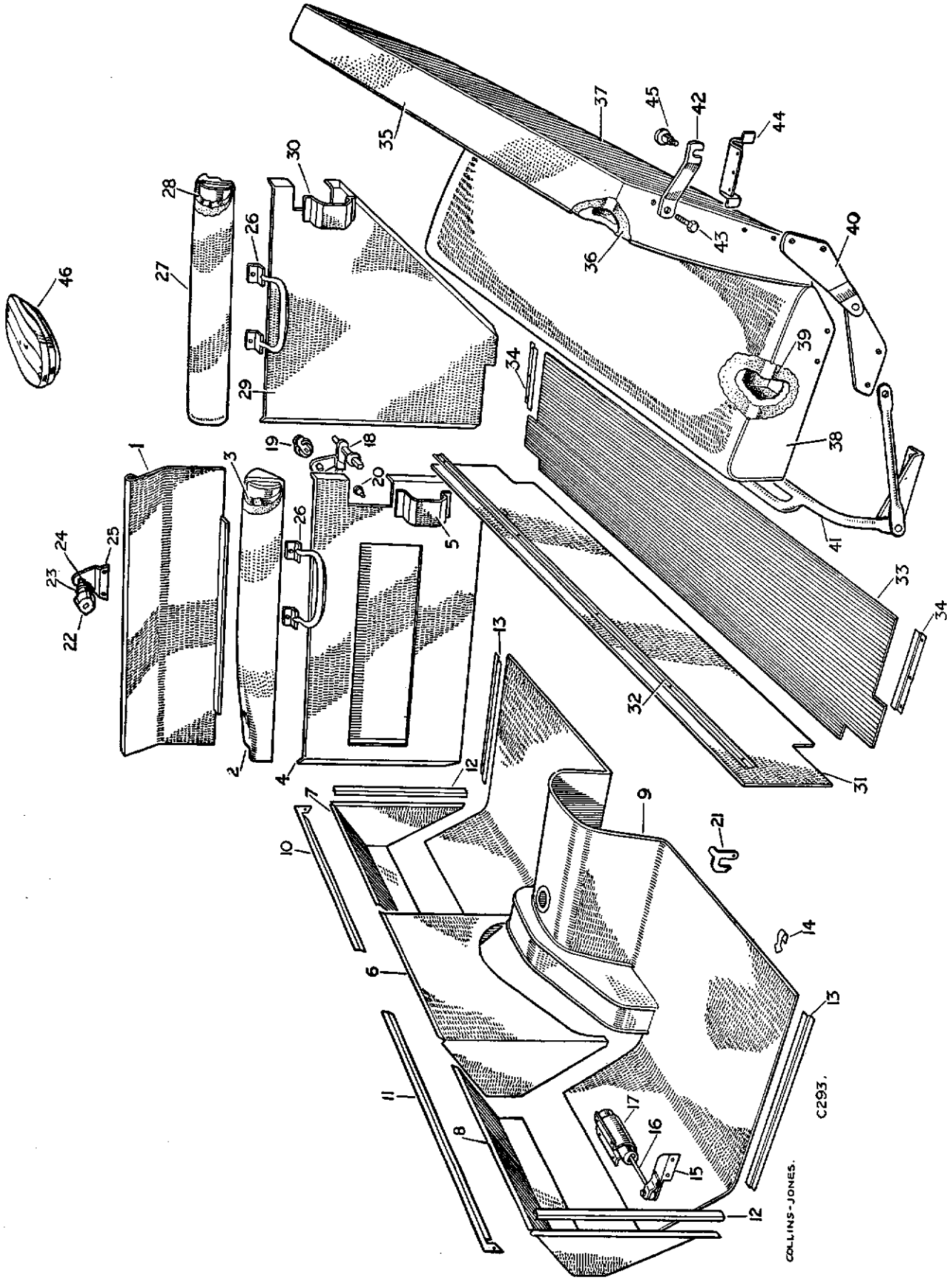
107 STATION WAGON, REAR DOOR



107 STATION WAGON, REAR DOOR

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Seal retainer for rear door side, R.H.	1	308094	
	Seal retainer for rear door side, L.H.	1	308095	
	Rivet fixing retainer to body side and pillar	4	300783	
36	Rear door seal side upper	2	308320	
	Rivet fixing seal to retainers	12	302818	
37	Rear door seal, top	1	303975	
38	Seal retainer for rear door top	1	306246	
	Rivet fixing seal to retainer	8	302818	
	Screw (2 B.A. x ½" long) } Fixing strip and seal	5	77869	
	Spring washer } to cant rail, rear	5	3073	
	Plain washer }	5	3867	
	Nut (2 B.A.) }	5	2247	
39	REAR STEP COMPLETE	1	501053	
40	Rubber mat for step	1	245137	
41	Retainer for rear step mat, side	2	245136	
42	Retainer for rear step mat, front	1	245135	
43	Retainer for rear step mat, rear	1	245134	
	Rivets fixing mat and cappings	26	4022	
	Bolt (⅜" x 4" long) } Fixing rear step to brackets	2	237194	
	Locknut (⅜") } on rear cross member	4	2323	
44	Spring for rear step	2	264362	
45	Buffer for rear step	1	304125	
	Plain washer } Fixing buffer to	1	3867	
	Drive screw } rear cross member	1	78142	

107 STATION WAGON, TRIM AND SEATS

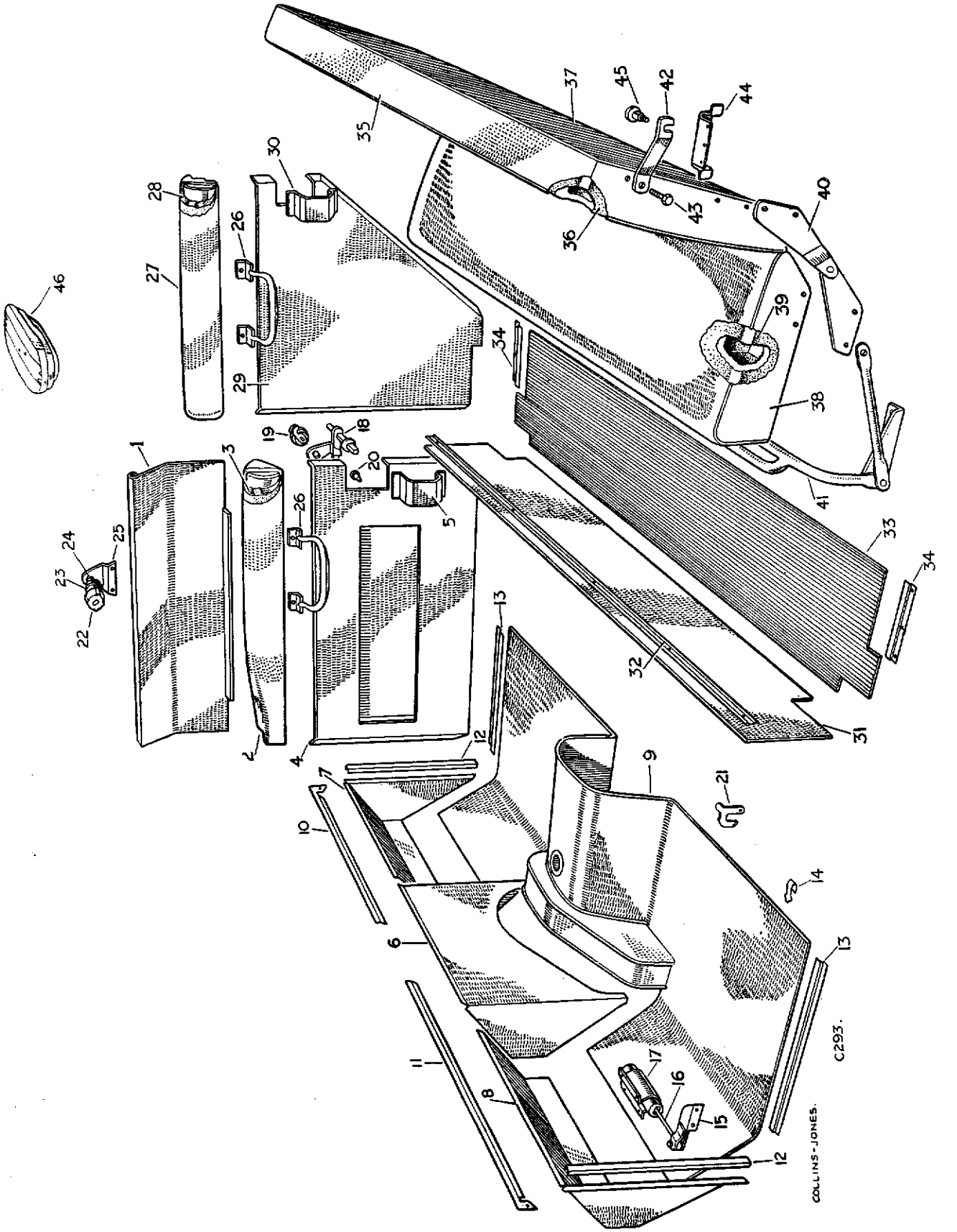


107 STATION WAGON, TRIM AND SEATS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Trim casing for sidescreen R.H., blue	1	307408	For front side door
	Trim casing for sidescreen L.H., blue	1	307409	
	Trim casing for sidescreen R.H., embossed green	1	307899	
	Trim casing for sidescreen L.H., embossed green	1	307900	
	Trim casing for sidescreen R.H., grey	1	320100	
	Trim casing for sidescreen L.H., grey	1	320101	
	Drive screw } Fixing trim	4	77903	
	Plain washer } casing	4	4032	
2	Side armrest complete R.H., front, blue	1	305530	
	Side armrest complete L.H., front, blue	1	305531	
	Side armrest complete R.H. front, embossed green	1	307885	
	Side armrest complete L.H. front embossed green	1	307886	
	Side armrest complete R.H. front, grey	1	320090	
	Side armrest complete L.H. front, grey	1	320091	
3	Topping for side arm rest	2	304705	
	Shakeproof washer } Fixing armrest to sidescreen frame	4	74236	
	Plain washer } Fixing armrest to sidescreen frame	8	3851	
	Nut (2 B.A.) } Fixing armrest to sidescreen frame	4	2247	
4	Trim casing for door R.H., front, blue	1	320260	
	Trim casing for door L.H., front, blue	1	320261	
	Trim casing for door R.H. front, embossed green	1	320243	
	Trim casing for door L.H. front, embossed green	1	320245	
	Trim casing for door R.H. front, grey	1	320244	
	Trim casing for door L.H. front, grey	1	320246	
	Drive screw } Fixing casing	18	77903	
	Plain washer } Fixing casing to door	18	4032	
5	Trim casing for door lock, front, blue	2	306105	
	Trim casing for door lock, front, embossed green	2	307898	
	Trim casing for door lock, front, grey	2	320105	
6	Floor covering at dash centre	1	307936	
7	Floor covering at dash side R.H.	1	307937	
8	Floor covering at dash side L.H.	1	307938	
9	Floor covering, main	1	307815	
	Front floor mat, R.H.	1	307789	
	Front floor mat, L.H.	1	307790	
10	Retainer for floor covering at dash R.H., side top	1	304717	
11	Retainer for floor covering at dash L.H., side top	1	304718	
12	Retainer for floor covering at dash	2	304716	
	Drive screw fixing retainer at dash	10	77949	
13	Retainer for floor covering at door, front side	2	304715	
14	Carpet clip for floor covering	4	77210	
	Drive screw fixing carpet clips	8	69310	
	Pivot bracket complete R.H.	1	306468	
15	Pivot bracket complete L.H.	1	306469	
	Bolt ($\frac{1}{4}$" x $\frac{7}{8}$" long) fixing pivot bracket to doors	4	237142	
16	CHECK STRAP ASSEMBLY FOR FRONT DOORS	2	306474	
	Rod } For check strap	2	306473	
	Buffer } For check strap	2	306471	
	Plain washer } For check strap	4	4035	
	Spring washer } For check strap	2	3074	
	Nut ($\frac{1}{4}$") } For check strap	4	3819	
	Plain washer } Fixing check strap to pivot bracket	4	3815	
	Clevis pin } Fixing check strap to pivot bracket	2	306564	
	Split pin } Fixing check strap to pivot bracket	2	3901	

* Asterisk indicates a new part which has not been used on any previous model.

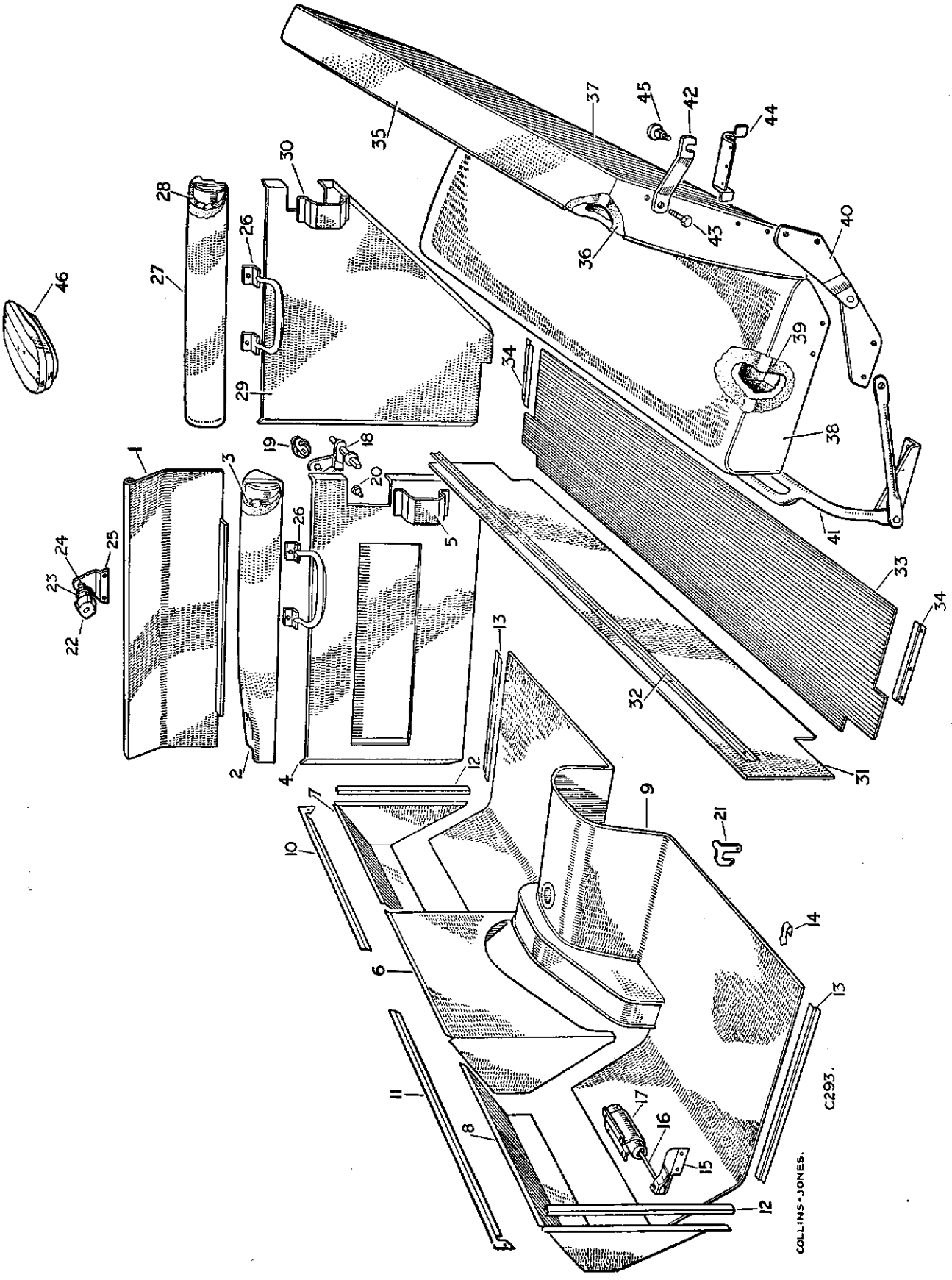
107 STATION WAGON, TRIM AND SEATS



107 STATION WAGON, TRIM AND SEATS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Check strap tube R.H.	1	306466	
17	Check strap tube L.H.	1	306467	
	Bolt (¼" x ⅝" long) }	8	237140	
	Plain washer }	8	3946	
	Spring washer } Fixing check strap to dash	8	3074	
	Plain washer }	8	2213	
	Nut (¼") }	8	2823	
18	Door handle and catch bracket	1	306101	For front side door
19	Private lock and catch....	1	306036	
20	Locking pillar for catch	1	306039	
	Plain washer }	1	2226	
	Spring washer } Fixing pillar to R.H. door	1	3073	
	Nut (2 B.A.) }	1	2247	
21	Safety catch for L.H. door lock	1	306040	
	Packing washer }	1	3851	
	Special screw } Fixing safety catch and door lock	1	313860	
	Locknut (2 B.A.) }	2	25996	
22	Knob for locking screw	4	307497	
	Screw (2 B.A. x ⅜" long) fixing bracket	16	77941	
	Spring washer	16	3073	
23	Spring for locking screw	4	307498	
24	Locking screw for door light	4	307496	
25	Door light locking screw bracket	4	307495	
26	Pull handle for front and rear side doors	4	306460	
	Screw (2 B.A. x ½" long) }	8	77869	
	Spring washer } Fixing handle to door capping	8	3073	
	Nut (2 B.A.) }	8	2247	
27	Side armrest complete, rear side doors, blue	2	308371	
	Side armrest complete, rear side doors, embossed green	2	308804	
	Side armrest complete, rear side doors, grey	2	308979	
28	Topping for rear side armrest	2	308354	
	Shakeproof washer }	4	74236	
	Plain washer } Fixing armrest to rear side door, upper	8	3851	
	Nut (2 B.A.) }	4	2247	
29	Trim casing for door R.H., rear, blue	1	320262	
	Trim casing for door L.H., rear, blue	1	320263	
	Trim casing for door R.H. rear, embossed green	1	320247	
	Trim casing for door L.H. rear, embossed green	1	320249	
	Trim casing for door R.H. rear, grey	1	320248	
	Trim casing for door L.H., rear, grey	1	320250	
	Retainer for rear side door casing	2	308847	1956-58 vehicles numbered from: 870600062 onwards 873600545 onwards 876600491 onwards
	Drive screw } Fixing casing	24	77903	
	Plain washer } to door	24	4032	
30	Trim casing for door lock, rear, blue	2	306105	
	Trim casing for door lock, rear, embossed green	2	307898	
	Trim casing for door lock, rear, grey	2	320105	
31	Kick pad for rear body front panel	1	308353	
32	Retainer for kick pad	1	308194	

107 STATION WAGON, TRIM AND SEATS

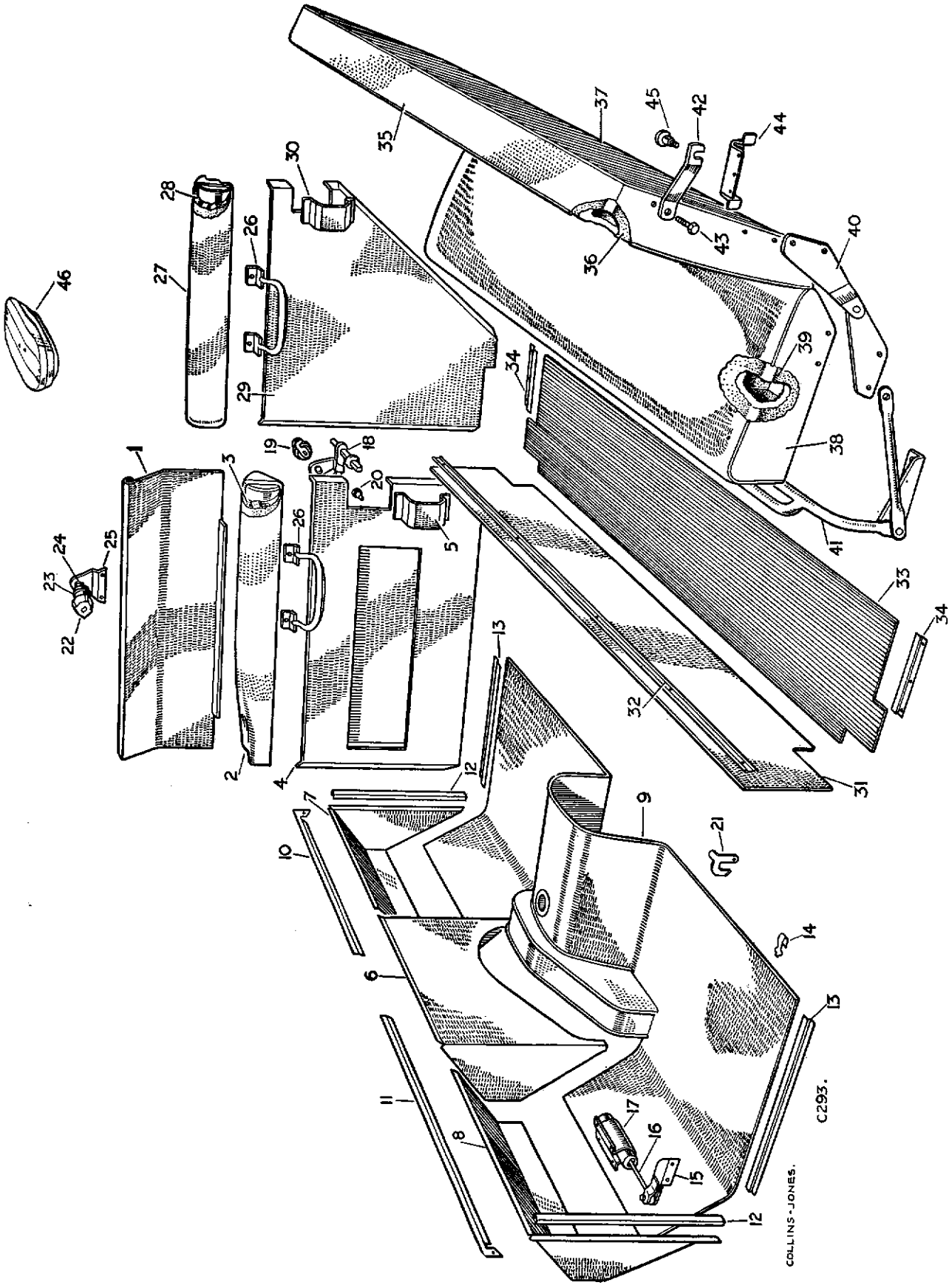


107 STATION WAGON, TRIM AND SEATS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Screw (4 B.A. x ½" long) } Fixing retainer to partition panel	5	77899	
	Spring washer } Fixing retainer to partition panel	5	3072	
	Nut (4 B.A.) } Fixing retainer to partition panel	5	77963	
33	Front floor cover for rear body	1	308329	
34	Retainer for floor covering at door, rear side	2	308338	
	Special bolt } Fixing retainers to	4	320045	
	Special nut } Fixing retainers to floor, rear side	4	302532	
	FRONT SQUAB COMPLETE, BLUE	1	308898	
	FRONT SQUAB COMPLETE, EMBOSSED GREEN	1	308864	
	FRONT SQUAB COMPLETE, GREY	1	308978	
	Capping for front squab frame top	1	308342	
	Drive screw fixing capping to frame	5	77949	
	Pad for front squab	2	307849	
	Topping for front squab	1	305224	
	Trim panel for front squab back, blue	1	308351	
	Trim panel for front squab back, embossed green	1	308897	
	Trim panel for front squab, back, grey	1	308982	
	Drive screw fixing panel to frame	12	77906	
	Plain washer, fixing panel to frame	12	3886	
	Retaining strap for front squab	1	308352	
	Drive screw } Fixing retaining strap	2	77704	
	Plain washer } Fixing retaining strap to front squab	2	4030	
	Pad between front squab and partition	3	307254	
	Front squab support bracket	4	308183	
	Bolt (¼" x ⅝" long) } Fixing support bracket to body cab rear panel	4	237140	
	Spring washer } Fixing support bracket to body cab rear panel	4	3074	
	Plain washer } Fixing support bracket to body cab rear panel	4	3840	
	Nut (¼") } Fixing support bracket to body cab rear panel	4	2823	
	Bolt (¼" x ⅝" long) } Fixing support bracket, partition shelf, angle plate and hinge together	13	237140	
	Plain washer } Fixing support bracket, partition shelf, angle plate and hinge together	13	2213	
	Spring washer } Fixing support bracket, partition shelf, angle plate and hinge together	13	3074	
	Nut (¼") } Fixing support bracket, partition shelf, angle plate and hinge together	13	2823	
	CENTRE SEAT COMPLETE ASSEMBLY, BLUE	1	308725	
	CENTRE SEAT COMPLETE ASSEMBLY, EMBOSSED GREEN	1	308802	
	CENTRE SEAT COMPLETE ASSEMBLY, GREY	1	308977	
35	Centre seat squab complete, blue	1	308726	
	Centre seat squab, complete, embossed green	1	308801	
	Centre seat squab, complete, grey	1	333527	
	"NO SAG" seat springs	17	308173	
	Wire for seat springs	1	308310	
36	Interior for centre squab	1	308144	
37	Trim board for centre seat squab, back, blue	1	308156	
	Trim board for centre seat squab back, embossed green	1	308963	
	Trim board for centre seat squab back, grey	1	308983	
	Drive screw } Fixing board to frame	15	77903	
	Plain washer } Fixing board to frame	15	3886	
38	Centre seat cushion complete, blue	1	308727	
	Centre seat cushion complete, embossed green	1	308800	
	Centre seat cushion complete, grey	1	308975	
	"NO SAG" seat springs	17	308173	
	Wire for seat springs	1	308310	

* Asterisk indicates a new part which has not been used on any previous model.

107 STATION WAGON, TRIM AND SEATS

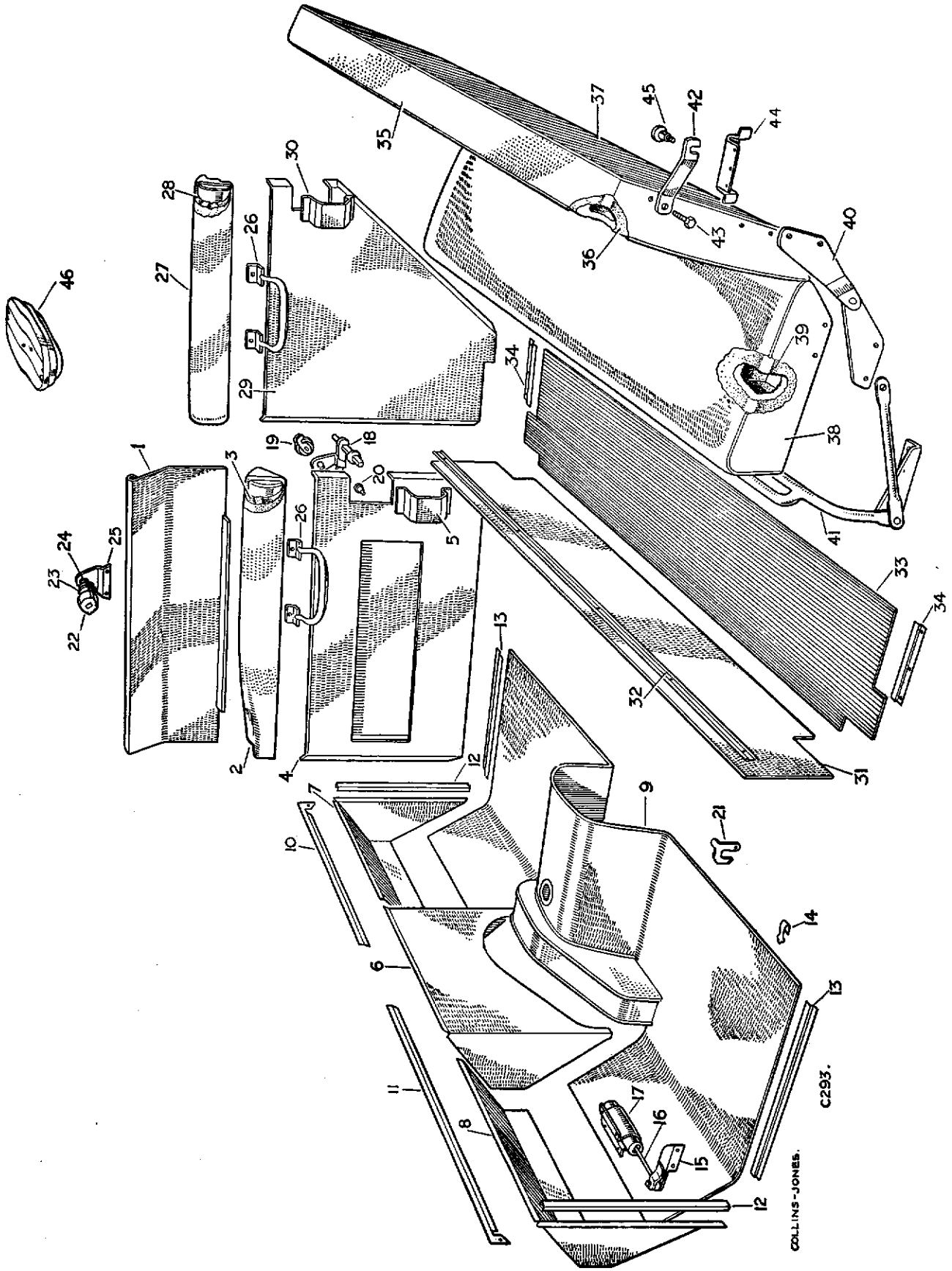


107 STATION WAGON, TRIM AND SEATS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
39	Interior for centre seat cushion	1	308155	
	Hinge, R.H. } For centre	1	308136	
	Hinge, L.H. } seat	1	308137	
40	Set bolt ($\frac{5}{16}$" x $\frac{5}{8}$" long) } Fixing hinge to cushion and support	8	237158	
	Spring washer } tube brace and hinge to squab	8	3075	
41	Support tube for centre seat	1	308140	
	Set bolt ($\frac{5}{16}$" x 1$\frac{1}{2}$" long) } Fixing centre seat cushion	2	235696	
	Plain washer, small } to support tube	2	3899	
	Spring washer } to support tube	2	3075	
	Support link, R.H. } For centre	1	308713	
42	Support link, L.H. } squab	1	308714	
43	Special set bolt } Fixing links to	2	307057	
	Plain washer } centre squab	2	3830	
	Bolt ($\frac{5}{16}$" x $\frac{3}{4}$" long) } Fixing centre seat to floor	4	237159	
	Plain washer } Fixing centre seat to floor	4	3830	
	Spring washer } Fixing centre seat to floor	4	3075	
	Nut ($\frac{5}{16}$") } Fixing centre seat to floor	4	2828	
44	Fixing bracket for squab support link	2	333277	
	Rivet fixing bracket	8	300783	
45	Centre squab locking and adjusting screw	2	308142	
46	Roof lamp	1	265295	
	Bulb for roof lamp	1	264591	
	Drive screw fixing roof lamp	2	77704	
	Mounting pad assembly for roof lamp	1	308461	
	Roof lamp lead, roof portion	1	265482	
	Cable clip } Fixing lead	1	41379	
	Drive screw } to roof	1	78116	
	Fuse box	1	219078	
	Special screw } Fixing	2	3279	
	Special nut } fuse box	2	3280	
	Lead for roof lamp, chassis portion	1	265481	
	Grommet in glove box for lead	1	233244	
	Cable clip } Fixing roof lamp	1	41379	
	Drive screw } lead to dash	1	78116	
	Switch for roof lamp	1	240908	
	Canopy moulding, trimmed R.H.	1	308464	
	Canopy moulding, trimmed L.H.	1	308465	
	Fixing bracket for canopy moulding R.H.	1	305561	
	Fixing bracket for canopy moulding L.H.	1	305562	
	Drive screw } Fixing canopy moulding	2	78126	
	Plain washer } to windscreen	2	4032	
	Drive screw } Fixing canopy bracket	2	77903	
	Plain washer } to moulding	2	4032	
	Roof lining, front	1	308448	
	Roof trim former, long	1	308440	
	Fixing angle, centre front for roof trim	1	308447	
	Plain washer } Fixing angle	1	3886	
	Rivet } to former	1	3547	
	Drive screw } Fixing lining at	3	77949	
	Plain washer } front edge	3	3852	
	Drive screw } Fixing lining at	3	77704	
	Plain washer } rear edge	2	3886	
	Front roof trim retainer, side	2	308439	
	Roof lining, centre and rear	2	308453	

* Asterisk indicates a new part which has not been used on any previous model.

107 STATION WAGON, TRIM AND SEATS



STATION WAGON, TRIM AND SEATS

DESCRIPTION	Qty.	Part No.	REMARKS
ng (rear)	2	308440	
ort (centre)	2	308441	
trim former	3	308447	
king angle	3	3886	
former	3	3547	
iner, side	2	308438	
er, side	2	308437	
entre retainer to roof	4	77704	
at ventilator	4	308444	

* Asterisk indicates a new part which has not been used on any previous model.

LAND-ROVER

REGISTERED TRADE MARK

FIRE TENDER

PETROL MODELS ONLY

GENERAL EXPLANATION

The Fire Tender is mounted on a standard Land-Rover 86 or 88 chassis and body, and the spare parts are, therefore, the same as those required for the basic model. The following pages, 378 to 397 inclusive, list the parts which are peculiar to the Fire Tender.

The Extras and additional equipment listed below are also required:—

Centre power take-off .... Listed on pages 249 and 251

Spare wheel carrier on bonnet, 7" tyres .... Listed on page 316

Truck cab .... Listed on pages 233 to 237

Engine governor .... Listed on pages 261 and 262

But with the following differences:—

Engine governor 243434 replacing 240628

Governor control quadrant 265346 replacing 240066

Lever for quadrant 265348 replacing 235097

Lever, governor to quadrant 243072* replacing 261515

Washer for lever 265347 replacing 219659

Support for governor control 237549 replacing 240065

LESS Operating rod 1 240410

Ball joint 2 219065

Oil cooler .... Listed on pages 281 and 283

But with oil gauge 237826 replacing 240732

LESS Mounting bracket 1 240732

Clip 1 216708

Grommet 1 311200

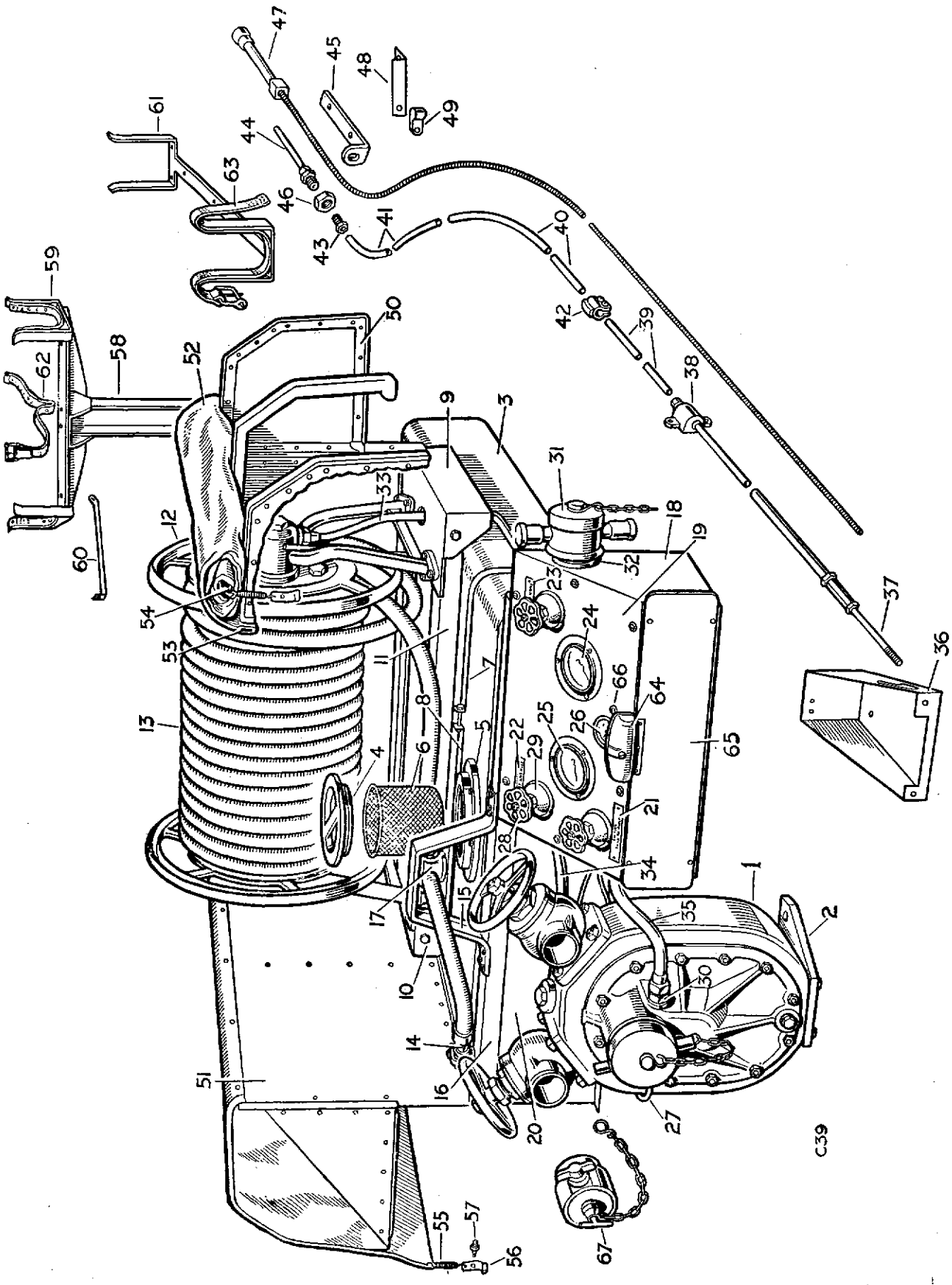
When Universal joint covers are fitted a modified Cover, part number 243547, must be fitted to prevent a foul with the oil cooler return pipe.

All parts normally painted Green are painted Red.

All seats are trimmed in Red.

Trim on Sidescreens and Webbing for petrol tank lid strap are normal colour.

FIRE TENDER CONTROLS

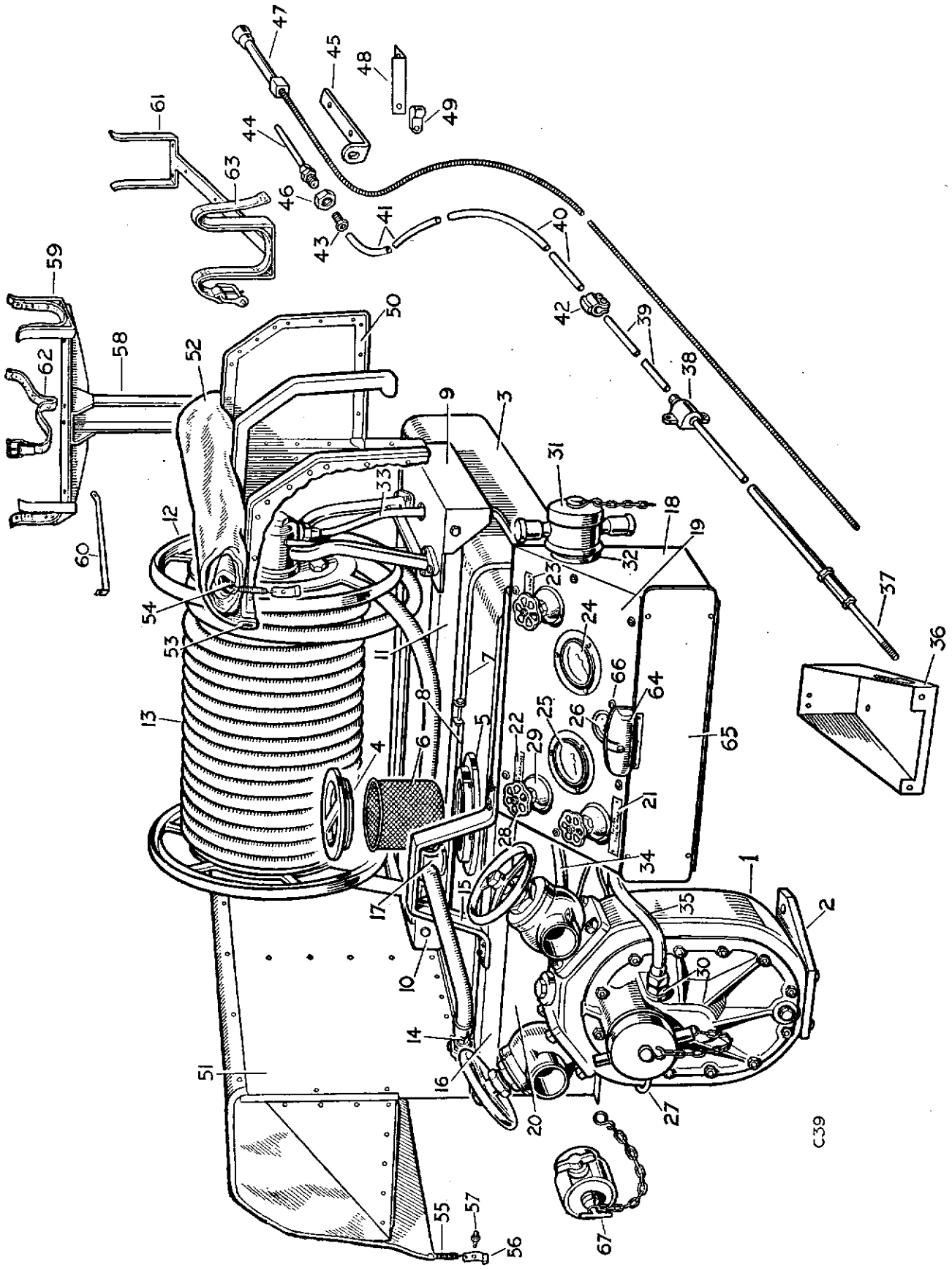


FIRE TENDER CONTROLS

DESCRIPTION	Qty.	Part No.	REMARKS
te	1	243673	1954
te	1	265200	1955-58
long) }	3	237348	
small }	3	2851	
large } Fixing pump to chassis	3	2251	
r }	3	3076	
}	3	2827	
for pump	1	232646	
Vhit. x 1" long) } Fixing	2	215703	1954
r } support plate	2	3076	
} to pump	As required	237551	
for pump	1	265051	
long) } Fixing	2	237346	1955–58
} support plate	As required	2599	
ut ($\frac{3}{8}$") } to pump	2	50526	
long) } Fixing	4	239906	
} support plate to	8	3299	
ut ($\frac{3}{4}$") } towing plate	4	50531	
mplete	1	504625	
water tank	1	307280	
r	1	307279	
er tank	1	303610	
long) }	6	237144	
} Fixing filter body	6	3840	
r } to water tank	6	3074	
}	6	3819	
or water tank	4	303661	
vater tank, long	2	243677	
vater tank, short	2	303612	
long) }	4	237139	
r } Fixing strap to wheelarch	8	3074	
}	8	2823	
} Fixing	2	303632	
} strap ends	2	3490	
port bracket R.H.	1	243665	
port bracket L.H.	1	243666	
or hose reel support	4	243669	
or hose reel support, rear	2	267348	
for rear reinforcing	2	267347	
ose reel	2	243061	
long) }	12	237183	
long) } Fixing hose reel	6	237178	
r } supports to	12	3076	
} wheelarch box	12	2827	

* Asterisk indicates a new part which has not been used on any previous model.

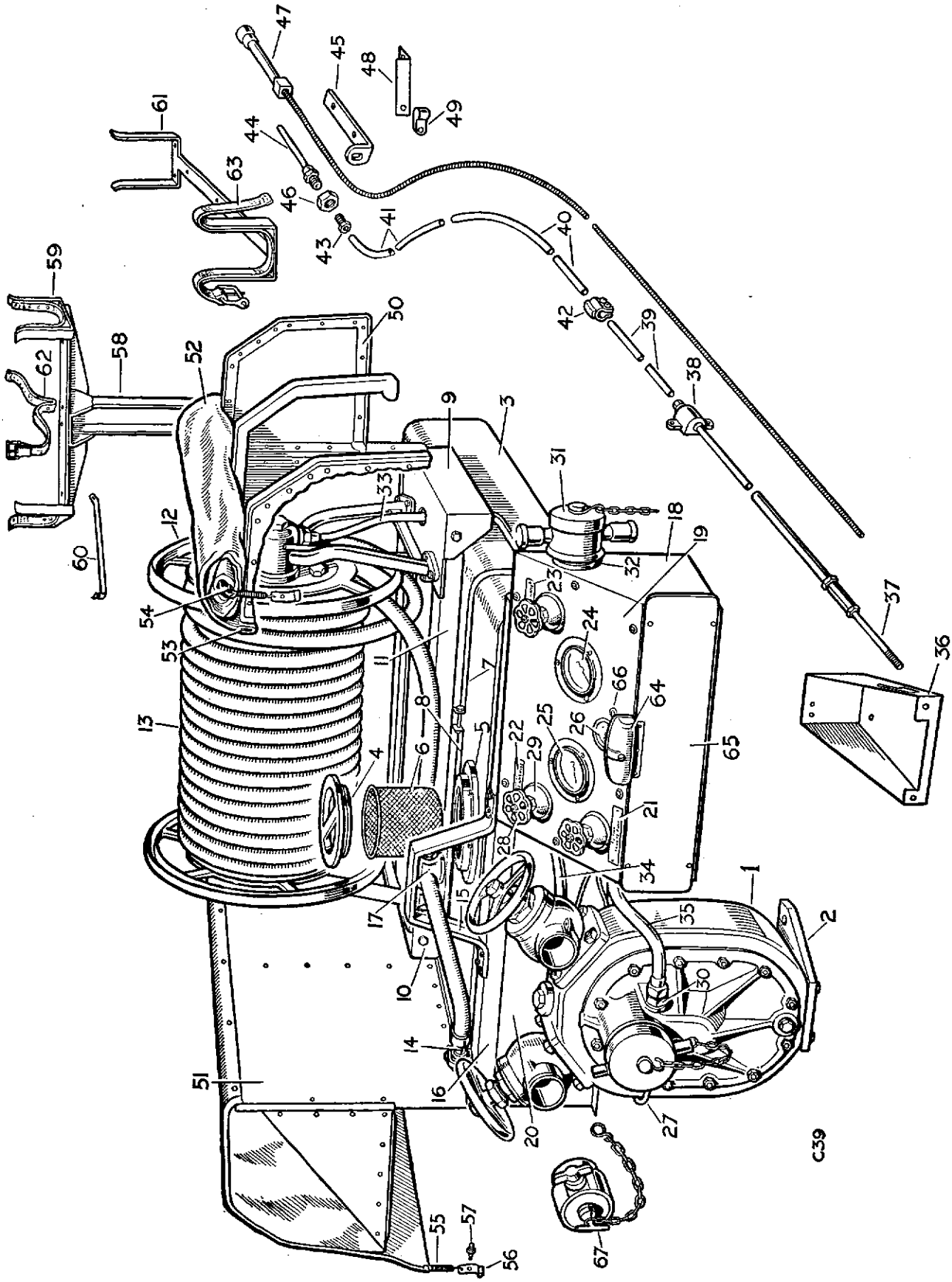
FIRE TENDER CONTROLS



FIRE TENDER CONTROLS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
12	Hose reel complete	1	243234	
13	Hose complete with nozzle	1	303618	
	Bolt ($\frac{3}{8}$" x $\frac{7}{8}$" long) }	8	237178	
	Bolt ($\frac{3}{8}$" x $1\frac{1}{8}$" long) }	8	237179	
	Bolt ($\frac{3}{8}$" x $1\frac{1}{8}$" long) } Fixing hose reel to support	4	237180	
	Spring washer }	20	3076	
	Nut ($\frac{3}{8}$") }	20	2827	
	Support for hose reel pipe	1	266962	
	Clip for hose reel support	1	266966	
	Set bolt (2 B.A. x $\frac{1}{2}$" long) } Fixing clip and	3	234603	
	Spring washer } support to hose	3	3073	
	Plain washer } bobbin bracket	3	2630	
14	Clip for hose nozzle	1	72085	
	Rivet fixing hose nozzle clips to bobbin support	2	302222	
15	Bracket for hose bobbin	1	243217	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing	8	237140	
	Spring washer } bobbin bracket	8	3074	
	Nut ($\frac{1}{4}$") } to support	8	2823	
16	Support for bobbin bracket and control box	1	243218	
	Packing plate, short } For bobbin	2	243682	
	Packing plate, long } support	4	243071	
	Bolt ($\frac{1}{4}$" x $\frac{3}{4}$" long) } Fixing	4	237141	
	Spring washer } bobbin support to	4	3074	
	Nut ($\frac{1}{4}$") } wheelarch box	4	2823	
	Bobbin for hose, male half	2	268726	
	Bobbin for hose, female half	2	268727	
	Special bolt }	2	243073	
	Castle nut ($\frac{5}{16}$") } Fixing bobbin to support	2	251601	
	Split pin }	2	2555	
18	Control box at rear of vehicle	1	303626	1954
	Control box at rear of vehicle	1	264798	1955–58
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) } Fixing	4	237140	
	Spring washer } control box	4	3074	
	Nut ($\frac{1}{4}$") } to support	4	2823	
19	Panel for control box	1	303628	1954
	Panel for control box	1	264802	1955–58
	Screw ($\frac{1}{4}$" x $\frac{3}{4}$" long) } Fixing	6	77936	
	Spring washer } panel to	6	3074	
	Plain washer } control box	6	3840	
20	Panel for tailboard aperture	1	243596	
	Drive screw fixing panel	11	72626	
21	Name plate, suction tank to pump	1	240034	
22	Name plate, pressure pump to first aid hose	1	240035	
23	Name plate, hydrant to first aid hose	1	240036	1954
	Drive screw fixing name plates	6	76833	
24	Pressure gauge, 200 lbs. sq.in.	1	271732	
25	Vacuum and pressure gauge, 30" vacuum, 100 lbs. sq.in. pressure	1	271731	
	Screw (2 B.A. x $\frac{3}{4}$" long) } Fixing	6	78139	
	Spring washer } gauges to	6	3073	
	Nut (2 B.A.) } panel	6	2247	

FIRE TENDER CONTROLS

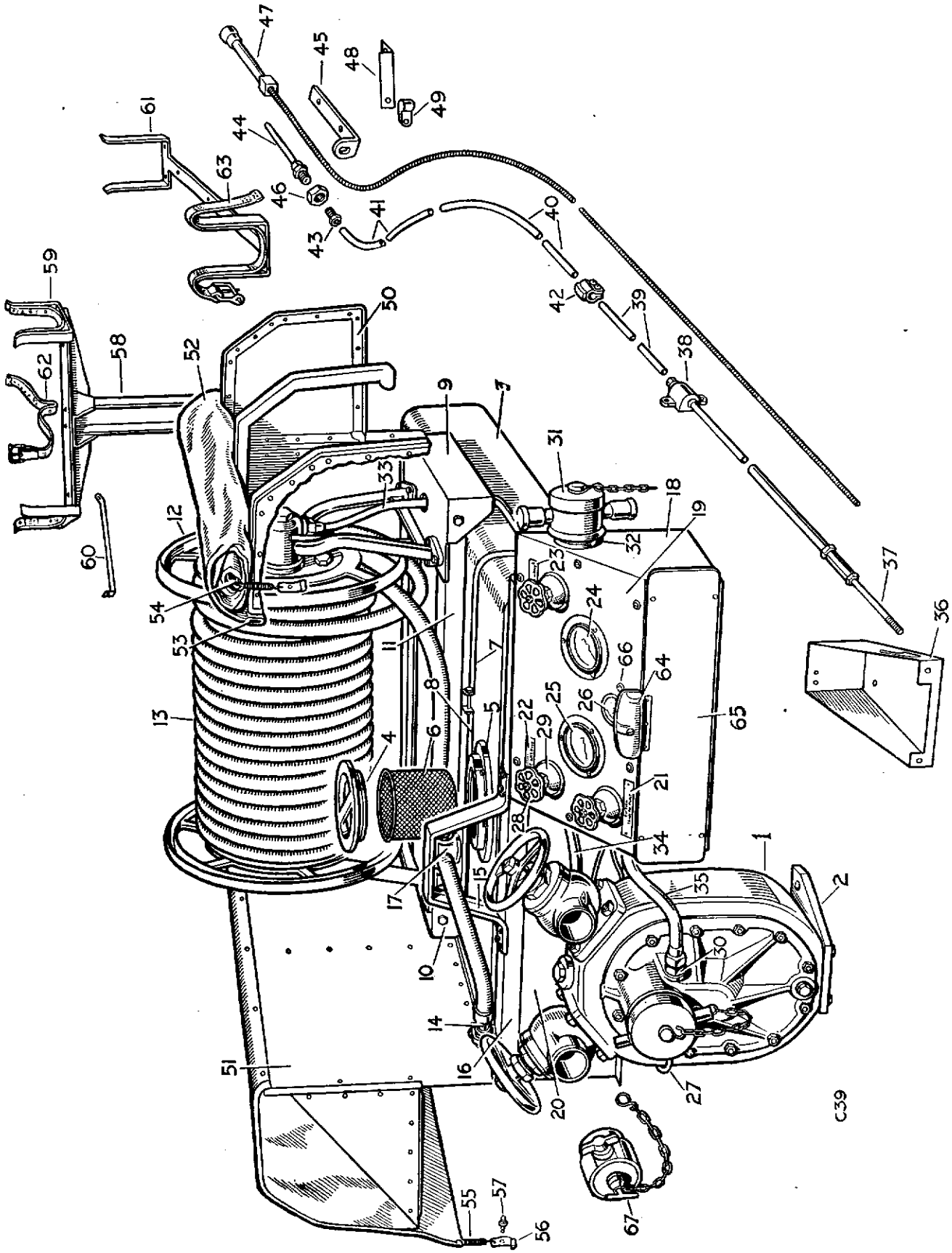


FIRE TENDER CONTROLS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
26	Oil temperature gauge	1	237826	
	Union for gauge	1	218512	
	Joint washer for union	1	3055	
	Lockwasher for union	1	217321	
	Washer for gauge	1	218751	
	Clip for oil temperature gauge pipe	8	41379	
	Drive screw fixing clip	8	72626	
	Double ended-union for pressure gauge pipe	1	240053	1954
	Joint washer for union	1	213960	1954
	Pipe complete, pump to pressure gauge	1	240056	1954
	Adaptor for vacuum pipe	1	240052	1954
	Joint washer for adaptor	1	243962	1954
	Joint washer for pressure gauge tee piece	2	232044	1955-58
	Elbow at water valves	2	268666	1955-58
	Distance piece for elbow	2	240109	Alternative types, check before ordering — 1955-58
	Joint washer, elbows to valves		231579	Alternative types, check before ordering — 1955-58
	Pipe, outlet valve to hose reel	1	264967	1955-58
	Pipe, tank to inlet valve	1	264969	1955-58
	Pipe, outlet valve to pump	1	264963	1955-58
	Pipe, pump to inlet valve	1	264965	1955-58
	Pipe complete, tee piece to vacuum gauge	1	264975	1955-58
	Pipe complete, pump to pressure gauge	1	264973	1955-58
	Double-ended union, for vacuum gauge pipe	1	3057	
	Joint washer for union	1	213959	
27	Pipe complete, pump to vacuum pressure gauge	1	240054	1954
28	Water valve complete	3	240037	
29	Rubber grommet for water valves	3	303663	
	Tee piece for hose reel pipe	1	240040	
30	Double-ended union — For water valves, pump and tank	8	240041	
	Washer for union — For water valves, pump and tank	9	243962	
31	Hydrant connection	1	240038	1954
32	Distance piece, connection to panel	1	240109	
	Distance piece, connection to water valve	2	240110	
	Joint washer for hydrant	2	243962	
33	Pipe complete, tee piece to hose reel	1	243067	
	Pipe complete, hydrant valve and outlet valve to tee piece	2	240046	1954
34	Pipe complete, outlet valve to pump	1	237924	
35	Pipe complete, pump to inlet valve	1	237923	
	Pipe complete, inlet valve to tank	1	243069	
36	Support bracket for governor quadrant	1	237549	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long) — Fixing quadrant to support bracket	2	250693	
	Spring washer — Fixing quadrant to support bracket	2	3074	
	Nut ($\frac{1}{4}$") — Fixing quadrant to support bracket	2	2823	
	Bolt (2 B.A. x $\frac{1}{2}$" long) — Fixing quadrant to control box	1	234603	
	Spring washer — Fixing quadrant to control box	1	3073	
	Plain washer — Fixing quadrant to control box	2	2630	
	Nut (2 B.A.) — Fixing quadrant to control box	1	2247	
37	Adaptor for governor control cable	1	504458	
	Operating rod for governor	1	504459	
	Ball joint complete	1	219065	
	Locknut ($\frac{1}{4}$") for ball joint	1	2823	
	Spring washer — Fixing ball joint to quadrant	1	3074	
	Nut ($\frac{1}{4}$") — Fixing ball joint to quadrant	1	2823	
38	Swivel coupling for control	1	237815	
	Drive screw fixing swivel to frame	2	73892	

* Asterisk indicates a new part which has not been used on any previous model.

FIRE TENDER CONTROLS

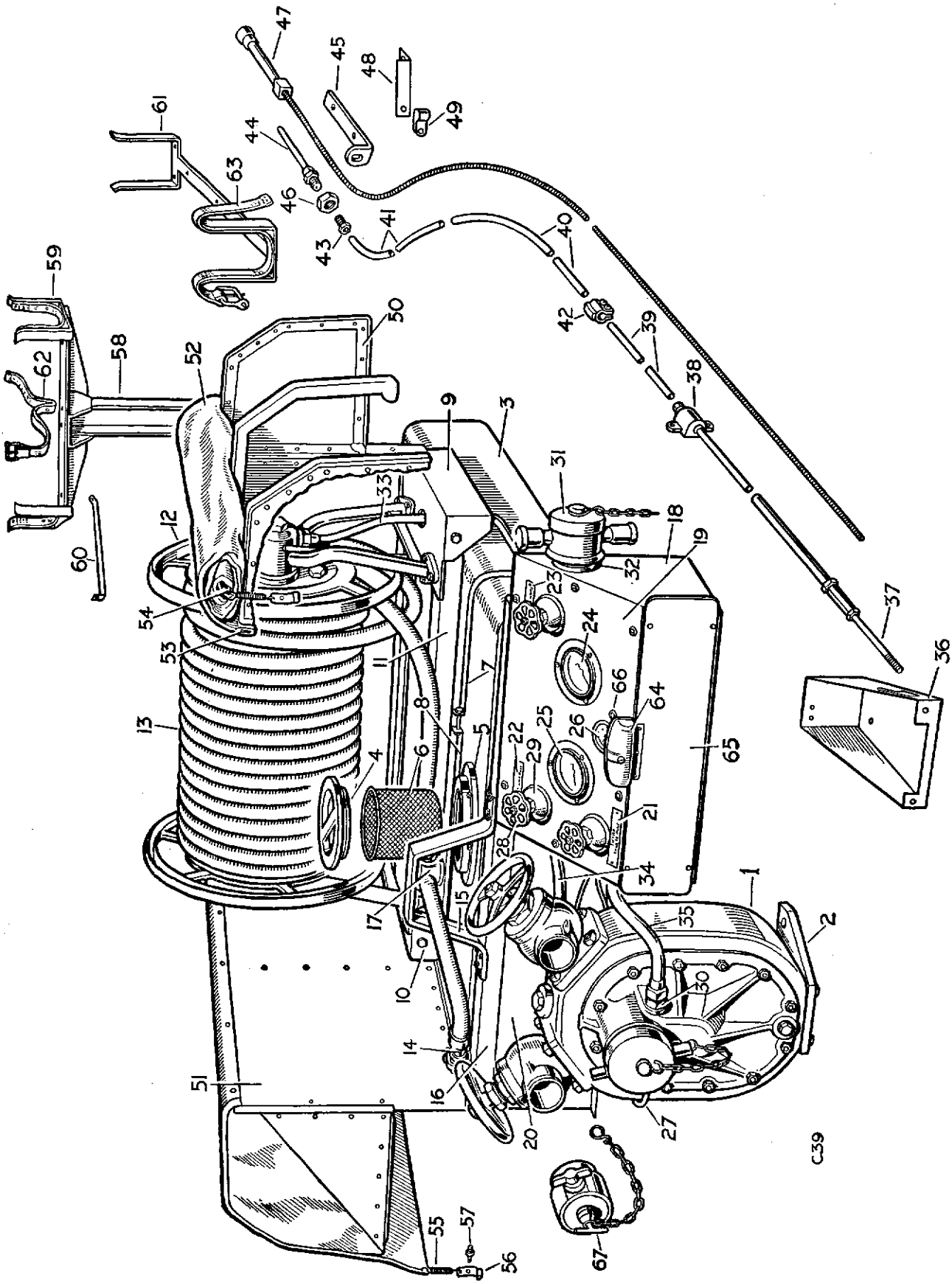


FIRE TENDER CONTROLS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
39	Conduit for control cable, connector to swivel	1	243668	
40	Conduit for control cable, connector to connector	1	233102	
41	Conduit for control cable, governor to connector	1	233103	
42	Clamp connector for conduit	2	237817	
43	Nipple — Fixing conduit to overslider	1	233093	
	Split pin — Fixing conduit to overslider	1	2388	
44	Swivel complete — Fixing conduit to overslider	1	233094	
45	Bracket for overslider — Fixing conduit to overslider	1	233100	
	Shakeproof washer — Fixing conduit to overslider	1	233017	
46	Nut (⅝″) — Fixing conduit to overslider	1	250407	
47	Overslider	1	244419	
48	Bracket for conduit clip at engine	1	237819	
	Bolt ($\frac{5}{16}$″ Whit. x $\frac{13}{32}$″ long) — Fixing conduit clip bracket to inlet manifold	1	215761	
	Spring washer — Fixing conduit clip bracket to inlet manifold	1	3075	
49	Clip for conduit	5	237813	
	Drive screw fixing clips	5	72626	
	Nipple, conduit to control cable and swivel	2	233093	
50	Hose box R.H., ...	1	243332	
51	Hose box L.H., ...	1	243333	
	Bolt (¼″ x ⅝″ long) — Fixing hose boxes to body	26	237140	
	Spring washer — Fixing hose boxes to body	26	3074	
	Nut (¼″) — Fixing hose boxes to body	26	2823	
52	Cover for hose box	2	243788	
53	Top strip for hose box cover	2	243789	
	Rivet fixing cover and strip	10	300784	
54	Bottom strip for hose box cover	2	243328	
55	Spring — Retaining hose box cover	4	243767	
56	Hook catch — Retaining hose box cover	4	243330	
57	Stud for hook catch	4	243618	
	Nut (2 B.A.) fixing stud to body	4	2247	
58	Bracket for front cradle	1	303662	
	Bolt (¼″ x ⅝″ long) — Fixing bracket to front bumper	4	237140	
	Spring washer — Fixing bracket to front bumper	4	3074	
	Nut (¼″) — Fixing bracket to front bumper	4	2823	
59	Front cradle	1	243851	
	Bolt (¼″ x ¾″ long) — Fixing cradle to bracket	2	237141	
	Spring washer — Fixing cradle to bracket	2	3074	
	Nut (¼″) — Fixing cradle to bracket	2	3819	
60	Support strap for front cradle	2	268851	
	Bolt (¼″ x ¾″ long) — Fixing straps to cradle bracket	2	237141	
	Spring washer — Fixing straps to cradle bracket	2	3074	
	Nut (¼″) — Fixing straps to cradle bracket	2	3819	
61	Side cradle	2	303654	
	Bolt (¼″ x ⅝″ long) — Fixing side cradle to front wings	14	237140	
	Spring washer — Fixing side cradle to front wings	14	3074	
	Nut (¼″) — Fixing side cradle to front wings	14	2823	
	Stiffener for front wing top	2	303658	
	Pop rivet fixing stiffener	6	300919	
62	Support strap, for front cradle	1	243853	
	Rivet — Fixing straps to cradle bracket	2	305665	
	Plain washer — Fixing straps to cradle bracket	2	3816	

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FIRE TENDER CONTROLS

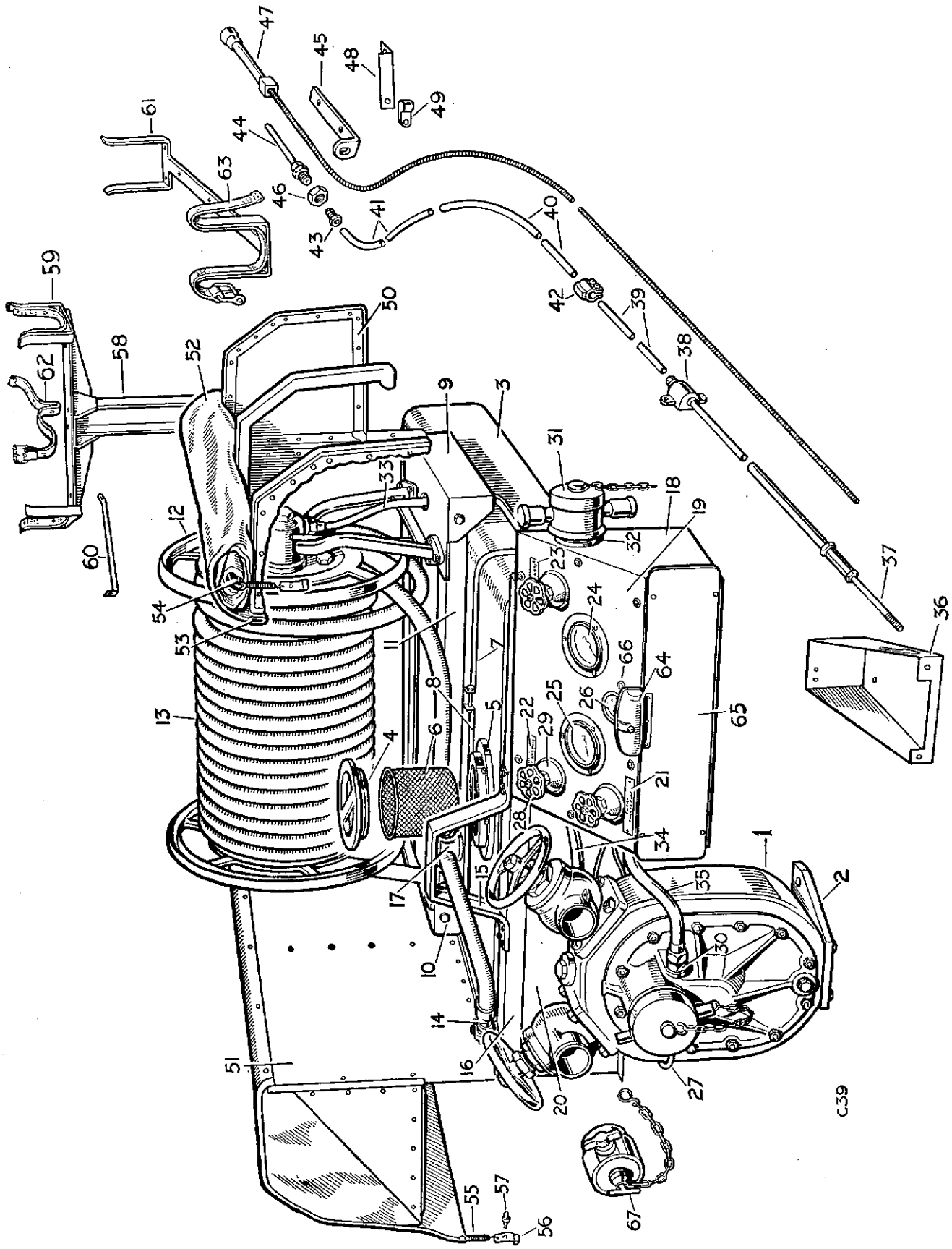


FIRE TENDER CONTROLS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
63	Strap for hose cradles	3	303650	
	Instantaneous buckle	3	303568	
	End cap	3	303954	
	Eyelet	3	300785	
	Rivet — Fixing straps to cradle	12	302186	
	Plain washer — Fixing straps to cradle	12	3816	
64	Lamp for number plate, LU 052448 D	1	234213	
	Bulb for lamp, LU 989	1	50689	
65	Rear number plate	1	303641	
	Screw (2 B.A. x $\frac{3}{8}$" long) — Fixing plate to control box	5	77846	
	Spring washer — Fixing plate to control box	5	3073	1954 R.H.D.
	Nut (2 B.A.) — Fixing plate to control box	5	2247	
66	Harness for number plate	1	244126	
	Snap connection, LU 900269 — For number plate harness	2	3632	
	Grommet, LU 859341 — For number plate harness	1	233244	
	Cable cleat, LU 941834 — For number plate harness	2	240429	
	Mechanical foam generator	1	241753	Supplied as extra equipment
	Pick-up tube for foam generator	1	241754	Supplied as extra equipment
	Foam nozzle	1	241755	Supplied as extra equipment
67	Delivery hose couplings	2	243674	1954 Supplied as extra equipment
	Suction hose adaptor	1	265190	1955–58 Extra equipment to suit British standard couplings
	Joint washer for adaptor	1	265174	1955–58 Extra equipment to suit British standard couplings
	Delivery hose couplings	2	265185	1955–58 Extra equipment to suit British standard couplings
	Joint washer for delivery hose couplings	4	266815	1955–58 Extra equipment to suit British standard couplings
	Suction hose spanner	1	268245	Supplied with 265190, 265185 and 266815 from vehicles numbered: 111604808 onwards, 114604434 onwards, 112602442 onwards
	Support for foam generator, R.H.	1	244687	
	Support for foam generator, L.H.	1	244688	
	Bolt (2 B.A. x $\frac{3}{8}$" long) — Fixing supports	6	237119	
	Plain washer — Fixing supports	6	2226	
	Special nut — Fixing supports	6	4017	
	Ring spanner	1	241980	1954. Supplied with each pump
	Hose spanner	1	241981	1954. Supplied with each pump
	Pivot bracket, R.H. — For front door check strap	1	306468	
	Pivot bracket, L.H. — For front door check strap	1	306469	
	Check strap assembly for front doors	2	306474	
	Rod for check strap	2	306473	
	Buffer for check strap	2	306471	
	Plain washer — Fixing check strap	4	4035	
	Spring washer — Fixing check strap	2	3074	1955–58
	Nut ($\frac{1}{4}$") — Fixing check strap	4	3819	
	Plain washer — Fixing check strap to bracket	4	3815	
	Clevis pin — Fixing check strap to bracket	2	306564	
	Split pin — Fixing check strap to bracket	2	3901	
	Checkstrap tube, R.H.	1	306466	
	Checkstrap tube, L.H.	1	306467	
	Bolt ($\frac{1}{4}$" x $\frac{5}{8}$" long)	8	237140	
	Plain washer, small — Fixing tube to dash	8	3946	
	Plain washer, large — Fixing tube to dash	8	2213	
	Spring washer — Fixing tube to dash	8	3074	
	Nut ($\frac{1}{4}$") — Fixing tube to dash	8	2823	
	Plain washer at door hinge fixing	2	2760	

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FIRE TENDER CONTROLS



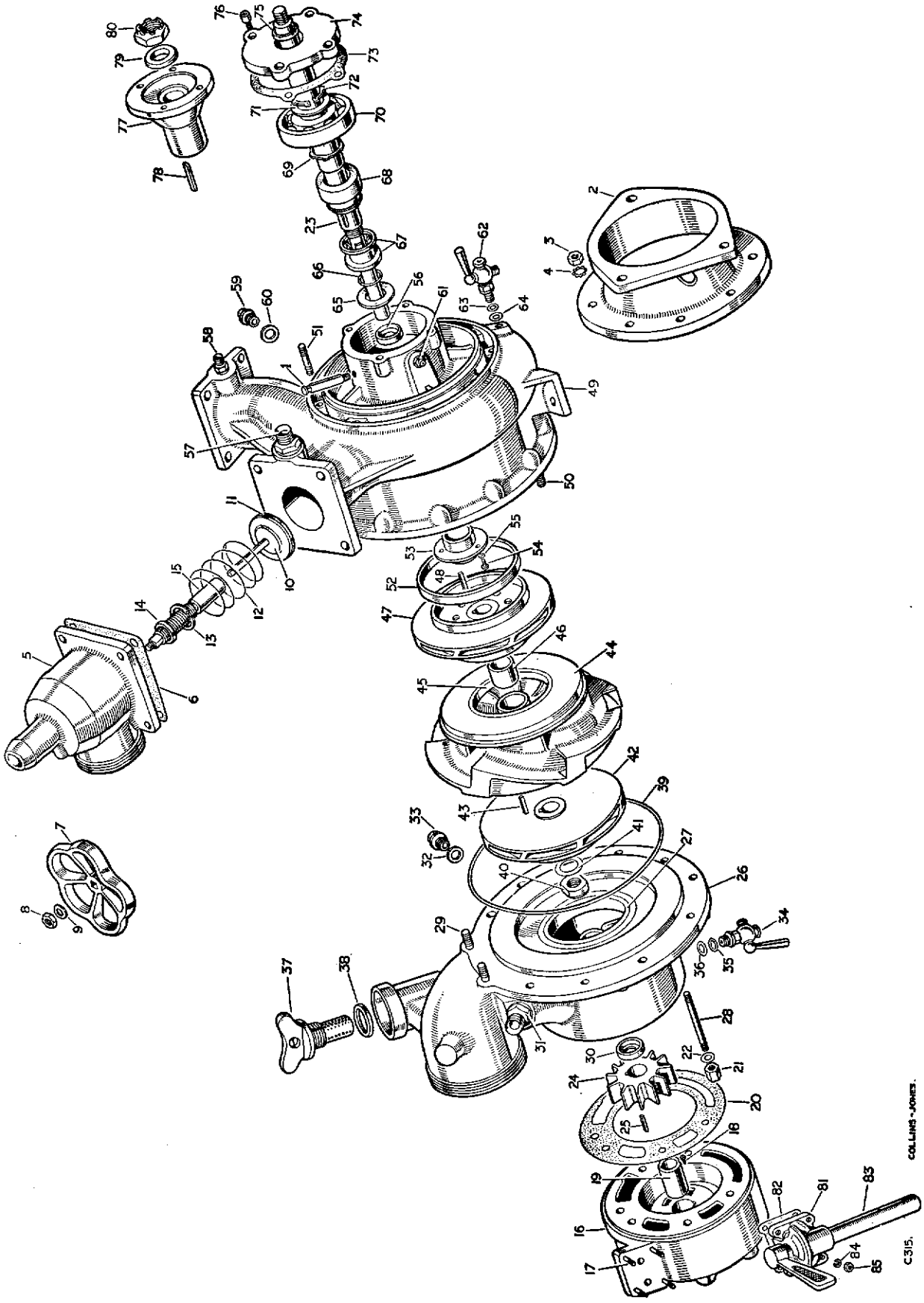
FIRE TENDER CONTROLS

PLATE REF. 1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
	Rear spring, driver's side	1	241286†	
	Rear spring, passenger's side	1	241287†	
	Rear spring, driver's side	1	270923*††	
	Rear spring, passenger's side	1	270924*††	
	Rear spring, driver's side	1	272967†††	
	Rear spring, passenger's side	1	272968†††	
	"U" bolt for rear spring	4	242926	Late
	Dowel for rear spring	2	272289	1955
	Front spring, driver's side	1	241282	1954
	Front spring, passenger's side	1	241283	
	Front spring, driver's and passenger's	2	241283	
	Shock absorber, front	2	512102	1955–58
	Shock absorber, rear	2	512086	
	Front spring, driver's and passenger's side	2	264563	When front winch is fitted
	Tyre	5	242861	
	Tube	5	232124	
	Link plate	1	242928	
	Link for spring	1	242927	
	Unloading spring for governor	1	218051	

* Asterisk indicates a new part which has not been used on any previous model.

† 1954-56 vehicles numbered up to 111605330
†† 1956-57 vehicles numbered from 111605331 to 111703273
††† 1957-58 vehicles numbered from 111703274 onwards

FIRE TENDER PUMP

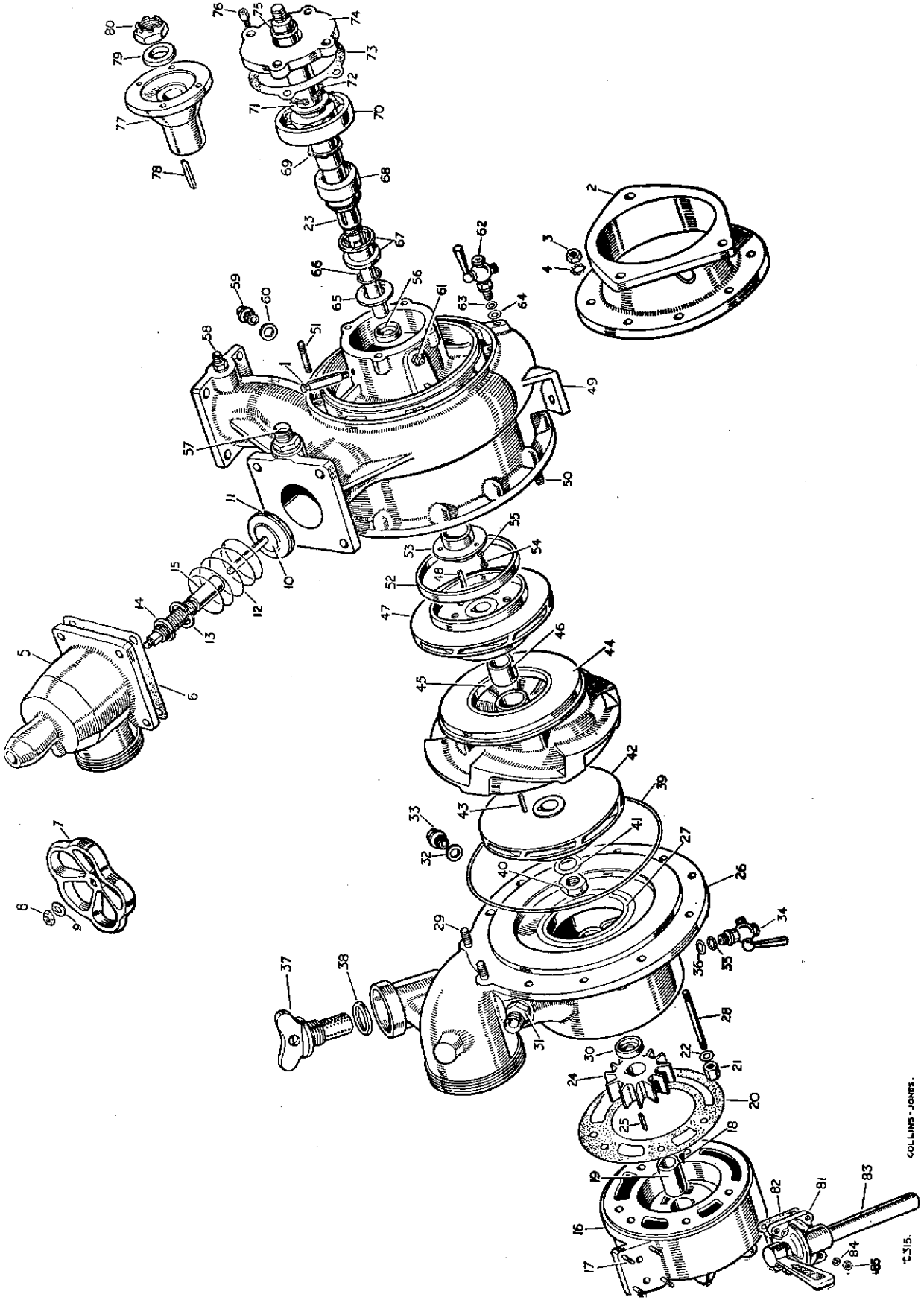


FIRE TENDER PUMP

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Oil filler tube	1	271751	
2	Mounting ring	1	271752	
5	Delivery valve	2	271754	
6	Joint washer for valve	2	271755	
7	Control wheel for valve	2	271756	
10	Spindle and seal complete	2	271757	
11	Rubber seal } For	2	271758	
12	Spring } valve	2	271759	
13	Circlip } For spindle	2	271760	
14	Seal } body	2	271761	
15	Spindle body, for valve	2	271762	
16	Priming casing	1	267623	
18	Grub screw, securing bush	1	271763	
19	Bush for shaft	1	271764	
20	Gasket for priming casing	1	271765	
23	Shaft for impellers	1	267615	
24	Priming impeller	1	267620	
26	Suction casing	1	271766	
27	Wearing ring for suction impeller	1	267621	
30	Seal for shaft in suction casing	1	271768	
31	Suction pipe union first aid	1	240041	
32	Washer } For suction	1	271770	
33	Plug } casing	1	271771	
34	Drain cock	1	271772	
35	Fibre washer	1	271773	
36	Copper washer	1	213951	
37	Cap and filter complete	1	271775	
38	Washer for cap	1	271776	
39	Rubber 'O' ring for priming casing	1	271777	
41	Locking washer for pump shaft nut, suction impeller end....	1	275385	
42	Suction impeller	1	267618	
44	Diffuser ring	1	271778	
45	Wearing ring, small pressure impeller	1	267621	
46	Distance piece for impeller	1	271779	
47	Suction and pressure impeller	1	267619	
49	Main casing	1	271780	
52	Wearing ring, large pressure impeller	1	267622	
53	Stationary sealing ring	1	271781	
54	Screw } For	1	271782	
55	Washer } sealing ring	1	271783	
56	Seal for shaft in main casing	1	271784	
57	Union for delivery pipe—first aid	1	240041	
58	Union for pressure gauge pipe	1	3057	
59	Plug for main casing	1	271787	
60	Washer for plug	1	271788	
61	Grease nipple for main casing	1	271789	
62	Drain cock	1	271772	
63	Fibre washer } For drain	1	271773	
64	Copper washer } cock	1	213959	
65	Fibre washer for shaft	1	271790	
66	Rubber 'O' ring for shaft	1	271791	
68	Mechanical seal, for shaft	1	504062	
69	Circlip fixing mechanical seal	1	271793	

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FIRE TENDER PUMP

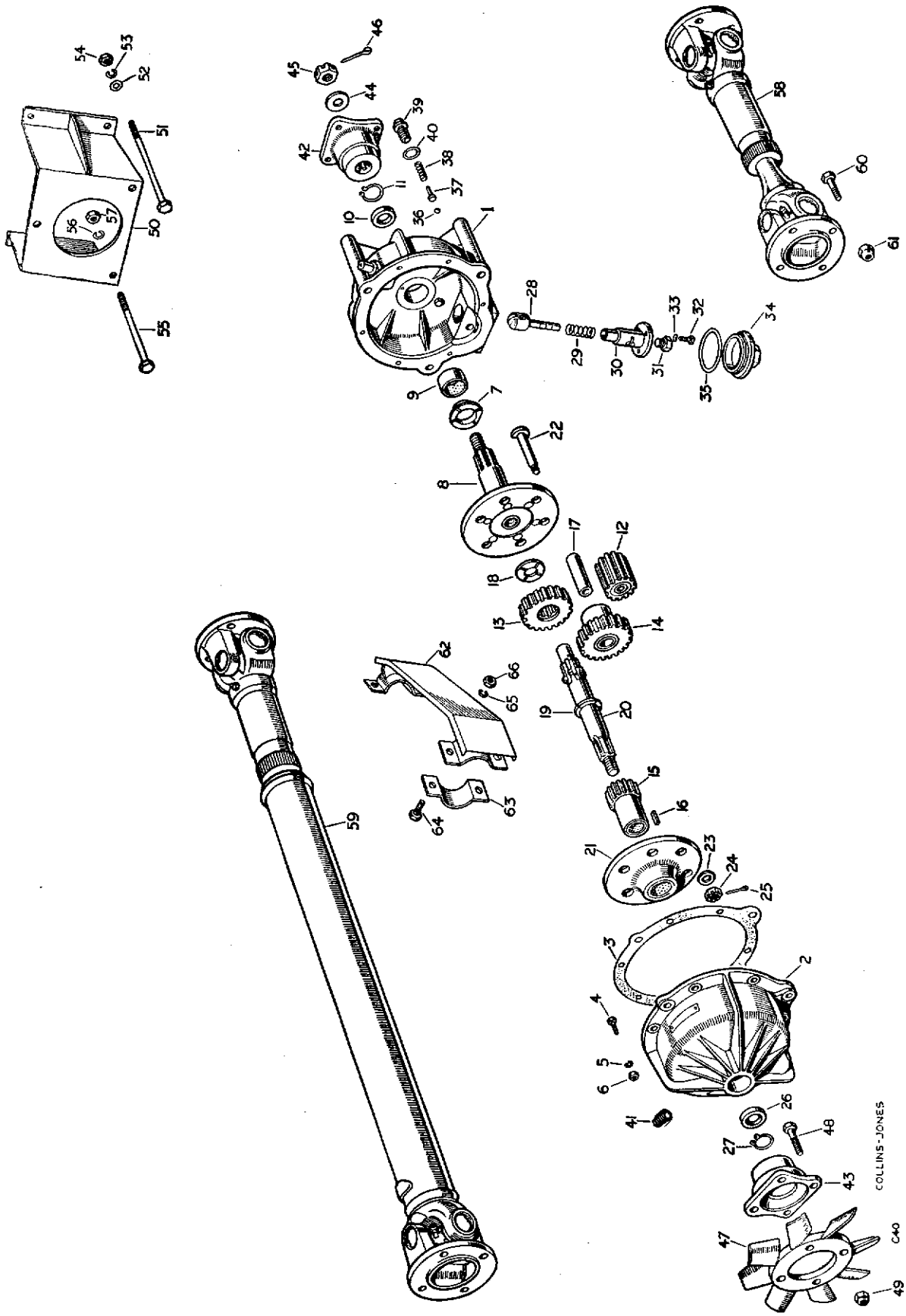


FIRE TENDER PUMP

DESCRIPTION	Qty.	Part No.	REMARKS
r shaft	1	267616	
for bearing	1	271794	
bearing	1	271793	
or bearing cover	1	271796	
....	1	271797	
g cover	1	271798	
er	1	271799	
....	1	271800	
....	1	271801	
r	1	271802	
nge	1	271803	
....	1	271804	
or cock	1	271805	
....	1	271806	

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FIRE TENDER, OVERDRIVE GEARBOX

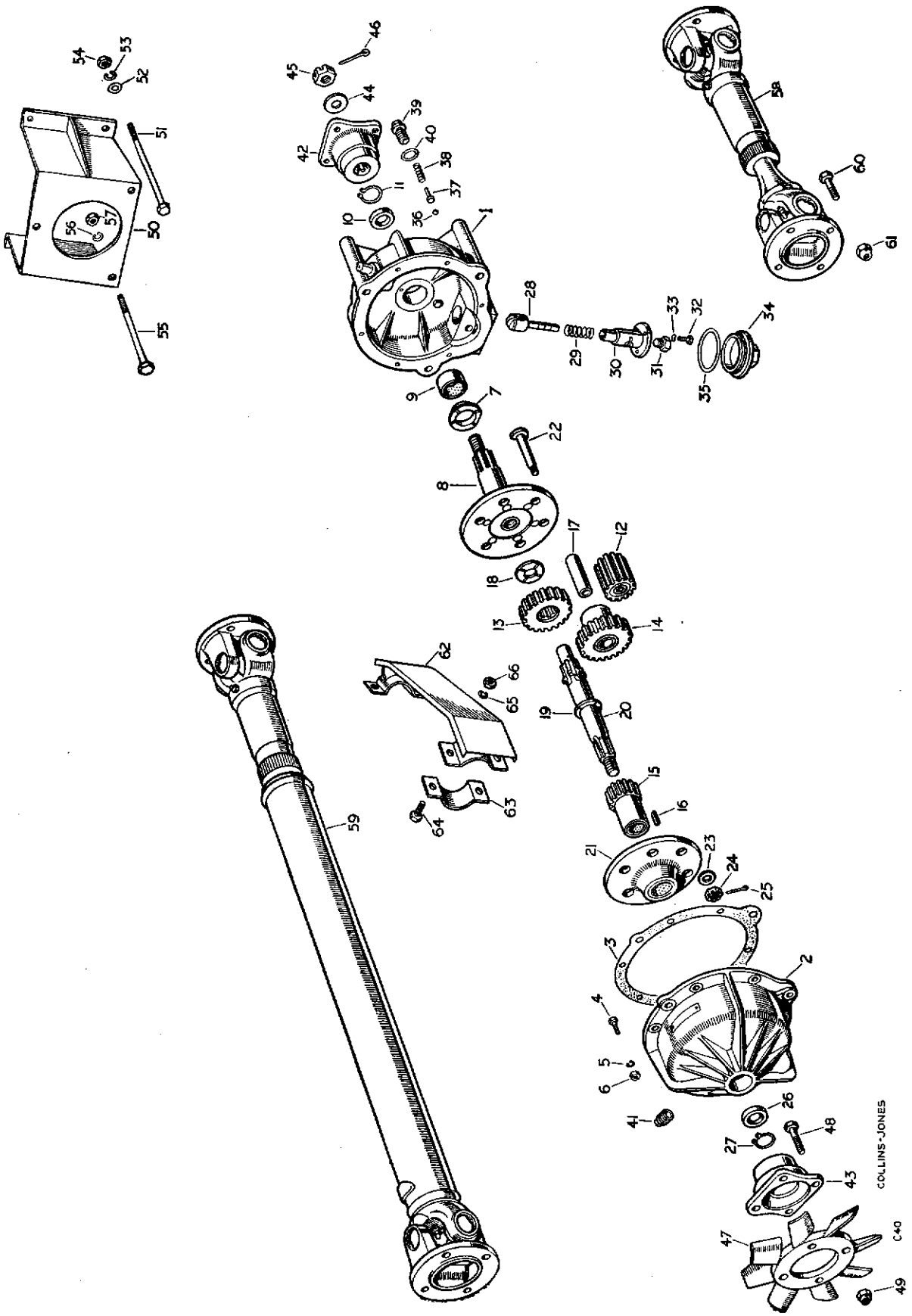


FIRE TENDER, OVERDRIVE GEARBOX

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	OVERDRIVE GEARBOX ASSEMBLY	1	237906	
1	Housing, input half	1	242746	
2	Housing, output half	1	242747	
3	Joint washer for housing	1	242748	
4	Bolt ($\frac{1}{4}$" x $\frac{7}{8}$" long) } Fixing	6	237142	
5	Spring washer } main housings	6	3074	
6	Nut ($\frac{1}{4}$") } together	6	2823	
7	Bush in input housing for shaft (dowelled)	1	242767	
8	Input shaft, complete with output shaft bearing	1	242762	
9	Bearing for input shaft	1	242766	
10	Oil seal for input shaft	1	242771	
11	Circlip retaining input shaft	1	09128	
12	Planet wheel, reaction with bearing, small	3	242756	
13	Sun wheel, driven, large	1	242757	
14	Planet wheel, driven with bearing, large	3	242759	
15	Sun wheel, reaction with bearing, small	1	242758	
16	Key, sun wheel to retaining plate	1	264786	
17	Planet wheel bearing shaft	6	242760	
18	Thrust washer, large } For driven	1	242768	
19	Thrust washer, small } sun wheel	1	242769	
20	Output shaft	1	242761	1954
21	Retaining plate for planet wheels	1	242754	
22	Special bolt } For planet	6	264787	
23	Plain washer } clamping bolts	6	2210	
24	Slotted nut ($\frac{3}{8}$" U.N.F.) }	6	252046	
25	Split pin }	6	2556	
26	Oil seal for output shaft	1	242772	
27	Circlip retaining output shaft	1	09203	
28	Plunger and roller assembly } For oil pump	1	242753	
29	Spring }	1	242764	
30	Body }	1	242755	
31	Plug }	1	242750	
32	Special screw } Fixing oil	2	242776	
33	Spring washer } pump body	2	3072	
34	Oil drain plug	1	242765	
35	Washer for drain plug	1	242770	
36	Ball ($\frac{1}{4}$") }	1	52459	
37	Plunger }	1	242751	
38	Spring } For oil relief valve	1	242763	
39	Plug }	1	242752	
40	Washer for plug }	1	242749	
41	Oil filler and level plug	1	3291	

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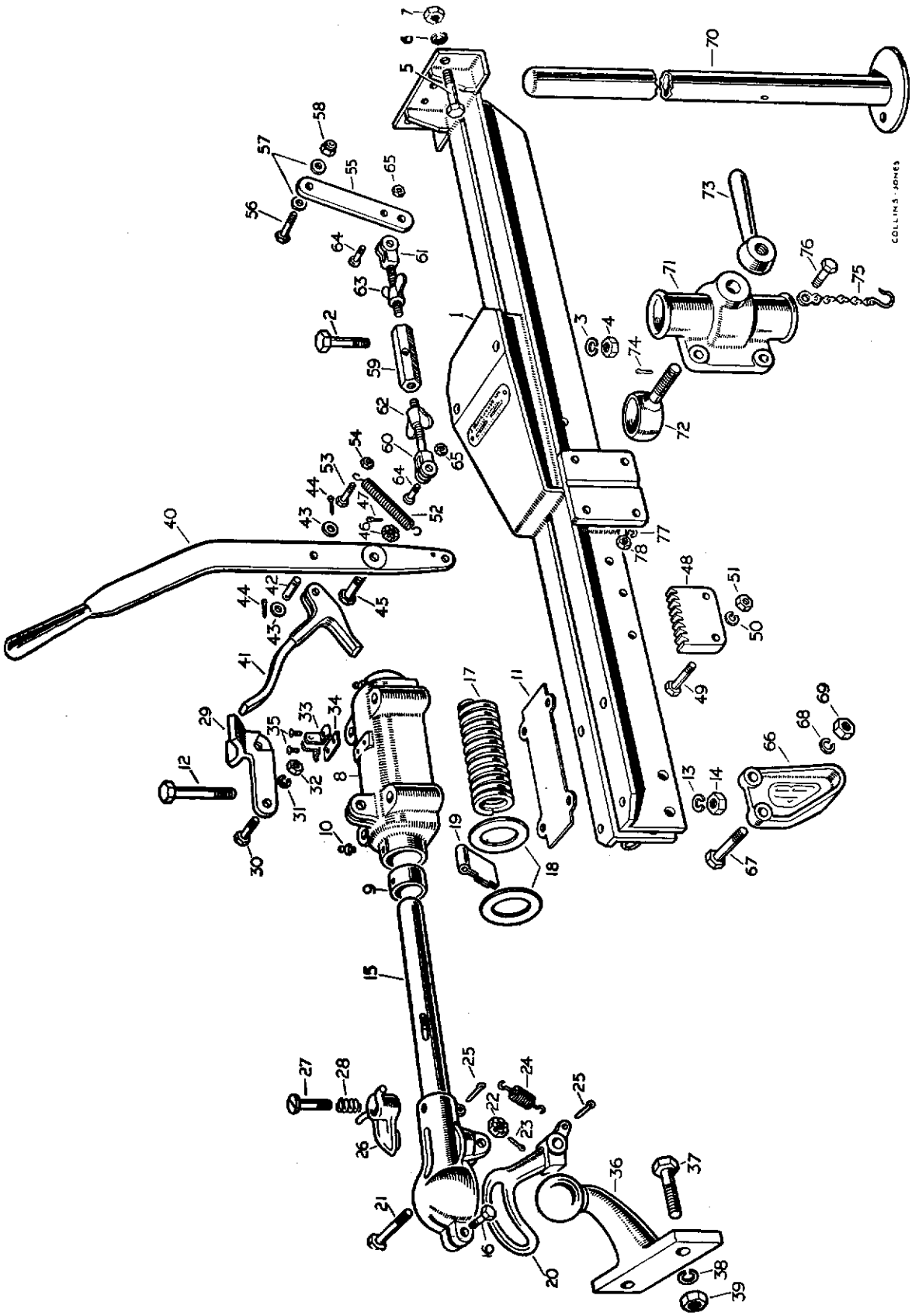
FIRE TENDER, OVERDRIVE GEARBOX



FIRE TENDER, OVERDRIVE GEARBOX

DESCRIPTION	Qty.	Part No.	REMARKS
e, input	1	237718	
e, output	1	237543	
Fixing	2	3131	
) flanges to gearbox	2	251604	
overdrive	2	2426	
rive gearbox	1	239446	
long) Fixing fan and	4	237342	
ut (⅜″) propeller shaft	4	50526	
et for overdrive gearbox	1	237643	
⅝″ long)	4	215207	
Fixing carrier bracket	4	2550	
r to chassis frame	4	3075	
	4	2828	1954
rdrive gearbox mounting	4	243667	
″ long) Fixing	3	215194	
r overdrive gearbox to	3	3075	
carrier bracket	3	2828	
ft, short, centre P.T.O. to overdrive	1	237533	
ft, overdrive to pump	1	243064	
″ long) Fixing	12	237341	
nut (⅜″) propeller shafts	12	50526	
or overdrive gearbox	1	243792	
	2	241575	
″ long)	4	237160	
Fixing heat shield			
er to exhaust pipe	4	3075	
	4	3490	
ft for fire pump	1	236941	
″ long) Fixing	4	237341	1955–58
nut (⅜″) propeller shaft	8	50526	

TRAILER, DRAWBAR AND HAND BRAKE

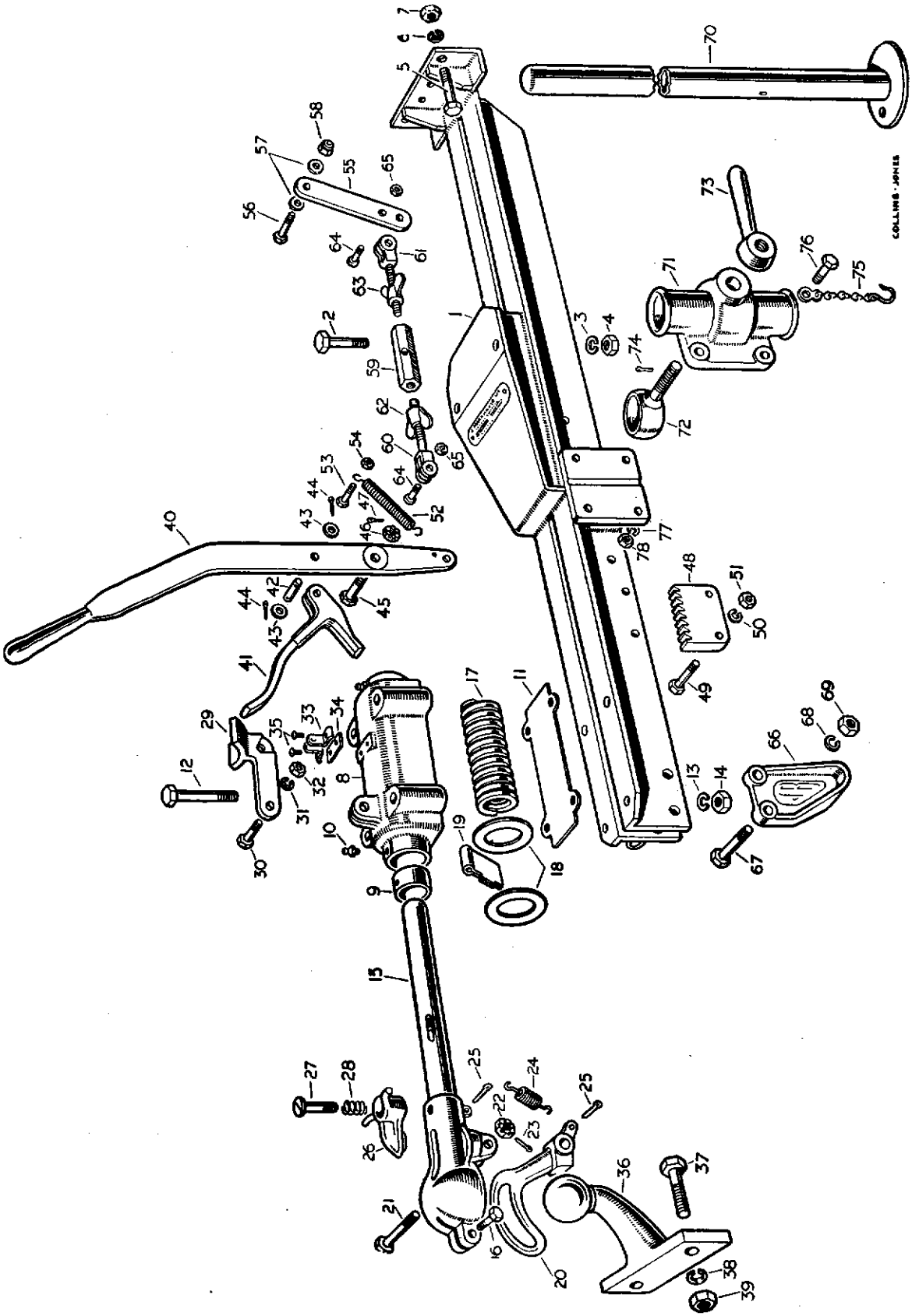


TRAILER, DRAWBAR AND HAND BRAKE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	TRAILER COMPLETE ASSEMBLY	1	232036	Up to Trailer No. BT 8/12324
1	Drawbar frame	1	232248	
2	Bolt ($\frac{1}{2}$" x $1\frac{1}{2}$" long) } Fixing drawbar to	2	250571	
3	Spring washer } body at front	2	3078	
4	Nut ($\frac{1}{2}$") }	2	2269	
5	Bolt ($\frac{1}{2}$" x $1\frac{1}{2}$" long) } Fixing drawbar to	2	250571	
6	Spring washer } body at rear	2	3078	
7	Nut ($\frac{1}{2}$") }	2	2269	
8	HOUSING ASSEMBLY FOR PULL PIN	1	232249	
9	Bush for housing	2	232250	
10	Grease nipple	2	219696	
11	Bottom plate for housing	1	232251	
12	Bolt ($\frac{1}{2}$" x $3\frac{3}{8}$" long) } Fixing housing and plate	4	250579	
13	Spring washer } to drawbar frame	4	3078	
14	Nut ($\frac{1}{2}$") }	4	2269	
15	Pull pin	1	279423	
16	Pinch bolt ($\frac{3}{8}$" x 1" long) for pull pin cup	1	250539	
17	Over-run spring	1	232253	
18	Thrust washer for spring	2	232254	
19	Special split cotter, pull pin to housing	1	232255	
20	Locking handle for tow ball	1	232256	
21	Bolt ($\frac{1}{2}$" x $2\frac{5}{8}$" long) } Fixing locking handle	1	250576	
22	Castle nut ($\frac{1}{2}$") } to pull pin	1	2451	
23	Split pin }	1	2425	
24	Spring, locking handle	1	232257	
25	Split pin fixing spring	2	3179	
26	Safety catch for locking handle	1	279426	
27	Special screw } Fixing safety catch	1	232259	
28	Spring } to pull pin	1	279427	
29	Reversing catch	1	232261	
30	Bolt ($\frac{3}{8}$" x $1\frac{1}{4}$" long) } Fixing reversing	1	250541	
31	Spring washer } catch to pull pin	1	3076	
32	Nut ($\frac{3}{8}$") } housing	1	2827	
33	Spring clip for reversing catch	2	232262	
34	Bottom plate for spring clips	1	232263	
35	Screw ($\frac{3}{16}$" x $\frac{3}{8}$" long) fixing spring clips	2	75209	
36	Towing ball	1	232264	
37	Bolt ($\frac{5}{8}$" x 2" long)	2	250599	Alternative fixing; check before ordering
38	Spring washer Fixing towing	2	3080	
39	Nut ($\frac{5}{8}$") ball to	2	219668	
	Bolt ($\frac{5}{8}$" x $2\frac{1}{2}$" long) chassis frame	2	273879	
	Nut ($\frac{5}{8}$")	4	219668	
40	Hand brake lever	1	232266	
41	Pawl for hand brake	1	232267	
42	Pin for hand brake pawl	1	232268	
43	Plain washer } Fixing pin to	2	2210	
44	Split pin } hand brake lever	2	2393	

* Asterisk indicates a new part which has not been used on any previous model.

TRAILER, DRAWBAR AND HAND BRAKE

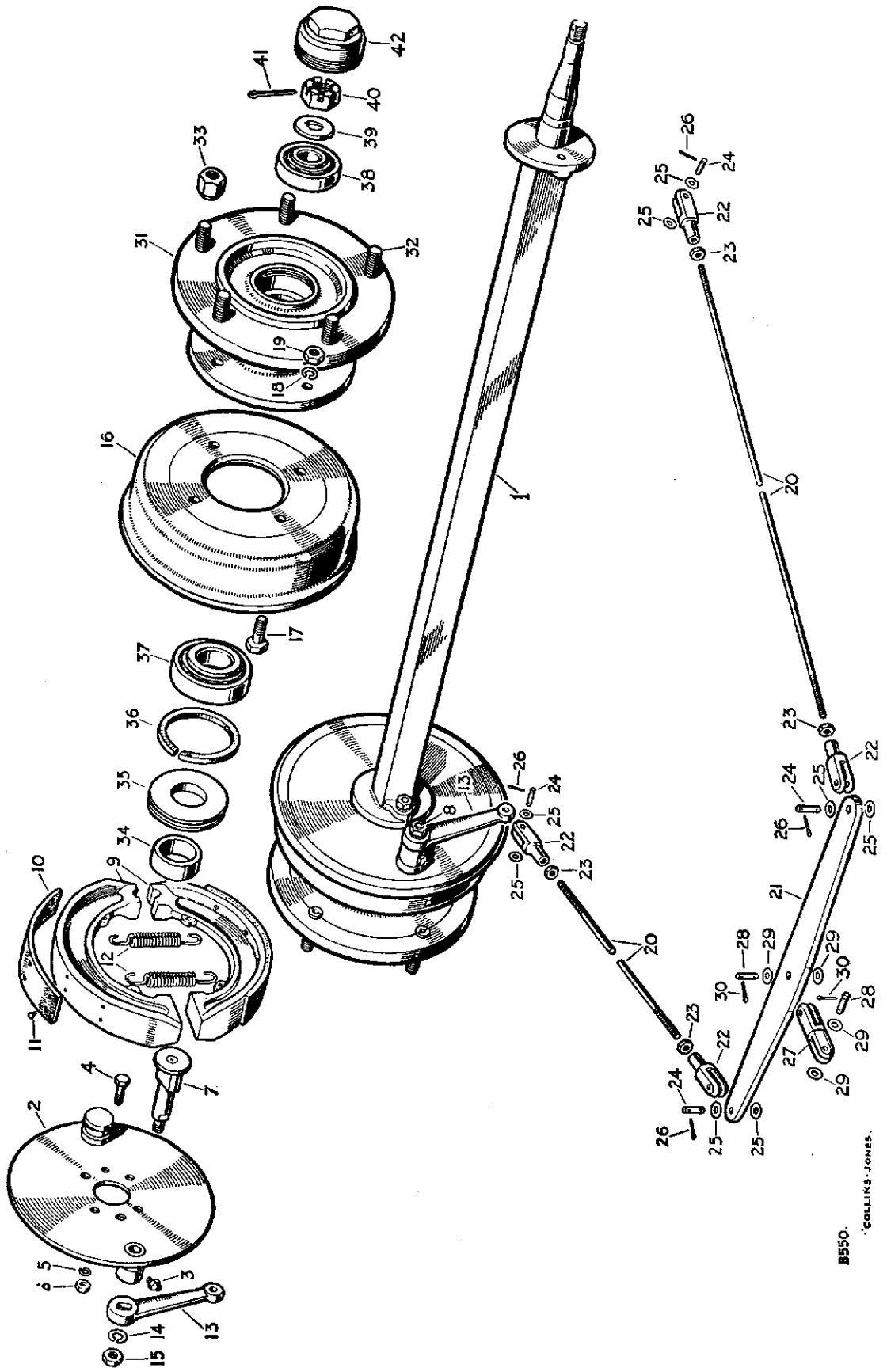


TRAILER, DRAWBAR AND HAND BRAKE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
45	Bolt ($\frac{7}{16}$" x $1\frac{3}{4}$" long) — Fixing hand	1	250559	
46	Castle nut ($\frac{7}{16}$") — brake lever	1	2454	
47	Split pin — to drawbar	1	2393	
48	Ratchet for hand brake	1	232269	
49	Bolt ($\frac{3}{8}$" x $1\frac{3}{4}$" long) — Fixing	2	250544	
50	Spring washer — ratchet to	2	3076	
51	Nut ($\frac{3}{8}$") — drawbar	2	2827	
52	Pull off spring for hand brake	1	232270	
53	Bolt ($\frac{1}{4}$" x $1\frac{1}{2}$" long) — Fixing spring	1	250517	
54	Nut ($\frac{1}{4}$") — to drawbar	1	2823	
55	Swinging link for hand brake	1	232271	
56	Bolt ($\frac{3}{8}$" x $1\frac{3}{4}$" long)	2	250544	
57	Packing washer — Fixing link to drawbar	2	232272	
58	Self-locking nut ($\frac{3}{8}$")	2	50526	
59	Brake adjuster	1	232273	
60	Jaw, R.H. thread	1	232274	
61	Jaw, L.H. thread — For brake	1	232275	Up to Trailer No. BT 8/12324
62	Wing nut R.H. thread — adjuster	1	232276	
63	Wing nut L.H. thread	1	232277	
64	Special screw — Fixing jaws to hand brake	2	232278	
65	Nut ($\frac{5}{16}$") — lever and swinging link	2	2828	
66	Front protecting foot	1	232279	
67	Bolt ($\frac{1}{2}$" x 2" long)	2	250573	
68	Spring washer — Fixing foot to drawbar	2	3078	
69	Nut ($\frac{1}{2}$")	2	2269	
70	Supporting leg	1	232280	
71	Bracket for leg	1	232281	
72	Locking ring for leg	1	232282	
73	Handle, locking leg in bracket	1	232283	
74	Split pin, retaining handle	1	2397	
75	Retaining chain for leg	1	232284	
76	Bolt ($\frac{3}{8}$" x $1\frac{1}{4}$" long) — Fixing bracket and	4	250541	
77	Spring washer — retaining chain	4	3076	
78	Nut ($\frac{3}{8}$") — to drawbar	4	2827	

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TRAILER, AXLE, BRAKES AND HUBS

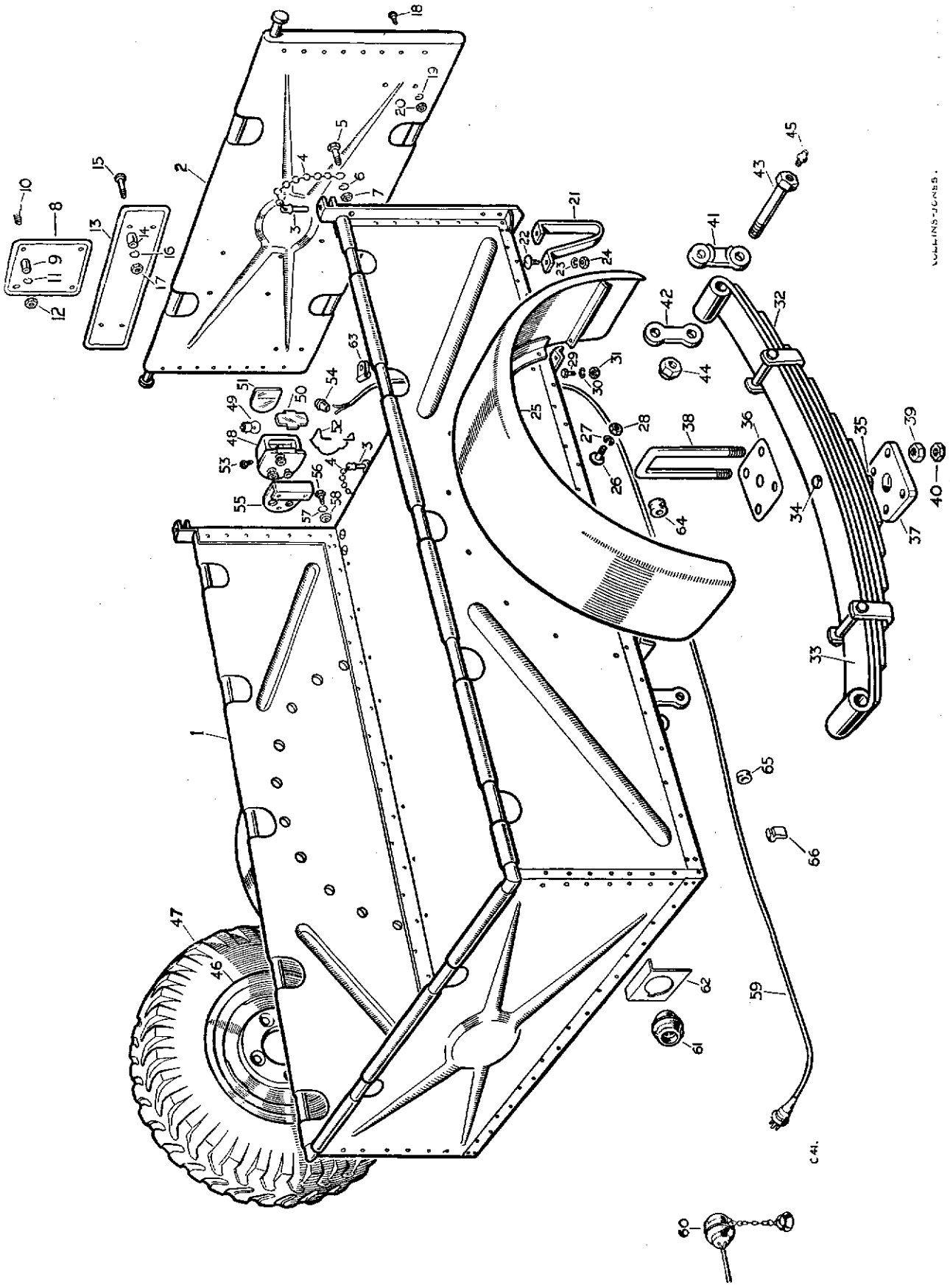


TRAILER, AXLE, BRAKES AND HUBS

PLATE REF.	1 2 3 4 . DESCRIPTION	Qty.	Part No.	REMARKS
1	Axle complete	1	232285	
2	Anchor plate complete	2	262973	
3	Grease nipple for brake cam	2	232287	
4	Bolt ($\frac{3}{8}$" x $1\frac{1}{8}$" long) } Fixing anchor	4	237179	
5	Spring washer } plate to axle	4	3076	
6	Nut ($\frac{3}{8}$") } flange	4	2827	
7	Operating cam for brake shoe L.H.	1	262974	
8	Operating cam for brake shoe R.H.	1	262975	
9	BRAKE SHOE ASSEMBLY	4	262976	
10	Lining for brake shoe	4	232291	
11	Rivet for lining	32	232292	
12	Pull off spring for brake shoe	4	262977	
13	Operating lever for brake shoe	2	262978	
14	Spring washer } Fixing lever	2	2299	
15	Special locknut } to cam	2	232295	
16	Brake drum	2	232296	
17	Bolt ($\frac{3}{8}$" x $1\frac{1}{8}$" long) }	8	237179	
18	Spring washer } Fixing brake drum to hub	8	3076	
19	Nut ($\frac{3}{8}$") }	8	2827	
20	Brake rod	2	232297	
21	Compensating bar for brake linkage	1	232298	Up to Trailer No. BT 8/12324
22	Jaw for brake rod	4	232299	
23	Locknut ($\frac{5}{16}$") for jaw } Fixing brake rods to	4	2828	
24	Pin } operating levers and	4	232300	
25	Plain washer } compensating bar	8	2550	
26	Split pin }	8	2393	
27	Double ended jaw	1	232301	
28	Pin } Fixing double-ended jaw	2	232300	
29	Plain washer } to compensating bar	4	2550	
30	Split pin } and swinging link	4	2393	
31	HUB ASSEMBLY FOR ROAD WHEEL	2	232303	
32	Stud for road wheel	10	217360	
33	Nut for road wheel	10	217361	
34	Distance piece for hub	2	232304	
35	Retainer for oil seal	2	232305	
36	Oil seal for hub	2	232306	
37	Roller bearing, inner	2	03573	
38	Roller bearing, outer	2	03572	
39	Special washer for hub	2	232307	
40	Castle nut ($\frac{5}{8}$") } Fixing hub	2	3259	
41	Split pin } to axle	2	2426	
42	Hub cap	2	232308	

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TRAILER, BODY, SPRINGS AND ROAD WHEELS

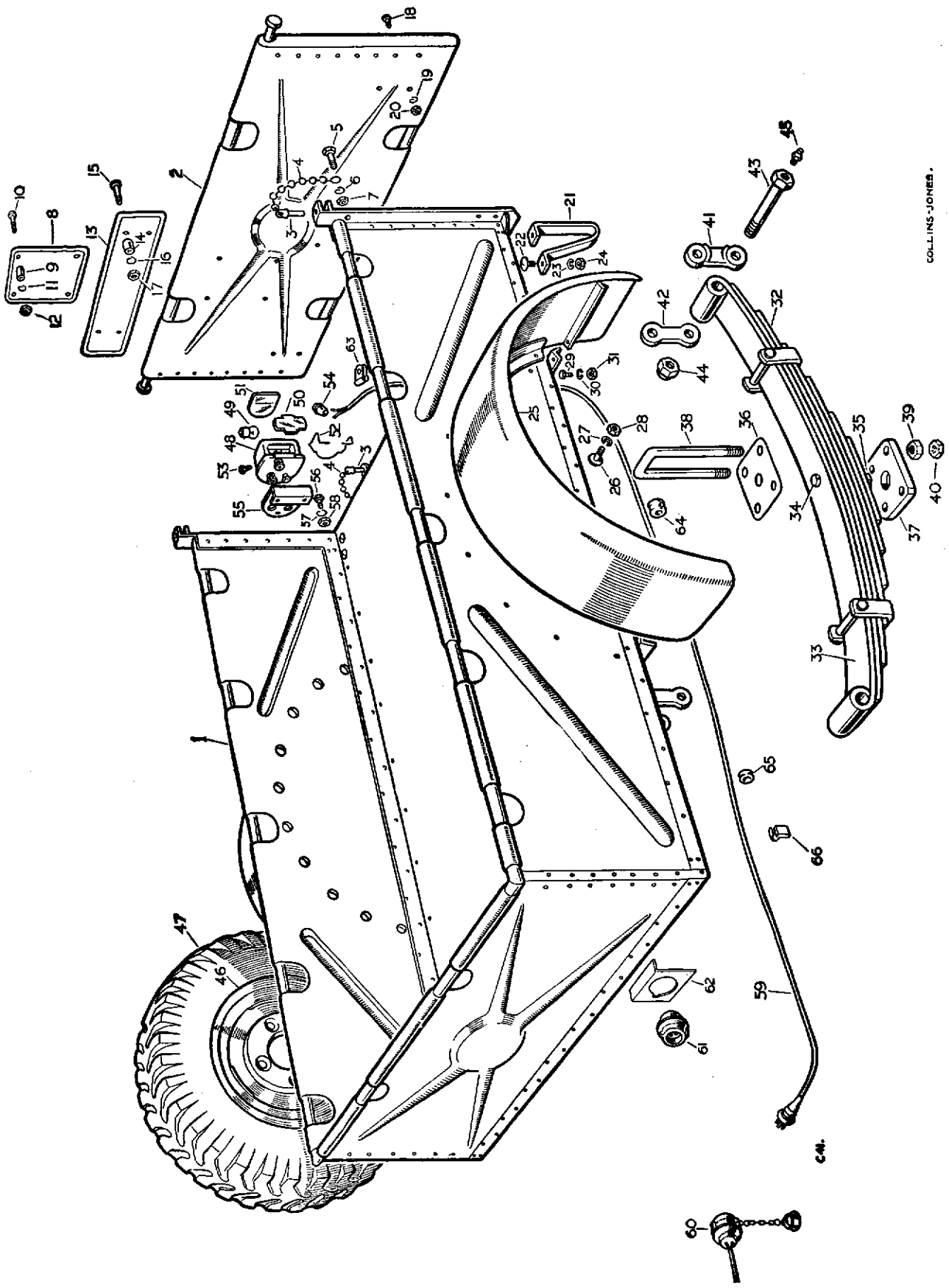


TRAILER, BODY, SPRINGS AND ROAD WHEELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	BODY ASSEMBLY	1	232309	Up to Trailer No. BT 8/12324
1	Body complete	1	232310	
2	Tailboard complete	1	232311	
3	Pin securing tailboard	4	232312	
4	Chain for hinge pin	4	232313	
5	Bolt (¼" x ¾" long) — Fixing chains to body	4	237141	
6	Spring washer — Fixing chains to body	4	3074	
7	Nut (¼") — Fixing chains to body	4	2823	
8	Trailer plate	1	267999	
9	Distance piece for plate	3	232315	
10	Bolts (2 B.A. x 1" long) — Fixing plate to tailboard	3	250963	
11	Spring washer — Fixing plate to tailboard	3	3073	
12	Nut (¼") — Fixing plate to tailboard	3	2247	
13	Registration plate	1	232316	
14	Distance piece for plate	4	232315	
15	Screw (¼" x 1" long) — Fixing registration plate to tailboard	4	69215	
16	Spring washer — Fixing registration plate to tailboard	4	3074	
17	Nut (¼") — Fixing registration plate to tailboard	4	2823	
18	Screw (¼" x ½" long) — For redundant holes in tailboard	2	69214	
19	Spring washer — For redundant holes in tailboard	2	3074	
20	Nut (¼") — For redundant holes in tailboard	2	2823	
21	Rear stand	2	232317	
22	Special bolt — Fixing stand to body	4	232318	
23	Spring washer — Fixing stand to body	4	3076	
24	Nut (⅜" Whit.) — Fixing stand to body	4	232319	
25	Wing complete	2	232320	
26	Special bolt — Fixing wing to body panel	20	232321	
27	Spring washer — Fixing wing to body panel	20	3074	
28	Nut (¼" Whit.) — Fixing wing to body panel	20	2267	
29	Bolt (¼" x ¾" long) — Fixing wing to angle piece	4	237141	
30	Spring washer — Fixing wing to angle piece	4	3074	
31	Nut (¼") — Fixing wing to angle piece	4	2823	
32	Road spring complete	2	232322	
33	Main leaf for spring	2	232323	
34	Centre bolt for spring	2	232324	
35	Nut (⅜") for centre bolt	2	2827	
36	Top plate for spring	2	232325	
37	Bottom plate for spring	2	232326	
38	" U " bolt for spring	4	232327	
39	Nut (½") for " U " bolt	8	2269	
40	Locknut (½") for " U " bolt	8	3237	
41	Spring shackle, shouldered	2	232328	
42	Spring shackle, plain	2	232329	
43	Shackle pin	6	232330	
44	Self-locking nut (½") for shackle pin	6	50528	
45	Grease nipple for shackle pin	6	219696	Screw-in type

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TRAILER BODY, SPRINGS AND ROAD WHEELS

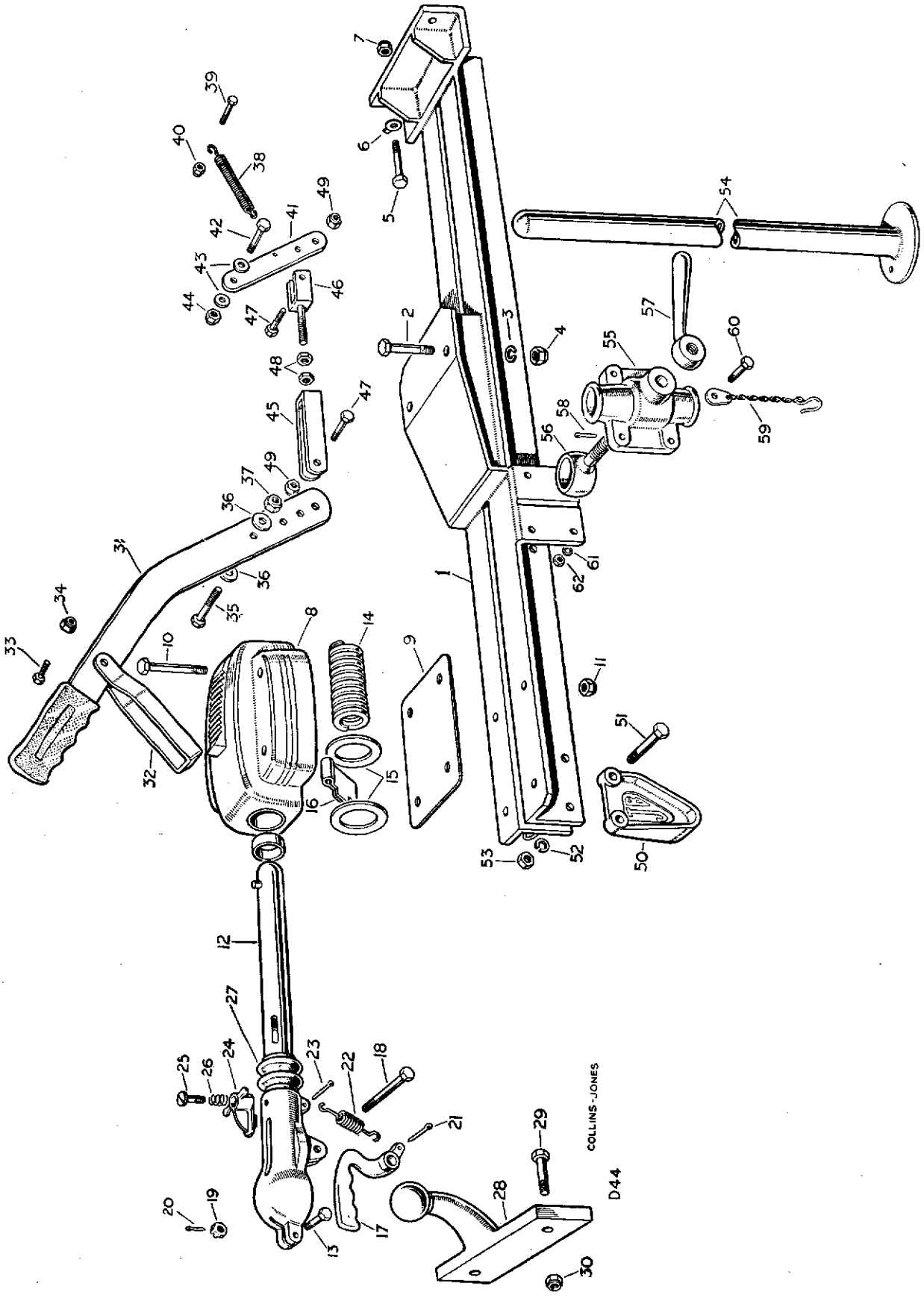


TRAILER, BODY, SPRINGS AND ROAD WHEELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
46	Road wheel	2	231601	Up to Trailer No. BT 8/12324
47	Tyre, 6.00″ x 16″	2	239742	
	Inner tube, 6.00″ x 16″	2	232122	
48	Stop, tail lamp, LU ST 51/1 53390	2	217618	
49	Bulb (12v 6w) for stop, tail lamp, LU 207	4	10211	
50	Glass for number plate illumination, white, LU 524787	2	261500	1954
51	Glass for stop and tail lamp, red, LU 522264	2	260039	
52	Spring retaining glasses, LU 524778	2	261499	
53	Special screw fixing body, LU 524552	2	261501	
54	Rubber grommet for tail lamp wire, LU 520447	2	232331	
55	Bracket for stop, tail lamp	2	232332	
	Stop, tail lamp with white aperture	1	265813	1955–58
	Stop, tail lamp without white aperture	1	265814	1955–58
	Red reflector, $1\frac{29}{32}$″ dia., LU 57047 A	2	240542	1955 Alternative to 268790
	Red reflector, $2\frac{1}{4}$″ overall dia., LU 57079A	2	268790	
	Plain washer — Fixing reflector	2	2260	1956–58 Alternative to 240542
	Spring washer — Fixing reflector	2	3073	
	Nut (2 B.A.) — Fixing reflector	2	2247	
	Bracket for lamp and reflector, R.H.	1	265815	1955–58
	Bracket for lamp and reflector, L.H.	1	265816	1955–58
56	Bolt ($\frac{1}{4}$″ x $\frac{3}{4}$″ long) — Fixing bracket to body	4	237141	
57	Spring washer — Fixing bracket to body	4	3074	
58	Nut ($\frac{1}{4}$″) — Fixing bracket to body	4	2823	
59	Plug and cable for tail lamp on trailer, 3-pin type	1	240697	
	Connector for harness	3	3626	1955–58
60	Socket and cable for tail lamp on chassis LU 809069, 3-pin type	1	240696	
61	Dummy socket LU 809079, 3-pin type	1	246552	
62	Bracket for dummy socket, 3-pin type	1	246553	
63	Cable clip for tail lamp cable	1	232333	
64	Rubber grommet, large, for cable	1	232334	1954
65	Rubber grommet, small, for cable	1	232335	
66	Spring cable clips for cable	2	232336	
	Cover complete for trailer	1	261827	

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TRAILER, DRAWBAR AND HAND BRAKE

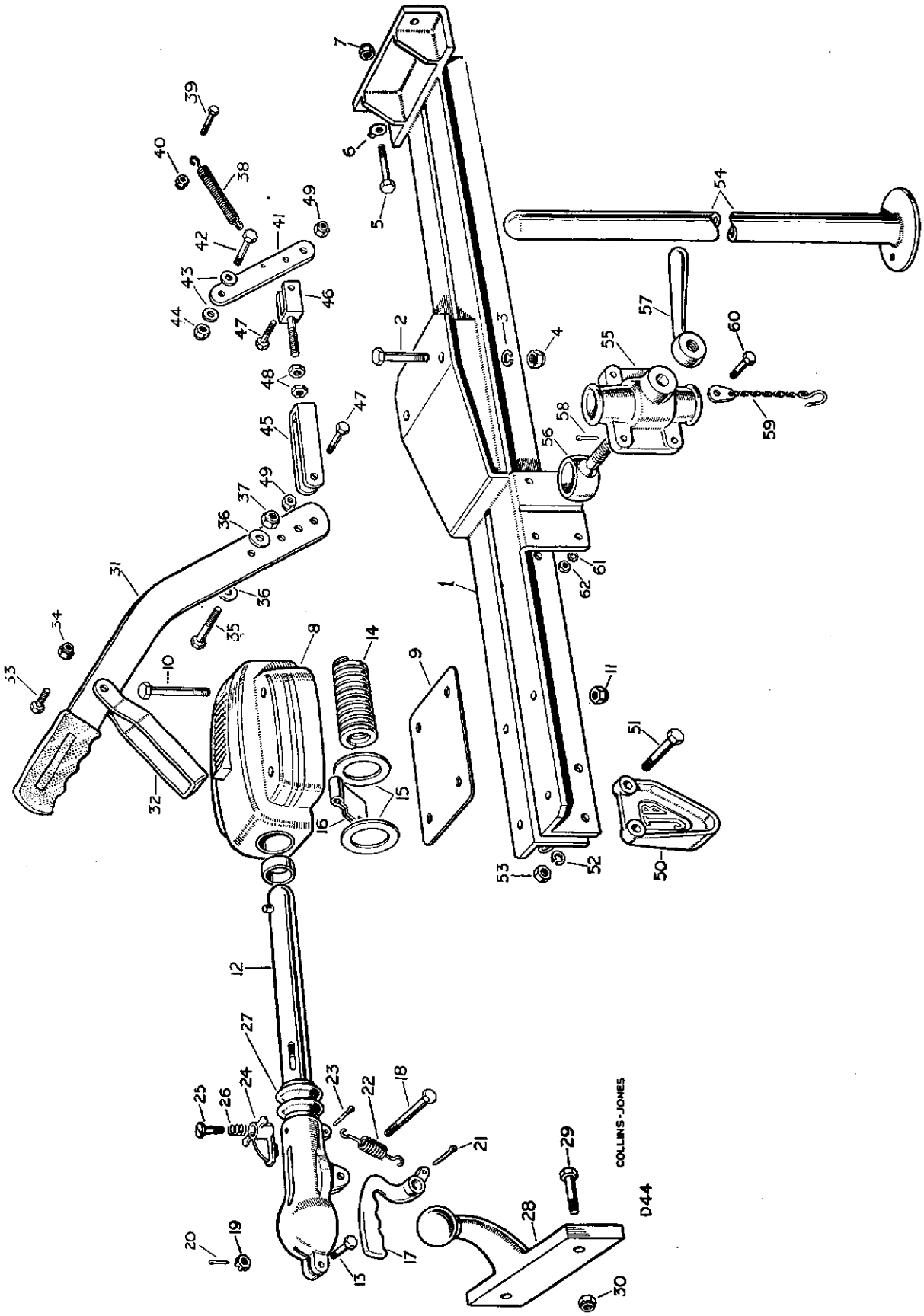


TRAILER, DRAWBAR AND HAND BRAKE

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	TRAILER COMPLETE ASSEMBLY	1	502953	
1	Drawbar frame	1	279419	
2	Bolt ($\frac{1}{2}$" B.S.F. x $1\frac{3}{4}$" long) } Fixing drawbar	2	250572	
3	Spring washer } to body	2	3078	
4	Nut ($\frac{1}{2}$" B.S.F.) } at front	2	2269	
5	Bolt ($\frac{1}{2}$" B.S.F. x $1\frac{3}{4}$" long) } Fixing drawbar	2	250572	
6	Lock washer } to body	4	279420	
7	Nut ($\frac{1}{2}$" B.S.F.) } at rear	4	251324	
8	Housing for pull pin	1	279421	
9	Bottom plate for housing	1	279422	
10	Bolt ($\frac{1}{2}$" B.S.F. x $3\frac{1}{2}$" long) } Fixing housing and plate to	4	250579	
11	Nut ($\frac{1}{2}$" B.S.F.) } drawbar frame	4	251324	
12	Pull pin	1	279423	
13	Pinch bolt ($\frac{3}{8}$" B.S.F. x 1" long)	1	250539	
14	Over-run spring	1	232253	
15	Thrust washer for spring	2	232254	
16	Special split cotter, pull pin to housing	1	232255	
17	Locking handle for tow ball	1	232256	
18	Bolt ($\frac{1}{2}$" B.S.F. x $2\frac{5}{8}$" long)....	1	250576	
19	Castle nut ($\frac{1}{2}$" B.S.F.) } Fixing	1	2451	
20	Split pin } locking handle	1	2425	
21	Split pin } to pull pin	1	279424	
22	Spring, locking handle	1	232257	
23	Split pin fixing spring	2	3179	
24	Safety catch for locking handle	1	279426	From Trailer No. BT 8/12325 onwards
25	Special screw } Fixing safety catch	1	232259	
26	Spring } to pull pin	1	279427	
27	Gaiter for pull pin	1	279425	
28	Towing ball	1	232264	
29	Bolt ($\frac{5}{8}$" B.S.F. x $2\frac{1}{2}$" long) } Fixing towing ball	2	273879	
30	Nut ($\frac{5}{8}$" B.S.F.) } to chassis frame	4	219668	
31	Hand brake lever	1	279428	
32	Pawl for hand brake	1	279429	
33	Bolt ($\frac{5}{16}$" B.S.F. x $1\frac{1}{4}$" long) } Fixing pawl to	1	250526	
34	Nut ($\frac{5}{16}$" B.S.F.) } hand brake lever	1	251321	
35	Bolt ($\frac{7}{16}$" B.S.F. x $1\frac{3}{4}$" long) } Fixing hand	1	250559	
36	Plain washer } brake lever	2	2257	
37	Nut ($\frac{7}{16}$" B.S.F.) } to drawbar	1	251323	
38	Pull-off spring for hand brake	1	232270	
39	Bolt ($\frac{1}{4}$" B.S.F. x $1\frac{1}{2}$" long) } Fixing spring	1	250517	
40	Nut ($\frac{1}{4}$" B.S.F.) } to drawbar	1	251320	
41	Swinging link for hand brake	1	232271	
42	Bolt ($\frac{3}{8}$" B.S.F. x $1\frac{3}{4}$" long) } Fixing link	2	250544	
43	Distance piece } to	2	279450	
44	Self-locking nut ($\frac{3}{8}$" B.S.F.) } drawbar	2	251322	
45	Link connector	1	279430	
46	End jaw } Fixing	1	279431	
47	Bolt ($\frac{5}{16}$" B.S.F. x $1\frac{1}{4}$" long) } link	2	250526	
48	Nut ($\frac{5}{16}$" B.S.F.) } to	2	2827	
49	Nut ($\frac{5}{16}$" B.S.F.) } hand brake	1	251321	

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TRAILER, DRAWBAR AND HAND BRAKE

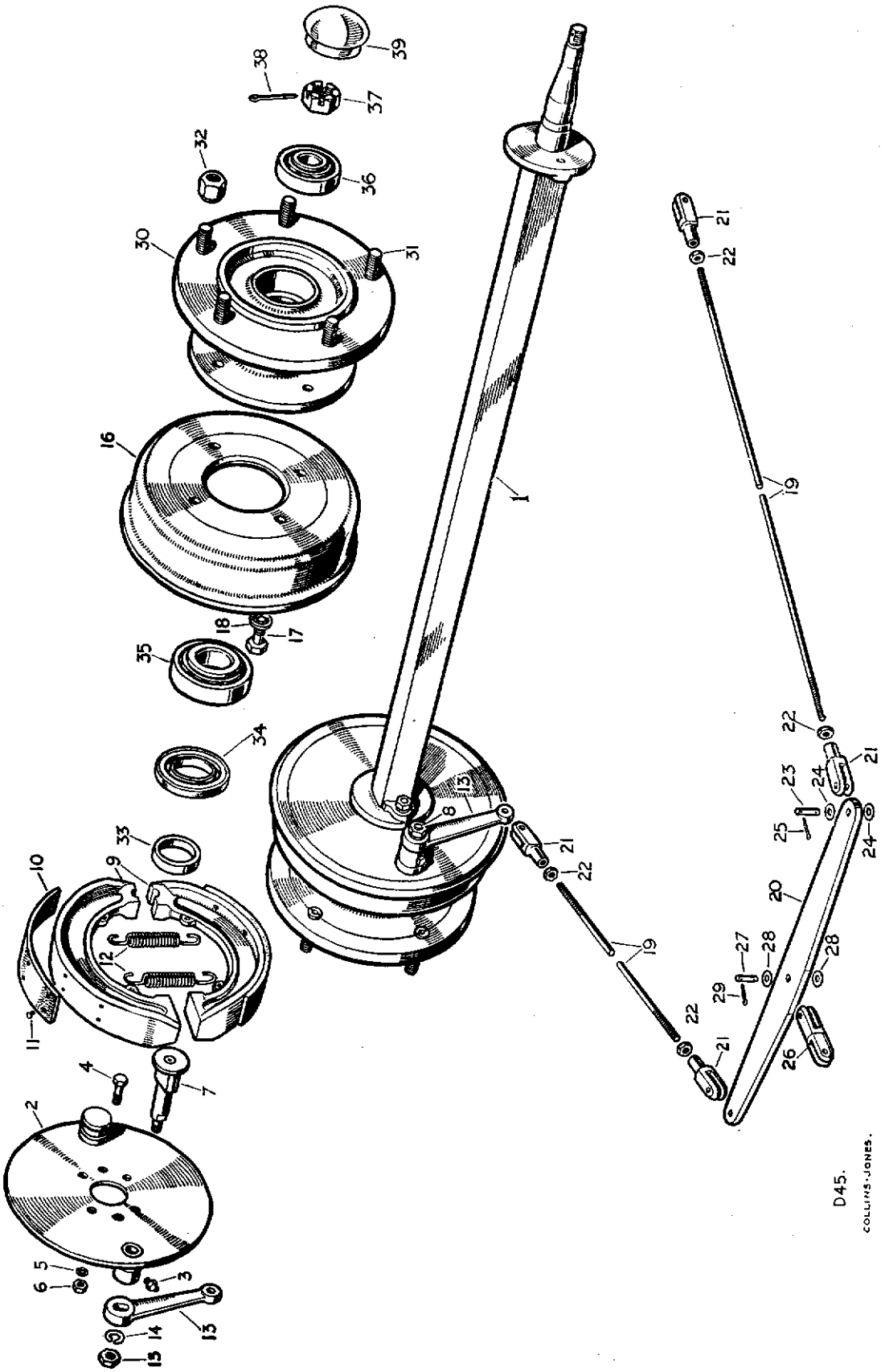


TRAILER, DRAWBAR AND HAND BRAKE

PLATE REF.	1 2 3 4 DESCRIPTION		Qty.	Part No.	REMARKS
50	Front protecting foot		1	232279	From Trailer No. BT 8/12325 onwards
51	Bolt ($\frac{1}{2}$" B.S.F. x $1\frac{3}{4}$" long)	Fixing foot	2	250572	
52	Spring washer	to	2	3078	
53	Nut ($\frac{1}{2}$" B.S.F.)	drawbar	2	2269	
54	Supporting leg		1	279432	
55	Bracket for leg		1	232281	
56	Locking ring for leg		1	232282	
57	Handle, locking leg in bracket		1	232283	
58	Split pin, retaining handle		1	2397	
59	Retaining chain for leg		1	232284	
60	Bolt ($\frac{3}{8}$" B.S.F. x $1\frac{1}{4}$" long)	Fixing bracket	3	250541	
	Bolt ($\frac{3}{8}$" B.S.F. x $1\frac{3}{8}$" long)	and retaining	1	250542	
61	Spring washer	chain to	4	3076	
62	Nut ($\frac{3}{8}$" B.S.F.)	drawbar	4	2827	

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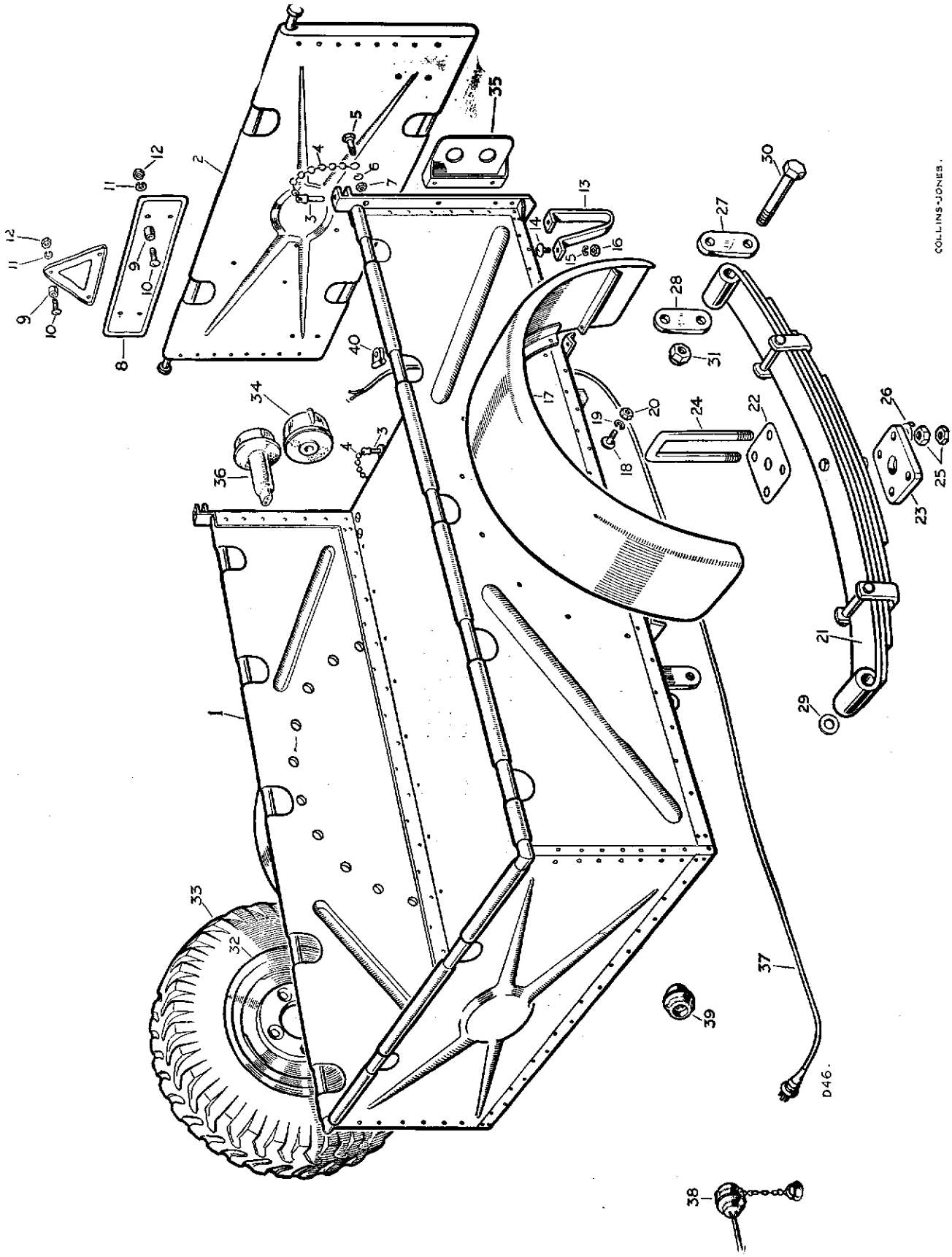
TRAILER, AXLES, BRAKES AND HUBS



TRAILER, AXLES, BRAKES AND HUBS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
1	Axle complete	1	279433	
2	Anchor plate complete	2	262973	
3	Grease nipple for brake cam	2	232287	
4	Bolt (⅜" B.S.F. x 1⅛" long) } Fixing anchor	4	237179	
5	Spring washer } plate to	4	3076	
6	Nut (⅜" B.S.F.) } axle fitting	4	2827	
7	Operating cam for brake shoe L.H.	1	262974	
8	Operating cam for brake shoe R.H.	1	262975	
9	BRAKE SHOE ASSEMBLY	4	500115	
10	Lining for brake shoe	4	500116	
11	Rivet for lining	32	500117	
12	Pull-off spring for brake shoe	4	262977	
13	Operating lever for brake shoe	2	262978	
14	Spring washer } Fixing lever	2	2299	
15	Locknut (⅜" B.S.F.) } to cam	2	2827	
16	Brake drum	2	279434	
17	Bolt (⅜" B.S.F. x 1⅞" long) } Fixing brake drum	8	250731	
18	Spring washer .... } to hub flange	8	3076	
19	Brake rod	2	279435	
20	Compensating bar for brake linkage	1	232298	From Trailer No. BT 8/12325 onwards
21	Jaw for brake rod	4	232299	
22	Locknut (5/16" B.S.F. for jaw } Fixing brake rods	4	2828	
23	Pin } to operating levers	4	232300	
24	Plain washer } and compensating	8	2550	
25	Split pin } bar	8	2393	
26	Double-ended jaw	1	279436	
27	Pin } Fixing double-ended jaw	2	232300	
28	Plain washer } to compensating bar	4	2550	
29	Split pin } and swinging link	4	2393	
30	HUB ASSEMBLY FOR ROAD WHEEL	2	279437	
31	Stud for road wheel	10	217360	
32	Nut for road wheel	10	217361	
33	Distance piece for hub	2	279438	
34	Oil seal for nut	2	279439	
35	Roller bearing, inner	2	279440	
36	Roller bearing, outer	2	279441	
37	Castle nut (⅝" B.S.F.) } Fixing hub	2	251606	
38	Split pin } to axle	2	2428	
39	Hub cap	2	279442	

TRAILER, BODY, SPRINGS AND ROAD WHEELS

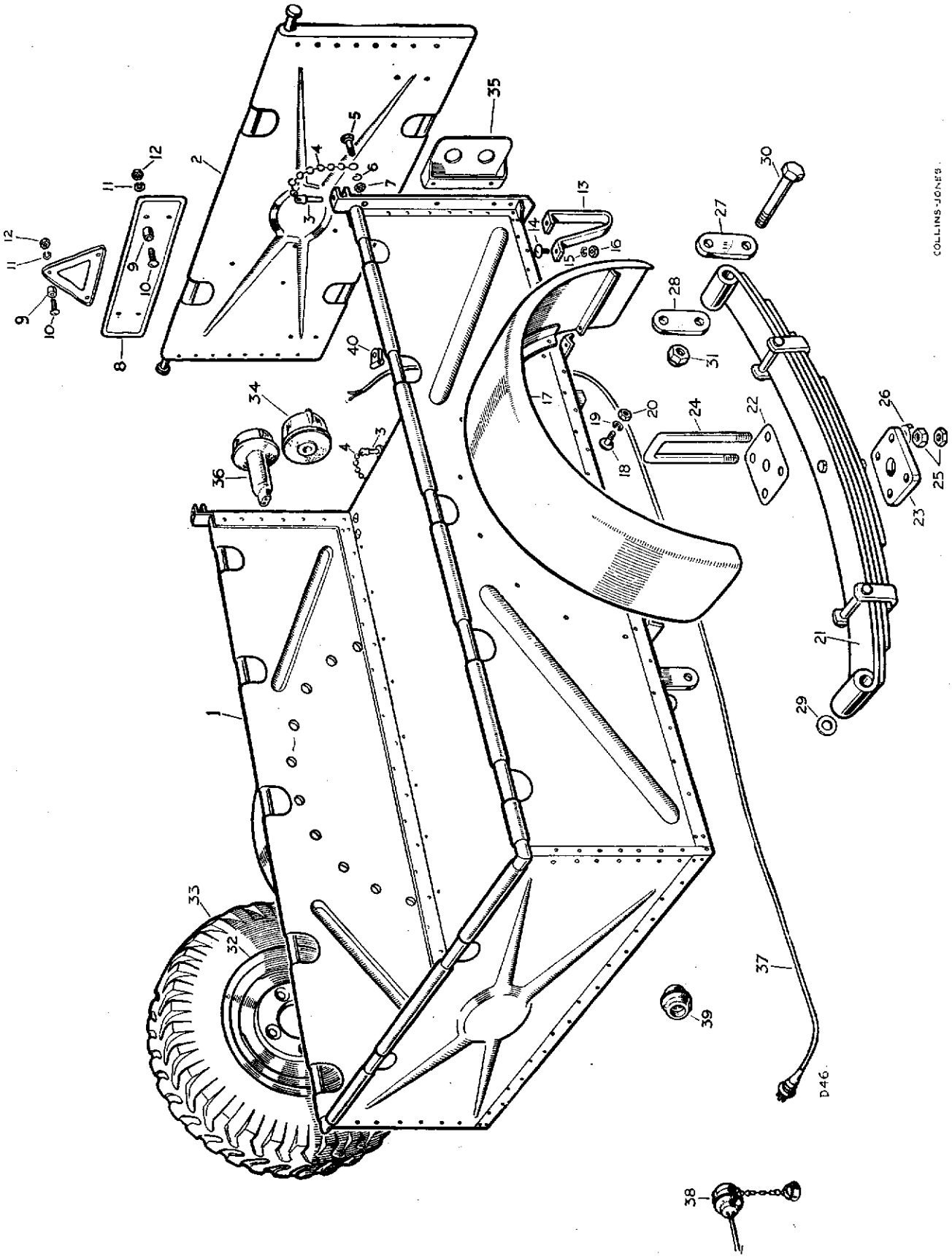


TRAILER BODY, SPRINGS AND ROAD WHEELS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	BODY ASSEMBLY	1	232309	
1	Body complete	1	232310	
2	Tailboard complete	1	232311	
3	Pin securing tailboard	4	279443	
4	Chain for hinge pin	4	232313	
5	Bolt (¼" B.S.F. x ¾" long) } Fixing	4	237141	
6	Spring washer } chassis	4	3074	
7	Nut (¼" B.S.F.) } to body	4	2823	
8	Registration plate	1	232316	
9	Distance piece for plate	4	232315	
10	Screw (¼" B.S.F. x 1" long) } For redundant	4	69215	
11	Spring washer } holes in	4	3074	
12	Nut (¼" B.S.F.) } tailboard	4	2823	
13	Rear stand	2	232317	
14	Special bolt } Fixing stand	4	232318	
15	Spring washer } to	4	3076	
16	Nut (⅜" Whit.) } body	4	232319	
17	Wing complete	2	232320	
18	Special bolt } Fixing wing	20	232321	
19	Spring washer } to body	20	3074	
20	Nut (¼" Whit.) } panel	20	2267	
21	Road spring complete	2	279444	
22	Top plate for spring	2	279445	
23	Bottom plate for spring	2	232326	
24	"U" bolt for spring	4	232327	
25	Nut (½" B.S.F.) } For	8	251324	} From Trailer No. BT 8/12325 onwards
26	Locking plate } "U" bolt	4	279446	
27	Spring shackle, shouldered	2	279447	
28	Spring shackle, plain	2	279448	
29	Spacing washer for front shackle	4	279449	
30	Shackle pin	6	250606	
31	Self-locking nut (½" B.S.F.) for shackle pin	6	251326	
32	Road wheel	2	231601	
33	Tyre, 6.00" x 16"	2	239742	
	Inner tube, 6.00" x 16"	2	232122	
34	Stop, tail lamp	2	503054	
	Bracket for lamp and reflector R.H.	1	502968	
35	Bracket for lamp and reflector L.H.	1	502969	
	Bolt (¼" B.S.F. x ¾" long) } Fixing	4	237141	
	Spring washer } bracket	4	3074	
	Nut (¼" B.S.F.) } to body	4	2823	
36	Flasher lamp	2	502952	
37	Plug and cable for tail lamp	1	503174	
	Connector angle	2	3549	
38	Socket and cable for tail lamp on chassis	1	510081	
39	Dummy socket	1	501270	
	Rubber grommet, small, for cable	1	232335	
40	Spring clip for cable	2	232336	
	Earth bridge lead....	1	500696	
	Cover complete for trailer	1	261827	

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TRAILER BODY, SPRINGS AND ROAD WHEELS



TRAILER BODY, SPRINGS AND ROAD WHEELS

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
		Socket and cable for tail lamp on chassis, 4-pin type	1	269985	
		Dummy socket on trailer, 4-pin type	1	270186	Must be used when flashers are used on trailer
		Bracket for dummy socket	1	270206	
		Plug and cable for tail lamp on trailer, 4-pin type	1	273245	
		Snap connector	1	3549	
		Cable clip on towing hitch	1	274201	
		Dummy socket on rear cross-member, 4-pin type	1	270186	
		Bracket for dummy socket	1	273276	
		Drive screw fixing bracket to chassis	2	72628	
		Grommet in chassis for flasher plug leads	1	70742	
		Flasher plug and leads	1	269986	
		Snap connectors for flasher leads	2	3549	

TRIMMING RAW MATERIALS

PLATE REF. 1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
	Cotton duck 72″ wide, khaki-green	As required	91957	
	Cotton duck, 72″ wide, blue	As required	91899	
	Sheet wadding	As required	91341	
	Cotton webbing, $\frac{1}{32}$″ x 1″, khaki-green	As required	91878	
	Cotton webbing, $\frac{1}{8}$″ x 1″, khaki-green	As required	91880	
	Cotton webbing, $\frac{1}{8}$″ x 1″, blue	As required	91902	
	Cotton webbing, $\frac{5}{64}$″ x $\frac{1}{2}$″, khaki-green	As required	91879	
	Seaming cord	As required	91171	
	Thin plain cloth, 36″ wide	As required	91783	
	Black canvas, 54″ wide	As required	91291	
	Black felt, 50″ wide	As required	91819	
	Leather cloth, green, 50″ wide	As required	91812	
	Leather cloth, embossed green, 50″ wide	As required	91952	
	Leather cloth, grey-blue, 50″ wide	As required	91833	
	Leather cloth, grey, 50″ wide	As required	91979	
	Piping, green	As required	91857	
	Thread, green No. 18	As required	91814	
	Thread, green No. 25	As required	91813	
	Thread, black No. 50	As required	91256	
	Thread, blue No. 18	As required	91896	
	Thread, blue No. 25	As required	91894	
	Thread, red No. 25	As required	91895	
	Plastic cloth, blue check, 54″ wide	As required	91912	
	Natural felt, 50″ wide	As required	91890	
	Felted leather cloth, white, 52″ wide	As required	91970	
	Felted plastic, blue, 52″ wide	As required	91909	
	Felted plastic, 52″ wide, green	As required	91962	
	Special leather cloth, white	As required	91911	
	Leather cloth, red	As required	91832	
	Black cloth, 72″ wide	As required	91913	
	Cotton webbing, $\frac{1}{32}$″ x 1″, blue	As required	91900	
	Fine fluted rubber matting, 36″ wide	As required	261577	
	Special paint, bronze green, 1 pint tin....	As required	262069	
	Special paint, bronze green, 1 gallon tin	As required	262072	
	Special paint, ivory, 1 pint tin	As required	261887	
	Special paint, ivory, 1 quart tin	As required	262644	
	Special paint, ivory, 1 gallon tin	As required	261902	
	Special paint, R.A.F. blue, 1 pint tin	As required	244272	
	Special paint, R.A.F. blue, 1 gallon tin	As required	244275	
	Special paint, poppy red, 1 pint tin	As required	244276	
	Special paint, poppy red, 1 gallon tin	As required	244279	
	Special paint, beige, 1 pint tin	As required	244280	
	Special paint, beige, 1 gallon tin	As required	244283	
	Special paint, grey, 1 pint tin	As required	244284	
	Special paint, grey, 1 gallon tin	As required	244287	

* Asterisk indicates a new part which has not been used on any previous model.

TRIMMING RAW MATERIALS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Thinners 1 pint tin	As required	261906	
	Thinners 1 gallon tin	As required	261909	
	Aluminium paint 1 pint tin	As required	262091	
	Brake fluid 1 pint tin	As required	260681	
	Brake fluid 1 quart tin	As required	262079	
	$\frac{1}{8}$" Welding rod (1 lb.)	As required	98018	

TOOLS

PLATE REF.	1 2 3 4 DESCRIPTION	Qty.	Part No.	REMARKS
	Wheel brace	1	274433	
	Lifting jack (Shelley)	1	514623	Ratchet type — Alternatives Check before ordering
	Handle for jack (Shelley)	1	514624	Ratchet type — Alternatives Check before ordering
	Lifting jack (Metallifacture)	1	513071	Ratchet type — Alternatives Check before ordering
	Handle for jack (Metallifacture)	1	513072	Ratchet type — Alternatives Check before ordering
	Extension for jack	1	261512	For early screw type jack
	Wooden handle for extension	1	261513	Check before ordering
	Tyre pump	1	523638	
	Connection for tyre pump	1	524959	
	Grease gun	1	503424	
	Starting handle	1	218508	
	Tool roll	1	219704	
	Combination pliers	1	2703	
	Screwdriver	1	234619	
	Spanner $\frac{3}{16}$" x $\frac{1}{4}$"	1	2705	
	Spanner $\frac{5}{16}$" x $\frac{7}{16}$"	1	230736	
	Spanner, single end $\frac{3}{8}$"	1	277320	
	Spanner, single end, $\frac{5}{16}$" A/F	1	503125	For distributor pump bleed screw
	Spanner, open-ended, $\frac{7}{16}$" x $\frac{1}{2}$" A/F	1	276396	
	Spanner, open-ended, $\frac{9}{16}$" x $\frac{5}{8}$" A/F	1	276397	
	Adjustable spanner	1	2707	
	Distributor screwdriver	1	240836	
	Sparking plug spanner	1	212735	
	Box spanner	1	52485	
	Tommy bar	1	1403	
	Tyre pressure gauge	1	273888	
	Valve extractor tool	1	05557	
	Tyre lever	2	233261	Export

* Asterisk indicates a new part which has not been used on any previous model.

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